




# Urban Outfitters

Minimum Make Manual



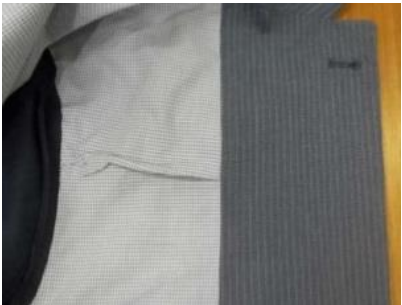

Section 5:

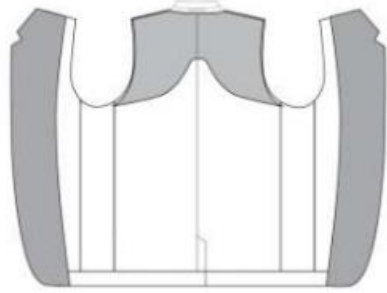

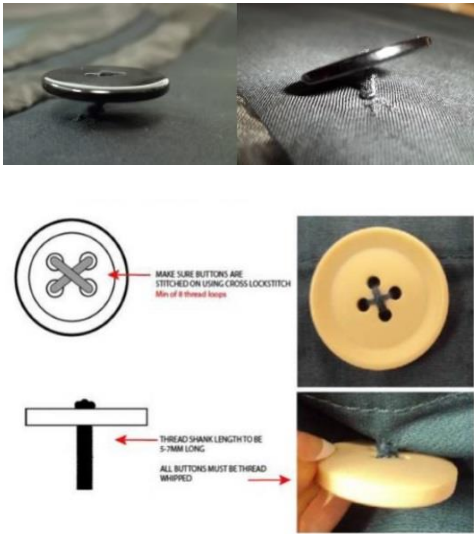
Menswear Outerwear, Jackets & Coats

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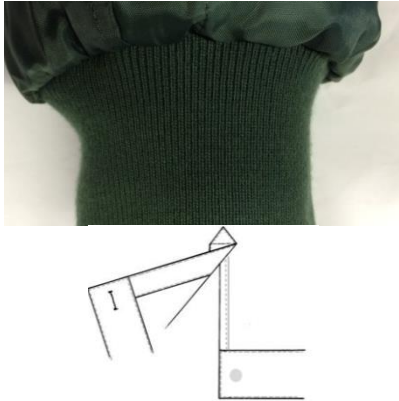
<u>Construction Method</u>	<u>Photo</u>
<p><b>Centre Front fastening</b> All jackets must fastened left over right and must be the true centre front.</p> <p><i>Unless otherwise stated by design</i></p>	
<p><b>Hood</b> Must have the lining anchored at the centre seam</p> <p>Hood drawcord exposed length to not exceed 20cm</p>	
<p><b>Internal Pocket – LHS AW</b> All menswear outerwear coats to have an internal pocket. Bartack either end.</p> <p>Horizontally inserted <i>Unless otherwise stated by design</i></p>	
<p><b>Facing/ Buggy</b> Hem to be pin hemmed or bound (when garment is unlined).</p> <p>Bagged out into seams and lining (when garment is lined).</p>	 

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<u>Construction Method</u>	<u>Photo</u>
<p><b>Lining</b>  <u>Do not</u> use cotton in sleeves.  Sleeve linings to have mechanical stretch (unless oversized).  Apply 2cm curtain.  All linings to be fully bagged out.</p> <p>CB lining pleat: 2cm Deep minimum.</p> <p>Vertical ease pleat: 1cm Deep minimum</p>	  
<p><b>Unlined coats: Bound Edges</b>  Used on CB seams, facings, zips, hoods and pocket bags when garments are unlined.  All other seams (where design dictates).</p>	

<u>Construction Method</u>	<u>Photo</u>
<p><b>Formal Blazers</b> Fuse the back torso and CF reverse</p>	
<p><b>Melton Under Collars:</b> Zig zag stitch attach</p>	
<p><b>Lapel buttonhole (if required):</b> must be cut open</p>	
<p><b>Buttons</b> Must have 2 – 3mm shank height and be thread whipped</p> <p>All 4 hole buttons must be X stitched Minimum of 8 loops per button.</p>	

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<u>Construction Method</u>	<u>Photo</u>
<p><b>Quilting</b>            Filler to be equality distributed            Shaping to be as per the design CAD's</p> <p>If true 'down' is requested, this must be accompanied by a quality certificate for authenticity and proof of source</p>	
<p><b>Zip Guard</b>            Used where design dictates.</p>	
<p><b>Zips</b>            Must run smoothly            Must sit level            Channel must not become caught in the teeth.</p> <p>Must be from a nominated source            EP, Graden, Klestro, Opti, TIT, YCC and YKK.</p>	
<p><b>Waistbands</b>            Bagged out and elastic encased.</p> <p><b>Rib Qualities</b>            (See components section).</p>	
<p><b>Cuffs</b>            Bagged out into lining.</p> <p><b>Cuff Plackets</b>            To be bound.  <u>Do not</u> use binding on cloths prone to seam slippage.</p>	

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<u>Construction Method</u>	<u>Photo</u>
<b>Jet and Welt Pockets (tailored styles only)</b> To be basted closed. Baste stitch to start 3cm from opening and must not damage cloth when opened.	
<b>Pockets</b> Fusing to be concealed and overlocking must be neat.  Pockets must be level and symmetrical (unless design dictates otherwise)	
<b>Poppers</b> To be attached using plastic washers Must be non-rattle	
<b>Pocket Bearers</b> Seam to be concealed  <b>Pocket Bags</b> Must not be visible below hems	
<b>Vents and Splits</b> To be secured internally with a back tack.  Tailored styles to be tacked closed for delivery.	
<b>Spare Button</b> To be added to the care label	