

Transtibial unique custom liners.

Customer

Contact person	
Customer no.	Date
PO #	
Company	
Address	
Postal/zip code	City/State/Province
Email	
Phone	

Shipping address (if different from customer address)

Company	
Address	
Postal/zip code	City/State/Province
Email	

Shipping Options

☐ UPS Next Day ☐ UPS 2-Day
☐ UPS Ground ☐ Other

Patient Information

ID imprinted on custom liner: _____

Full name and/or ID: _____

Affected side: ☐ Left ☐ Right

Measurements taken in 10° of flexion and in mm

	Additional Comments
200 mm	_____ mm
175 mm	_____ mm
150 mm	_____ mm
125 mm	_____ mm
100 mm	_____ mm
50 mm	_____ mm
25 mm	_____ mm
MPT	_____ mm
-25 mm	_____ mm
-50 mm	_____ mm
-75 mm	_____ mm
-100 mm	_____ mm
-125 mm	_____ mm
-150 mm	_____ mm
mm	_____ mm
mm	_____ mm
mm	_____ mm

Length of residual limb from MPT to distal end _____ mm

Cast

Was cast taken under vacuum? ☐ Yes ☐ No

Did you extend your cast at least 250 mm above the MPT? Yes No

Additional proximal reduction _____

Liner Material Choice

☐ **Custom Polyurethane - 6Y400**

Wall Thickness Manufacturing tolerance is +/- 1mm
 Uniform 6 mm (not recommended for suction/vacuum)
 Tapered 6 mm > 3 mm
 Locking 18 mm distal thickness
 Cushion 13 mm distal thickness

Optional Additives for 6Y400

☐ Skinguard antibacterial OR
☐ Fresh Scent

☐ **Custom Silicone - 6Y700**

Wall Thickness Manufacturing tolerance is +/- 1mm
 Uniform 4.5 mm
 Tapered 4.5 mm > 2.5 mm
 Locking 21 mm distal thickness
 Cushion 13 mm distal thickness

Order Options

Liner Preparation

☐ Cushion
☐ Pin (must have textile)
☐ DVS (must have textile)

Textile

☐ Uncovered
☐ Partial Cover - _____ mm from distal
 (If height is not indicated, liner will be covered like 6Y512)
☐ Full Cover (not recommended for suction/vacuum)

Textile Options (see fabric thicknesses below)

Lycra (0.6mm)	Black	Tan
Wearforce (1.6mm)	Black	Tan
Uneo 3D (1.0mm)	KISS TF (grey)	



Scan for:
**Casting
Techniques**

Questions or looking to order a replacement liner? Contact Liner Customer Service at **512-806-2596** or **USSLCLiners@Ottobock.com** Send scan files to **USSLCCad@Ottobock.com** or submit via iCC.

Please ship casts to our Fabrication Facility: **3820 West Great Lakes Drive, Salt Lake City, UT 84120**

Ottobock maintains all rights, title, and ownership to the custom liner mold and will keep the mold on file for 2 years from the last order date.