









POLISHED 31.5"×31.5" 80×80 V2 ★ 11.5mm

Inspired by the white marble quarried in Italy, Dongpeng earnestly launches new product LAETTA for the world. In the contrast of the simple white background, the straight-forward grey veins have graceful and vivid patterns, revealing special natural beauty. Dongpeng Laetta is ideally suitable for creation of elegant atmosphere.











Mini-grid

Checker board

Staggered brickwork

Staggered brickwork

Staggered brickwork

Technical **Standards**

Tiles can be cut following the pattern or against the pattern. Special cuts outside this list can be provided under request.

SPECIAL PIECES

SLOT





Longitudinal

Square slot

Bevel cut

SKIRTING





Bull-nose cut

STEPS Anti-slip surface

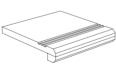




Bull-nose cut

Bevel cut

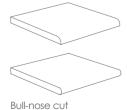




Bevel cut

Bull-nose cut

EDGES



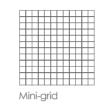


Bevel joint



Bevel joint

MADE TO MEASURE











brickwork

Honeycomb



Staggered

brickwork



Diamond



brickwork

PLACEMENT GUIDE

Herringbone

1. Before box opening, please verify product specification/ dimension, color, etc: make sure product of the same model is put in the same area instead of blending product of different types (unless a special decorative effect is pursued on purpose).

Hexagons

- 2. Before placement, dress the wall or floor well; determine brick arrangement according to placement type; in case of directional pattern, the product shall be applied as per the marked direction to reach the optimal decorative effect.
- 3. During pre-placement, pull two mutually vertical lines in the dressed ground and check leveling with the spirit meter; the wall vertically is checked by the plummet.
- 4. The ceramic sheet is recommended to be used together with 225#cement; the ceramic tile is recommended to be used together with 325#cement or glue; before placement, the ceramic sheet shall be fully soaked instead of ceramic
- 5. Mark line according to tile dimension and pay attention to reserve mortar joint.

- 6. During placement, tightly seal the joint by glue; upon request by customers, proper color additive can be used to fill in the joint.
- 7. During placement in main wall corner, proper amount of glue is applied to reach 1cm thickness; put one tile in the glue; slightly knock it with a wooden hammer to ensure the tile surface, edge and the pulled line in parallel or vertical
- 8. During placement of wall tile, slightly knock on the tile a good many times till it is tightly fastened.
- 9. After placement in 1 hour, clean cement or other dirt in the tile surface timely till thorough cleanliness of tile surface.
- 10. After placement in 12 hours, make inspection by knocking on the tile surface. In case of hollow sound, rework is required.
- 11. Don't walk on or sweep the tile till 24 hours after placement. Thoroughly clean the tile by fresh water mixed with detergent. The shining floor and wall will be presented in front of you.

313 314

Technical **Standards**

GLAZED PORCELAIN

| PROPERTIES | UNIT | ISO STANDARD REQUIREMENT | | | RESULT | |
|---|-------|------------------------------|--|------|---------------|--|
| Size & Deviation | % | SIDE | The deviation of the average size of each tile from the work size | ±0.5 | -0.02- +0.03 | |
| | | | The deviation of the average size for each tile from the work size of the 10 test speciments | ±0.4 | -0.01 - +0.0 | |
| | | Thickness ±5 | | | -0.1 - +1.0 | |
| Straighteness of sides | % | | -0.03 - +0.00 | | | |
| Rectangularity | % | | ±0.5 | | | |
| Surface flatness | mm | | Center curvature | | -0.02 - +0.04 | |
| | | Warpage ±0 | | | -0.02 - +0.0 | |
| | | Side curvature ±0.4 | | | -0.08 - +0.0 | |
| Surface quality | - | A min | Complied | | | |
| Water absorption | % | Average: E≤0.5 | | | 0.3% | |
| | | Single piece:E≤0.6 | | | 0.3% | |
| Breaking Strength | Ν | When | When the thickness ≥7,5mm, the mean value shall not be less than 1300 | | | |
| Anti-slip | R | | 4 | | | |
| Resistance to household chemical reagent & swimmimg | - | | No less than Class UB after test | | | |
| Resistance to low concentration acid or alkali | - | | Report the result after test | | | |
| Stain resistance | - | | Class GLA | | | |
| Certificate of static friction | - | | Report the result after test Dry | | 0.49 | |
| | | | | | 0.57 | |
| Lead release Cadmium | mg/dm | Report the result after test | | | No release | |
| release | mg/L | | | | No release | |

UNGLAZED PORCELAIN

| PROPERTIES | UNIT | | RESULT | | |
|---|------|--|--|-------------|----------------------|
| Size & Deviation | % | SIDE | The deviation of the average size of each tile from the work size | ±0.5 | -0.01- +0.02 |
| | | | The deviation of the average size for each tile from the work size of the 10 test speciments | ±0.4 | -0.02 - +0.01 |
| | | Thickness ±5 | | -0.9 - +0.9 | |
| Straighteness of sides | % | | -0.04 - +0.05 | | |
| Rectangularity | mm | Length difference of opposite sides ≤2.0 | | | 0.5 |
| | | Length difference of diagonal lines ≤2.0 | | | 0.3 |
| Surface flatness | mm | Upward warpage ≤2.0 | | | 0.3 |
| | | Downward warpage ≤2.0 | | | 0.3 |
| Surface quality | - | A mini and | Complied | | |
| | % | Average: E ≤0.5 | | | 0.06% |
| Water absorption | | Single piece:E≤0.6 | | | 0.4%-0.08% |
| Breaking strength | Ν | | 2491 | | |
| Modulus of Rupture | MPA | Average: ≥35 Single piece: ≥32 | | | 59.8 40.7-84.1 |
| Abrasion resistance | mm | Abrassion CBM ≤175 | | | 116 |
| Glossiness | - | ≥55 | | 88-90 | |
| Resistance to household chemical reagent & swimmimg pool alkali | - | No less than Class UB after test | | Class UA | |
| Thermal shock resistance | - | Report the result after test | | | No crack |
| Resistance to low concentration acid or alkali | - | Report the result after test | | | Class ULA |
| Stain resistance | - | No less than Class 3 after test | | | Class 5 |
| Coefficient of linear expansion | | Report the result after test | | | 7.1×10 ⁻⁶ |
| Moisture expansion (mm/m) | | Report the result after test | | | <0.01 |
| Shock recovery coefficient | - | | 0.83 | | |
| | - | Report the result offer test | | Wet | 0.53 |
| Certificate of static friction | | | Report the result after test | | 0.59 |

315