



1. Pipe

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All pipe supplied is complete with BS EN 10204.3.1.B certificates as standard with BS EN 10204.3.1.C certificates available upon request.

Pipe is supplied in accordance with the following, as applicable to the product:-

API	American Petroleum Institute.
NACE MR-01-75	Sulphide Stress Cracking Resistant Metallic Materials for Oilfield Equipment.
ASTM	American Society for Testing and Materials.
ANSI B16.10	Welded and Seamless Wrought Steel Pipes

Table 1.1 Pipe Wall Thickness Schedule 5s - 60 & Weights (Kg/m)

Nominal Bore (NB)	Outside Diameter (in)	Outside Diameter (mm)	W.T.	Sch 5s	Sch 10s	Sch 10	Sch 20	Sch 30	Sch 40s	Std wall	Sch 40	Sch 60
			Weight									
½"	0.840	21.336	mm	1.65	2.11	-	-	-	2.77	2.77	2.77	-
			Kg/m	0.81	1.02	-	-	-	1.29	1.29	1.29	-
¾"	1.050	26.670	mm	1.65	2.11	-	-	-	2.87	2.87	2.87	-
			Kg/m	1.03	1.30	-	-	-	1.71	1.71	1.71	-
1"	1.315	33.401	mm	1.65	2.77	-	-	-	3.38	3.38	3.38	-
			Kg/m	1.31	2.12	-	-	-	2.54	2.54	2.54	-
1¼"	1.660	42.164	mm	1.65	2.77	-	-	-	3.56	3.56	3.56	-
			Kg/m	1.67	2.73	-	-	-	3.44	3.44	3.44	-
1½"	1.900	48.260	mm	1.65	2.77	-	-	-	3.68	3.68	3.68	-
			Kg/m	1.93	3.16	-	-	-	4.11	4.11	4.11	-
2"	2.375	60.325	mm	1.65	2.77	-	-	-	3.91	3.91	3.91	-
			Kg/m	2.42	3.99	-	-	-	5.52	5.52	5.52	-
2½"	2.875	73.025	mm	2.11	3.05	-	-	-	5.16	5.16	5.16	-
			Kg/m	3.75	5.34	-	-	-	8.77	8.77	8.77	-
3"	3.500	88.900	mm	2.11	3.05	-	-	-	5.49	5.49	5.49	-
			Kg/m	4.59	6.56	-	-	-	11.47	11.47	11.47	-
4"	4.500	114.300	mm	2.11	3.05	-	-	-	6.02	6.02	6.02	-
			Kg/m	5.93	8.50	-	-	-	16.32	16.32	16.32	-

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Table 1.1 Pipe Wall Thickness Schedule 5s - 60 & Weights (Kg/m)

Nominal Bore (NB)	Outside Diameter (in)	Outside Diameter (mm)	W.T.	Sch 5s	Sch 10s	Sch 10	Sch 20	Sch 30	Sch 40s	Std wall	Sch 40	Sch 60
			Weight									
5"	5.563	141.300	mm	2.77	3.40	-	-	-	6.55	6.55	6.55	-
			Kg/m	9.61	11.74	-	-	-	22.10	22.10	22.10	-
6"	6.625	168.275	mm	2.77	3.40	-	-	-	7.11	7.11	7.11	-
			Kg/m	11.48	14.04	-	-	-	28.69	28.69	28.69	-
8"	8.625	219.075	mm	2.77	3.76	-	6.35	7.04	8.18	8.18	8.18	10.31
			Kg/m	15.00	20.27	-	33.82	37.38	42.49	42.49	42.49	53.90
10"	10.750	273.050	mm	3.40	4.19	-	6.35	7.80	9.27	9.27	9.27	12.70
			Kg/m	22.96	28.21	-	42.41	51.81	61.23	61.23	61.23	82.79
12"	12.750	323.850	mm	3.96	4.57	-	6.35	8.38	9.53	9.53	10.31	14.28
			Kg/m	31.72	36.54	-	50.48	66.20	75.00	75.00	80.94	110.62
14"	14.000	355.600	mm	3.96	4.78	6.35	7.93	9.53	-	9.53	11.13	15.09
			Kg/m	34.87	41.99	55.53	68.95	82.58	-	82.58	96.00	128.42
16"	16.000	406.400	mm	4.19	4.78	6.35	7.93	9.53	-	9.53	12.70	16.66
			Kg/m	42.20	48.07	63.61	79.03	94.71	-	94.71	125.20	162.59
18"	18.000	457.200	mm	4.19	4.78	6.35	7.93	11.13	-	9.53	14.28	19.05
			Kg/m	47.53	54.15	71.69	89.10	124.00	-	106.83	158.27	209.00
20"	20.000	508.000	mm	4.78	5.54	6.35	9.53	12.70	-	9.53	15.09	20.63
			Kg/m	60.23	69.70	79.76	118.95	157.51	-	118.95	185.90	251.65
22"	22.000	558.800	mm	4.78	5.54	6.35	9.53	12.70	-	9.53	-	22.23
			Kg/m	66.02	76.42	87.21	128.73	171.09	-	128.73	-	293.87
24"	24.000	609.600	mm	5.54	6.35	6.35	9.53	14.28	-	9.53	17.48	24.61
			Kg/m	83.20	94.45	94.45	140.94	209.54	-	140.94	255.14	366.17
26"	26.000	660.400	mm	-	-	7.93	12.70	-	-	9.53	-	-
			Kg/m	-	-	127.04	202.72	-	-	152.39	-	-
28"	28.000	711.200	mm	-	-	7.93	12.70	15.88	-	9.53	-	-
			Kg/m	-	-	136.97	218.69	272.54	-	164.34	-	-
30"	30.000	762.000	mm	6.35	7.93	7.93	12.70	15.88	-	9.53	-	-
			Kg/m	119.25	146.94	146.94	234.67	292.54	-	176.29	-	-
32"	32.000	812.800	mm	-	-	7.93	12.70	15.88	-	9.53	17.48	-
			Kg/m	-	-	156.84	250.64	312.54	-	188.24	343.30	-

Table 1.1 Pipe Wall Thickness Schedule 5s - 60 & Weights (Kg/m)

Nominal Bore (NB)	Outside Diameter (in)	Outside Diameter (mm)	W.T.	Sch 5s	Sch 10s	Sch 10	Sch 20	Sch 30	Sch 40s	Std wall	Sch 40	Sch 60
			Weight									
34"	34.000	863.600	mm	-	-	7.93	12.70	15.88	-	9.53	17.48	-
			Kg/m	-	-	166.78	266.61	332.53	-	200.18	365.31	-
36"	36.000	914.400	mm	-	-	7.93	12.70	15.88	-	9.53	19.05	-
			Kg/m	-	-	176.52	282.27	352.14	-	211.90	421.50	-
38"	38.000	965.200	mm	-	-	-	-	-	-	9.53	-	-
			Kg/m	-	-	-	-	-	-	223.84	-	-
40"	40.000	1016.000	mm	-	-	-	-	-	-	9.53	-	-
			Kg/m	-	-	-	-	-	-	235.79	-	-

Table 1.2 Pipe Wall Thickness Schedule 80 - XXS & Weights (Kg/m)

Nominal Bore (NB)	Outside Diameter (in)	Outside Diameter (mm)	W.T.	Sch 80	Sch XS	Sch 100	Sch 120	Sch 140	Sch 160	Sch XXS
			Weight							
½"	0.840	21.336	mm	3.73	3.73	-	-	-	4.78	7.47
			Kg/m	1.64	1.64	-	-	-	1.97	2.59
¾"	1.050	26.670	mm	3.91	3.91	-	-	-	5.56	7.82
			Kg/m	2.23	2.23	-	-	-	2.93	3.69
1"	1.315	33.401	mm	4.55	4.55	-	-	-	6.35	9.09
			Kg/m	3.29	3.29	-	-	-	4.30	5.53
1¼"	1.660	42.164	mm	4.85	4.85	-	-	-	6.35	9.70
			Kg/m	4.53	4.53	-	-	-	5.69	7.88
1½"	1.900	48.260	mm	5.08	5.08	-	-	-	7.14	10.15
			Kg/m	5.49	5.49	-	-	-	7.35	9.70
2"	2.375	60.325	mm	5.54	5.54	-	-	-	8.74	11.07
			Kg/m	7.60	7.60	-	-	-	11.29	13.65

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Table 1.2 Pipe Wall Thickness Schedule 80 - XXS & Weights (Kg/m)

Nominal Bore (NB)	Outside Diameter (in)	Outside Diameter (mm)	W.T.	Sch 80	Sch XS	Sch 100	Sch 120	Sch 140	Sch 160	Sch XXS
			Weight							
2½"	2.875	73.025	mm	7.01	7.01	-	-	-	9.53	14.02
			Kg/m	11.59	11.59	-	-	-	15.15	20.72
3"	3.500	88.900	mm	7.62	7.62	-	-	-	11.13	15.24
			Kg/m	15.51	15.51	-	-	-	21.67	28.11
4"	4.500	114.300	mm	8.56	8.56	-	11.13	-	13.49	17.12
			Kg/m	22.64	22.64	-	28.75	-	34.05	41.66
5"	5.563	141.300	mm	9.53	9.53	-	12.70	-	15.88	19.05
			Kg/m	31.44	31.44	-	40.90	-	49.94	58.32
6"	6.625	168.275	mm	10.97	10.97	-	14.27	-	18.26	21.95
			Kg/m	43.21	43.21	-	55.03	-	68.53	80.43
8"	8.625	219.075	mm	12.70	12.70	15.09	18.26	20.62	23.01	22.23
			Kg/m	64.58	64.58	76.94	90.23	102.47	111.16	109.57
10"	10.750	273.505	mm	15.06	12.70	18.26	21.44	25.40	28.58	25.40
			Kg/m	97.29	82.79	116.38	134.91	157.51	174.95	157.51
12"	12.750	323.850	mm	17.48	12.70	21.44	25.40	28.58	33.32	25.40
			Kg/m	133.88	98.95	162.14	189.82	211.31	242.40	189.82
14"	14.000	355.600	mm	19.05	12.70	23.83	27.79	31.75	35.71	-
			Kg/m	160.54	109.04	197.74	227.89	257.47	286.04	-
16"	16.000	406.400	mm	21.44	12.70	26.19	30.96	36.53	40.49	-
			Kg/m	206.40	125.20	249.34	290.88	338.07	370.74	-
18"	18.000	457.200	mm	23.83	12.70	29.36	34.93	39.67	45.24	-
			Kg/m	258.29	141.36	314.54	369.34	414.75	466.67	-
20"	20.000	508.000	mm	26.19	12.70	32.54	38.10	44.45	50.01	-
			Kg/m	315.97	157.51	387.07	448.30	515.94	573.31	-
22"	22.000	558.800	mm	28.58	12.70	34.93	41.28	47.63	53.98	-
			Kg/m	373.58	171.01	451.42	527.02	600.63	672.26	-
24"	24.000	609.600	mm	30.96	12.70	38.89	46.02	52.37	59.54	-
			Kg/m	448.31	186.92	556.96	649.44	730.72	819.71	-

Table 1.2 Pipe Wall Thickness Schedule 80 - XXS & Weights (Kg/m)

Nominal Bore (NB)	Outside Diameter (in)	Outside Diameter (mm)	W.T.	Sch 80	Sch XS	Sch 100	Sch 120	Sch 140	Sch 160	Sch XXS
			Weight							
26"	26.000	660.400	mm	-	12.70	-	-	-	-	-
			Kg/m	-	202.70	-	-	-	-	-
28"	28.000	711.200	mm	-	12.70	-	-	-	-	-
			Kg/m	-	218.69	-	-	-	-	-
30"	30.000	762.000	mm	-	12.70	-	-	-	-	-
			Kg/m	-	234.67	-	-	-	-	-
32"	32.000	812.800	mm	-	12.70	-	-	-	-	-
			Kg/m	-	250.64	-	-	-	-	-
34"	34.000	863.600	mm	-	12.70	-	-	-	-	-
			Kg/m	-	266.61	-	-	-	-	-
36"	36.000	914.400	mm	-	12.70	-	-	-	-	-
			Kg/m	-	282.27	-	-	-	-	-
38"	38.000	965.200	mm	-	12.70	-	-	-	-	-
			Kg/m	-	298.24	-	-	-	-	-
40"	40.000	1016.000	mm	-	12.70	-	-	-	-	-
			Kg/m	-	314.22	-	-	-	-	-

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Table 1.3 NORSEK & Special Wall Thickness & Weights (Kg/m) (Available in ASTM A519 Gr 4130 Only)

Nominal Bore (NB)	Outside Diameter (in)	Outside Diameter (mm)	W.T.	NORSEK	Special							
			Weight									
2"	2.375	60.300	mm	-	14.27	-	-	-	-	-	-	-
			Kg/m	-	16.20	-	-	-	-	-	-	-
3"	3.50	88.900	mm	-	20.00	-	-	-	-	-	-	-
			Kg/m	-	34.34	-	-	-	-	-	-	-
4"	4.500	114.300	mm	20.00	-	-	-	-	-	-	-	-
			Kg/m	46.50	-	-	-	-	-	-	-	-
4"	4.500	114.300	mm	-	30.00	-	-	-	-	-	-	-
			Kg/m	-	60.15	-	-	-	-	-	-	-
4"	4.500	114.300	mm	-	20.00	-	-	-	-	-	-	-
			Kg/m	-	46.50	-	-	-	-	-	-	-
5"	5.000	127.000	mm	-	25.40	-	-	-	-	-	-	-
			Kg/m	-	63.60	-	-	-	-	-	-	-
5"	5.563	141.300	mm	25.00	-	-	-	-	-	-	-	-
			Kg/m	72.00	-	-	-	-	-	-	-	-
5½" %	5.500	139.700	mm	-	31.75	-	-	-	-	-	-	-
			Kg/m	-	83.73	-	-	-	-	-	-	-
5½" %	5.500	139.700	mm	-	32.00	-	-	-	-	-	-	-
			Kg/m	-	84.99	-	-	-	-	-	-	-
6"	6.625	168.275	mm	30.00	-	-	-	-	-	-	-	-
			Kg/m	102.30	-	-	-	-	-	-	-	-
6¾"	6.750	171.450	mm	-	22.23	-	-	-	-	-	-	-
			Kg/m	-	81.81	-	-	-	-	-	-	-