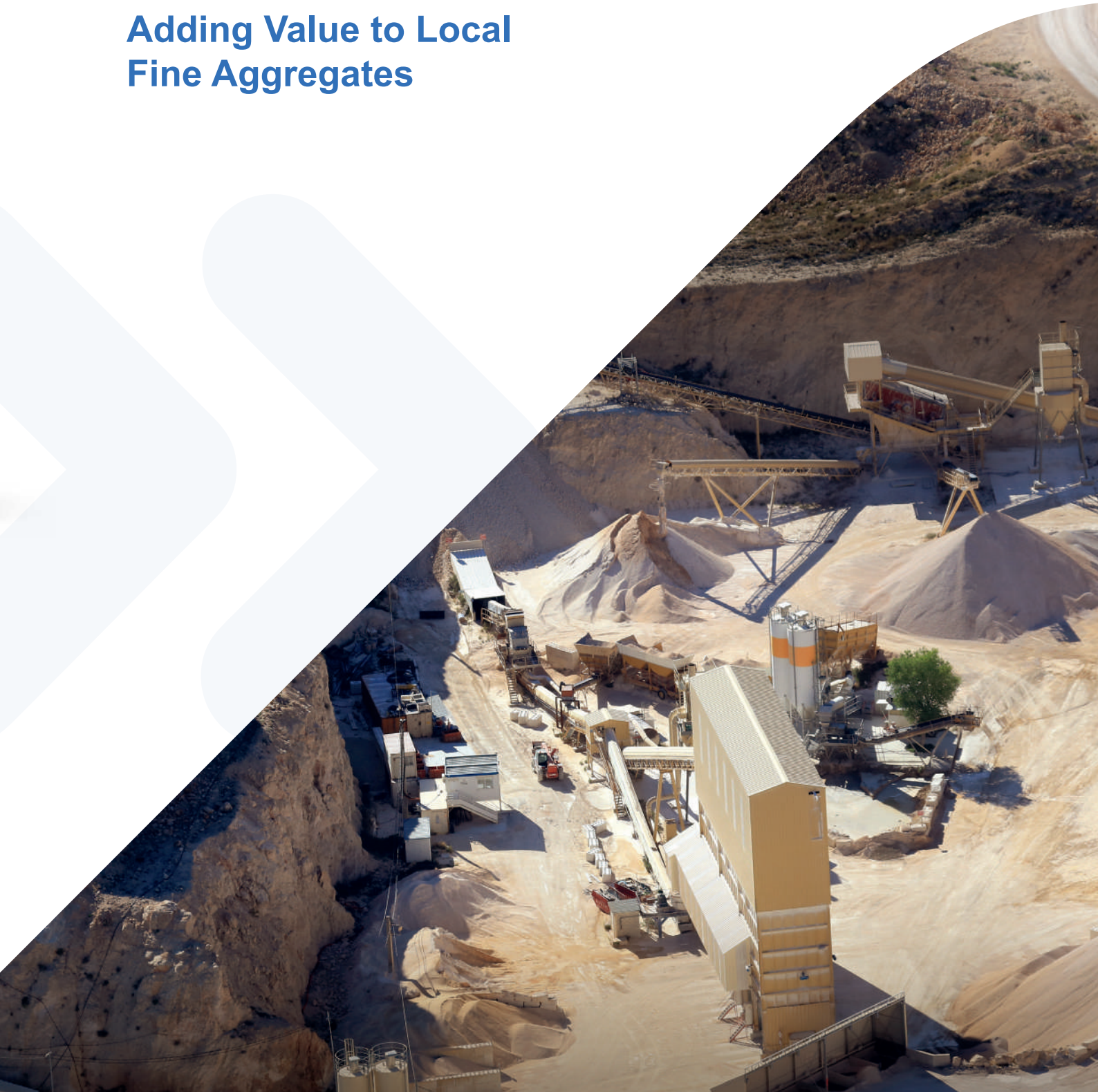


MB-Suna SBS

**Adding Value to Local
Fine Aggregates**



Master Builders Solutions

As Master Builders Solutions, we are a leading global producer of responsible solutions for the construction industry, focussed on delivering our vision: **Inspiring people to build better.**

We provide value-added technology and market-leading R&D capabilities to improve the performance of construction materials and to enable the reduction of CO₂ emissions in the production of concrete. The comprehensive portfolio under the Master Builders Solutions brand encompasses concrete admixtures, cement additives, and solutions for underground construction.

We collaborate across areas of expertise and regions and draw on the experience gained from countless construction projects worldwide, leveraging global technologies, as well as our in-depth knowledge of local building needs, to develop innovations that help make you more successful and drive sustainable construction.

Founded in 1909, Master Builders Solutions operates 35 production sites globally, supporting you in mastering your building challenges of today and tomorrow – for a decarbonised future.



MB-Suna SBS

Making Fine Aggregates Contaminated with Clay a Useful Raw Material

The mineral composition of fine aggregate varies from region to region. Until now, fine aggregates contaminated with swelling clay were often regarded as unsuitable to produce high quality concrete. This is where MB-Suna SBS, our solution for clay containing fine aggregates, comes into play.

Concrete producers save costs

The new MB-Suna SBS concrete admixture from Master Builders Solutions portfolio now enables fine aggregates containing swelling clay to be used in the production of high quality concrete. This in turn enables concrete producers to significantly reduce their costs. Given their availability, fine aggregates contaminated with swelling clay from local sources can be used thereby reducing, or omitting, the need to secure additional suitable fine aggregates from remote sources.

The economic value of the quarries increase

Owners of quarries can also benefit from the use of MB-Suna SBS. Historically, fine aggregates contaminated with swelling clay could only be utilized in less-demanding applications, if at all. However, MB-Suna SBS now makes it possible to use existing deposits to a much greater extent. Furthermore, the washing and pretreatment of local fine aggregates can also be reduced thereby increasing the economic value of the quarry.

Benefits at a glance:



Better utilization of local fine aggregate deposits



No shipments required from remote quarries



Washing and pretreatment of local fine aggregates is reduced



Quarries increase in value



Reduced requirement for the development of new quarries

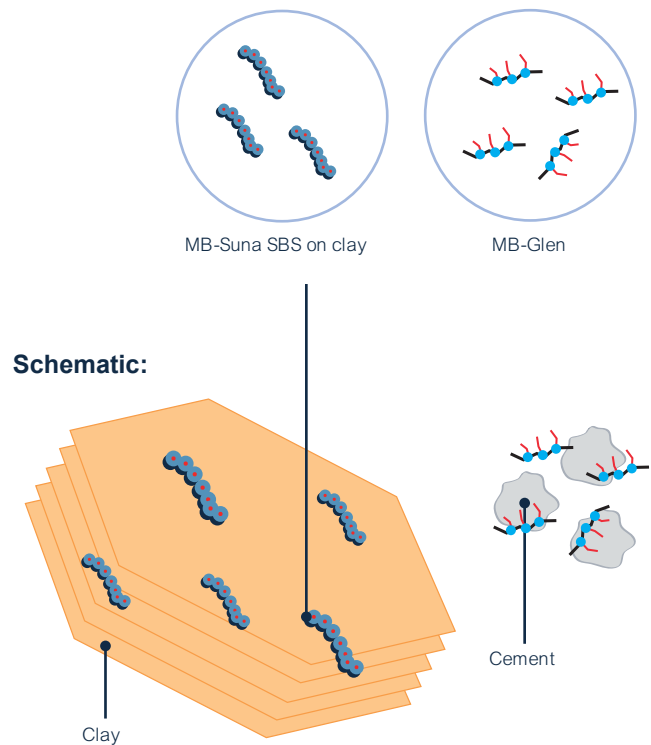
How MB-Suna SBS Works

The adverse impact of swelling clay

Fine aggregate deposits can be contaminated by swelling clay. When used in concrete production, this swelling clay can, on the one hand, impair the bonding of the concrete paste to the surfaces of aggregates. On the other hand, it can increase the water demand of the concrete. Often, this increased water demand cannot be compensated by an increase in the dosage of the water reducing admixture. Swelling clay can impact fresh concrete in yet another significant way. Their layered structure provides an extremely large inner surface that strongly adsorbs water reducing admixtures, rendering them ineffective.

No increase in water demand with MB-Suna SBS

MB-Suna SBS counteracts this effect. It saturates the inner and outer surfaces of the swellable clay to prevent the adsorption of the water reducing admixture molecules. This enables water reducing admixtures such as MB-Glen or MB-Poly to perform in an optimal way. Combining MB-Suna SBS with MB-Glen or MB-Poly provides optimal control over concrete workability and consistency retention, even when using critical fine aggregates.



Example: Typical data using fine aggregates contaminated with swelling clay in the production of F4 concrete, with or without the addition of MB-Suna SBS

	Fine Aggregate Blocker Solutions			
Fine aggregate 0/4 mm, methylene-blue value	1	2.5	2.5	4
MB-Glen in wt% of m ³ concrete	0.60%	1.40%	0.60%	0.60%
MB-Suna SBS in percentage of weight of fine aggregate	–	–	0.20%	0.30%
Water/cement ratio	0.65	0.65	0.65	0.65
Consistency d (0)	F4	F3	F4	F4
Consistency d (90)	F4	F2	F4	F4
Compressive strength after 24 h	5 MPa	1 MPa	5 MPa	5 MPa
Compressive strength after 28 days	29 MPa	29 MPa	29 MPa	29 MPa

Assessing Fine Aggregate Quality

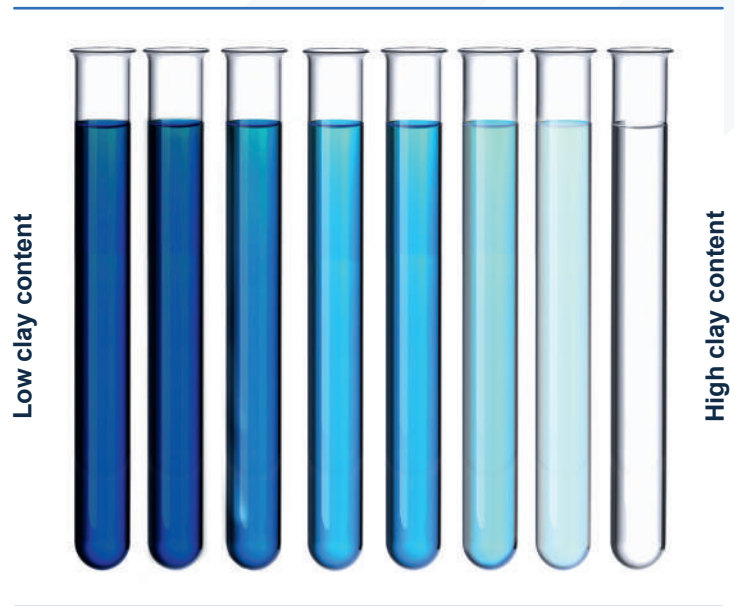
Using the methylene-blue test, our Master Builders Solutions experts can provide rapid information on clayey, adsorptive components, and thus on the quality of the fine aggregate. The results of the test form the basis for a systematic solution when using difficult fine aggregates.

The experts from Master Builders Solutions® are happy to help you.

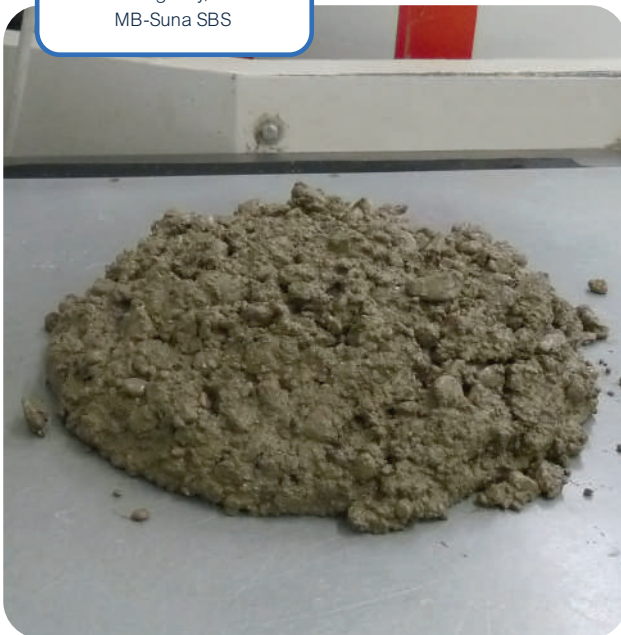


info@mbt-cc.com

www.master-builders-solutions.com



Concrete with fine aggregates contaminated with swelling clay, **without** MB-Suna SBS



Concrete with fine aggregates contaminated with swelling clay, **with** MB-Suna SBS



Master Builders Solutions for the Construction Industry

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Complete solutions for air entrained concrete

MB-Cast

Solutions for the manufactured concrete product industry

MB-Ease

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MB-Fin

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MB-Fib

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MB-Glen

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MB-Mat

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MB-Poly

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MB-Pozz

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MBT Construction Chemicals India Private Limited

806, A wing, Centrum Business Square, Plot D1,
Wagle Industrial Estate, Thane (W),
Maharashtra 400604, India

info@mbt-cc.com

www.master-builders-solutions.com

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