**GLOBAL LEADER IN STEELMAKING SUSTAINABILITY**

**STEELMAKING GREENHOUSE GAS EMISSIONS**

Average CO₂ emitted for every ton of steel produced

<table>
<thead>
<tr>
<th>Scope</th>
<th>BF-BOF Global (Extractive)</th>
<th>Overall Global</th>
<th>Nucor (Circular)</th>
</tr>
</thead>
<tbody>
<tr>
<td>2.32</td>
<td>1.91</td>
<td>0.76</td>
<td></td>
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</tbody>
</table>

Nucor's GHG intensity is only 1/3 of the average extractive steel producer.

*Greenhouse Gas (GHG) emissions: Scope 1 = direct emissions from operations; Scope 2 = indirect emissions from purchased electricity.

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**OUR FOCUS: BECOME THE WORLD’S SAFEST STEEL COMPANY**

**SAFETY IS OUR #1 VALUE**

Every Nucor teammate and their dependents are eligible to receive a $4,000-per-year scholarship to college or vocational school. Nationwide, more than $115 million has been awarded to almost 25,000 children since the program’s inception in 1974.

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**RECycled CONTENT**

The recycled content of Nucor’s steel nationwide

77.3%

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**WATER USAGE**

Nucor uses 98% LESS water than an average steel mill

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**VERtical INTEGRATION & PRODUCT LIFECYCLE**

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**COMMITMENT TO EDUCATION**

Every Nucor teammate and their dependents are eligible to receive a $4,000-per-year scholarship to college or vocational school. Nationwide, more than $115 million has been awarded to almost 25,000 children since the program’s inception in 1974.

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**AMERICA’S LARGEST STEEL & STEEL PRODUCTS PRODUCER**

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