

# MasterRoc® AGA 370

High-Performance Liquid Accelerator as Component B of Two-Components Annular Grout System for TBM Tunneling

## **Material Description**

MasterRoc® AGA 370 is a high-performance liquid accelerator used during the injection of the two components annular grouts behind the concrete lining of a Tunnel Boring Machine (TBM). MasterRoc® AGA 370 is more commonly known as Component B of the annulus grout in TBM tunneling.

# **Areas of Application**

MasterRoc® AGA 370 is designed for usage in twocomponent grouts where a rapid gel and early strength values are decisive. MasterRoc® AGA 370 is fully compatible with retarders such as MasterRoc® AGA 155 & MasterRoc® AGA 255.

#### **Characteristics and Benefits**

### Operational

- Easily pumpable
- Fast setting and higher early strength achievement as compared with traditional accelerators
- Rapid work progress
- · Easy workability and to mix in the grout

### **Technical**

Low viscosity

 Depending on dosage, MasterRoc® AGA 370 ensures flexibility and control of gel time (setting time), and also on compressive strengths

# **Application Procedure**

MasterRoc® AGA 370 is part of the modern two components grouting system. The addition of the accelerator will be at the nozzle point with a non-return valve just before injection into the annular gap. Mix design of Component A and the equipment injection set up will be specific to the TBM and available raw materials. The gelling effect can be reached in few seconds after adding MasterRoc® AGA 370, depending on the mix design formulation.

## **Packaging**

MasterRoc® AGA 370 is available in 1000 kg IBCs or in bulk.

### Storage and Shelf Life

Recommended storage temperature for MasterRoc® AGA 370 is between + 5°C and + 60°C. If it has frozen, thaw at +20 °C or above and completely reconstitute with a mild mechanical agitation. Please contact your local Master Builders Solutions representative prior to the use of any product that has been frozen. Performance tests should always be

Technical Properties	
Form	Liquid
Color	Transparent
Specific Gravity (20°C)	1.34 ± 0.02 g/cm <sup>3</sup>
pH - Value	< 11.5
Viscosity (20°C)	30 – 70 mPa.s
Solubility in Water	Total
Thermal Stability	+ 5°C
Chloride Content	< 0.1%
Physiological Effect	Irritant to skin and eyes







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carried out before use. If stored tightly closed in original containers and under the above conditions, MasterRoc® AGA 370 has a shelf life of at least 12 months

## **Safety Precautions**

MasterRoc® AGA 370 is an irritant fluid, any contact with skin and eyes must be avoided. It is essential that safety glasses and rubber gloves always be worn during handling. The use of a protective cream e.g. Ketodex 1, is recommended. In case of contact with eyes or skin, flush immediately with plenty of water and seek medical advice. Further details can be found in the Material Safety Data Sheet.

## **Health and Safety**

For full information on Health and Safety matters regarding this product the relevant Health and Safety Data Sheet should be consulted.

The following general comments apply to all products.

As with all chemical products, care should be taken during use and storage to avoid contact with eyes, mouth, skin and foodstuffs, (which may also be tainted with vapor until the product is fully cured and dried). Treat splashes to eyes and skin immediately. If accidentally ingested, seek medical attention. Keep away from children and animals. Reseal containers after use.

#### **Disclaimer**

The technical information given in this publication is based on the present state of our best scientific and practical knowledge. MBT Teknik Yapı Kimyasalları Sanayi ve Ticaret A.Ş. is only responsible for the quality of the product MBT Teknik Yapı Kimyasalları Sanayi ve Ticaret A.Ş. is not responsible for results that may occur because the product is used other than advised and/or out of instructions regarding the place and the method of

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#### Contact

MBT Teknik Yapı Kimyasalları San. ve Tic. A.Ş. Eyüp Sultan Mah. Sekmen Cad. Hayy 1000A No:26/8 Sancaktepe, İstanbul Tel: 0216 561 35 45 www.mbt-tech.tr master-builders-solutions.com/en-tr



