

Quality, assembly and construction standards

Part 2

Upholstered furniture

2. General

The supplier is a member of the DGM and the products fulfil the quality and test regulations for upholstered furniture in accordance with RAL-RG 430/3. Corresponding test documentation/certificates must be made available immediately upon request by the trade.

3. Special processing and product requirements

3.1. Support points

3.1.1. The support points must not be sharp-edged and should be height-adjustable.

3.1.2.. From a length of 170 cm, a 6-point support leg is required and is therefore included in the scope of delivery

3.2. Upholstery

3.2.1. RG ³ 35 for polyether foam for seat upholstery.

3.2.2. For spring core upholstery, at least nine (9) springs per spring core á five (5) coils with 3 mm material thickness per seat unit for pocket spring cores.

3.2.3. Superbonell spring core at least 15 springs (large diameter approx. 120 mm) with four (4) coils of 2.0 mm wire thickness per seat unit.

3.3. Cover material

3.3.1. The materials must comply with the relevant DIN standards and must not be impregnated with environmentally harmful substances.

3.3.2. Fabrics with less than 5,000 abrasion cycles are not permitted.

3.4. Fittings

3.4.1. Suspension fittings, guide rails and runners are already pre-assembled and pose no risk of injury.

4. Product information

- 4.1. Care instructions and the note "Creasing is a natural process that is related to the load and character of the cover material" must be included with each item without the manufacturer's instructions.
- 4.2. Product information on materials, material properties, colour fastness, light fastness, usage properties, natural characteristics and care must be enclosed with each article without manufacturer's instructions.
- 4.3. Clear description and labelling of the products on the delivery note and package. The following must be listed here: Model name, article name, leather name, fabric name, colour name.
- 4.4. Comprehensible operating instructions in German must be included with all upholstered furniture with a mechanical and electronic functional unit without manufacturer's instructions.
- 4.5. Clearance certificates and test certificates will be provided on request.**
- 4.6. A fabric sample must generally be enclosed with the goods.**

5. Product requirements

5.1. Pre-assembly

- 5.1.1. In general, all upholstered furniture must be delivered assembled.
- 5.1.2. If it is possible to disassemble the furniture, appropriate disassembly instructions must be included. The disassembly option must be clearly labelled on the package.
- 5.1.3. The degree of assembly for sofa beds depends on the total weight and size of the goods. The maximum weight of the assembled components must not exceed what is reasonable for two fitters. Oversized and overweight elements must be able to be dismantled.**