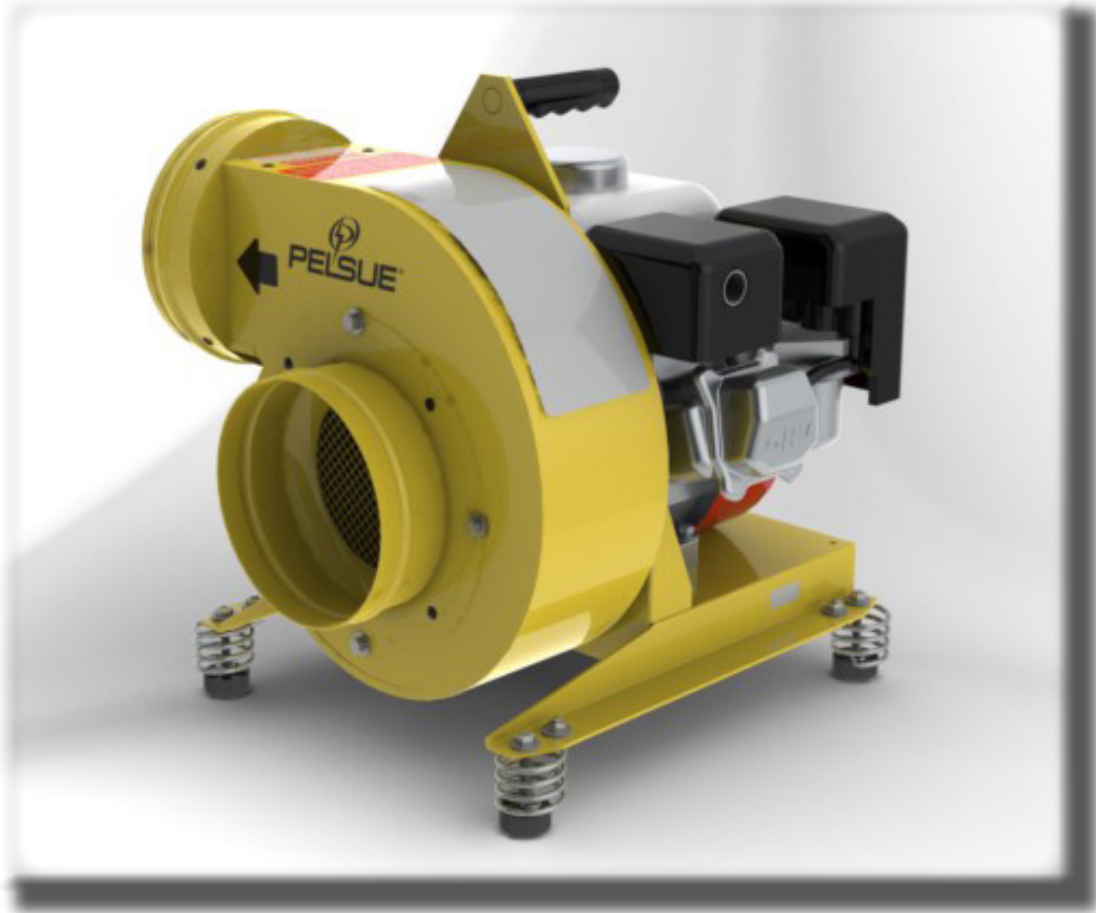


Part #111325-001

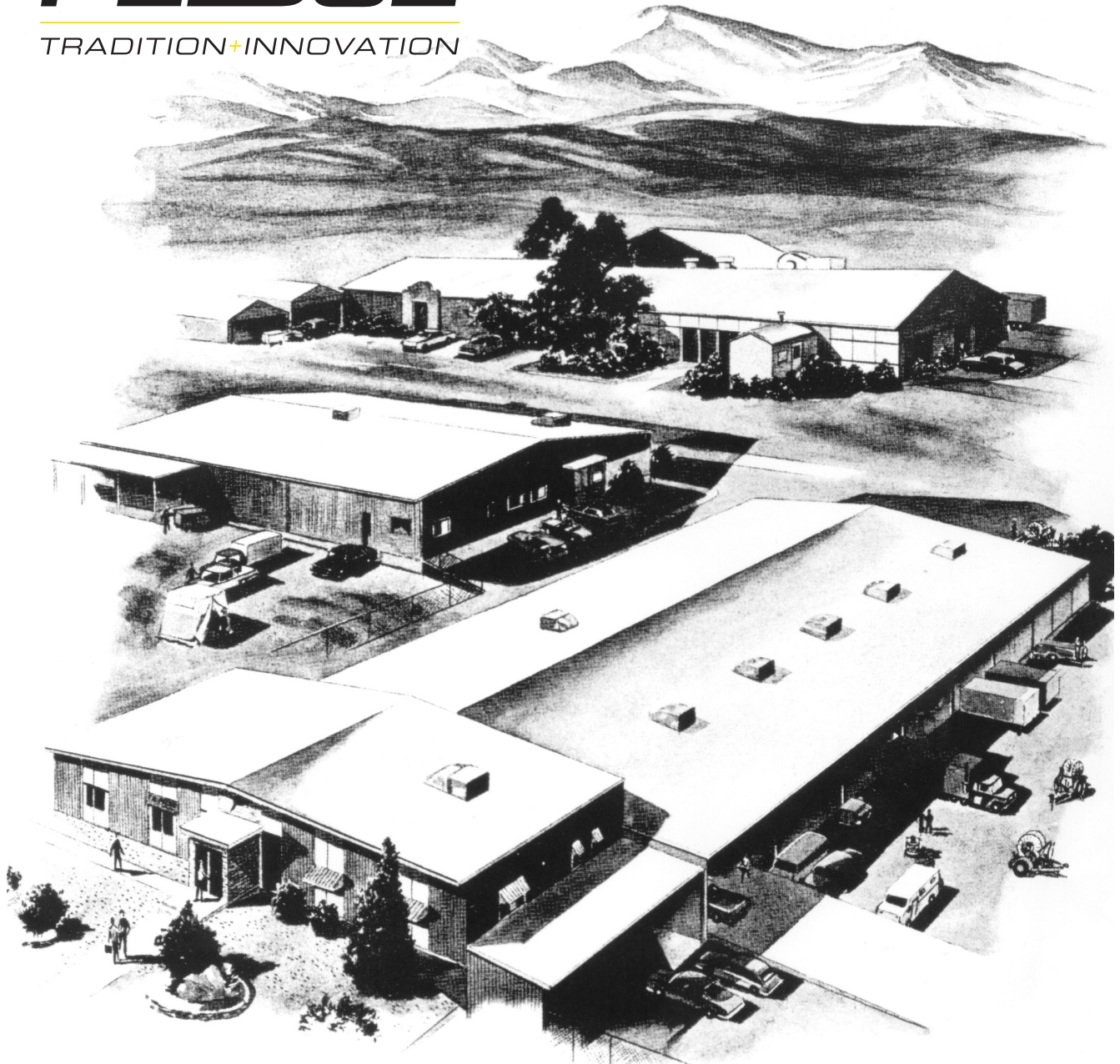
Product Manual:

Model #1453
Centrifugal Blower




PELSUE[®]
ISO 9001 Certified

T.A. Pelsue Company
2500 South Tejon Street
Englewood, Colorado, USA 80110
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Since our inception in 1963 – the T.A. Pelsue Company has designed and manufactured high quality equipment to improve the personnel efficiency and working conditions in various underground, confined, and outdoor areas. Founded by T. Allen Pelsue, the company has established a continuing reputation for excellence in the production of fine products for a broad spectrum of industry throughout the world.

Now, in our second generation of family direction, continued commitment to innovation and quality makes Pelsue a leading source of equipment for many types of confined spaces. We specialize in safety, retrieval, fall arrest, ventilation, cable placing, splicing, and maintenance nationally and abroad. With more than 70,000 square feet of facilities available, Pelsue continues the dedication that has made us pre-eminent in this field.

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T.A. Pelsue Company

Quality Policy

OUR GOAL IS THE PURSUIT OF NEVER-ENDING IMPROVEMENT IN PRODUCT QUALITY AND BUSINESS SYSTEMS.

METHODS TO BE EMPLOYED IN ATTAINING THIS GOAL WILL INCLUDE NEW PRODUCT QUALITY PLANNING, EMPLOYEE TRAINING, AND UTILIZATION OF EMPLOYEE INVOLVEMENT GROUPS TO SOLVE PROBLEMS.

IN AN INCREASINGLY COMPETITIVE MARKETPLACE, ENSURING CUSTOMER SATISFACTION IS ONE OF THE DIFFERENTIATORS THAT SETS YOU APART FROM THE PACK AND YIELDS A COMPETITIVE ADVANTAGE.

THEREFORE, WE WILL SUPPORT TOTAL CUSTOMER SATISFACTION BY IMPLEMENTING THE **ISO 9001 QUALITY SYSTEM** AND PROVIDING THE NECESSARY ATMOSPHERE AND TRAINING TO NURTURE THIS CONCEPT THROUGHOUT OUR ORGANIZATION.

WE WILL MAKE EVERY BUSINESS DECISION AS THOUGH THE QUALITY OF THE PART OR SERVICE PROVIDED WAS DESTINED FOR OUR OWN OR OUR FAMILY'S USE. WE WILL ALWAYS THINK **QUALITY FIRST**.

EVERY T.A. PELSUE COMPANY EMPLOYEE IS EXPECTED TO COMMIT TO THIS PHILOSOPHY IN THE PERFORMANCE OF HIS OR HER DAILY TASKS.

QUALITY FIRST!

T.A. PELSUE COMPANY SENIOR MANAGEMENT TEAM

1.2 - Pelsue Product Warranty

PELSUE PORTABLE PRODUCT WARRANTY

- Pelsue products are designed and engineered to perform as stated in published specifications. Quality materials and workmanship are used in the manufacture of this product. With regular maintenance and proper care, Pelsue equipment provides many trouble free hours of operation.
- The T.A. Pelsue Company warrants to the buyer that material furnished will conform to specifications and will be free from defects in material and workmanship from the date of shipment to the original buyer, for the period listed by product description on the reverse side of this warranty statement.
- In the event of failure of any components of a Pelsue product within the warranty period, service must be pre-approved by the T.A. Pelsue Company and service must be performed by the T.A. Pelsue Company Parts and Service Department in Englewood Colorado, or at the option of T.A. Pelsue Company, service may be performed at any designated service center, which may include any authorized service center for the component manufacture.
- Damage or failure due to misuse, mishandling, or unauthorized modifications will not be covered by this warranty. Unless otherwise agreed, the T.A. Pelsue Company shall repair or replace the defective components within (30) calendar days of notice of failure. T.A. Pelsue Company's obligation hereunder, shall be limited to the repair or replacement of the product or component as set forth above, and shall not include any liability whatsoever for damages caused by such failure, including but not limited to consequential or incidental damages flowing from use or lack of use of product.
- Any replacement, repair, modification, installation or other service performed by the T.A. Pelsue Company shall be warranted by the remainder of the unexpired period of the warranty, or for a period of (90) calendar days, whichever is longer.
- All materials or parts returned for credit or warranty shall be returned only with prior approval, and will be subject to factory inspection before credit is allowed. Parts claimed defective will be replaced upon request and will be invoiced as purchased, subject to credit when the parts claimed to be defective have been received and examined by the factory.
- This warranty is expressly in lieu of all other warranties expressed or implied, including any warranties of merchantability or warranties of fitness for any particular use and all other obligations or liabilities in connection with the sale of this equipment.

<u>Product Description</u>	<u>Warranty Coverage*</u>
• Blowers.....	1 year
• Heaters.....	1 year
• Blower Hoses/Ducts.....	3 months
• Pel-Cans and Caddys.....	1 year
• Hose Adapters.....	1 year
• Manhole Shields & Manhole Guards.....	1 year
• Pel-Brite Work Lights.....	6 months
• Planks and Plank Supports.....	6 months
• Duct Rodders and Accessories.....	6 months
• Submersible Pumps.....	6 months
• Discharge and Suction Hoses for Pumps.....	3 months
• Wheel Chocks.....	1 year

*From date of shipment to original buyer.

T.A. Pelsue Company, 2500 South Tejon Street, Englewood, Colorado 80110, 800-525-8460

2.0 - Introduction & Product Information

Congratulations on your choice of a **Pelsue Model #1453 Centrifugal Blower** to compliment your confined space ventilation operation. This equipment has been designed and manufactured to exceed confined space requirements and regulations in order to meet the needs of the discriminating operator for efficiency and safety during confined space entry operations.

Safe, efficient and trouble-free operation and maintenance of the system requires that anyone who will be operating, maintaining, or inspecting the equipment, read, understand and follow all the operation, safety, maintenance, and inspection instructions contained within this manual. This manual covers the Pelsue Model #1453 Centrifugal Blower. Use the Table of Contents as a guide to find specific information.

Keep this manual available for future reference if required, and as a tool in the training of new operators.

WARNING

This product is a part of a system for confined space ventilation operations. The user must read, understand and follow the instructions contained in this manual before using this equipment. Failure to follow these instructions could result in serious injury or death.

2.1 - Serial Number

Product Serial Number

Always give your dealer the serial number of your Pelsue confined space ventilator product when ordering parts or requesting service or other information.

The specification & rating decal is permanently embossed with a serial number. The rating decal is located at the top of the housing of the centrifugal blower as shown in *Fig. 2a*. The specification & rating decal will appear as shown to the right in *Fig. 2b*. A space has been provided below for the recording of the serial number for future reference.

MODEL: **#1453** _____

Serial Number : _____

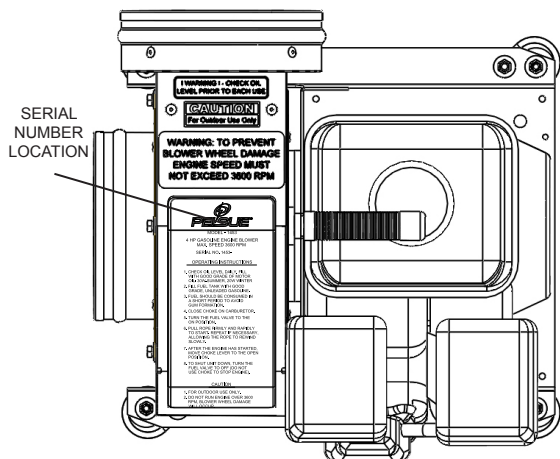


Figure 2a: Serial Number Location

MODEL - 1453
4 HP GASOLINE ENGINE BLOWER
MAX. SPEED 3600 RPM
SERIAL NO. 1453-

OPERATING INSTRUCTIONS

1. CHECK OIL LEVEL DAILY. FILL WITH GOOD GRADE OF MOTOR OIL: 30W-SUMMER, 20W WINTER
2. FILL FUEL TANK WITH GOOD GRADE, UNLEADED GASOLINE.
3. FUEL SHOULD BE CONSUMED IN A SHORT PERIOD TO AVOID GUM FORMATION.
4. CLOSE CHOKE ON CARBURATOR.
5. TURN THE FUEL VALVE TO THE ON POSITION.
6. PULL ROPE FIRMLY AND RAPIDLY TO START. REPEAT IF NECESSARY, ALLOWING THE ROPE TO REWIND SLOWLY.
7. AFTER THE ENGINE HAS STARTED, MOVE CHOKE LEVER TO THE OPEN POSITION.
8. TO SHUT UNIT DOWN, TURN THE FUEL VALVE TO OFF (DO NOT USE CHOKE TO STOP ENGINE).

CAUTION

1. FOR OUTDOOR USE ONLY.
2. DO NOT RUN ENGINE OVER 3600 RPM, BLOWER WHEEL DAMAGE WILL OCCUR.
3. POSITION BLOWER INTAKE INTO THE WIND TO ASSURE A GOOD SUPPLY OF FRESH AIR.

AIR DELIVERY CERTIFIED BY CEESI
USING A PELSUE 2015 HRT VENTILATOR
HOSE PER AT&T E.L.2723.P.L. 2709

FREE AIR	1526 CFM
1-90° BEND	1360 CFM
2-90° BENDS	1255 CFM

T.A. PELSUE CO., ENGLEWOOD CO.
PN: 111326-001

Figure 2b: #1453 Serial Number Decal

3.0 - Configuration & Assembly

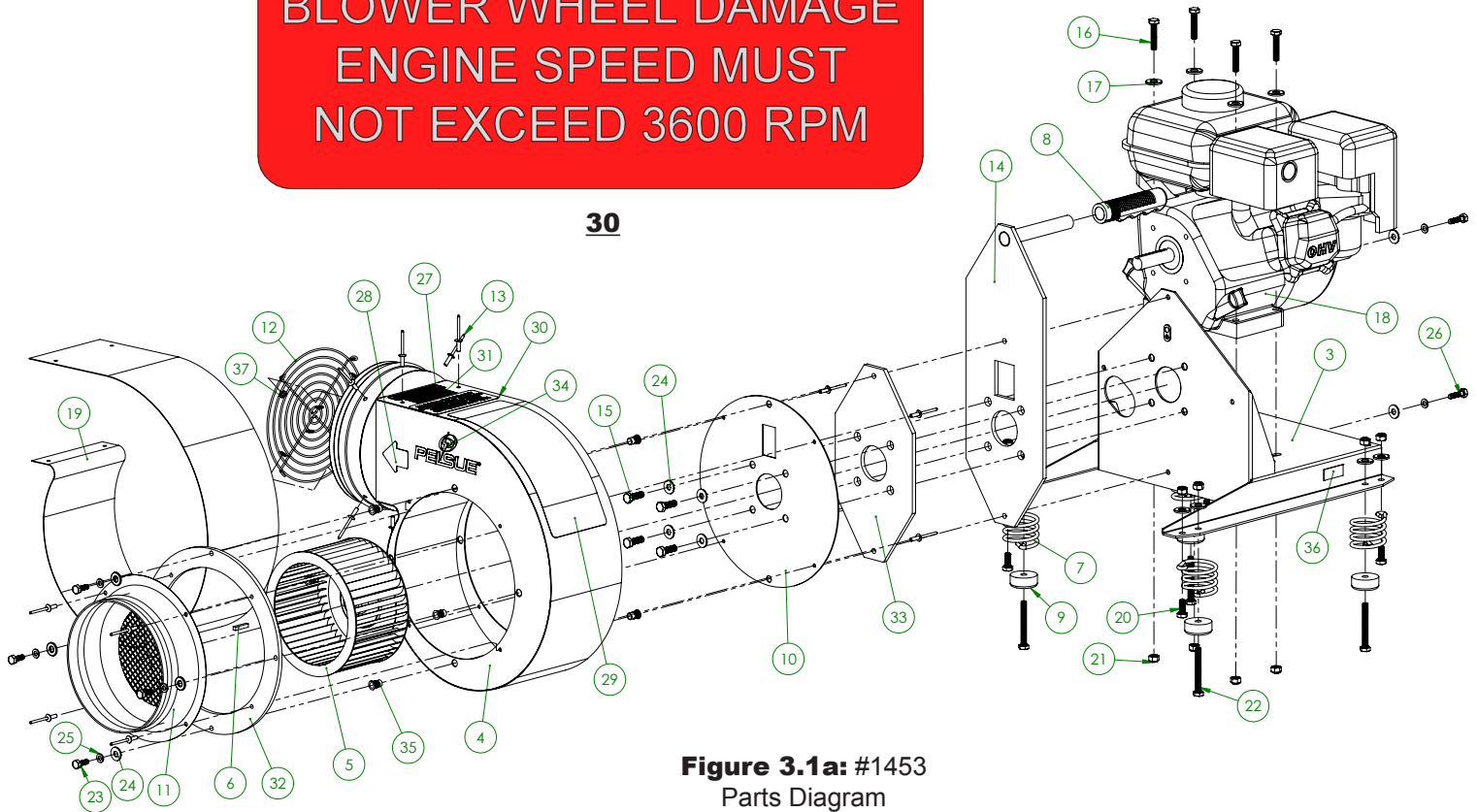
Upon initial receipt of the Model #1453 Centrifugal Blower, inspect the packaging for any evidence that the product may have been damaged in shipment. While unpacking the product, inspect all of the components for damage. If damage to any of the components is discovered, Alert the shipping carrier immediately of the damage to the shipment.

3.1 Parts Diagram & List

Refer to the following parts breakdown diagram (Figure #3.1a) and the accompanying parts list (Table #3.1a) for identification of parts in the event replacements become necessary. The parts list table displays applicable part numbers, descriptions, and quantity per assembly.

* Replacement parts can be ordered from the T.A. Pelsue Company at 800-525-8460.

WARNING: TO PREVENT BLOWER WHEEL DAMAGE ENGINE SPEED MUST NOT EXCEED 3600 RPM



! WARNING ! - CHECK OIL LEVEL PRIOR TO EACH USE

27

CAUTION
For Outdoor Use Only

31

3.1 Parts Diagram & List (continued)

ITEM NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
3	124389-Y13	WELDMENT - 12 GA STEEL, ALL CENTRIFUGAL BLOWERS	1
4	124343-001	WELDMENT - CENTRIFUGAL BLOWER HOUSING FOR 8" HOSE	1
5	112650-001	WHEEL - BLOWER, 3/4" BORE, 7.00" X 4.00"	1
6	106407-001	KEY - BLOWER SHAFT, 3/16" SQ. X 1.00" LG.	1
7	44H-101001	SPRING - ENG MOUNT (VIBRATION ISOLATOR)	4
8	124624-001	GRIP - SLIDE-ON, ROUND GRIP, FITS 3/4" OD	1
9	100188-002	FOOT - RUBBER, 1-1/2" OD W/REC WASHER	4
10	124344-002	ADAPTER PANEL - MOUNTING PATTERN FOR ENGINES	1
11	113238-001	SUCTION ADAPTER - FOR 1450 SERIES BLOWERS	1
12	112298-001	GRILLE - INTAKE, 13 GA STEEL WIRE, BLACK FINISH	1
13	118519-001	RIVET - STAVEX, BLIND FLANGE DOME, BLACK	16
14	125236-001	WELDMENT - BLOWER HANDLE, 1/4" THICK PLATE WITH 3/4" BAR	1
15	114154-010	SCREW - HEX HD, 5/16"-24 UNF X 1.00" LG, PLATED	4
16	100157-011	SCREW - CAP, HEX HD, 5/16"-18 UNC X 1-1/2", PLATED	4
17	100050-010	WASHER - FLAT, 5/16" TYPE A, W, PLATED	16
18	112394-001	ENGINE - HONDA, 4HP, GASOLINE, ROPE START	1
19	124347-700	INSERT - FOR 7.00" BLOWER WHEEL, FORMED ALUMINUM	1
20	100157-007	SCREW - HEX HD, 5/16"-18 UNC X 3/4" LONG, PLATED	4
21	107942-001	NUT - STOVER, 5/16"-18 UNC, GRADE 5	12
22	100157-015	SCREW - CAP, HEX HD, 5/16"-18 UNC X 2-1/2", PLATED	4
23	101427-002	SCREW - CAP, HEX HD, 1/4"-20 UNC X 3/4" PLATED	4
24	100050-009	WASHER - FLAT, 1/4" IN, TYPE A, W, PLATED	10
25	100121-009	WASHER - LOCK, 1/4" IN, HELICAL SPG, PLATED	6
26	100604-010	SCREW - CAP, HEX HD, 1/4"-20 UNC X 1" PLATED, GRADE 5	2
27	103059-001	DECAL - "! WARNING ! - CHECK OIL LEVEL PRIOR TO EACH USE"	1
28	111837-001	DECAL - DIRECTIONAL ARROW, BLACK	2
29	111326-001	DECAL - ID AND SERIAL PLATE, WITH OPERATING INSTRUCTIONS, 1453	1
30	110123-001	DECAL - "WARNING DO NOT OVER SPEED" 3600 RPM, WHT/RED	1
31	104602-001	DECAL - "CAUTION", "FOR OUTDOOR USE ONLY", 1" X 3"	1
32	125238-001	ADAPTER RING - FOR SMALLER SUCTION ADAPTERS	1
33	125302-001	SHIM - CENTRIFUGAL BLOWER, 0.250" THICK AL, ENGINES	1
34	111566-001	DECAL - "PELSUE" WITH "P" LOGO, 2"H X 5"W, BLACK	1
35	120386-001	NUTSERT - THIN SHEET, 1/4"-20 UNC, CRIMP-IN STYLE	6
36	900306-001	DECAL - "INSPECTED BY - DATE", ADHESIVE BACK, 1.5" X 5/8"	1
37	104151-001	WASHER - RIVET BACK UP, 7/32" ID X 7/16" OD, SS	8

Table 3.1a: #1453
Parts List

4.0 - Safety

The following section will address the safety precautions which must be adhered to when working with Pelsue confined Space Ventilation equipment such as the #1453 Centrifugal Blower. Any user must familiarize themselves with the information in this section before utilizing the equipment.

SIGNAL WORDS:

Note the use of the signal words **DANGER**, **WARNING** and **CAUTION** with the safety messages. The appropriate signal word for each message has been selected using the following guidelines:

- DANGER-** Indicates an imminently hazardous situation that, if not avoided, will result in death or serious injury. This signal word is to be limited to the most extreme situations or for hidden or unseen hazards.
- WARNING-** Indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury and includes obvious and hidden hazards. It may also be used to alert against unsafe practices.
- CAUTION-** Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

You are responsible for the safe operation of your Pelsue #1453 Centrifugal Blower. You must ensure that anyone who will operate or work around the equipment be familiar with confined space ventilation procedures. This manual will take you step-by-step through the workings and capabilities of the #1453 Centrifugal Blower and alert you to good safety and operating practices while using the system.

Remember, you are the key to safety. Good safety practices not only protect you but also the people around you. Make these practices a working part of your safety program. Be certain that everyone operating in or around a confined space is familiar with the procedures recommended and follows safety precautions. Remember, most accidents can be prevented. Do not risk injury or death by ignoring good safety practices.

- The most important safety device on this equipment is a safe operator. It is the operator's responsibility to read and understand all of the safety and operating instructions presented within this manual and to follow them. Most accidents can be avoided.
- A person must understand the operation of this equipment and be trained in its usage before operating the equipment. An untrained operator exposes himself and others to possible serious injury or death.
- Do not modify the equipment in any way. Unauthorized modification may impair the function and/or safety and could affect the life of the equipment.
- Think SAFETY! Work SAFELY!

4.1 - Safety Alert Symbol

SAFETY ALERT SYMBOL

This Safety Alert symbol means **ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!**

The Safety Alert symbol identifies important safety messages on your Pelsue Confined Space Product and in the manual. When you see this symbol, be alert to the possibility of personal injury or death. Follow the instruction in the safety message.

Why is this symbol important to you?

- 3 BIG Reasons:**
- Accidents Disable and Kill.**
 - Accidents Cost You Money.**
 - Accidents Can Be Avoided.**



Safety Precautions:

It is necessary to follow these safety precautions, each time, prior to using the product.

The Safety Precautions are not limited to, but must include the following items;

1. Do not use the blower for anything other than its intended use.
2. Do not wear loose clothing that can become entangled in operating machinery. Do not operate the blower without inlet or outlet grilles in place.
3. Do not place fingers or any other object through inlet or outlet grilles.
4. To prevent exhaust fumes from being pulled into the blower intake, never run the engine in an enclosed area and always position the blower intake into the wind.
5. Always be sure to shut down the engine and extinguish all smoking materials before filling the fuel tank.
6. Always be sure to fill the fuel tank outdoors or in a well ventilated area. Never start the engine if the fuel has been spilled until the spill has evaporated and there is no longer smell of gas fumes.
7. Never store or use gasoline within 50 feet of anything which may produce a spark or flame.
8. Ensure that toxic fumes are not blown into a confined space.
9. Never use this blower in any explosive environment.
10. Do not leave blower operating while unattended.



! CAUTION ! - Be sure the blower has been shut down and the spark plug wire has been disconnected before doing any maintenance or repair work on the blower.

! CAUTION ! - Check all fluid levels prior to operating the blower. Refer to engine manual for fluid types and required amounts.

! CAUTION ! - The engine of this unit has been modified with a stop on the throttle lever. Removal of this stop may lead to an "overspeed" condition of the blower, which may cause damage to the blower wheel and/or housing and could result in injury.

5.0 - Product Operation

The following section will address the capabilities and the general operation of the Pelsue Model #1453 Centrifugal Blower. The instructions contained within this section should be adhered to each and every time the product is used. Any person tasked with installing or operating this piece of equipment should be familiar with these procedures.

5.1 - Product Description & Capabilities

The Pelsue Model #1453 Centrifugal Blower is built with a rugged steel housing and internal steel and/or aluminum components. The Pelsue #1453 Centrifugal Blower is specifically designed for confined space applications. All specifications, instructions, and procedures provided within this manual or upon Pelsue Specification Documents are based upon and only valid for usage with Pelsue accessories. The T.A. Pelsue Company can not verify equipment safety and/or compliance when utilized with anything other than Pelsue approved confined space accessories.

Centrifugal Blower - #1453

General Specifications

• Weight	-	45 lbs.
• Height	-	19-7/8"
• Width	-	18"
• Length	-	18-3/8"

Features:

- Low Maintenance
- Specifically designed to provide a completely portable source of fresh air

Materials & Construction

- Main Structure: - Steel
- Hardware - Plated Steel

Model Specifications & Performance - #1453

• Fuel	Gasoline
• Maximum RPM	3600
• H.P.	4 (2.98kW)

*** Reported air flow based on maximum RPM ***

• Free Air	1526 CFM (43.2 m3/min)
• One 90° Bend	1360 CFM (38.5 m3/min)
• Two 90° Bends	1255 CFM (35.5 m3/min)

Additional Requirements & Notes

- The #1453 Centrifugal Blower is a variable speed blower.

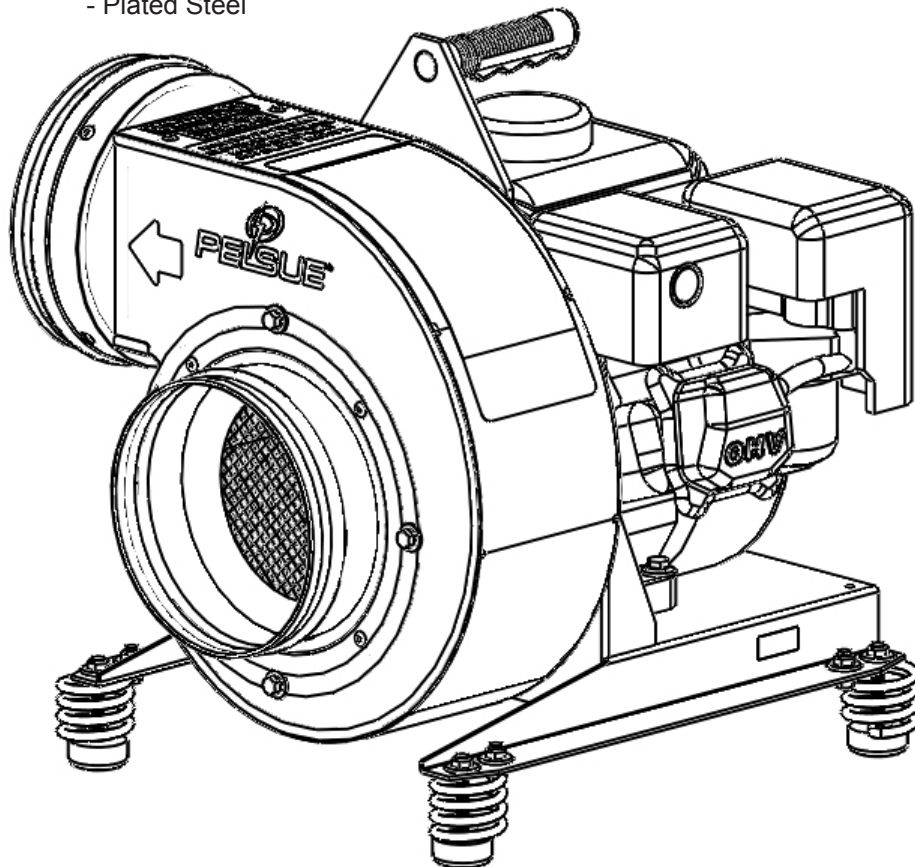


Figure #5.1a: #1453
Centrifugal Blower

5.2 - Start-Up & Operating Procedures

Prior to Operation, the #1453 Centrifugal Blower should be configured and prepared according to the following guidelines.

1. Pre-Operation Inspection:

It is necessary to perform a visual inspection, each time, prior to using the product. If deficiencies are found, remove the product from service and contact the T.A. Pelsue Company regarding repair. The following checklist coupled with *Figure #5.2a* should be used as a guide to determine whether the equipment is in good operating condition prior to usage. Equipment that is not in good condition can endanger the safety of the entrant(s) and attendant(s) during use.

The Pre-Operation Visual Inspection is not limited to, but must include the following items;

- a. Check that the blower inlet and outlet grilles for obstructions.
- b. Ensure that the exhaust and the air intake of the engine are not obstructed.
- c. Check the fuel and oil levels in accordance with the engine manual.
- d. Remove any objects around the immediate area that could be drawn into the blower.
- e. Ensure that the rubber feet and vibration springs are attached.
- f. Ensure that the spark plug wire is connected to the spark plug.
- g. Ensure that the cap on the fuel tank is securely tightened.

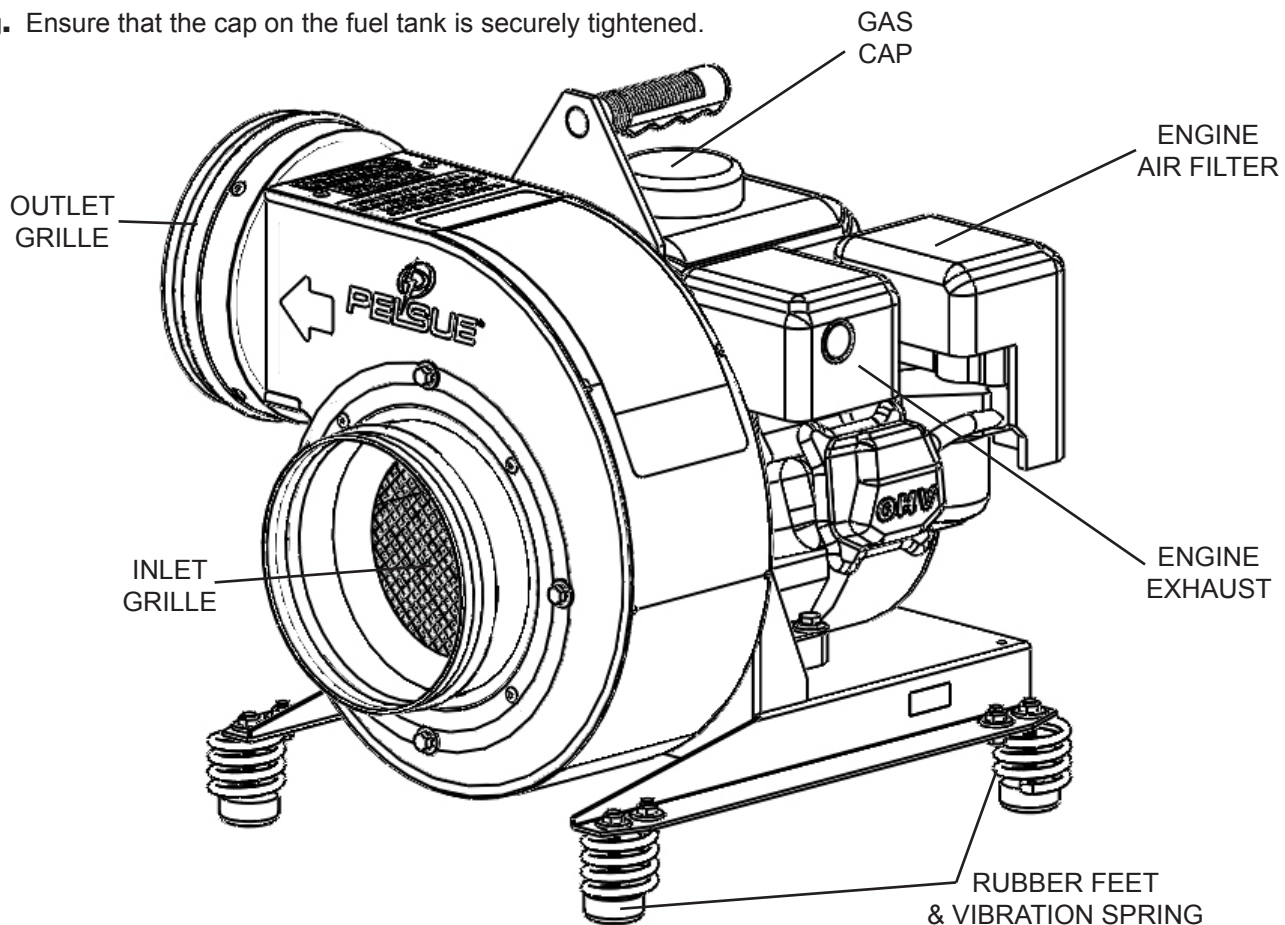


Figure #5.2a: #1453 Centrifugal Blower
Pre-Operation Inspection Points

5.2 - Start-Up & Operating Procedures (continued)

2. Setup of 1453 Centrifugal Blower:

Choose a location where installation will provide suitable proximity to the work area yet minimize obstructions during use and in the event a rescue becomes necessary. Once a location is chosen;

- a. Place the blower on a flat, solid surface at a location 1.5 meters upwind (where possible) from the confined space, and have its inlet pointed into the wind. This will reduce the chance of contamination being blown into the confined space (Refer to Fig. #5.2b).
 - b. To start the engine, move the fuel lever to the ON position and move the choke lever to the CHOKE (closed) position (Choke must fully close)
 - c. Turn the ignition switch to the ON position and move the throttle lever to the maximum speed.
 - d. Grasp the rope handle and pull slowly until resistance is felt. Then rapidly pull the cord to overcome engine compression and prevent kickback.
 - e. After the engine has started, gradually move the choke lever to the OPEN position. The engine speed can now be adjusted to the desired speed by moving the throttle lever.
 - f. To shut down the blower, turn the ignition switch and the fuel lever to the OFF positions.
- !!! Do not move the choke lever to the CHOKE position to stop the engine. Backfire or engine damage may occur. !!!**
- g. Allow the engine to cool at least 2 minutes before refuelling or storage.
 - h. For engine maintenance, refer to engine manual.

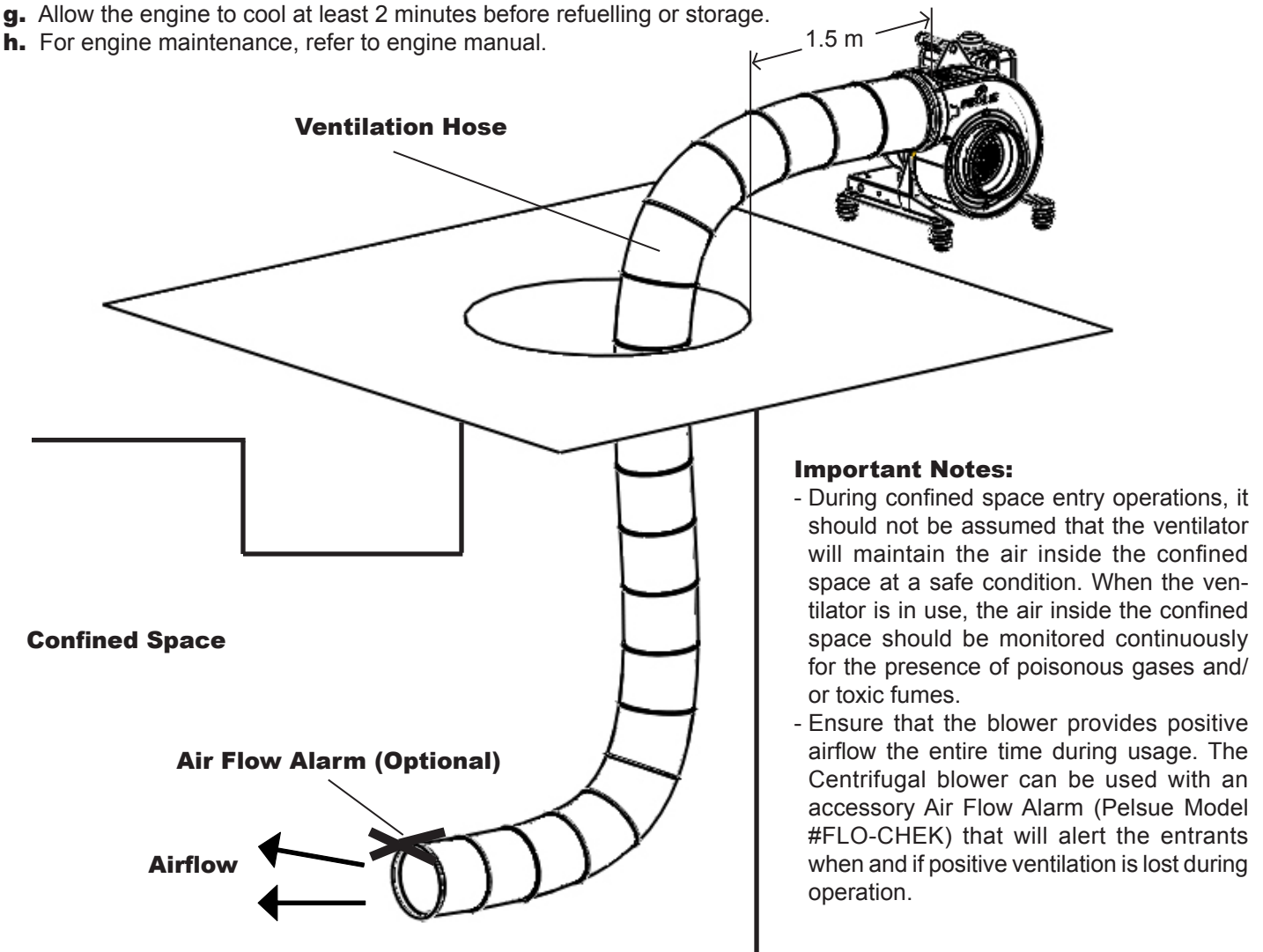


Figure #5.2b: Centrifugal Blower Setup in Confined Space

Notes:



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