Minimum Make Manual
Section 3:

**Menswear Woven Tops** 

## **Construction Method Photo Collars & Fusing** On all collars, plackets and cuffs suggested weight, 65-80grams Yoke panels Bagged out with topstitch or twin needle finish. **CB Seam** Where visible must be bound or French seamed Cuffs Bagged out and edge stitched **Cuff Plackets** To be bound. Do not use binding on cloths prone to seam slippage. **Hem Gusset** To be used on shirting. 4cm deep / 4.5cm wide

## **Construction Method Photo** Pin Hem 0.3cm deep 0.5cm when using lightweight cloths such as chiffon. Felled Hem Stitch type: Heavy weight fabrics and tailoring 22220 4cm deep **Raw Seams** To be finished with a topstitch (unless technologist requests otherwise) **Bound Hem** (see above) **Pockets** Must be reinforced at the pocket corners. Pocket turning to be fully bagged out, all raw edges to be concealed.

Pockets must be level and symmetrical (unless design dictates otherwise)



#### **Cloths Prone to Seam Slippage**

<u>Do not</u> offer cloths that are not suitable for end use.

Consider fusing, open seams or French seams.

Plackets to be grown on. Do not bind placket edges (see packet construction above).



