








# Urban Outfitters

**Minimum Make Manual**



**Section 6:**

**Menswear Jeans & Denim**

# Urban Outfitters

<u>Construction Method</u>	<u>Photo</u>
<b>3 Thread Overlock</b> Used on inseams and out-seams with open seam construction.	
<b>5 Thread Overlock</b> Used with closed seam constructions.	
<b>Felled Seam</b> Used on front and back rise, yoke seam and inseam.	
<b>Capping Stitch</b> Used on all jeans and shorts. Finished with a bar tack.	
<b>Pocket Mouths</b> MUST lay flat. Finished with twin needle and rivets (use bar tack or box stitch when rivets are not required).  Inverted rivet to be used on back pockets (where design dictates)	  
<b>Welt or Jet Pockets</b> Finished with a bar tack at each end	

# Urban Outfitters

<u>Construction Method</u>	<u>Photo</u>
<p><b>Fly</b> To be finished with two bar tacks at the base J stitch. Zip must always be concealed.</p>	
<p><b>Belt Loops</b> Finished with bar tack at top and bottom edge. <b>Back:</b> positioned at CB and on back yoke seam.</p>	
<p><b>Waistband Jeans and Shorts</b> Use 1.5cm seam allowance unless cloth is super stretch. To be chainstitched. <b>Super stretch:</b> Seam allowance to butt edge to edge to prevent the waistband from collapsing.</p>	
<p><b>Double Turn</b> Depth of turn dictated by design.</p>	