



Admixture Product Performance Guide 2025

**Full Guide to Concrete
Admixture Solutions**



Inspiring People to Build Better

Tailor-Made Solutions for the Australian Ready-Mix & Precast Concrete Industry

Master Builders Solutions has been a trusted partner in the Australian and New Zealand building and construction sector for decades. With seven offices and production sites across Australia and New Zealand, we proudly deliver innovative solutions that inspire excellence across the region.

Guided by our purpose, “*Inspiring People to Build Better*,” our local team is committed to advancing innovation, quality, and sustainable development. Our comprehensive product portfolio spans concrete admixtures, returned concrete recycling, and steel-alternative reinforcement — solutions designed to meet the diverse needs of the ANZ construction industry.

By combining global research and development with deep local expertise, we deliver cutting-edge solutions that enhance customer success and drive sustainable construction practices across Australia and New Zealand.



Admixture Product Performance Guide

| Dose Rate | Water Reduction | Season Set Time | Workability | Slump Retention | Pumpability and Rheology | High Early Strength | Ultimate Strength | Drying Shrinkage Reduction | Concrete Durability | Features and Recommendations |
|-----------|-----------------|-----------------|-------------|-----------------|--------------------------|---------------------|-------------------|----------------------------|---------------------|------------------------------|
|-----------|-----------------|-----------------|-------------|-----------------|--------------------------|---------------------|-------------------|----------------------------|---------------------|------------------------------|

LOW-RANGE WATER-REDUCING

MasterPozzolith 2020

| | | | | | | | | | | |
|-------------------------|---------|-------|-------|------|-------|----|------|-----|-----|------------------|
| 250 - 400 mL/100 kg CEM | 5 - 10% | Y - N | ••••• | •••• | ••••• | •• | •••• | ••• | ••• | Linear response. |
|-------------------------|---------|-------|-------|------|-------|----|------|-----|-----|------------------|

MasterPozzolith 8875

| | | | | | | | | | | |
|-----------------------|---------|-------|------|-----|------|----|------|----|-----|--|
| 250 - 400mL/100kg CEM | 5 - 10% | Y - N | •••• | ••• | •••• | •• | •••• | •• | ••• | |
|-----------------------|---------|-------|------|-----|------|----|------|----|-----|--|

MID-RANGE WATER-REDUCING

MasterPozzolith 8880

| | | | | | | | | | | |
|--------------------------|---------|-------|-------|--------|------|-----|------|------|------|--------------------------|
| 300 - 1200 mL/100 kg CEM | 5 - 14% | Y - N | ••••• | •••••+ | •••• | ••• | •••• | •••• | •••• | Superior slump retention |
|--------------------------|---------|-------|-------|--------|------|-----|------|------|------|--------------------------|

MasterPozzolith 8830

| | | | | | | | | | | |
|-------------------------|----------|-------|-------|-----|-----|------|------|----|-----|--------------------|
| 300 - 800 mL/100 kg CEM | 10 - 14% | Y - N | ••••• | ••• | ••• | •••• | •••• | •• | ••• | Superior finishing |
|-------------------------|----------|-------|-------|-----|-----|------|------|----|-----|--------------------|

MasterPolyheed 8840

| | | | | | | | | | | |
|--------------------------|----------|-------|-------|----|------|-----|------|-----|------|---------------------------------|
| 300 - 1200 mL/100 kg CEM | 10 - 14% | Y - N | ••••• | •• | •••• | ••• | •••• | ••• | •••• | Excellent pumping and finishing |
|--------------------------|----------|-------|-------|----|------|-----|------|-----|------|---------------------------------|

MasterPolyheed 8960

| | | | | | | | | | | |
|--------------------------|----------|-------|-------|-----|--------|-----|-------|------|-------|--|
| 300 - 1400 mL/100 kg CEM | 10 - 14% | Y - N | ••••• | ••• | •••••+ | ••• | ••••• | •••• | ••••• | Improved performance with man. sands and decreased mix times |
|--------------------------|----------|-------|-------|-----|--------|-----|-------|------|-------|--|

•••••+ Specifically Formulated for Application
 ••••• Excellent
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Y All year
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HIGH-RANGE WATER-REDUCING

MasterGlenium ACE 8710

| | | | | | | | | | | |
|-----------------------------|----------|-------|-------|-----|-------|--------|-------|----|-------|--------------------------------|
| 600 - 1200 ml/100 kg of CEM | 15 - 40% | Y - I | ••••• | ••• | ••••• | •••••+ | ••••• | •• | ••••• | High early strength of Precast |
|-----------------------------|----------|-------|-------|-----|-------|--------|-------|----|-------|--------------------------------|

MasterGlenium ACE 35

| | | | | | | | | | | |
|-----------------------------|----------|-------|-------|-----|-------|--------|-------|----|-------|--|
| 600 - 1200 ml/100 kg of CEM | 15 - 40% | Y - I | ••••• | ••• | ••••• | •••••+ | ••••• | •• | ••••• | High early strength of Precast & SCM usage |
|-----------------------------|----------|-------|-------|-----|-------|--------|-------|----|-------|--|

MasterGlenium SKY 8100

| | | | | | | | | | | |
|-------------------------|----------|-------|-------|-----|-------|--------|-------|----|-------|---------------------|
| 300 - 800 mL/100 kg CEM | 15 - 40% | Y - N | ••••• | ••• | ••••• | •••••+ | ••••• | •• | ••••• | High early strength |
|-------------------------|----------|-------|-------|-----|-------|--------|-------|----|-------|---------------------|

MasterGlenium SKY 8700

| | | | | | | | | | | |
|--------------------------|----------|-------|-------|--------|-------|-------|-------|-------|-------|--------------------------|
| 300 - 1000 mL/100 kg CEM | 15 - 40% | Y - N | ••••• | •••••+ | ••••• | ••••• | ••••• | ••••• | ••••• | Superior slump retention |
|--------------------------|----------|-------|-------|--------|-------|-------|-------|-------|-------|--------------------------|

MasterGlenium SKY 8708

| | | | | | | | | | | |
|-------------------------|----------|-------|-------|--------|-------|-------|-------|-------|-------|--|
| 350 - 750 mL/100 kg CEM | 15 - 40% | Y - N | ••••• | •••••+ | ••••• | ••••• | ••••• | ••••• | ••••• | Superior slump retention, designed for shotcrete |
|-------------------------|----------|-------|-------|--------|-------|-------|-------|-------|-------|--|

MasterGlenium 8379

| | | | | | | | | | | |
|-------------------------|----------|-------|-------|-------|-------|-------|-------|-------|-------|----------------------------------|
| 200 - 800 mL/100 kg CEM | 15 - 40% | Y - N | ••••• | ••••• | ••••• | ••••• | ••••• | ••••• | ••••• | Improved concrete surface finish |
|-------------------------|----------|-------|-------|-------|-------|-------|-------|-------|-------|----------------------------------|

MasterGlenium 8455

| | | | | | | | | | | |
|------------------------|----------|-------|-------|-------|-------|-------|-------|-----|-------|--------------------------|
| 300 -700 mL/100 kg CEM | 15 - 40% | Y - D | ••••• | ••••• | ••••• | ••••• | ••••• | ••• | ••••• | Moderate slump retention |
|------------------------|----------|-------|-------|-------|-------|-------|-------|-----|-------|--------------------------|

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AIR-ENTRAINING

MasterAir 905

| | | | | | | | | | | |
|----------------------------|----|-------|------|----|-----|---|----|----|-----|-------------------|
| 40 - 400 mL/m ³ | NA | Y - N | •••• | NA | ••• | • | •• | •• | ••• | Low solids/dilute |
|----------------------------|----|-------|------|----|-----|---|----|----|-----|-------------------|

MasterAir 940

| | | | | | | | | | | |
|----------------------------|----|-------|------|----|-----|----|----|----|-----|--|
| 10 - 100 mL/m ³ | NA | Y - N | •••• | NA | ••• | •• | •• | •• | ••• | |
|----------------------------|----|-------|------|----|-----|----|----|----|-----|--|

AIR-DENTRAINING

MasterFinish 790

| | | | | | | | | | | |
|------------------------|----|-------|----|----|-----|-----|------|------|------|--|
| 15 - 300 mL/100 kg CEM | NA | Y - N | •• | NA | ••• | ••• | •••• | •••• | •••• | Improved concrete density and surface finish |
|------------------------|----|-------|----|----|-----|-----|------|------|------|--|

SET-RETARDING AND HYDRATION CONTROL

MasterSet RT 122

| | | | | | | | | | | |
|-------------------------|----|-------|----|-----|----|---|----|----|-----|--|
| 100 - 300 mL/100 kg CEM | NA | S - D | •• | ••• | •• | • | •• | •• | ••• | |
|-------------------------|----|-------|----|-----|----|---|----|----|-----|--|

MasterRoc HCA 30

| | | | | | | | | | | |
|----------------|----|-------|----|-----|------|---|----|----|------|------------------------------------|
| 0.2 - 2.0% BWC | NA | Y - D | NA | ••• | •••• | • | •• | •• | •••• | Non-DG long-term hydration control |
|----------------|----|-------|----|-----|------|---|----|----|------|------------------------------------|

MasterSet Delvo Easy

| | | | | | | | | | | |
|----------------|----|-------|----|-----|------|---|----|----|------|----------------------------|
| 0.2 - 2.0% BWC | NA | S - D | NA | ••• | •••• | • | •• | •• | •••• | Ready-to-use powdered form |
|----------------|----|-------|----|-----|------|---|----|----|------|----------------------------|

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| SET-ACCELERATING | | | | | | | | | | |
| MasterSet AC 102 | | | | | | | | | | |
| Up to 4000 mL/100 kg CEM | NA | Y - I | •• | •• | •• | •••• | •• | • | • | Chloride based |
| MasterSet AC 534 | | | | | | | | | | |
| 300 - 1500 mL/100 kg CEM | NA | W - I | •• | •• | •• | ••• | •• | •• | •• | Non-chloride based |
| MasterSet AC 800 | | | | | | | | | | |
| 300 - 1200 mL/100 kg CEM | 5 - 10% | W - I | •••• | ••• | ••• | ••• | ••• | •• | ••• | Non-chloride water reducer |
| VISCOSITY MODIFYING | | | | | | | | | | |
| MasterMatrix 220 | | | | | | | | | | |
| 0.5 - 1.5 kg/m ³ | NA | Y - N | ••• | •• | •••• | •• | ••• | ••• | ••• | |
| MasterMatrix 362 | | | | | | | | | | |
| 150 - 1000 mL/100 kg CEM | NA | Y - N | ••• | •• | •••• | •• | ••• | ••• | ••• | |
| WORKABILITY RETAINING | | | | | | | | | | |
| MasterSure 1008 | | | | | | | | | | |
| 150 - 350 mL/100 kg CEM | NA | Y - N | •••• | ••••+ | •••• | ••• | ••• | ••• | ••• | |
| PUMP AID | | | | | | | | | | |
| MasterMatrix 614 | | | | | | | | | | |
| 200 - 1000 mL/100 kg CEM | NA | Y - N | ••••+ | •• | ••••+ | • | • | •• | •••• | |

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SHRINKAGE REDUCING

MasterLife SRA 200

| | | | | | | | | | | |
|-------------------------------|----|-------|-----|-----|------|---|---|--------|------|--|
| 2000 - 6000 kg/m ³ | NA | Y - D | ... | ... | | . | . |+ | | |
|-------------------------------|----|-------|-----|-----|------|---|---|--------|------|--|

SILICA FUME AND CORROSION INHIBITORS

MasterLife 2006

| | | | | | | | | | | |
|------------------------|----|-------|-----|----|----|----|----|----|--------|----------------------------|
| 0.65 kg/m ³ | NA | Y - N | ... | NA | .. | .. | .. | .. |+ | Ready-to-use powdered form |
|------------------------|----|-------|-----|----|----|----|----|----|--------|----------------------------|

MasterLife CI 30

| | | | | | | | | | | |
|---------------------------------|----|-------|----|----|----|-----|----|---|--------|--|
| 10000 - 30000 mL/m ³ | NA | Y - I | .. | NA | .. | ... | .. | . |+ | |
|---------------------------------|----|-------|----|----|----|-----|----|---|--------|--|

MasterLife SF 100

| | | | | | | | | | | |
|-------------|----|-------|----|----|-------|--------|--------|-----|--------|---|
| 5 - 15% BWC | NA | Y - N | .. | NA | |+ |+ | ... |+ | Reccomended for use with a high range water reducer |
|-------------|----|-------|----|----|-------|--------|--------|-----|--------|---|

WATERPROOFING

MasterLife 300D

| | | | | | | | | | | |
|--------|----|-------|----|----|-----|----|-----|------|--------|---|
| 2% BWC | NA | Y - D | .. | NA | ... | .. | ... | |+ | Ready-to-use powered crystalline waterproofer |
|--------|----|-------|----|----|-----|----|-----|------|--------|---|

MasterLife WP 330

| | | | | | | | | | | |
|---------------------|----|-------|-----|----|-----|----|----|----|--------|---|
| 10 L/m ³ | NA | Y - N | ... | NA | ... | .. | .. | NA |+ | Combination crystalline and hydrophobic pore blocking liquid waterproofer |
|---------------------|----|-------|-----|----|-----|----|----|----|--------|---|

.....+ Specifically Formulated for Application Excellent Very Good ... Good .. Fair . Not Recommended
Y All year **S** Summer **W** Winter **I** Improved **N** Neutral **D** Delayed **CEM** Cementitious Material **BWC** By Weight of Binder **NA** Not Applicable

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|-----------|-----------------|-----------------|-------------|-----------------|--------------------------|---------------------|-------------------|----------------------------|---------------------|------------------------------|

LOW VISCOSITY CONCRETE

| MasterEase 3000 | | | | | | | | | | |
|-------------------------|---------|-------|-------|-----|--------|-----|-------|-----|-------|--|
| 200 - 600 mL/100 kg CEM | 5 - 10% | Y - N | ••••• | ••• | •••••+ | ••• | ••••• | ••• | ••••• | Improved rheology and increased stability in difficult mixes |

| MasterPolyheed 8960 | | | | | | | | | | |
|--------------------------|----------|-------|-------|-----|--------|-----|-------|-------|-------|--|
| 300 - 1400 mL/100 kg CEM | 10 - 14% | Y - N | ••••• | ••• | •••••+ | ••• | ••••• | ••••• | ••••• | Improved performance with man. sands and decreased mix times |

STRENGTH-ENHANCING

| Master X-Seed 1500 | | | | | | | | | | |
|---------------------------|----|-------|------|----|------|--------|--------|-----|------|---|
| 1000 - 2500 mL/100 kg CEM | NA | Y - I | •••• | NA | •••• | •••••+ | •••••+ | ••• | •••• | Strength boost between 6 and 16 hour curing |

| Master X-Seed STE 800 | | | | | | | | | | |
|---------------------------|----|-------|------|----|------|--------|--------|-----|------|---|
| 1000 - 2000 mL/100 kg CEM | NA | Y - I | •••• | NA | •••• | •••••+ | •••••+ | ••• | •••• | Enhanced strength at all ages in mixes with high slag replacement |

ANTI-WASHOUT

| MasterMatrix UW 440 | | | | | | | | | | | |
|-----------------------------|----|-------|-----|----|------|-----|-----|-----|----|------|--|
| 1.5 - 3.0 kg/m ³ | NA | Y - N | ••• | NA | •••• | ••• | ••• | ••• | NA | •••• | Specifically developed for underwater concrete |

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|-----------|-----------------|-----------------|-------------|-----------------|--------------------------|---------------------|-------------------|----------------------------|---------------------|------------------------------|

NO-SLUMP CONCRETE PLASTICISER

MasterCast 1102

| | | | | | | | | | | |
|------------------------|----|-------|------|----|----|------|------|----|------|--------------------------------|
| 22 - 550 mL/100 kg CEM | NA | Y - N | •••• | NA | NA | •••• | •••• | NA | •••• | Best suited for MCP production |
|------------------------|----|-------|------|----|----|------|------|----|------|--------------------------------|

CLSM CONCRETE

MasterCell 25

| | | | | | | | | | | |
|----------------------------|-------|-------|-------|----|-------|----|----|----|----|-------------------------|
| 1 Large Bag/m ³ | ≤ 50% | Y - N | ••••• | NA | ••••• | NA | NA | •• | •• | Flowable fill admixture |
|----------------------------|-------|-------|-------|----|-------|----|----|----|----|-------------------------|

ADMIXTURE FOR MANUFACTURED CONCRETE PRODUCTS

MasterPel 305

| | | | | | | | | | | |
|------------------------|----|-------|-----|----|----|-----|-----|----|------|--|
| 1.0 - 1.2 L/100 kg CEM | NA | Y - N | ••• | NA | NA | ••• | ••• | NA | •••• | Efflorescence control for MCP production |
|------------------------|----|-------|-----|----|----|-----|-----|----|------|--|

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| STRUCTURAL AND NON-STRUCTURAL FIBRES | | | | | | | | | | |
| MasterFiber M 018 | | | | | | | | | | |
| 0.6 kg/m ³ | NA | Y - N | ••• | NA | ••• | NA | NA | NA | •••• | 18mm non-structural monofilament fibre |
| MasterFiber F 018 | | | | | | | | | | |
| 0.9 kg/m ³ | NA | Y - N | ••• | NA | ••• | NA | NA | NA | •••• | 18mm non-structural fibrillated fibre |
| MasterFiber 051 | | | | | | | | | | |
| 0.9 kg/m ³ | NA | Y - N | ••• | NA | ••• | NA | NA | NA | ••••• | 51mm non-structural fibrillated fibre |
| MasterFiber M 080 | | | | | | | | | | |
| 1.0-2.0 kg/m ³ | NA | Y - N | ••• | NA | ••• | NA | NA | NA | •••••+ | 6mm, 18µm microfibre for reduced spalling in concrete exposed to fire |
| MasterFiber 143 | | | | | | | | | | |
| 4 - 6 kg/m ³ | NA | Y - N | ••• | NA | ••• | NA | NA | NA | •••••+ | 47mm structural fibre for precast/flooring |
| MasterFiber 343 | | | | | | | | | | |
| 4.6 kg/m ³ | NA | Y - N | ••• | NA | ••• | NA | NA | NA | •••••+ | 47mm structural fibre + 12mm microfibre |
| MasterFiber 141 | | | | | | | | | | |
| 5 - 7kg/m ³ | NA | Y - N | •• | NA | ••• | NA | NA | NA | •••••+ | 65mm structural fibre for shotcrete |

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Leading Sustainability In Concrete Construction

Our Commitment to Sustainability & Innovation

Master Builders Solutions leads the development of sustainable solutions that not only meet current construction needs but also promote long-term environmental responsibility. Through customer collaboration, we create bespoke mix designs for enhanced performance, sustainability, and cost savings. With over a third of our portfolio comprising sustainable products, we can achieve up to a 50% reduction in concrete embodied carbon without compromising performance or cost.

Our Sustainable Product Portfolio Includes:

- MasterEase - Superplasticizer for low-viscosity concrete
- Master X-Seed – Hardening accelerator and strength enhancers
- MasterSuna – Returned concrete admixture to rapidly stiffen fresh concrete
- MasterGlenium - Hydration control superplasticizer for ready-mix & precast applications
- MasterFiber – Advanced alternative to steel reinforcement



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