

03 30 00	<b>Cast-in-Place Concrete</b>
03 40 00	<b>Precast Concrete</b>
03 70 00	<b>Mass Concrete</b>

# MasterFiber<sup>®</sup> F 100

## Enhanced Fibrillated Microsynthetic Fiber

### Description

MasterFiber F 100 product enhanced fibrillated polypropylene fiber is a unique technology that creates additional micro fibrils that are attached to the principle fibrillated network. These additional anchorage sites provide increased bonding between the mortar matrix and the fiber network and enhances the performance of MasterFiber F 100 product as a shrinkage and temperature (secondary) reinforcement. MasterFiber F 100 product complies with ASTM D 7508/D 7508M, ASTM C 1116/C 1116M Section 4.1.3, Type III, and Note 2 and the requirements of ICC ES AC32 Sections 3.1.1 (Plastic shrinkage reinforcement) and 3.1.2 (shrinkage and temperature reinforcement).

### Applications

Recommended for use in:

- Residential and commercial slabs-on-ground
- Statuaries/ornamentals
- Marine elements
- Precast steps and other products
- Whitetopping/overlays
- Concrete farm elements
- Stucco
- Wall systems

### Features

- Excellent bond with mortar
- Excellent distribution
- Excellent finishability

### Benefits

- Replacement for typical light gauge welded-wire reinforcement [(6 x 6 W1.4 x W1.4) (152 x 152 MW9.1 x MW9.1)], depending on the application
- Inhibits and controls the formation of plastic and drying shrinkage cracking in concrete
- Improves toughness, impact, shatter and surface abrasion resistance
- Reduces plastic settlement shrinkage cracking
- Enhances long-term durability
- Improves green strength

### Performance Characteristics

#### Physical Properties

Specific Gravity	0.91
Melting Point	320 °F (160 °C)
Ignition Point	1,094 °F (590 °C)
Absorption	Nil
Alkali Resistance	Excellent
Electrical Conductivity	Low
Thermal Conductivity	Low
Tensile Strength	60,000 psi (415 MPa)
Modulus of Elasticity	800 ksi (5.52 GPa)
Available Lengths	0.25 in. (6 mm) and 0.75 in. (19 mm)
Aspect Ratio	29

## Guidelines for Use

**Dosage:** The recommended dosage for MasterFiber F 100 product is 1.5 lb/yd<sup>3</sup> (0.9 kg/m<sup>3</sup>). This dosage provides excellent secondary reinforcement for residential and commercial slab-on-ground applications.

In accordance with the recommendations of the Steel Deck Institute, fibrillated microsynthetic fibers, including MasterFiber F 100 product fibers, should not be used to replace welded-wire reinforcement in composite metal decks.

**Mixing:** The MasterFiber F 100 product bags can be introduced at any time during the mixing cycle, except at the same time as the cement. Three to five minutes of mixing will be required to disperse the fibers depending on when the product is added to the mixer. Master Builders Solutions recommends utilizing good concrete mixing practice as outlined in ASTM C 94/C 94M.

## Engineering Specifications

MasterFiber F 100 product, at 1.5 lb/yd<sup>3</sup> (0.9 kg/m<sup>3</sup>), is an option for conventional secondary reinforcement in structural plain concrete. MasterFiber F 100 product outperforms other microsynthetic fibers in providing an optimum three-dimensional shrinkage and temperature reinforcement system in concrete. MasterFiber F 100 product meets the requirements of ASTM D 7508/D 7508M, ASTM C 1116/ C 1116M, Section 4.1.3, Type III, and Note 2, and ICC ES AC32, Sections 3.1.1 and 3.1.2.

## Placement and Finishing

Master Builders Solutions recommends that the standard practices detailed in ACI 302.1R for placing, finishing and curing concrete be followed when using MasterFiber F 100 product fibers.

## Product Notes

MasterFiber F 100 product is not a replacement for primary/structural steel reinforcement. It will not replace conventional structural steel reinforcement where the area of the steel is used in the calculation of the load-carrying capacity of the concrete composite.

## Packaging

MasterFiber F 100 product is packaged in pre-weighed bags, 1.5 lb and 2.5 lb, for U.S. trade and 0.9 kg bags for the international market. These bags are degradable and readily break down in a concrete mixing system, ensuring rapid and homogeneous distribution of the product.

## Related Documents

Safety Data Sheets: MasterFiber F 100 product

## Additional Information

For additional information on MasterFiber F 100 product, contact your local sales representative.

*Master Builders Solutions creates technologies for the construction industry inspiring people to build better. We are active in ~40 countries and operate 35 production sites with over 1,600 employees. We develop, produce, and market high-quality chemical admixtures, as well as adjacent core technologies, to master the challenges of today and support a decarbonized future. Our people are pivotal and pair leading technologies and a strong brand heritage to surpass our customers' expectations and drive continuous value creation.*

## Limited Warranty Notice

Master Builders Solutions Admixtures US, LLC ("Master Builders Solutions") warrants this product to be free from manufacturing defects and to meet the technical properties on the current Technical Data Guide, if used as directed within shelf life. Satisfactory results depend not only on quality products but also upon many factors beyond our control. MASTER BUILDERS SOLUTIONS MAKES NO OTHER WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE WITH RESPECT TO ITS PRODUCTS. The sole and exclusive remedy of Purchaser for any claim concerning this product, including but not limited to, claims alleging breach of warranty, negligence, strict liability or otherwise, is shipment to purchaser of product equal to the amount of product that fails to meet this warranty or refund of the original purchase price of product that fails to meet this warranty, at the sole option of Master Builders Solutions. Any claims concerning this product must be received in writing within one (1) year from the date of shipment and any claims not presented within that period are waived by Purchaser. MASTER BUILDERS SOLUTIONS WILL NOT BE RESPONSIBLE FOR ANY SPECIAL, INCIDENTAL, CONSEQUENTIAL (INCLUDING LOST PROFITS) OR PUNITIVE DAMAGES OF ANY KIND.

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