

Quality, assembly and design standards Part 2 Kitchen and bathroom furniture - Serviceware

1. General

The goods must be accompanied by commission-related assembly instructions or it must be possible to compile these from the (partial) assembly instructions for the individual elements that are the subject of the commission.

2. Special processing and product requirements

2.1. Cupboards

- 2.1.1. All enclosure elements are factory assembled.
- 2.1.2. All edges must be protected against penetrating moisture.
- 2.1.3. The appliance conversions/fronts must be designed or drilled in accordance with the specifications of the electrical appliance manufacturer.
- 2.1.4. Wall hanging elements z. B. wall cabinets or hanging shelves are equipped with 3-dimensional, front-adjustable fittings.
- 2.1.5. Metal hanging rails (not hooks) must be supplied to attach the wall units to the wall.
- 2.1.6. The fitting covers must be in the same colour as the carcass or shelf.
- 2.1.7. Five 5) connecting screws must be included for each carcass connection.
- 2.1.8. Handle and knob holes must be pre-drilled at the factory.
- 2.1.9. Ventilation grilles must be inserted or included in the cover plates of the appliance conversions at highboard height, matching the cover plate colour.
- 2.1.10. The rear wall and base of the sink base unit must be pulled forward to allow installation of the water connection and the dishwasher connection lines without additional cutting.

2.2. Plinth/feet

- 2.2.1. The base plates of the plinth feet are fitted at the factory.

The plinth feet must be designed to be pluggable or hinged

To seal off the underside of the plinth against moisture, the following are installed towards the floor

Insert sealing lips or rubber seals

2.3. Worktops/connection strips

- 2.3.1. The worktops must be glued on the back.
- 2.3.2. The end strips must be supplied with an oversize.
- 2.3.3. At least two (2) wall end caps per commission and one (1) Handle additionally packed with the fitting colli.

2.4. Cornice / light panel lighting

- 2.4.1. A sealing strip must be provided for cornice/light panel installation. **cornice connections (corners) must be glued at the factory. Cornice connections (corners) must be fitted with prefabricated forced guidance to prevent misalignment (use of cornice connectors, Lamello, dowels).**
- 2.4.2. The fixing holes in the cornice/light panels are pre-drilled.
- 2.4.3. All lighting units are factory pre-assembled at the factory. Exception: surface-mounted lighting/design lights.
- 2.4.4. All connection cables are pre-assembled and can be plugged together without the use of tools.

2.5. Fittings

- 2.5.1. All fittings must be supplied in a fitting colli, item-related. The carcass in which the hardware colli is packed must be clearly labelled.

3. product information

Each commission must be accompanied by a layout plan and an illustrated parts list of all fittings to be installed (fax size DIN A4).