

Declaration of Performance

According to Annex III of the Regulation (EU) No 305/2011
 Amended by commissions delegated Regulation (EU) No. 574/2014

Unique reference number:	DK0268/01
Unique identification code of the product-type	Master X-Seed STE 54
Intended use/es:	Hardening Accelerating Admixtures for Concrete EN 934-2:T7
Manufacturer:	Master Builders Solutions Denmark A/S Hallandsvej 1 DK-6230 Rødekro
System/s of AVCP:	System 2+
Harmonized standard:	EN 934-2:2009+A1:2012
Notified body/ies:	Bureau Veritas Certification Denmark A/S, identification number 0615
EC Certificate of factory production control:	0615-CPR-9803

Declared performance (Master X-Seed STE 54):

Essential characteristics	Performance	Harmonized technical specification
Chloride ion content	<0,1%	EN 934-2:2009+A1:2012
Alkali content	<2,0%	
Corrosion behavior	Contains components only from EN 934-1:2008, Annex A.1.	
Compressive strength	At 20 ⁰ C and 24 h: test mix ≥ 120 % of control mix At 20 ⁰ C and 28 days: test mix ≥ 80% of control mix At 5 ⁰ C and 48 h: test mix ≥ 130% of control mix	
Air content in fresh concrete	Test mix ≤ 2 % by volume above control mix	
Dangerous substances	None	

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued in accordance with Regulation (EU) No. 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

Røddekro, 24.07.2023

Jens Qvist, Technical Manager
Name/Function


Signature

According to Art. 6(5) of the Regulation (EU) No. 305/2011 a Safety Data sheet according to Regulation (EU) No. 1907/2006 (REACH), Annex II is attached to this Declaration of Performance.