

ROYAL
BOTTICINO
WALL: YG806213 80x80/31.55'31.5
FLOOR: YG806213 80×80/31 $5^{\prime \prime} \times 31.5$


POLSHED
$H^{1+1}$



YG806213
$80 \times 80 / 31 / 5^{\prime \prime} \times 31.5^{\prime \prime}$

Made To Measure


## Technical Standards



MADE TO MEASURE


## PLACEMENT GUIDE

1. Before box opening, please verify product specification amension, color, etc; make sure product of the same model is put in the same area instead of blending produc of different types (unless a special decorative effect pursued on purpose).
2. Before placement, dress the wall or floor well; determine brick arrangement according to placement type; in case of
directional directional pattern, the product shall be applied as per the
.
3. During pre-placement, pull two mutually vertical lines in the dressed ground and check leveling with the spirit mete
4. The ceramic sheet is recommended to be used together
with $225 \# c e m e n t$ the ceramic tile is recommended to be with $225 \#$ \#cement; the ceramic tile is recommended to be the ceramic sheet shall be fully soaked instead of ceramic tile.
5. Mark line according to tile dimension and pay attention 5. Mark ine accoraing
to reserve mortar joint.
6. During placement, tightly seal the joint by glue: upon request by customers, proper color addiitive can be used to
fill fill in the joint.
7. During placement in main wall corner, proper amount of glue is applied to reach 1 cm thickness; put one tile in the glue: slightly knock it with a wooden hammer to ensure the tile surface, edge and the pulled line in parallel or vertical position
8. During placement of wall tile, slightly knock on the tile a good many times till it is tightly fastened.
9.After placement in 1 hour, clean cement or other dirt in the tile surface timely till thorough cleanliness of tile surface.
9. After placement in 12 hours, make inspection by knocking on the tile surface. In case of hollow sound, rework is required.
10. Don't walk on or sweep the tile till 24 hours after placement. Thoroughly clean the tile by frest water mixed
with detergent. The shining floor and wall will be presented in front of you.

## Technical Standards



## UNGLAZED PORCELAIN

| PROPERTIES | UNIT | ISO STANDARD REQUIREMENT |  |  | RESULT |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Size \& Deviation | \% | SIDE | The deviation of the average size of each tile from the work size | $\pm 0.5$ | $-0.01-+0.02$ |
|  |  |  | The deviation of the average size for each tile from the work size of the 10 test speciments | $\pm 0.4$ | $-0.02-+0.01$ |
|  |  |  | Thickness | $\pm 5$ | -0.9-+0.9 |
| Straighteness of sides | \% | $\pm 0.2$ |  |  | $-0.04-+0.05$ |
| Rectangularity | mm | Length difference of opposite sides $\leq 2.0$ |  |  | 0.5 |
|  |  | Length difference of diagonal lines $\leq 2.0$ |  |  | 0.3 |
| Surface flatness | mm |  | Upward warpage | \$2.0 | 0.3 |
|  |  |  | Downward warpage | $\leq 2.0$ | 0.3 |
| Sufface quality | - | A minimum of $95 \%$ of the tiles shall be free from chip, crack speek and visible defects that would impair the appearence of major area of tiles |  |  | Complied |
| Water absorption | \% | Average: E $\leq 0.5$ |  |  | 0.06\% |
|  |  | Single piece:ES0. 6 |  |  | 0.4\%-0.08\% |
| Breaking strength | N | If thickness $\geq 7.5 \mathrm{~mm}, \mathrm{~N} \geq 1300$ |  |  | 2491 |
| Modulus of Rupture | MPA | $\begin{gathered} \text { Average: } \geq 35 \\ \text { Single piece: } \geq 32 \end{gathered}$ |  |  | $\begin{gathered} 59.8 \\ 40.7-84.1 \end{gathered}$ |
| Abrasion resistance | mm | Abrassion CBM $\leq 175$ |  |  | 116 |
| Glossiness |  | $\geq 55$ |  |  | 88-90 |
| Resistance to household chemical reagent \& swimmimg pool alkali | - | No less than Class UB after test |  |  | Class UA |
| Thermal shock resistance |  | Report the result after test |  |  | No crack |
| Resistance to low concentration acid or alkali | - | Report the result after test |  |  | Class ULA |
| Stain resistance | - | No less than Class 3 after test |  |  | Class 5 |
| Coefficient of linear expansion |  | Report the result after test |  |  | $7.1 \times 10^{-6}$ |
| Moisture expansion ( $\mathrm{mm} / \mathrm{m}$ ) |  | Report the result after test |  |  | <0.01 |
| Shock recovery coefficient | - | Report the result after test |  |  | 0.83 |
| Certificate of static friction |  | Report the result after test |  | Wet | 0.53 |
|  |  |  |  | Dry | 0.59 |

