

MasterStrength™ LAM

High Strength and High Modulus Unidirectional Pultruded Carbon Fiber Laminates

Material Description

MasterStrength™ LAM is high strength or high modulus unidirectional pultruded carbon fiber laminates in **MasterStrength™ FRP** System.

Areas of Application

- Increasing the flexural strength of the concrete beams
- Increasing the flexural strength of the concrete slabs under heavy machine loads
- Increasing the rigidity of the beams and slabs against bending deformations
- Increasing the flexural strength of the concrete slabs damaged with ventilating channel openings, stairs and elevator holes etc.
- Increasing the flexural strength of the concrete beams and slabs under increased service loads (change of usage etc.)
- Decreasing disturbing effect of the vibrations on the slabs caused by machines

Characteristics and Benefits

- Light and easy to carry
- Easy to cut and re-shaped
- Easy to design (Unidirectional laminates and similar elasticity modulus with steel)
- Does not increase the gravity of the structure
- Does not require emptying the structure and strengthening works can be done with temporary stops

- Decreases the bending deformations in the slabs and beams

Processing Method

(A) Preparation of Substrate

The mineral based substrates (concrete, stone, brick, tile etc.) must be sound, clean and dry. It shouldn't be weakened by over-troweling and lack of curing. The concrete should be free of frost, curing membranes, waterproofing treatments, oil stains, laitance, friable material and dust. If there is a water leakage it must be drained or properly plugged. In case of low strength concrete ($t_c < 1.5 \text{ N/mm}^2$), the loose parts of concrete must be broken and the surfaces should be refilled with structural repair mortars in **MasterCrete™ S** range.

Before the adhesive application let the repair mortars cure at least 7 days at 20°C. FRP sheets should be free of oil stains and dust. In all kinds of substrates **MasterStrength™ PRI 3500** should be used as a primer and the adhesive application should be done in the following 24 hours.

(B) Processing

MasterStrength™ ER 4000 should be applied to the prepared surfaces and to FRP laminates by using a steel spatula or steel trowel. Application thickness should be between 1.0-2.0 mm. In the following 10 minutes (at 25°C) FRP laminates should be placed on to the substrate and push on to the laminates with a stiff roller (polyamide, steel etc.) for preventing possible air gaps between the laminate and

Technical Properties				
	MasterStrength™ LAM			
Density (ISO 1183)	1.5 g/cm³			
Thickness	1.2 mm	1.4 mm	1.2 mm	1.4 mm
Width	50 mm		100 mm	
Elasticity Modulus (ASTM D 3039)	≥165 GPa			
Tensile Strength (ASTM D 3039)	>3000 MPa			
Elongation at Break (ASTM D 3039)	%1			
Moisture Absorbtion (ISO 62)	% < 0.1			

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substrate. For plastering on the fiber surface, clean and sound sand should be spread on to the fiber surface while the adhesive is still wet. After curing of adhesive any kind of plaster can be easily applied. For fire resistance, the fibers should be coated with special fire resistant coatings

Point to Consider

- **MasterStrength™ FRP** applications should be done by approved experts.
- Work clothes, protective gloves, glasses and mask defined in Labour Laws must be used during the application. Do not touch to the fibers without hand gloves.
- Consult to the **MBT Tech** Technicians for special applications aren't defined in this data sheet.

Cleaning of Tools

All the tools and equipments must be cleaned by solvent after the application. After **MasterStrength™ LAM** is hardened, it can only be removed from the surface mechanically.

Packaging

100 m rolls

Storage

Store in original container in cool (+5°C-+30°C) and dry indoor conditions. Keep away from direct sunlight.

Health and Safety

It is dangerous to approach the application sites. During the application, a protective apparel, protective gloves, goggles and masks which comply with the Occupational Health and Safety Rules should be used. Due to the irritation effect of the uncured materials, the mixture should not come into contact with skin and eyes; in case of a contact, the affected area should be washed with plenty of water and soap; in case of swallowing, a physician should be consulted immediately. No food or beverages should be brought to the application area. The

product should be stored and kept out of reach of children. For detailed information please consult the Material Safety Data Sheet.

Disclaimer

The technical information given in this publication is based on the present state of our best scientific and practical knowledge. **MBT Teknik Yapı Kimyasalları Sanayi ve Ticaret A.Ş.** is only responsible for the quality of the product **MBT Teknik Yapı Kimyasalları Sanayi ve Ticaret A.Ş.** is not responsible for results that may occur because the product is used other than advised and/or out of instructions regarding the place and the method of use. This technical form is valid only till a new version is implemented and nullifies the old ones.

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