

# MasterProtect 160

Architectural anti-carbonation acrylic coating

## Material Description

**MasterProtect 160** is a one component, water-based, high performance, acrylic based product for the protection of concrete, mortar, masonry, natural stone and wood against aggressive environmental attack. **MasterProtect 160** also achieves high aesthetics and is available in a wide range of colours.

## Areas of Application

**MasterProtect 160** is used for the protection of concrete facades, walls, bridge parapets, balconies, columns, beams etc against carbonation of concrete and ingress of water borne salts. **MasterProtect 160** is used as part of the Master Builders Solutions concrete repair system. **MasterProtect 160** is recommended where architectural or decorative finishes are required.

## Characteristics and Benefits

- Long life - UV resistant
- Barrier to water ingress - waterproof and weatherproof
- Allows structure to breathe - permeable to water vapour
- Keeps appearance for many years - dirt repellent
- Available in many colours - decorative
- Anti-carbonation coating - high CO<sub>2</sub> – and SO<sub>2</sub> diffusion resistance which provides protection for the concrete substrate from carbonation of the concrete.
- Excellent wetting and penetrating properties – no need for separate primer adheres well on absorbent substrates.
- **MasterProtect 160** is compatible with Hydrophobic materials - MasterProtect 355, and MasterProtect H 1100 can be used as a hydrophobic priming and protection system.
- Approved to Australia Paint Approval Scheme Specification APAS 01 17/3. Australian Standard AS4548.3



## Specification Clause

Single pack, Water-based, weatherproof Acrylic coating for the protection of concrete facades, walls, bridge parapets, balconies, columns, beams etc against carbonation of concrete and ingress of water borne salts. The below Technical performances as minimum would be expected.

## Properties

Supply form	Thixotropic paste
Colour	Various
Density (approx.)	1.38kg/litre
Solids Content	50% V/V (±0.5%)
Application Temperature	10°C - 35°C
Drying @ 25°C/50% RH	
Touch Dry	4hrs
Re-coat	6hrs
Serviceable	24hrs
Full Dry	7 days
Gloss level	Semi
Dirt Pick up (AS 1580 481.1.4 12 months)	1 (0-5 scale, 0: no dirt)
Water transmission rate (AS/NZS4548.5)	7.0 gm/24 hours/m <sup>2</sup>
Water Permeability (AS 2904 Appendix G- 6m head of water)	Passed
Vapour Transmission (AS/NZS4548.5)	35.6 gm/m <sup>2</sup> /24hrs, Sd 1.25m
Vapour permeability (DIN 52615)	12.6gm/m <sup>2</sup> /24hours
Carbon dioxide diffusion (Engelfried method)	Rb 459.6m
Chloride Ion diffusion (Taywood Method)	1.3 10 <sup>-9</sup> cm <sup>2</sup> sec <sup>-1</sup>
Elongation	524%

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Crack Bridging	3.65 (crack width bridged per unit dry film thickness)
Tensile strength (ASTM D-412)	36.4kg/cm <sup>2</sup>
Abrasion Resistance (AS 1580 459.1)	5000 rubs, film integrity excellent
VOC	<65g/L

## Application

### (A) Substrate Condition

Generally applied direct to off-form concrete without residual form oils. Non-absorbent substrates have to be sound, free of dust, oil, grease etc and should be dry. Absorbent substrates also must be sound and clean but must be dampened with clean water. Honeycombs and holes should be patched prior to the application with a [MasterEmaco N 5100](#). The temperature of substrate, air and material should be at least 10°C.

### (B) Priming

The surface should be primed with **MasterProtect P 155** applied by brush or roller at a rate of not less than 0.08L/m<sup>2</sup> or 12.5m<sup>2</sup>/L (refer to [MasterProtect P 155](#) Technical Data Sheet). Alternatively [MasterProtect 355](#) or [MasterProtect HI 100](#) can be used.

### (C) Mixing

**MasterProtect 160** should be stirred before use. Depending on the absorbency of the substrate and type of application, the first coat of **MasterProtect 160** may be pre-diluted with up to 10% of clean water. Mix the water in with a low speed electric drill fitted with a suitable paddle.

### (D) Method of Use

Normally, two coats of **MasterProtect 160** are applied. The second layer is applied as soon as the previous one is touch-dry ie depending on temperature and humidity within 6 hours.

**MasterProtect 160** is applied by medium nap roller, brush or airless spray. The first coat of **MasterProtect 160** should not be applied to new concrete or freshly applied repair mortar until its moisture content is less than 12%. An alternative procedure is to apply a coat of MasterProtect P 155 primer to the freshly finished repair mortar to restrict evaporative water loss in very warm conditions with low humidity and to provide a primer for the **MasterProtect 160**.

Application should not be carried out if the air temperature or the substrate temperature is below 10°C or above 35°C or when humidity is very high. The temperature must not fall below 10°C during the drying process.

In exterior application avoid painting when dew or rain is likely. Thining: not required but may be thinned with up to 10% water for cutting in and spray applications.

### (E) Drying

The drying time depends very much on the kind of substrate, temperature, air circulation, thickness of film and relative humidity. High temperature and/or low humidity accelerate the drying process. At 25°C and approximately 50% humidity, a normal coat of approximately 0.2 litres/m<sup>2</sup> dries within 2 hours. NOTE: Within the first 48 hours after being applied, the coating must be protected from rain and frost. Do not allow rain to puddle on the coating.

### Estimating Data

Applied by a medium nap roller on a dense, low porosity substrate, the following consumption could be anticipated:

Application Rate per coat	Film Thickness in two coats (approximately)			
	Low profile (2.9m <sup>2</sup> /L)		High profile (2m <sup>2</sup> /L)	
	Wet	Dry	Wet	Dry
MasterProtect P 155	80 microns	20 microns	80 microns	20 microns
MasterProtect 160	335 microns	160 microns	500 microns	240 microns

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## Cleaning

Since **MasterProtect 160** is an acrylic emulsion, tools and skin can be cleaned with water. Once set, remove **MasterProtect 160** mechanically.

## Colours

**MasterProtect 160** is available in a broad range of colours.

## Packaging

**MasterProtect 160** is available in 15 litre pails.

## Storage & Shelf Life

**MasterProtect 160** has a shelf life of 24 months. Containers must not be exposed to excessive heat or cold. Storage must be under cover, away from direct heat, freezing and moisture, in well-sealed containers.

## Precautions

For the full health and safety hazard information and how to safely handle and use this product, make sure that you obtain a copy of the Safety Data Sheet (SDS) from our office or website.

## Disclaimer

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### MB Solutions Australia Pty Ltd

ABN 69 634 934 419  
Unit 102, 2 Burbank Place  
Norwest NSW 2153

Freecall: 1300 227 300

[www.master-builders-solutions.com/en-au](http://www.master-builders-solutions.com/en-au)

### MB Solutions New Zealand Ltd

45C William Pickering Drive  
Albany, Auckland  
New Zealand

Phone: +64 9 414 7233

### Emergency Advice:

1300 954 583 within Australia (24hr)  
0800 001 607 within New Zealand

