

SAFETY DATA SHEET

MasterFlux ER 648 PART B (formerly Master-Flow 648)

Version 1.0 Revision Date: 09.02.2023 SDS Number: 000000300349 Date of last issue: -
Date of first issue: 09.02.2023

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : MasterFlux ER 648 PART B (formerly MasterFlow 648)
Product code : 000000000050652778

Manufacturer or supplier's details

Company : MB Solutions Australia Pty Ltd
Address : 11 Stanton Road, Seven Hills
NSW 2147
Telephone : +611300227300
Emergency telephone : ChemTel: +1-813-248-0585; Australia: 1-300-954-583

Recommended use of the chemical and restrictions on use

Recommended use : Product for construction chemicals

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Acute toxicity (Oral) : Category 4
Acute toxicity (Dermal) : Category 5
Skin corrosion/irritation : Category 1B
Serious eye damage/eye irritation : Category 1
Skin sensitization : Category 1
Short-term (acute) aquatic hazard : Category 1
Long-term (chronic) aquatic hazard : Category 1

GHS label elements

Hazard pictograms : 

Signal Word : Danger

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Hazard Statements : H313 May be harmful in contact with skin.
H302 Harmful if swallowed.
H317 May cause an allergic skin reaction.
H314 Causes severe skin burns and eye damage.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.

Precautionary Statements : **Prevention:**
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P273 Avoid release to the environment.
P260 Do not breathe dusts or mists.
P272 Contaminated work clothing should not be allowed out of the workplace.
P270 Do not eat, drink or smoke when using this product.
P264 Wash face, hands and any exposed skin thoroughly after handling.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER or doctor/ physician.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P391 Collect spillage.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents/container to appropriate hazardous waste collection point.

Other hazards which do not result in classification

If applicable information is provided in this section on other hazards which do not result in classification but which may contribute to the overall hazards of the substance or mixture.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature : amine modified

Components

Chemical name	CAS-No.	Concentration (% w/w)
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Fatty acids, tall-oil, reaction products with tetra-ethylenepentamine	68953-36-6	>= 30 -<= 90
3,6,9-triazaundecamethylene-1,11-diamine	112-57-2	>= 0 -< 15
triethylenetetramine	112-24-3	>= 15 -< 50
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	>= 3 -< 10
bis[(dimethylamino)methyl]phenol	71074-89-0	>= 0,5 -<= 3
Fatty acids, tall-oil, compds. with oleylamine	85711-55-3	>= 0 -< 0,2

SECTION 4. FIRST AID MEASURES

- General advice : First aid personnel should pay attention to their own safety. If the patient is likely to become unconscious, place and transport in stable sideways position (recovery position). Immediately remove contaminated clothing.
- If inhaled : Keep patient calm, remove to fresh air. If symptoms persist, seek medical advice.
- In case of skin contact : Immediately wash thoroughly with plenty of water, apply sterile dressings, consult a skin specialist.
- In case of eye contact : Immediately wash affected eyes for at least 15 minutes under running water with eyelids held open, consult an eye specialist.
- If swallowed : Immediately rinse mouth and then drink 200-300 ml of water, seek medical attention. Do not induce vomiting unless told to by a poison control center or doctor.
- Most important symptoms and effects, both acute and delayed : Harmful if swallowed. May be harmful in contact with skin. May cause an allergic skin reaction. Causes serious eye damage. Causes severe burns.
- Notes to physician : Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Foam
Water spray
Dry powder
Carbon dioxide (CO₂)
- Unsuitable extinguishing media : water jet
- Hazardous combustion products : nitrogen oxides
corrosive gases/vapours
fumes/smoke
carbon oxides

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carbon black

- Specific extinguishing methods : The degree of risk is governed by the burning substance and the fire conditions.
If exposed to fire, keep containers cool by spraying with water. Collect contaminated extinguishing water separately, do not allow to reach sewage or effluent systems. Contaminated extinguishing water must be disposed of in accordance with official regulations.
- Special protective equipment for fire-fighters : Wear a self-contained breathing apparatus.
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SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.
Wear eye/face protection.
Use personal protective clothing.
Handle in accordance with good building materials hygiene and safety practice.
- Environmental precautions : Contain contaminated water/firefighting water.
Do not discharge into drains/surface waters/groundwater.
- Methods and materials for containment and cleaning up : Pick up with suitable appliance and dispose of.
Large spills should be collected mechanically (remove by pumping) for disposal.
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SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Do not breathe vapors/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
To avoid spills during handling keep bottle on a metal tray.
Dispose of rinse water in accordance with local and national regulations.
Persons susceptible to skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
- Hygiene measures : When using, do not eat, drink or smoke.
Hands and/or face should be washed before breaks and at the end of the shift.
At the end of the shift the skin should be cleaned and skin-care agents applied.
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- Gloves must be inspected regularly and prior to each use. Replace if necessary (e.g. pinhole leaks).
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.
- Further information on storage conditions : Keep only in the original container in a cool, dry, well-ventilated place away from ignition sources, heat or flame. Protect from direct sunlight.
- Materials to avoid : Observe TRGS 509/510 storage rules.
- Further information on storage stability : No decomposition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION
Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

Personal protective equipment

- Respiratory protection : Wear respiratory protection if ventilation is inadequate. Combination filter for gases/vapours of organic, inorganic, acid inorganic and alkaline compounds (e.g. EN 14387 Type ABEK).
- Hand protection
- Remarks : Suitable chemical resistant safety gloves (EN 374) also with prolonged, direct contact (Recommended: Protective index 6, corresponding > 480 minutes of permeation time according to EN 374): E.g. nitrile rubber (0.4 mm), chloroprene rubber (0.5 mm), butyl rubber (0.7 mm) etc. Manufacturer's directions for use should be observed because of great diversity of types.
- Eye protection : Tightly fitting safety goggles (cage goggles) (e.g. EN 166) and face shield.
- Skin and body protection : Body protection must be chosen based on level of activity and exposure. acid- resp. lye-proof apron, e.g. of rubber (f.e. according to EN 14605) protection boots, f.e. of rubber (e.g. according to EN 20346) acid-proof chemical protection suit (f.e. according to EN 14605)
- Protective measures : Do not inhale dust/fumes/aerosols.

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Avoid contact with the skin, eyes and clothing.
Avoid exposure - obtain special instructions before use.
Handle in accordance with good building materials hygiene and safety practice.
Wearing of closed work clothing is recommended.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Color	:	colourless to slightly yellow
Odor	:	characteristic
Odor Threshold	:	not determined
pH	:	No data available
Melting point	:	No data available
Boiling point	:	95 °C
Flash point	:	approx. 130 - 150 °C
Evaporation rate	:	not determined
Flammability (liquids)	:	The product is not flammable.
Upper explosion limit / Upper flammability limit	:	As a result of our experience with this product and our knowledge of its composition we do not expect any hazard as long as the product is used appropriately and in accordance with the intended use.
Lower explosion limit / Lower flammability limit	:	As a result of our experience with this product and our knowledge of its composition we do not expect any hazard as long as the product is used appropriately and in accordance with the intended use.
Vapor pressure	:	< 1 hPa
Relative vapor density	:	not determined
Density	:	approx. 0,93 - 0,97 g/cm ³ (25 °C) 0,92 - 1,17 g/cm ³ (23 °C)
Bulk density	:	Not applicable

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Solubility(ies) Water solubility	:	emulsifiable
Autoignition temperature	:	No data available
Decomposition temperature	:	No decomposition if stored and handled as prescribed/indicated.
Viscosity Viscosity, dynamic	:	130 - 200 mPa.s (23 °C)
Explosive properties	:	Not explosive
Oxidizing properties	:	not fire-propagating
Self-heating substances	:	It is not a substance capable of spontaneous heating.
Metal corrosion rate	:	No corrosive effect on metal.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No decomposition if stored and applied as directed.
Chemical stability	:	No decomposition if stored and applied as directed.
Possibility of hazardous reactions	:	No decomposition if stored and applied as directed.
Conditions to avoid	:	See SDS section 7 - Handling and storage.
Incompatible materials	:	Strong acids Strong bases Strong oxidizing agents Strong reducing agents
Hazardous decomposition products	:	No hazardous decomposition products if stored and handled as prescribed/indicated.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Harmful if swallowed.
May be harmful in contact with skin.

Skin corrosion/irritation

Causes severe burns.

Serious eye damage/eye irritation

Causes serious eye damage.

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Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

Not classified based on available information.

Chronic toxicity

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

Product:

No aspiration hazard expected.

Further information

Product:

Remarks : Health injuries are not known or expected under normal use. The product has not been tested. The statements on toxicology have been derived from the properties of the individual components.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Product:

Ecotoxicology Assessment

Acute aquatic toxicity : Very toxic to aquatic life.

Chronic aquatic toxicity : Very toxic to aquatic life with long lasting effects.

Persistence and degradability

Product:

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Biodegradability : Remarks: Taking into consideration the properties of several ingredients, the product is estimated not to be readily biodegradable according to OECD classification.

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects
Product:

Additional ecological information : Do not discharge product into the environment without control. The product has not been tested. The statements on ecotoxicology have been derived from the properties of the individual components.

SECTION 13. DISPOSAL CONSIDERATIONS
Disposal methods

Waste from residues : Observe national and local legal requirements. The waste code in accordance with the European waste catalog (EWC) must be specified in cooperation with disposal agency/manufacturer/authorities. Residues should be disposed of in the same manner as the substance/product.

Contaminated packaging : Contaminated packaging should be emptied as far as possible; then it can be passed on for recycling after being thoroughly cleaned. Packs that cannot be cleaned should be disposed of in the same manner as the contents.

SECTION 14. TRANSPORT INFORMATION
International Regulations
IATA-DGR

UN/ID No.	:	UN 2735
Proper shipping name	:	Amines, liquid, corrosive, n.o.s. (3,6,9-TRIAZAUNDECAMETHYLENEDIAMINE, TALLOIL FATTY ACIDS, REACTION PRODUCTS WITH TETRAETHYLENEPENTAMINE)
Class	:	8
Packing group	:	II
Labels	:	Corrosives
Packing instruction (cargo aircraft)	:	855
Packing instruction (passenger aircraft)	:	851

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IMDG-Code

UN number	:	UN 2735
Proper shipping name	:	AMINES, LIQUID, CORROSIVE, N.O.S. (3,6,9-TRIAZAUNDECAMETHYLENEDIAMINE, TALLOIL FATTY ACIDS, REACTION PRODUCTS WITH TETRAETHYLENEPENTAMINE)
Class	:	8
Packing group	:	II
Labels	:	8
EmS Code	:	F-A, S-B
Marine pollutant	:	yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation**ASIA_ROAD**

UN number	:	UN 2735
Proper shipping name	:	AMINES, LIQUID, CORROSIVE, N.O.S. (3,6,9-TRIAZAUNDECAMETHYLENEDIAMINE, TALLOIL FATTY ACIDS, REACTION PRODUCTS WITH TETRAETHYLENEPENTAMINE)
Class	:	8
Packing group	:	II
Labels	:	8
Hazchem Code	:	2X

SECTION 15. REGULATORY INFORMATION**Safety, health and environmental regulations/legislation specific for the substance or mixture**

If other regulatory information applies that is not already provided elsewhere in this safety data sheet, then it is described in this subsection.

Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP): Schedule 5

The ingredients of this product are reported in the following inventories:

AICC : Not in compliance with the inventory

SECTION 16. OTHER INFORMATION

Revision Date	:	09.02.2023
Date format	:	dd.mm.yyyy

Full text of other abbreviations

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AIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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