

3	03 64 00	<b>Injection Grouting</b>
	31 00 00	<b>Earthwork</b>
31	31 01 70	<b>Maintenance of Tunneling and Mining</b>
	31 71 19	<b>Tunnel Excavation by Tunnel Boring Machine</b>

# MasterRoc<sup>®</sup> MP 650 SR

## Sulphate resisting microfine Portland cement for rock and soil injection

### Description

MasterRoc MP 650 SR is a well-graded cement milled from sulphate resistant Portland cement clinker with a low C3A and low alkali content. MasterRoc MP 650 SR microfine cement has a Blaine value of 650 m<sup>2</sup>/kg. Due to the small particle size and a specially adapted admixture system, MasterRoc MP 650 SR microfine cement can penetrate well into tight joints, fissures and pores spaces. This superior penetration provides a water-tight grouted rock or soil mass much more effectively than ordinary Portland cement systems.

### Applications

MasterRoc MP 650 SR microfine cement is recommended for use in soil and rock injection for:

- Pre- and post-excavation injections in tunnels, caverns, and mines
- Water ingress reduction in underground structures
- Ground stabilization and ground water sealing
- Contact injection
- Geotechnical grouting and ground improvement

### Features

- Fast setting
- Durable
- Cost effective
- Fine particle size
- Non-hazardous
- Standard cement injection equipment can be used

### Benefits

- Excellent penetration in tight joints, fissures and pore spaces
- Improved water tightness following proper application
- Better working environment
- Improved grouting efficiency and less waste

### Performance Characteristics

#### Technical Data

Fineness (Blaine)	>650 m <sup>2</sup> /kg
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#### Particle Size Distribution

<40 micron	100%
<30 micron	99%
<20 micron	97%
<15 micron	93%
<10 micron	79%
<5 micron	47%

**Setting Time**

MasterRoc MP 650 SR microfine cement has the same setting time as normal microfine cements with the initial set in > 4 hours.

**Injection Grout Properties**

Relate to a mix containing 1.5% (by mass of cementitious materials) Master Builders Solutions high range water reducing admixture:

Mud balance	12.5 lb/gal (1.48 - 1.50 kg/l)
Water-cement ratio	1.0
Flow cone	32 - 34 s
Bleeding (maximum)	2%

**Guidelines for Use**

**Application Procedure:** MasterRoc MP 650 SR microfine cement should always be used with a Master Builders Solutions High Range Water Reducing admixture (HRWR - MasterGlenium or MasterRheobuild at 0.6 – 2 % of the cement by mass). Water-cement ratio (by mass) should normally be between 0.6 - 1.0.

**Mixing:**

- Fill the mixer with water
- Add MasterRoc MP 650 SR microfine cement while running the mixer
- Mix for 2 minutes
- Add the HRWR and mix for one minute
- Transfer the mix to agitator

It is very important to use an efficient mixer. Colloidal mixers are preferred and give the best results for complete mixing.

Minimum speed for colloidal mixers is 1,500 rpm.

**Do not over mix. Mixing longer than recommended may cause the mix temperature to increase and set in the pump and hoses.**

**Pot life:** The mix should be kept under constant agitation prior to injection. The mix has a pot life of more than 90 minutes.

**Injection:** High-pressure piston pumps are normally used to pump the mix into the rock.

**Hardening:** MasterRoc MP 650 SR microfine cement has setting times comparable to regular Portland and other microfine cements. It will set sufficiently to allow drilling in less than 24 hours.

**Storage and Handling**

**Shelf Life:** MasterRoc MP 650 SR microfine cement has a minimum shelf life of 9 months when stored in the original unopened bags in ventilated dry areas.

**Safety:** Direct contact between bare skin and MasterRoc MP 650 SR microfine cement should be avoided as it may cause irritation or burns. If contact does occur, flush the affected area with copious amounts of clean water. In case of eye contact, seek immediate medical advice. For further information please refer to the Safety Data Sheet or contact your local sales representative.

**Packaging**

MasterRoc MP 650 SR microfine cement is supplied in 44 lb (20 kg) plastic bags and 2200 lb (1000 kg) bulk bags.

**Related Documents**

Safety Data Sheets: MasterRoc MP 650 SR microfine cement

## Additional Information

For additional information on MasterRoc MP 650 SR microfine cement, please contact your local sales representative.

*Master Builders Solutions creates technologies for the construction industry inspiring people to build better. We are active in ~40 countries and operate 35 production sites with over 1,600 employees. We develop, produce, and market high-quality chemical admixtures, as well as adjacent core technologies, to master the challenges of today and support a decarbonized future. Our people are pivotal and pair leading technologies and a strong brand heritage to surpass our customers' expectations and drive continuous value creation.*

## Limited Warranty Notice

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