

3	03 30 00	<b>Cast-in-Place Concrete</b>
	03 40 00	<b>Precast Concrete</b>
	03 70 00	<b>Mass Concrete</b>
4	31 00 00	<b>Earthwork</b>
	04 05 16	<b>Masonry Grouting</b>



# MasterGlenium® 3030

## Full-Range Water-Reducing Admixture

### Description

MasterGlenium 3030 ready-to-use full-range water-reducing admixture is a patented new generation of admixture based on polycarboxylate chemistry. MasterGlenium 3030 admixture is very effective in producing concretes with different levels of workability including applications that require the use of self-consolidating concrete (SCC). MasterGlenium 3030 admixture meets ASTM C 494/C 494M requirements for Type A, water-reducing, and Type F, high-range water-reducing, admixtures.

### Applications

Recommended for use in:

- Concrete where high flowability, high-early and ultimate strengths and increased durability are needed
- Self-consolidating concrete
- Concrete where normal, mid-range, or high-range water-reduction is desired
- Concrete where normal setting times are required
- Strength-on-demand concrete, such as 4x4™ Concrete
- Pervious concrete
- Self-consolidating grout
- Geotechnical grouting and ground improvement

### Features

- Dosage flexibility for normal, mid- and high-range water reduction
- Reduced water content for a given slump
- Produces cohesive and non-segregating concrete mixture
- Increased compressive strength and flexural strength performance at all ages
- Providing faster setting times and strength development
- Enhanced finishability and pumpability

### Benefits

- Providing economic benefits to the entire construction team through higher productivity and reduced variable costs

### Performance Characteristics

The dosage flexibility of MasterGlenium 3030 admixture allows it to be used as a normal, mid-range and high-range water reducer.

**Mixture Data:** 600 lb/yd<sup>3</sup> of Type I cement (360 kg/m<sup>3</sup>); slump, 8.5-9.25 in. (210-235 mm); non-air-entrained concrete; dosage rate adjusted to obtain 25-30% water reduction.



**Setting Time**

Mixture	Initial Set (h:min)	Difference (h:min)
Plain	4:24	—
Conventional high-range water-reducer	6:00	+ 1.36
MasterGlenium 3030 admixture	5:00	+0.36

**Compressive Strength**

Mixture	1 Day		7 Days	
	psi	MPa	psi	MPa
Plain	1700	12	4040	28
Conventional high-range water-reducer	3460	24	6380	44
MasterGlenium 3030 admixture	4120	28	7580	52

**Slump Retention - in. (mm)**

Mixture	Minutes		
	15	30	45
Plain	8.5 (215)	8.5 (215)	7.5 (200)
Conventional high-range water-reducer	8.5 (215)	4.25 (110)	3.5 (90)
MasterGlenium 3030 admixture	9.25 (235)	9.25 (235)	8.25 (210)

**Rate of Hardening:** MasterGlenium 3030 admixture is formulated to produce normal setting characteristics throughout its recommended dosage range. Setting time of concrete is influenced by the chemical and physical composition of the basic ingredients of the concrete, temperature of the concrete and ambient conditions. Trial mixtures should be made with actual job materials to determine the dosage required for a specified setting time and a given strength requirement.

**Guidelines for Use**

**Dosage:** MasterGlenium 3030 admixture has a recommended dosage range of up to 3 fl oz/cwt (195 mL/100 kg) for Type A applications, 3-6 fl oz/cwt (195-390 mL/100 kg) for mid-range use and up to 18 fl oz/cwt (1,170 mL/100 kg) for Type F applications. The dosage range is applicable to most mid- to high-range concrete mixtures using typical concrete ingredients. However, variations in job conditions and concrete materials, such as silica fume, may require dosages outside the recommended range. In such cases, contact your local sales representative.

**Mixing:** MasterGlenium 3030 admixture can be batched with the initial mixing water or as a delayed addition. However, optimum water reduction is generally obtained with a delayed addition.

**Product Notes**

**Corrosivity – Non-Chloride, Non-Corrosive:** MasterGlenium 3030 admixture will neither initiate nor promote corrosion of reinforcing steel embedded in concrete, prestressed concrete or of galvanized steel floor and roof systems. Neither calcium chloride nor other chloride-based ingredients are used in the manufacture of MasterGlenium 3030 admixture.

**Compatibility:** MasterGlenium 3030 admixture is compatible with most admixtures used in the production of quality concrete, including normal, mid-range and high-range water-reducing admixtures, air-entrainers, accelerators, retarders, extended set control admixtures, corrosion inhibitors, and shrinkage reducers.

**Do not use MasterGlenium 3030 admixture with admixtures containing beta-naphthalene-sulfonate. Erratic behaviors in slump, slump flow, and pumpability may be experienced.**

For directions on the proper evaluation of MasterGlenium 3030 admixture in specific applications, contact your local sales representative.

**Storage and Handling**

**Storage Temperature:** MasterGlenium 3030 admixture should be stored above freezing temperatures. If MasterGlenium 3030 admixture freezes, thaw at 45 °F (7 °C) or above and completely reconstitute by mild mechanical agitation. **Do not use pressurized air for agitation.**

**Shelf Life:** MasterGlenium 3030 admixture has a minimum shelf life of 12 months. Depending on storage conditions, the shelf life may be greater than stated. Please contact your local sales representative regarding suitability for use and dosage recommendations if the shelf life of MasterGlenium 3030 admixture has been exceeded.

**Packaging**

MasterGlenium 3030 admixture is supplied in 55 gal (208 L) drums, 275 gal (1040 L) totes and by bulk delivery.

## Related Documents

Safety Data Sheets: MasterGlenium 3030 admixture

## Additional Information

For additional information on MasterGlenium 3030 admixture or its use in developing concrete mixes with special performance characteristics, contact your local sales representative.

*Master Builders Solutions creates technologies for the construction industry inspiring people to build better. We are active in ~40 countries and operate 35 production sites with over 1,600 employees. We develop, produce, and market high-quality chemical admixtures, as well as adjacent core technologies, to master the challenges of today and support a decarbonized future. Our people are pivotal and pair leading technologies and a strong brand heritage to surpass our customers' expectations and drive continuous value creation.*

## Limited Warranty Notice

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