

# MasterFinish<sup>®</sup> RL 200

## Water-based form release agent

### Description

MasterFinish RL 200 form release agent offers a safe, cost-effective alternative to traditional oil-based release agents. When applied to most forms and form liners, it is formulated to enhance the surface appearance of precast, prestressed and cast-in-place concrete. MasterFinish RL 200 form release agent significantly reduces labor cost through its ease of use.

### Applications

Recommended for use in:

- Cast-in-place concrete
- Precast concrete

### Substrate

- Steel forms
- Fiberglass forms
- Concrete forms
- Wood forms

### Features

- Ready-to-use
- Assists in controlling surface appearance
- Non-staining
- Spray-applied
- Water-based
- Significantly reduces form cleaning

### Benefits

- Permits match casting of intricate details
- Minimizes surface voids (bug holes)
- Reduces overall production costs
- No mixing required
- No solvent, no odor; no fume or flammability problems
- Environmentally preferable and biodegradable

## Guidelines for Use

**Yield:** Up to 1,500 ft<sup>2</sup>/gal (35 m<sup>2</sup>/L). Coverage rates depend on form or form liner's texture and absorption rate.

### Surface Preparation:

1. Forms must be smooth, clean and dry before applying form release agent.
2. MasterFinish RL 200 form release agent is specifically developed to work at the form surface and cement paste interface. The performance of this product will be significantly hindered by oil contaminants and cement paste build-up. Forms having residue such as this can be wire brushed and wiped with solvent and then, a dry rag before applying MasterFinish RL 200 form release agent.
3. Once thoroughly cleaned, forms will be maintained in this condition through the use of MasterFinish RL 200 form release agent and will also produce more visually appealing products as a result.

### Application:

1. When spraying MasterFinish RL 200 form release agent, hold the spray tip at a distance of 2 – 3 feet (60 – 90 cm) from the form surface being treated to achieve proper coverage.
2. When properly treated forms are required to have a uniform thin film, with a slight waxy feel.
3. MasterFinish RL 200 form release agent may also be wiped, mopped, rolled or brush applied. However, the potential for over-application is greater when using these methods. Over-application can result in surface dusting or surface tearing.
4. A white residue may be visible on the forms after application, which is normal for many water-based form release agents.
5. Excessive rain after application prior to concrete placement may require re-application.

**Spray Equipment:** MasterFinish RL 200 form release agent should be applied to forms and form liners with spray equipment of the type recommended by Master Builders Solutions. A spray device with an air pressure capacity of approximately 80 psi (0.5 MPa) has been found to produce the best results. A spray tip with an orifice of 0.021 in. (0.53 mm) delivering an oval spray pattern is recommended for smaller, intricate formwork. For large forms (wall panels, structural units, etc.) a spray tip with an orifice size of 0.036 in. (0.91 mm) delivering a tall, narrow fan spray pattern is recommended. For information regarding sprayer sources, contact your local sales representative.

**Cleaning:** Clean spray equipment, brushes, and rollers with soap and water before they dry.

## For Best Performance

- MasterFinish RL 200 form release agent is compatible with most forms and form liners with the exception of those made of styrene or latex.
- Make certain the most current versions of product data sheet and Safety Data Sheet are being used; call your local sales representative to verify the most current versions.

## Storage and Handling

**Storage Temperature:** Store in unopened container in a cool, clean, dry area between 40 and 85 °F (4 and 30 °C). Keep containers tightly sealed after opening to maintain shelf life freshness. Protect from freezing. Do not store in direct sunlight.

**Shelf Life:** 1 year when properly stored.

## Packaging

5 gal (18.9 L) pails

55 gal (208 L) drums

275 gal (1041 L) totes

## Related Documents

Safety Data Sheets: MasterFinish RL 200 form release agent

## Additional Information

For suggested specification information or for additional product data on MasterFinish RL 200 form release agent, contact your local sales representative.

*Master Builders Solutions creates technologies for the construction industry inspiring people to build better. We are active in ~40 countries and operate 35 production sites with over 1,600 employees. We develop, produce, and market high-quality chemical admixtures, as well as adjacent core technologies, to master the challenges of today and support a decarbonized future. Our people are pivotal and pair leading technologies and a strong brand heritage to surpass our customers' expectations and drive continuous value creation.*

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