



# COLD ROLLED STRIP

Comprehensive solutions for a broad range of industries.



**WORTHINGTON**  
INDUSTRIES



[WORTHINGTONINDUSTRIES.COM](http://WORTHINGTONINDUSTRIES.COM)

1-800-944-3733



# Cold Rolled Strip

We provide both cold rolled sheet and strip.



## Pickling

- Material thickness: .050" - .560"
- Material width: 24" - 74"
- Incoming OD: Max 84"
- Outgoing ID: 24"
- Coil weight: Max 90,000 lbs

## Annealing

- 100% hydrogen batch annealing
- 60 bases
- Max coil OD: 72"
- Max stack height: 170"
- Max weight: 165,000 lbs

## Cold Rolling

- Material thickness: 0.015" - 0.400" (inquire with metallurgy and production)
- Material width: 8.00" - 51.50" (inquire with metallurgy and production)
- Incoming OD: Max 74"
- Outgoing ID: 20", 24"
- Max weight: 50,000 lbs
- Gauge monitoring: X-ray

## Slitting

- Material thickness: 0.015" - 0.250"
- Material width: .500" - 72.00"
- Incoming OD: Max 78"
- Outgoing ID: 16", 20", 24"
- Gauge monitoring: Isotope
- Semi-automated packaging line

## Oscillate Slitting

- Material thickness: 0.015" - 0.125"
- Material width: 0.49" - 2.5"
- Face width: 11", 12" or 14"
- Incoming OD: Max 72"
- Outgoing ID: 16"
- Max weight: 6,000 lbs
- 13 recoilers
- Gauge monitoring - Isotope

## Temper Rolling

- Material thickness: 0.010" - 0.250"
- Material width: 1.00" - 30.50"
- Incoming OD: Max 72"
- Outgoing ID: 16", 20", 24"
- Max weight: 30,000 lbs
- Gauge monitoring: Isotope

## One Pass Rolling

- Material thickness: 0.030" - 0.375"
- Material width: 1.00" - 15.75"
- Incoming ID/OD: 20"/24" - 64"
- Outgoing ID: 16"/24"
- Max weight: 10,000 lbs

**We are the largest producer of cold rolled strip steel in North America.**

When your specifications are critical and when your tight tolerances seem impossible, we can match what the mills cannot guarantee.