



BLANKING

Comprehensive solutions for a broad range of industries.



WORTHINGTON
INDUSTRIES



WORTHINGTONINDUSTRIES.COM

1-800-944-3733

Blanking

We are the only processor that can pickle, slit and blank at one location.



300 Ton Press

- Material thickness: .030" - .253"
- Coil width: 5" - 48"
- Coil weight: Up to 50,000 lbs
- Bed size: Up to 66" x 66"
- Custom single or multiple out dies

400 Ton Press

- Material thickness (min/max): .020"-.090" x 72", .126" x 51"
- Coil width (min/max): 23.6" / 72"
- Coil weight: Up to 60,000 lbs
- Entry coil ID range: 20" - 24"
- Entry coil OD: 32" - 80"
- Press speed (min/max): 15/60 SPM
- Bed size: Up to 157" x 98"
- Stroke of slide: 9.84"
- Shut height (min/max): 39.37" / 53.15"
- Passline above bolster: 31.5" (+1.5", -2.5")
- Line speed at leveler/flattener (max): 262 fpm
- Sheet length (min/max) end stacker: stk #1 = 7.8" / 126", stk #2 = 7.8" / 157.5"
- Stack height (max) end stacker: 28"
- Stack weight (max) end stacker: 15,000 lbs

600 Ton Press

- Material thickness (min/max): .020"-.100"
- Coil width (min/max): 24" / 72"
- Coil weight: Up to 60,000 lbs
- Entry coil ID range: 20" - 24"
- Entry coil OD: 32" - 80"
- Press speed (min/max): 20/90 SPM
- Bed size: Up to 180" x 98"
- Stroke of slide: 8"
- Shut height (min/max): 39" / 53"
- Passline above bolster: 31.5" (+1.5", -2.5")
- Line speed at leveler/flattener (max): 350 fpm
- Sheet length (min/max) end stacker: 7.87" / 157.5"
- Stack height (max) end stacker: 28"
- Stack weight (max) end stacker: 20,000 lbs

1,000 Ton Press 1

- Material thickness (min/max): .045"-.125" x 72", .250" x 60"
- Coil width (min/max): 12" / 72"
- Coil weight: Up to 50,000 lbs
- Entry coil ID: 24"
- Entry coil OD: 72"
- Press speed (min/max): 20/40 SPM, full tonnage @ 20 SPM
- Bed size: Up to 96" x 90"
- Stroke of slide: 8"

1,000 Ton Press 1 (continued)

- Shut height (min/max): 20" / 30"
- Passline above bolster (min/max): 15" / 23"
- Line speed at leveler/flattener (max): 140 fpm

1,000 Ton Press 2

- Material thickness (min/max): .020"-.100"
- Coil width (min/max): 18" / 76" (72" stacker)
- Coil weight: Up to 90,000 lbs
- Entry coil ID range: 22" - 26"
- Entry coil OD: 36" - 80"
- Press speed (min/max): 10/50 SPM, full tonnage @ 15 SPM
- Bed size: Up to 204" x 108"
- Stroke of slide: 10"
- Shut height (min/max): 24" / 48"
- Passline above bolster (min/max): 17" / 37"
- Line speed at leveler/flattener (max): 295 fpm
- Sheet length (min/max) end stacker: 12" / 146"
- Stack height (max) end stacker: 29.25"
- Stack weight (max) end stacker: 25,000 lbs

1,500 Ton Press 1

- Material thickness (min/max): .042"-.250" x 54", .518" x 26"
- Coil width (min/max): 6" / 54"
- Coil weight: Up to 60,000 lbs
- Entry coil ID: 24"
- Entry coil OD: 72"
- Press speed (min/max): 20/44 SPM, full tonnage @ 20 SPM
- Bed size: Up to 120" x 72"
- Stroke of slide: 12"
- Shut height (min/max): 20" / 30"
- Passline above bolster (min/max): 12" / 22"
- Line speed at leveler/flattener (max): 100 fpm
- Custom single or multiple out dies

1,500 Ton Press 2

- Material thickness (min/max): .080"-.385" x 78", .575" x 30", .625" x 24"
- Coil width (min/max): 18" / 78"
- Coil weight: Up to 60,000 lbs
- Entry coil ID range: 20" - 24"
- Entry coil OD: 72"
- Press speed (min/max): 20/40 SPM, full tonnage @ 20 SPM
- Bed size: Up to 144" x 104"
- Stroke of slide: 12"
- Shut height (min/max): 22" / 34"
- Passline above bolster (min/max): 19" / 27"
- Line speed at leveler/flattener (max): 150 fpm
- Custom single or multiple out dies