






Urban Outfitters

Minimum Make Manual






Section 4:

Menswear Shorts & Trousers





Urban Outfitters

<u>Construction Method</u>	<u>Photo</u>
<p>Waistband Options Bagged out or bound Elastic to be encased. Sink Stitches to be concealed under waistband.</p>	
<p>Lining To be bagged out on waistbands and facings</p>	
<p>Twin Needle Used for casual styles and stretch cloths 1cm (unless design dictates otherwise).</p>	
<p>Cover stitch Used for stretch cloths only. Bulk nylon threads to be used</p>	
<p>2cm Double Turn To be used in place of binding, twin needle or pin hem.</p>	

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<u>Construction Method</u>	<u>Photo</u>
<p>Felled Hem Heavy weight fabrics and tailoring 4cm deep (unless design dictates otherwise).</p>	<p><u>Stitch type:</u></p> 
<p>Pin Hem 0.3cm deep 0.5cm when using lightweight cloths such as chiffon.</p>	
<p>Bound Hem When design dictates.</p>	
<p>Raw Hem Woven: To be finished with a topstitch Stretch: To be tacked to prevent seam from running back.</p>	
<p>Elasticated or Rib Hem Bagged out through the cuff using twin needle or cover stitched.</p>	

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<u>Construction Method</u>	<u>Photo</u>
<p>Gusset lining (tailored styles only) To be used at the cross fork to conceal the seaming.</p>	
<p>Pockets Fusing to be concealed and overlocking must be neat.</p> <p>Pockets must be level and symmetrical (unless design dictates otherwise)</p> <p>Pocket bags to be inserted into waistbands.</p>	 
<p>Pocket Bearers Seam to be concealed</p> <p>Pocket Bags Must not be visible below hems</p>	
<p>Fish Eye buttonholes All bottoms to have fisheye style buttonholes</p>	