**GLAZED PORCELAIN** 

DONGPENG CATALOGUE **2017** 

### CLASSICO TRAVERTINO

IT ENDOWS SMALL CAVITIES ON ITS SURFACE AND PRESENTS CHROMATIC TONES FROM IVORY TO LIGHT BEIGE. TRAVERTINE IS A STONE FORMED FROM CALCIUM CARBONATE, IN WHICH IS USED IN CONSTRUCTIVE AND DECORATIVE PURPOSES SINCE ANCIENT ROME. ITS VERSATILITY MAKES IT A VERY POPULAR MATERIAL. IT LENDS ITSELF WELL, SPECIALLY INTO MODERN FURNISHINGS.







	PULISHED	MAI
1200x600	FG273822	FV2738



FG273827

FV273827

• 1200x600

### **TECHNICAL**

APPLICATIONS	USES	FINISHES
Exterior	Wall	Polished









RECTIFIED 13 MM



PACKING LIST SIZES AVAILABLE

SIZE/MM PATTERN PACKAGE (PIECES PER CARTON)

1200x600 3 2

1200x 600mm

68 • BY ORDER • REGULAR

TILES CAN BE CUT FOLLOWING THE PATTERN OR AGAINST THE PATTERN. SPECIAL CUTS OUTSIDE THIS LIST CAN BE PROVIDED UNDER REQUEST.

### SPECIAL PIECES

### **SLOT**



Longitudinal

Square slot

### **SKIRTING**

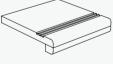


Bull-nose cut

STEPS Anti-slip surface



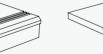
Bull-nose cut



Bull-nose cut

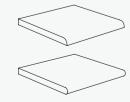


Bevel cut



Bevel cut

### **EDGES**



Bull-nose cut

Bevel cut





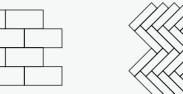
Bevel joint

Bevel joint

# MADE TO MEASURE

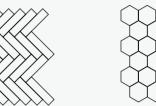


Staggered brickwork

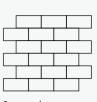


Herringbone





Hexagons





Diamond

## PLACEMENT GUIDE

- 1. Before box opening, please verify product specification/dimension, color, etc; make sure product of the same model is put in the same area instead of blending product of different types (unless a special decorative effect is pursued on purpose).
- 2. Before placement, dress the wall or floor well; determine brick arrangement according to placement type; in case of directional pattern, the product shall be applied as per the marked direction to reach the optimal decorative effect.
- 3. During pre-placement, pull two mutually vertical lines in the dressed ground and check leveling with the spirit meter; the wall vertically is checked by the plummet.
- 4. The ceramic sheet is recommended to be used together with 225#cement; the ceramic tile is recommended to be used together with 325#cement or glue; before placement, the ceramic sheet shall be fully soaked instead of ceramic tile.
- 5. Mark line according to tile dimension and pay attention to reserve mortar joint.
- 6. During placement, tightly seal the joint by glue; upon request by customers, proper color additive can be used to fill in
- 7. During placement in main wall corner, proper amount of glue is applied to reach 1cm thickness; put one tile in the glue; slightly knock it with a wooden hammer to ensure the tile surface, edge and the pulled line in parallel or vertical position.
- 8. During placement of wall tile, slightly knock on the tile a good many times till it is tightly fastened.
- 9. After placement in 1 hour, clean cement or other dirt in the tile surface timely till thorough cleanliness of tile surface.
- 10. After placement in 12 hours, make inspection by knocking on the tile surface. In case of hollow sound, rework is required.
- 11. Don't walk on or sweep the tile till 24 hours after placement. Thoroughly clean the tile by fresh water mixed with

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PROPERTIES	UNIT	ISO STANDARD REQUIREMENT		RESULT	
Size & Deviation %	%	SIDE %	The deviation of the average size of each tile from the work size	±0.5	-0.02- +0.03
			The deviation of the average size for each tile from the work size of the 10 test speciments	±0.4	-0.01 - +0.01
	Thickness ±5		±5	-0.1 - +1.0	
Straighteness of sides	%	±0.2		-	-0.03 - +0.06
Rectangularity	%	±0.5		-0.06 - +0.03	
Surfate flatness mm			Center curvature		-0.02 - +0.04
	mm	Warpage		±0.4	-0.02 - +0.05
	Side curvature ±0.4		±0.4	-0.08 - +0.05	
Surface quality		A minimum of 95% of the tiles shall be free from chip, crack speek and visible defects that would impair the appearence of major area of tiles		Complied	
		Average: E ≤0.5		0.3%	
Water absorption	%	Single piece:E≤0.6		0.3%	
Breaking Strength	Ν	When the thickness ≥7,5mm, the mean value shall not be less than 1300		2183	
Anti-slip	R	9		4	
Resistance to household chemical reagent & swimmimg pool alkali		No less than Class UB after test		Class GA	
Resistance to low concentration acid or alkali		Report the result after test		Class GLA	
Stain resistance		No less than Class 3 after test		Class 5	
Cerficient of static friction —			Report the result after test	Wet	0.49
			Report the result unter test		0.57
Lead release Cadmium release	mg/dm		Report the result after test		No release
	mg/L				No release

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PROPERTIES	UNIT	IS	O STANDARD REQUIREM	ENT	RESULT
			The deviation of the average size of each tile from the work size	±0.5	-0.01- +0.02
Size & Deviation %	%	SIDE	The deviation of the average size for each tile from the work size of the 10 test speciments	±0.4	-0.02 - +0.0
		Thickness	±5	-0.9 - +0.9	
Straighteness of sides	%		±0.2		-0.04 - +0.03
Rectangularity mm		Length difference of opposite sides ≤2.0		0.5	
		Length difference of diagonal lines ≤2.0		0.3	
		Upward warpage		≤2.0	0.3
Surfate flatness	mm	Downward warpage ≤2.0		≤2.0	0.3
Surface quality			A minimum of 95% of the tiles shall be free from chip, crack speek and visible defects that would impair the appearence of major area of tiles		Complied
W. I .	Q/		Average: E ≤0.5		0.06%
Water absorption %	%	Single piece:E≤0.6		0.4%-0.08%	
Breaking strength	N	If thickness ≥7.5mm,N≥1300		2491	
Modulus of Rupture	MPA	Average: ≥35 Single piece: ≥32		59.8 40. <i>7</i> -84.1	
Abrasion resistance	mm		Abrassion CBM ≤175		116
Glossiness	_	≥55		88-90	
Resistance to household chemical reagent & swimmimg pool alkali		No less than Class UB after test		Class UA	
Thermal shock resistance		Report the result after test		No crack	
Resistance to low concentration acid or alkali		Report the result after test		Class ULA	
Stain resistance		No less than Class 3 after test		Class 5	
Coefficient of linear expansion		Report the result after test		7.1x10°	
Moisture expansion (mm/m)		Report the result after test		<0.01	
Shock recovery coefficient		Report the result after test		0.83	
Cerficient of static friction			Donost the county function	Wet	0.53
			Report the result after test	Dry	0.59