









# Urban Outfitters


Minimum Make Manual

Section 1:




Components

<u>Component</u>	<u>Photo</u>
<p><b>All components</b>  <u>Must be</u> REACH compliant.</p>	<p><a href="http://guidance.echa.europa.eu/">http://guidance.echa.europa.eu/</a></p>
<p><b>Zip Insertion</b>          Bagged out into linings or facings.          Zip tapes to be bound (if not bagged out).          Zips may be dual graded.          Hook and eyes to be used for dresses, skirts, shorts (exc denim) and onesies.  <u>Do not</u> use cut down zips.</p>	
<p><b>Zip Insertion Jeans and Denim</b>          Semi auto-lock for all fly openings.          Fully auto-lock for all other fastenings.          Bagged out into linings or facings.          Skirts and onesies: Zip tapes to be bound (if not bagged out).</p>	
<p><b>Zip Quality</b>          From nominated sources:  <b>EP, Graden, Klestro, Opti, TIT, YCC and YKK.</b>          No 4 minimum size (smaller zips may be used as a decorative feature).</p>	
<p><b>Hook and Bar</b>          To be inserted before waistband is bagged out.          Support with fusing.</p>	
<p><b>Two and Four Hole Buttons</b>          Machine stitched securely through two layers of cloth, supported with fusing.          Spare buttons to be provided on all garments. Stitched to care label or kimble in clear bag.</p>	

<u>Component</u>	<u>Photo</u>
<p><b>Shank Buttons</b> Must be stitched then whipped securely. Spare buttons to be provided on all garments. Stitched to care label or kimble and in a clear bag.</p>	
<p><b>Button Holes</b> To be fully machine stitched with no raw edges visible. Blade to be sharp. Both layers of cloth to be fused.</p>	
<p><b>Jigger Buttons</b> To be used on all bottoms with hook and bar or single button fastening (jeans exempt).</p>	
<p><b>Press Studs, Poppers and Rivets</b> Correct machine attachment and pinch settings must be used. Edges must be bevelled. <u>Do not</u> position on uneven surface or seam allowance. <u>Must be</u> attached through more than one layer of cloth. Stitched poppers MUST BE machine attached.</p>	
<p><b>Drawcords</b> Must be stitched from two or more pieces (unless inserted and extending from the side seam). Inserted into suitable channels. Garments with a chest measurement of &lt;22cm flat must follow:</p>	<p><i>The Children's Clothing (Hood Cords) Regulations 1976; and Safety of children's clothing. Cords and drawstrings on children's clothing. Specifications. (BS EN 14682:2004.)</i></p>

<u>Component</u>	<u>Photo</u>
<p><b>Belts</b></p> <p>Must be kimble through belt loop LHS AW to prevent loss in stores. If there is no belt loop use a chainstitch loop, positioned into side seams, and kimble through the side seam. Care label must state 'Part of a Set'.</p>	
<p><b>Fusing</b></p> <p>Suitable weight and colour for bulk fabric. <u>Do not</u> use paper fusing. Accurate heat setting must be used to apply. Delamination is <u>not</u> acceptable. Use to support trims such as poppers or cloths such as boucle. Knitted fusing must be used for stretch cloths.</p>	
<p><b>Sleeve Head Roll and Shoulder Pads</b></p> <p>To be used on all tailored coats and jackets. Must be correct size for garment.</p> <p><b>Sleeve Head Roll:</b> Edges <u>must not</u> be visible through outer.</p> <p><b>Shoulder Pad:</b> Foot stitched at armhole and tacked at shoulder seam. Seam allowance must be trimmed.</p>	
<p><b>Rib Qualities</b></p> <p>Must have suitable residual extension.</p>	
<p><b>Elastic</b></p> <p>Suitable modulus based on the end use of the product. Pre-shrunk before attachment.</p>	

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<u>Component</u>	<u>Photo</u>
<b>Embellishment</b> Hand embellishment must be knotted off after <u>every 8 beads</u> . <u>Do not</u> use monofilament thread. Spare beads must be provided in clear bag and kimbled to care label.	
<b>Embroidery and Applique</b> Must be neat. Puckering will be rejected in bulk.	
<b>Printing and Flocking</b> Correctly registered without shadows. Minimal migration of flocking.	
<b>Tassels</b> To be securely stitched to prevent loss in store.	
<b>Fringe Trim</b> Must not fray in wear or wash. Use heat sealing where possible.	
<b>Hanger loops</b> Used in all wide neck styles. Single length, SNP to SNP, unless otherwise agreed with technologist.	
<b>Quilting or Wadding</b> Suitably encased to prevent migration	

<u>Component</u>	<u>Photo</u>
<p><b>Lace Trims</b></p> <p>Must be suitable for end use.</p> <p><u>Do not</u> position in areas of weakness.</p> <p>Must be pre-shrunk and not cause differential shrinkage.</p>	
<p><b>Feathers</b></p> <p><u>Must not</u> be live plucked, in line with EU law.</p> <p>Fibre composition must be listed on care label ie <i>70% feathers, 30% down</i></p>	<p><i><a href="http://www.edfa.eu/en/homepage.html">http://www.edfa.eu/en/homepage.html</a></i></p>
<p><b>Faux Fur Trims</b></p> <p>URBN do not use real fur or angora rabbit hair.</p>	