



COMMERCIAL STRENGTH

Safety | Regulatory | Warranty

SAFETY PRECAUTION

For safety instructions specific to your equipment, read all product documentation provided.

Owner Instructions

Follow all instructions in this document before installing and using the equipment and follow any labels on the equipment.

- Use the equipment only for its intended purpose as described in this document. Do not use accessory attachments that are not recommended by Precor. Such attachments may cause injuries.
- Assemble and operate the equipment on a solid, level surface.
- Regular maintenance must be performed by qualified technicians.
- Make sure that trainers, facility personnel, and maintenance technicians understand how to use the equipment, know important safety guidelines, and can recognize potential problems such as a cracked weld.
- Strength training requires significant focus by the facility and staff to maintain the quality of the fitness environment. If possible, the facility should provide direct supervision of the fitness equipment at all times by people knowledgeable about the safe operation of the equipment and trained to recognize potential problems.
- If any facility personnel witness unsafe use of the equipment, they should address the user directly to demonstrate the proper techniques, and review with the user the User Instructions in this document. Precor recommends posting a copy of the User Instructions near the equipment in a prominent location.
- Make sure the equipment is stable and placed on a solid surface. The equipment is designed to be freestanding; however, it can be bolted to the floor for extra stability. Precor highly recommends that the equipment be bolted to the floor to reduce the risk of the equipment toppling due to improper use. Since floor construction varies, please consult a licensed contractor for proper fastening.
- Locate the equipment at least 40 inches (1 meter) away from walls or furniture on either side of the equipment, and 40 inches (1 meter) away from objects behind the equipment.
- Perform the daily, weekly, and monthly maintenance checks outlined in the Maintenance Guide. Visit the product page on www.precor.com for the complete maintenance guide.
- Place an "out-of-order" sign on the equipment during maintenance of the equipment or the surrounding area, and ensure the facility personnel do not allow anyone to use the equipment until it has been inspected and works properly. If a piece of equipment needs service, keep it out of use until it is repaired.
- Do not try to fix any jammed assemblies without assistance, this may cause injury. With the help of another person, carefully return the mechanism to its proper resting position.
- Do not place the equipment outdoors or on wet surfaces.

- Maintain the equipment as described in the Maintenance Guide to keep it in good working condition. Inspect the equipment for incorrect, worn, or loose components, and then correct, replace, or tighten prior to use.
- If you plan to move the equipment, obtain help and use proper lifting techniques.
- Do not attempt to service the equipment yourself, except to follow the maintenance instructions in the Maintenance Guide.
- Ensure all users see a physician for a thorough medical exam before they begin any fitness program, particularly if they have high blood pressure, high cholesterol or heart disease; have a family history of any of the preceding conditions; are over the age of 45; smoke; are obese; have not exercised regularly in the past year; or are taking any medication.
- Do not allow children, or people unfamiliar with the operation of this equipment, on or near it. Do not leave children unsupervised around the equipment.
- Make sure all users wear proper exercise clothing and shoes for their workouts and avoid loose or dangling clothing.
- Users should not wear shoes with heels or leather soles, and users should check the soles of their shoes to remove any dirt and embedded stones. Users should tie long hair back.

User Instructions



WARNING Before beginning any fitness program, see your physician for a thorough medical exam.

When using exercise equipment, always take basic precautions, including the following:

- Read, understand, and test the emergency stop procedures before use.
- If you do not understand how to operate a piece of equipment, ask someone from the facility, such as a trainer, to demonstrate how to use it and explain any safety instructions.
- Do not allow children on or near the equipment. Do not leave children unsupervised around the equipment.
- Use the equipment only for its intended purpose. Do not use accessory attachments that are not recommended by the manufacturer. Such attachments may cause injuries.
- Wear proper exercise clothing and shoes for your workout and avoid loose or dangling clothing. Do not wear shoes with heels or leather soles and check the soles of your shoes to remove any dirt and embedded stones. Tie long hair back.
- Do not overexert yourself or work to exhaustion. Use reasonable judgment when working with weights. Avoid using excessive weight, which may cause injury.
- Stop exercising immediately if you feel pain or abnormal systems; and consult a physician.
- Keep head, limbs, fingers, and hair clear of all moving parts while the equipment is in use. Keep hands clear of racking pegs.
- Never drop or insert objects into any opening in the equipment.

- Always check the equipment before using it. If you spot a potential problem, contact someone in the facility immediately. Do not use the equipment until the facility has verified that the equipment is working properly. Do not try to fix broken or stuck equipment.
- Do not use the equipment outdoors or on wet surfaces.
- Do not use the equipment if an "out of order" sign has been placed on it.
- Read all posted instructions, including all safety instructions, labels, and warnings.

REGULATORY INFORMATION

Safety Approval

Precor commercial strength equipment is designed and tested according to EN 957-1/2 standards.

Hazardous Materials and Proper Disposal

The batteries within self-powered equipment contain materials considered hazardous to the environment. Federal law requires proper disposal.

Product Recycling and Disposal

This equipment must be recycled or discarded according to applicable local and national regulations. Product labels, in accordance with European Directive 2002/96/EC concerning waste electrical and electronic equipment (WEEE), determine the framework for the return and recycling of used equipment as applicable throughout the European Union. The WEEE label indicates that the product is not to be thrown away, but rather reclaimed upon end of life per this Directive.

In accordance with the European WEEE Directive, electrical and electronic equipment (EEE) is to be collected separately and to be reused, recycled, or re-covered at end of life. Users of EEE with the WEEE label per Annex IV of the WEEE Directive must not dispose of end of life EEE as unsorted municipal waste, but use the collection framework available to customers for the return, recycling, and recovery of WEEE. Customer participation is important to minimize any potential effects of EEE on the environment and human health due to the potential presence of hazardous substances in EEE.

COMMERCIAL STRENGTH EQUIPMENT WARRANTY

For Precor commercial strength equipment manufactured after the effective date of this limited warranty. PLEASE READ THESE WARRANTY TERMS AND CONDITIONS CAREFULLY BEFORE USING YOUR PRECOR INCORPORATED PRODUCT. BY USING THE EQUIPMENT, YOU ARE CONSENTING TO BE BOUND BY THE FOLLOWING WARRANTY TERMS AND CONDITIONS. IF YOU DO NOT AGREE TO THESE WARRANTY TERMS AND CONDITIONS, PLEASE DO NOT USE YOUR PRODUCT AND RETURN YOUR PRODUCT TO THE RETAILER OF PURCHASE. PLEASE SEE THE RETAILER'S RETURN POLICY FOR DETAILS AND/OR ADDITIONAL RETURN REQUIREMENTS. THIS WARRANTY CONTAINS A BINDING ARBITRATION AGREEMENT AND A CLASS ACTION WAIVER FOR UNITED STATES RESIDENTS. IF YOU LIVE IN THE UNITED STATES, THE BINDING ARBITRATION AGREEMENT AND

CLASS ACTION WAIVER AFFECT YOUR RIGHTS UNDER THIS WARRANTY. PLEASE CAREFULLY READ THE TEXT UNDER THE EXCLUSIVE REMEDIES SECTION TITLED "BINDING ARBITRATION AGREEMENT; CLASS ACTION WAIVER (U.S. RESIDENTS ONLY)".

LIMITED WARRANTY

Precor Incorporated ("Precor") warrants all new Precor products to be free from defects in materials and manufacture for the warranty periods set forth below. The warranty periods commence on the invoice date of original purchase. This warranty applies only against defects discovered within the warranty periods and extends only to the original purchaser of the product. Parts repaired or replaced under the terms of this warranty will be warranted for the remainder of the original warranty period only. To make a claim under warranty, the buyer must notify Precor or his or her authorized Precor distributor within 30 days after the date of discovery of any nonconformity and make the affected product available for inspection by Precor or its service representative. Precor's obligations under this warranty are limited as set forth below.

Warranty Periods and Coverage

All Commercial Strength Products manufactured and sold after 01 March 2020, subject to the terms and conditions set forth herein (excluding Cardiovascular Products):

Warranty Coverage	Warranty Period
Structural frame parts and weldments	10 years
All surface areas to include painted and plated surfaces	1 year
Structural moving parts, weight stack plates and components, bearings, bushings, pulleys, and seat adjustments	5 years
All other parts (including Sony Advagym, handles, end caps, cables, selector pins, and shrouds):	1 year
Advagym hardware <ul style="list-style-type: none"> • 1 year starts from the point of installation • Covers freight, labor and hardware • Valid on devices with an active paid subscription to the Advagym service. • Does not cover broken product due— to impact at the facility. Void if installed hardware is tampered or modified. 	1 year
Upholstery pads, roller pads, grips, and straps	6 months
Labor	1 year

CONDITIONS AND RESTRICTIONS

This warranty is valid only in accordance with the conditions set forth below:

1. The warranty applies to the Precor product only if:
 - a. It has been serviced by a Precor Authorized Service Provider. Outside of North America, such product must be serviced by Precor office technicians or Precor Authorized Distributors;
 - b. It remains in the possession of the original purchaser and proof of purchase is demonstrated;
 - c. It has not been subjected to accident, misuse, abuse, improper service, or non-Precor modifications; and
 - d. Claims are made within the warranty period.
2. This limited warranty applies to Precor Strength Products designed specifically for commercial use. All terms of coverage remains the same, including commercial strength products sold into a residential (home)environment. The limited warranty is void if installed in a country other than where sold.
3. Except in Canada, Precor does not pay labor outside the United States. Equipment limited warranty is void when equipment is installed in a country other than where sold.

4. Moving parts bolted to the structural frame are not included in the "Structural Frame" warranty (for example: moving arms, seat and back pad assemblies, position adjustments, and so on).
5. This limited warranty does not cover and Precor does not warrant the work or product of third party companies (for example, welding and other such work).

Please contact your local Distributor for details.

This limited warranty shall not apply to:

1. Cosmetic items, including, but not limited to the following: grips, seats, and labels, or other items, the exterior of which has been damaged or defaced as a result of abuse, misuse, accident, improper service or installation, mishandling, or modification in design or construction not authorized by Precor including use of any non-OEM (Original Equipment Manufacturer) replacement parts;
2. Cosmetic, structural, or functional damage (including rust, corrosion, and unusual wear) caused by failure to follow the maintenance procedures described in the product documentation;
3. Repairs performed on Precor equipment missing a serial number or with a serial tag that has been altered or defaced;
4. Service calls to correct installation of the equipment or instruct owners on how to use the equipment;
5. Pickup, delivery, or freight charges involved with repairs; or Any labor costs incurred beyond the applicable labor warranty period.

DISCLAIMER AND RELEASE

The warranties provided herein are the exclusive warranties given by Precor and supersede any prior, contrary or additional representations, whether oral or written. ANY IMPLIED WARRANTIES, INCLUDING THE WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE THAT APPLY TO ANY PARTS DESCRIBED ABOVE ARE LIMITED IN DURATION TO THE PERIODS OF EXPRESS WARRANTIES GIVEN ABOVE FOR THOSE SAME PARTS. PRECOR HEREBY DISCLAIMS AND EXCLUDES THOSE WARRANTIES THEREAFTER. Some jurisdictions do not allow limitation on how long an implied warranty lasts, so the above limitation may not apply to you. PRECOR ALSO HEREBY DISCLAIMS AND EXCLUDES ALL OTHER OBLIGATIONS OR LIABILITIES, EXPRESS OR IMPLIED, ARISING BY LAW OR OTHERWISE, WITH RESPECT TO ANY NONCONFORMANCE OR DEFECT IN ANY PRODUCT, INCLUDING BUT NOT LIMITED TO: (A) ANY OBLIGATION, LIABILITY, RIGHT, CLAIM OR REMEDY IN TORT, WHETHER OR NOT ARISING FROM THE NEGLIGENCE OF PRECOR OR ITS SUPPLIERS (WHETHER ACTIVE, PASSIVE OR IMPUTED); AND (B) ANY OBLIGATION, LIABILITY, RIGHT, CLAIM OR REMEDY FOR LOSS OF OR DAMAGE TO ANY EQUIPMENT. This disclaimer and release shall apply even if the express warranty set forth above fails of its essential purpose.

Exclusive Remedies

For any product described above that fails to conform to its warranty, Precor will provide, at its sole discretion, one of the following: (1) repair; (2) replacement; or (3) refund of the purchase price. Precor Limited Warranty service may be obtained by contacting the authorized Precor office or Precor Authorized Distributor from whom you purchased the item. Precor compensates Precor Authorized Servicers for warranty trips within their normal service area to repair equipment at the customer's location. You may be charged a trip charge outside the service area. THESE SHALL BE THE SOLE AND EXCLUSIVE REMEDIES OF THE BUYER FOR ANY BREACH OF WARRANTY.

BINDING ARBITRATION AGREEMENT

Class Action Waiver (U.S. Residents Only)

TO THE GREATEST EXTENT PERMITTED BY APPLICABLE LAW, UNLESS YOU HAVE BROUGHT AN ELIGIBLE INDIVIDUAL CLAIM IN SMALL CLAIMS COURT OR HAVE OPTED OUT AS DESCRIBED BELOW, ANY CONTROVERSY OR CLAIM RELATING IN ANY WAY TO YOUR PRECOR PRODUCT, INCLUDING ANY CONTROVERSY OR CLAIM ARISING OUT OF OR RELATING TO THIS WARRANTY, A BREACH OF THIS WARRANTY, OR THE PRECOR PRODUCT'S SALE, CONDITION OR PERFORMANCE, WILL BE SETTLED BY BINDING ARBITRATION ADMINISTERED BY THE AMERICAN ARBITRATION ASSOCIATION AND CONDUCTED BY A SINGLE ARBITRATOR APPOINTED BY THE AMERICAN ARBITRATION ASSOCIATION, IN ACCORDANCE WITH ITS COMMERCIAL ARBITRATION RULES AND ITS SUPPLEMENTARY PROCEDURES FOR CONSUMER-RELATED DISPUTES. You may learn more about the American Arbitration Association and its rules for arbitration by visiting www.adr.org or by calling 800-778-7879. Since this warranty concerns a transaction in interstate or international commerce, the Federal Arbitration Act will apply.

To the greatest extent permitted by applicable law, the filing fees to begin and carry out arbitration will be shared between you and Precor, but in no event will your fees ever exceed the amount allowable by the American Arbitration Association, at which point Precor will cover all additional administrative fees and expenses. Precor waives its right to recover attorneys' fees in connection with any arbitration under this warranty. If you are the prevailing party in an arbitration to which the Supplementary Procedures for Consumer-Related Disputes applies, then you are entitled to recover attorneys' fees as the arbitrator may determine.

The dispute will be governed by the laws of the state or territory in which you resided at the time of your purchase (if in the United States). The place of arbitration will be King County, Washington, or your county of residence (if in the United States). The arbitrator will have no authority to award punitive or other damages not measured by the prevailing party's actual damages, except as may be required by statute. The arbitrator will not award consequential damages, and any award will be limited to monetary damages and will include no equitable relief, injunction, or direction to any party other than the direction to pay a monetary amount. Judgment on the award rendered by the arbitrator will be binding and final, except for any right of appeal provided by the Federal Arbitration Act, and may be entered in any court having jurisdiction. Except as may be required by law, neither you nor Precor nor an arbitrator may disclose the existence, content, or results of any arbitration under this warranty without the prior written consent of you and Precor.

TO THE GREATEST EXTENT PERMITTED BY APPLICABLE LAW, ANY DISPUTE, WHETHER IN ARBITRATION, IN COURT, OR OTHERWISE, WILL BE CONDUCTED SOLELY ON AN INDIVIDUAL BASIS. PRECOR AND YOU AGREE THAT NO PARTY WILL HAVE THE RIGHT OR AUTHORITY FOR ANY DISPUTE TO BE ARBITRATED AS A CLASS ACTION, A PRIVATE ATTORNEY GENERAL ACTION, OR IN ANY OTHER PROCEEDING IN WHICH EITHER PARTY ACTS OR PROPOSES TO ACT IN A REPRESENTATIVE CAPACITY. NO ARBITRATION OR PROCEEDING WILL BE JOINED, CONSOLIDATED, OR COMBINED WITH ANOTHER ARBITRATION OR PROCEEDING WITHOUT THE PRIOR WRITTEN CONSENT OF ALL PARTIES TO ANY SUCH ARBITRATION OR PROCEEDING.

Exceptions to Binding Arbitration Agreement and Class Action Waiver

IF YOU DO NOT WISH TO BE BOUND BY THE BINDING ARBITRATION AGREEMENT AND CLASS ACTION WAIVER, THEN: (1) you must notify Precor in writing within sixty (60) days of the date that you purchased the product; (2) your written notification must be mailed to Precor Incorporated at 20031 142nd Avenue NE, Woodinville, WA 98072, Attn: Legal Department; and (3) your written notification must include (a) your name, (b) your address, (c) the date you purchased the product, and (d) a clear statement that you wish to opt out of the binding arbitration agreement and class action waiver. In addition, you may pursue an individual claim in small claims court in your county of residence (if in the United States) or in King County, Washington. In such case, the provisions of the section titled "Binding Arbitration Agreement; Class Action Waiver (U.S. Residents)" will not apply, but the rules and limitations of the small claims court shall apply.

Exclusion of Consequential and Incidental Damages

PRECOR AND/OR ITS SUPPLIERS SHALL HAVE NO OBLIGATION OR LIABILITY, WHETHER ARISING IN CONTRACT (INCLUDING WARRANTY), TORT (INCLUDING ACTIVE, PASSIVE, OR IMPUTED NEGLIGENCE AND STRICT LIABILITY), OR OTHERWISE, FOR DAMAGE TO THE EQUIPMENT, PROPERTY DAMAGE, LOSS OF USE, REVENUE OR PROFIT, COST OF CAPITAL, COST OF SUBSTITUTE EQUIPMENT, ADDITIONAL COSTS INCURRED BY BUYER (BY WAY OF CORRECTION OR OTHERWISE) OR ANY OTHER INCIDENTAL, SPECIAL, INDIRECT, OR CONSEQUENTIAL DAMAGES, WHETHER RESULTING FROM NONDELIVERY OR FROM THE USE, MISUSE OR INABILITY TO USE THE PRODUCT. This exclusion applies even if the above warranty fails of its essential purposes and regardless of whether such damages are sought for breach of warranty, breach of contract, negligence, or strict liability in tort or under any other legal theory. Some jurisdictions do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation may not apply to you. This warranty gives you specific legal rights, and you may also have other rights, which vary from one jurisdiction to another.

Effective 01 March 2020.

TRADEMARK NOTICE

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