

## Introduction:

On farm storage is becoming a common practice in the Australian grains industry. By storing grain on farm, growers can gain advantages in marketing their grain by blending to meet specific grain grades. As well, growers can improve the efficiency of their harvest program by reducing the lost time due to long queues at silos during harvest peak periods. To optimize the payback for investing in on farm storage, growers require a rapid and accurate NIR analyser to measure the protein and moisture of their grains.

The Cropscan 1000H On Farm Analyser has been developed to provide growers with a transportable NIR analyser that can be used in the field or in the shed. The 1000H ues the same near infrared transmission technology as used in the Cropscan 1000B and Cropscan 2000B analysers that are certified under the NMI V10 protocol. The Cropscan 1000H incorporates a flow through sampling system to collect up to 10 scans from a sample of wheat or barley as they are passed in front of the light beam. The sample scans are averaged and results for protein and moisture are predicted based on Partial Least Squares (PLS) calibration models stored in the instrument's memory.

NIR Technology Systems has accrued spectra of several thousand samples of wheat and barley, which have been used to develop a calibrations for protein and moisture in Australian Hard Wheat and Malting grade and feed Grade Barley samples.

This study provides a validation of the wheat and barley calibration models that are provided with the Cropscan 1000H On Farm Analyser.

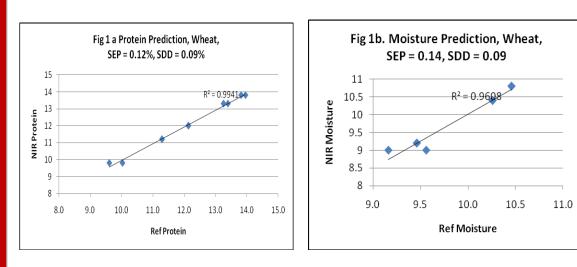
## Validation:

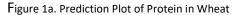
In order to validate the calibration models developed for Wheat and Barley samples, two sets of Certified Reference Materials, 5 wheat and 5 barley, were sourced from Ceretec Pty Ltd, a subsidiary of ABB Grains, Adelaide, SA, and Graincorp Technical Centre Laboratory, Graincorp Narrabri, NSW. These samples have been tested at least 6 times and as such have highly accurate protein and moisture values.

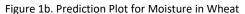
These samples were scanned in duplicate on 2 Cropscan 1000H analysers. The results were tabulated and the Standard Error of Prediction (SEP)\* and the Standard Deviation of Differences (SDD)( were calculated for protein and moisture.

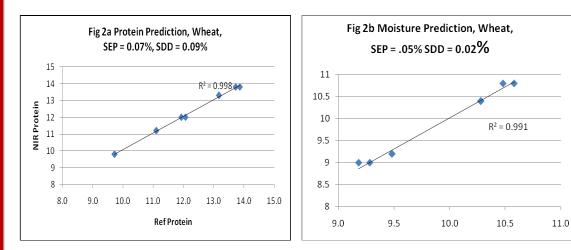
\* SEP indicates accuracy where as SDD indicates precision of the measurements.

Figures 1 a&b and 2a&b show the prediction plots for protein and moisture in Wheat using the 2 Cropscan Loren 1000G's.









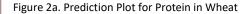
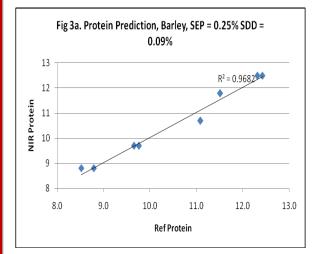


Figure 2b. Prediction Plot for Moisture in Wheat

Figures 3a&b and 4a&b show the prediction plots for protein and moisture in Barley using the Cropscan Loren 1000G



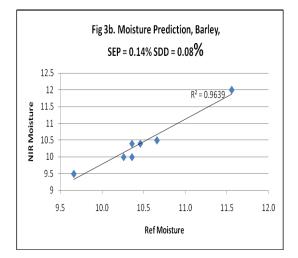


Figure 3a. Prediction Plot for Protein in Barley

Figure 6. Prediction Plot for Moisture in Barley

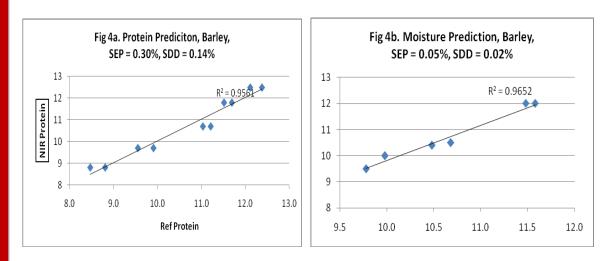




Figure 4b. Prediction Plot for Moisture in Barley

The Standard Error of Prediction (SEP) and Standard Deviation of Differences (SDD) for each set of data are show in table 1.

Table 1.

Product	SEP SDD			–S/N 06 Moisture		Cropscan 1000G – S/N 08 Protein		3 Moisture	
Wheat	SEP 0.12	SDD 0.09	SEP 0.14	SDD 0.09		SEP 0.07	SDD 0.09	SEP 0.05	SDD 0.02
Barley	0.25	0.09	0.14	0.08		0.30	0.14	0.05	0.02

#### **3 Day Stability Tests**

The same 5 wheat and barley samples were analysed on the next two days in order to assess the 3 day stability of the analysers. Table 2. Shows the results for wheat and Table 3 shows the results for barley.

#### Table 2. Wheat 3 Day Stability

Protein						
Day 1	Day 2	Day 3	Ave	Ave - Day 1	Ave - Day2	Ave - Day3
11.3	11.2	11.3	11.3	0.0	0.1	0.0
11.3	11.3	11.3	11.3	0.0	0.0	0.0
13.4	13.0	13.2	13.2	-0.2	0.2	0.0
13.3	13.1	13.1	13.2	-0.1	0.0	0.1
10.0	10.0	9.8	10.0	-0.1	-0.1	0.2
9.6	9.9	10.0	9.8	0.2	-0.1	-0.2
12.1	12.0	12.0	12.0	-0.1	0.0	0.0
12.1	12.0	12.2	12.1	0.0	0.1	-0.1
13.8	13.8	14.0	13.9	0.1	0.1	-0.2
14.0	14.1	14.0	14.0	0.1	-0.1	0.0

SDD

0.10

Moisture						
Day 1	Day 2	Day3	Ave	Ave-Day1	Aved-day2	Ave-Day3
10.3	10.3	10.2	10.2	0.0	0.0	0.0
10.3	10.3	10.2	10.2	0.0	0.0	0.0
10.5	10.5	10.4	10.4	0.0	0.0	0.0
10.5	10.5	10.4	10.4	0.0	0.0	0.0
9.6	9.2	9.1	9.3	-0.3	0.1	0.2
9.2	9.2	9.2	9.2	0.0	0.0	0.0
10.3	10.3	10.2	10.2	0.0	0.0	0.0
10.3	10.3	10.3	10.3	0.0	0.0	0.0
9.5	9.5	9.4	9.4	0.0	0.0	0.0
9.5	9.5	9.4	9.4	0.0	0.0	0.0
					SDD	0.07

## Table 3. Barley 3 Day Stability

Protein						
Day 1	Day 2	Day 3	Ave	Ave - Day 1	Ave - Day2	Ave - Day3
8.5	9.0	8.6	8.7	0.2	-0.3	0.1
8.8	8.5	8.9	8.8	0.0	0.2	-0.2
9.8	9.9	9.9	9.9	0.1	-0.1	0.0
9.7	9.6	9.8	9.7	0.0	0.1	-0.1
11.1	10.9	11.3	11.1	0.0	0.2	-0.2
11.1	11.1	11.2	11.1	0.0	0.0	-0.1
11.5	11.5	11.8	11.6	0.1	0.1	-0.2
11.5	11.2	11.5	11.4	-0.1	0.2	-0.1
12.4	12.7	12.0	12.4	0.0	-0.3	0.4
12.3	12.3	12.1	12.2	-0.1	0.0	0.1
					SDD	0.16
Moisture						
Day 1	Day 2	Day3	Ave	Ave-Da	ay1 Aved-day	y2 Ave-Day3
11.6	11.5	11.4	11.5	-0.1	0.0	0.1

11.0	11.5	11.4	11.5	-0.1	0.0	0.1
11.6	11.4	11.4	11.4	-0.1	0.1	0.0
10.4	10.4	10.3	10.3	0.0	0.0	0.0
10.5	10.4	10.4	10.4	-0.1	0.0	0.0
10.7	10.7	10.6	10.6	0.0	0.0	0.0
10.7	10.7	10.7	10.7	0.0	0.0	0.0
9.7	9.8	9.6	9.7	0.0	-0.1	0.1
9.7	9.8	9.7	9.7	0.0	-0.1	0.0
10.3	10.2	9.9	10.1	-0.2	-0.1	0.2
10.4	10.2	10	10.2	-0.2	0.0	0.2

0.08

SDD

## **Temperature Stability:**

To assess the effects of temperature on calibration and instruments, the five samples of wheat and barley were cooled to 10C and analysed. The same samples were then heated to 40C and analysed. Table 4. Shows the effect of temperature on the prediction of protein and moisture.

Sample			Wheat		Samp	le		Wheat	
Temperature			Protein		Temp	erature		Moisture	
10C	24C	40C	24C - 10C	24C-40C	10C	24C	40C	24C - 10C	24C-40C
11.6	11.4	11	-0.2	0.4	10	10.2	10.4	0.2	-0.2
11.8	11.4	11	-0.4	0.4	10	10.2	10.3	0.2	-0.1
13.8	13.1	13	-0.7	0.1	10.2	10.4	10.7	0.2	-0.3
13.4	13.2	13	-0.2	0.2	10.3	10.3	10.6	0	-0.3
10.2	9.7	9.6	-0.5	0.1	9.1	9.1	9.2	0	-0.1
10.2	9.8	9.6	-0.4	0.2	9.1	9.2	9.2	0.1	0
12.5	12.3	12	-0.2	0.3	10.2	10.2	10.5	0	-0.3
12.3	12.2	12	-0.1	0.2	10	10.2	10.4	0.2	-0.2
14	13.7	13.7	-0.3	0	9.2	9.4	9.5	0.2	-0.1
14.1	14	13.8	-0.1	0.2	9.3	9.3	9.5	0	-0.2
		Average	-0.31	0.21			Average	0.11	-0.18
Sample		Barley Pro	tein		Samp	le	Barley Mo	isture	
Temperat	ure				Temp	erature			
10C	24C	40C	24C - 10C	24C-40C	10C	24C	40C	24C - 10C	24C-40C
10.9	10.1	8.5	-0.8	1.6	11.1	11.5	11.9	0.4	-0.4
10.9	10.3	9	-0.6	1.3	11.1	11.4	11.7	0.3	-0.3
12	11.8	9.9	-0.2	1.9	10.1	10.3	10.6	0.2	-0.3
11.9	11.5	10.5	-0.4	1	10.1	10.4	10.5	0.3	-0.1
13.7	12.5	11.2	-1.2	1.3	10.4	10.6	10.9	0.2	-0.3
13.5	12.7	11.2	-0.8	1.5	10.4	10.6	10.8	0.2	-0.2
14.1	13.1	12.2	-1	0.9	9.5	9.7	10	0.2	-0.3
14.1	13	12.6	-1.1	0.4	9.6	9.6	9.9	0	-0.3
14.3	13.8	13.2	-0.5	0.6	9.8	9.9	10.1	0.1	-0.2
14.6	13.6	12.8	-1	0.8	9.9	10	10.2	0.1	-0.2
		Average	-0.76	1.13			Average	0.2	-0.26

## Table 4. Sample Temperature Dependence

The same 5 samples were returned to room temperature, ie, 24C. The Cropscan 1000G's were placed in an environmental chamber at 10C for several hours, The 5 samples were scanned in duplicate. The instruments were then placed back into the environmental chamber at 40C for several hours. Table 5. shows the results for protein and moisture at 10C, 24C and 40C.

Analyser Temperature		Wheat Protein		Analy	ser Temperati	ure	Wheat Moisture		
10C	24C	40C	24C - 10C	24C-40C	10	24C	40C	24C - 10C	24C-40C
11.6	11.4	10.9	-0.2	0.5	10.	10.2	10.1	0.1	0.1
11.8	11.4	10.9	-0.4	0.5	10.	10.2	10.2	0.1	0
13.8	13.1	12.6	-0.7	0.5	10.3	3 10.4	10.4	0.1	0
13.4	13.2	12.7	-0.2	0.5	10.3	3 10.3	10.4	0	-0.1
10.2	9.7	9.2	-0.5	0.5	9.2	9.1	9.2	-0.1	-0.1
10.2	9.8	9.6	-0.4	0.2	9.:	. 9.2	9.2	0.1	0
12.5	12.3	11.9	-0.2	0.4	10.3	2 10.2	10.2	0	0
12.3	12.2	11.7	-0.1	0.5	10.2	2 10.2	10.2	0	0
14	13.7	13.7	-0.3	0	9.3	9.4	9.4	0.1	0
14.1	14	13.4	-0.1	0.6	9.3	9.3	9.4	0	-0.1
		Average	-0.31	0.42			Average	0.04	-0.02
Analyse		Barley Pro	tein		Analy		Barley Mo	isture	
Temper						erature	400		
10C	24C	40C	24C - 10C	24C-40C	10		40C	24C - 10C	24C-40C
10.8	10.1	8.6	-0.7	1.5	11.	-	11.9	-0.1	-0.4
11.1	10.3	8.3	-0.8	2	11.0	5 11.4	11.7	-0.2	-0.3
12.4	11.0	0.0	0.0	1.0	10	10.2	10.0	0.1	0.2
12.4	11.8	9.9	-0.6 -0.3	1.9	10.4		10.6	-0.1	-0.3
11.8	11.5	10.2	-0.3	1.3	10.	5 10.4	10.5	-0.1	-0.1
12.8	12.5	12	-0.3	0.5	10.0	5 10.6	10.9	0	-0.3
12.8	12.5	12	-0.3	0.5	10.0	-	10.9	0	-0.3
15.5	12.7	12	-0.8	0.7	10.0	0.0	10.8	0	-0.2
13.6	13.1	12.3	-0.5	0.8	9.1	9.7	10	0	-0.3
13.4	13.1	12.5	-0.3	0.8	9.		9.9	-0.1	-0.3
13.4	1.5	12.0	-0.4	0.4	9.	5.0	5.5	-0.1	-0.3
14	13.8	13.3	-0.2	0.5	10.3	9.9	10.1	-0.2	-0.2
14.4	13.6	13.3	-0.2	-0.2	10.	-	10.1	-0.2	-0.2
<u> </u>	13.0	13.0	0.0	0.2	10.	. 10	10.2	0.1	0.2
		Average	-0.54	0.94			Average	-0.09	-0.26

## Table 5. Analyser Temperature Dependence

# **Discussion:**

The SEP data for protein and moisture in wheat and barley lies within the Maximum Permissible Errors as described in the NMI V10 Certification Procedures:

Wheat +/- 0.4% Barley +/- 0.5%

The fact that the same calibration models have been used on all three Cropscan systems, demonstrates the transferability of these calibration models.