

Dulux®

Acratex®

Roof Coating System

Application Guide



Worth doing, worth Dulux®.

ROOF COATING SYSTEM APPLICATION GUIDE

PRE JOB CHECKLIST

1. THE RIGHT PRODUCTS

Every roof in Australia is different. Please follow this simple process to ensure you have the correct products to deliver the best possible roof restoration.

2. CARE REQUIRED

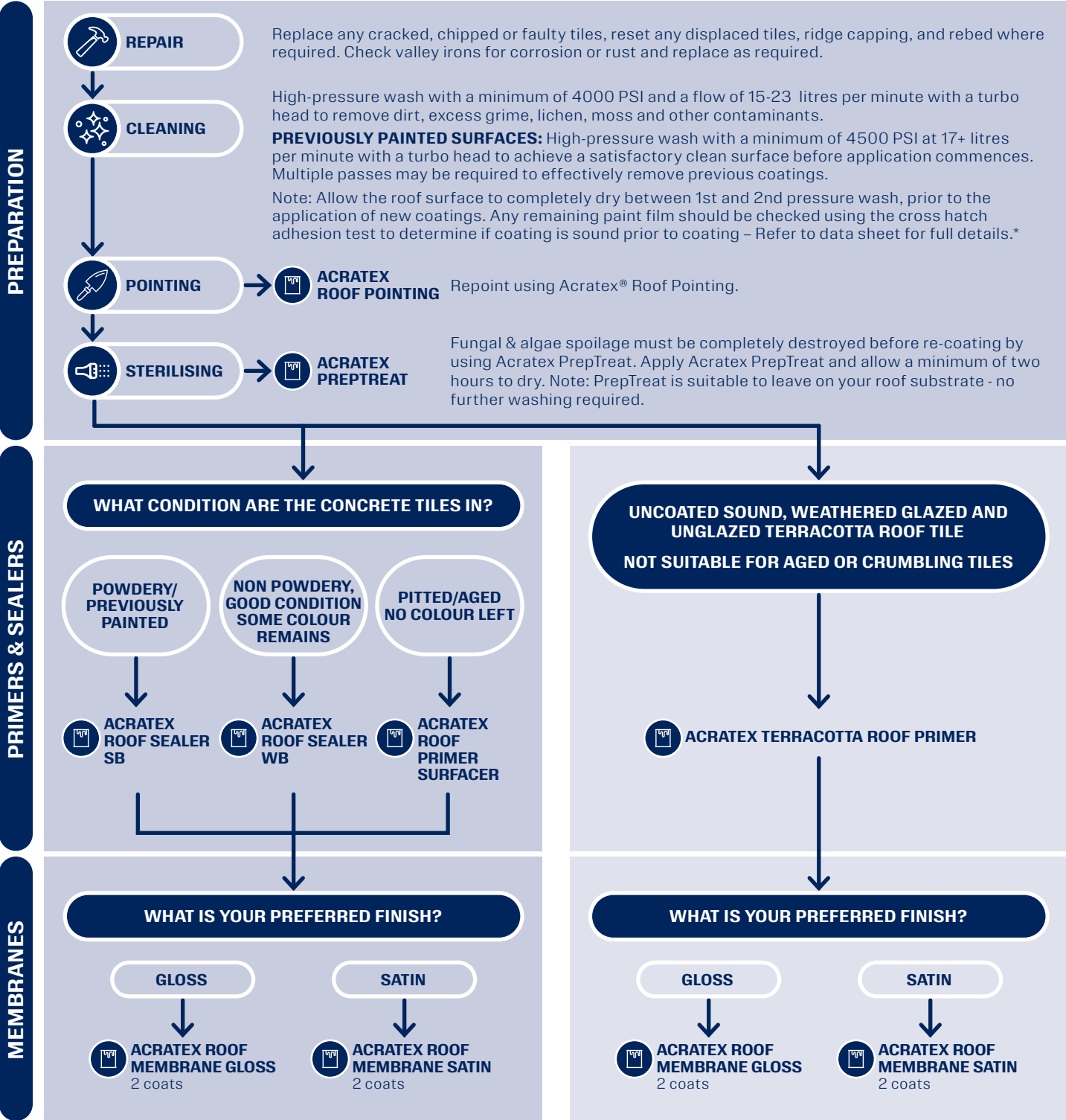
Glazed terracotta tiles are extremely slippery and the utmost care must be taken when walking on them, the use of anti slip shoes is recommended. Terracotta tiles are extremely delicate and are prone to shattering, extreme care is required when walking on them.



CONCRETE TILES



TERRACOTTA TILES

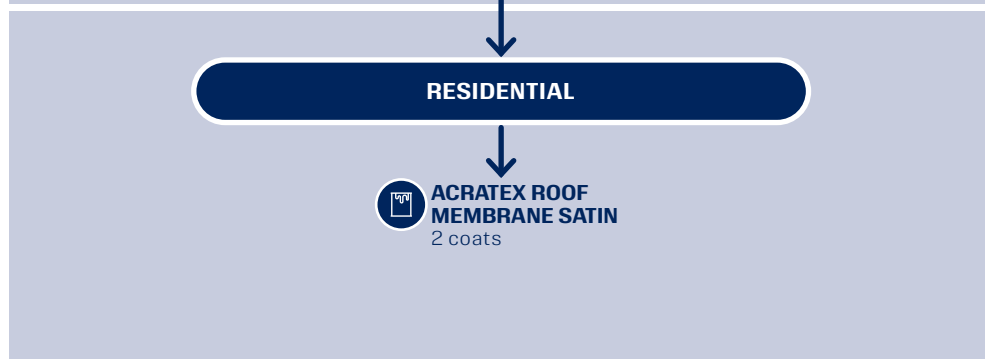
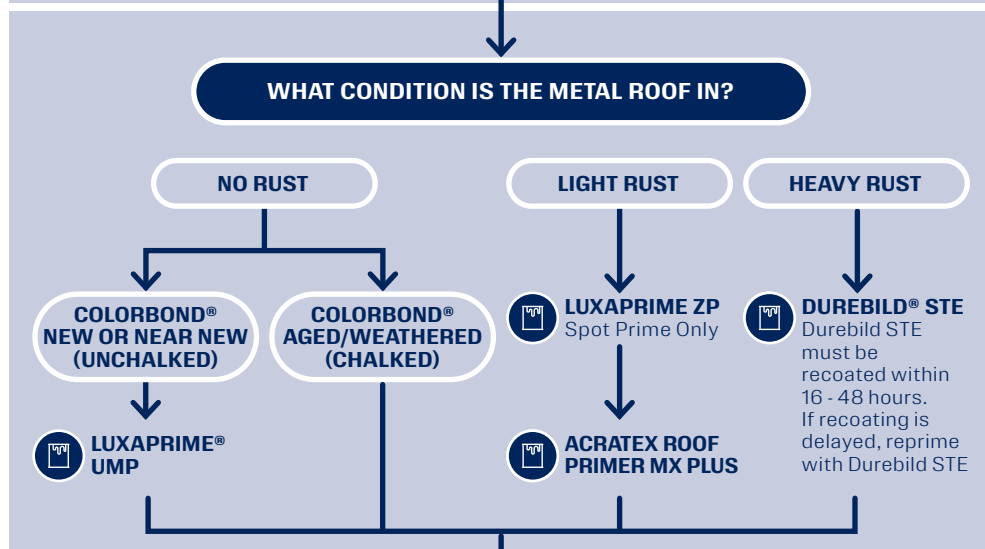
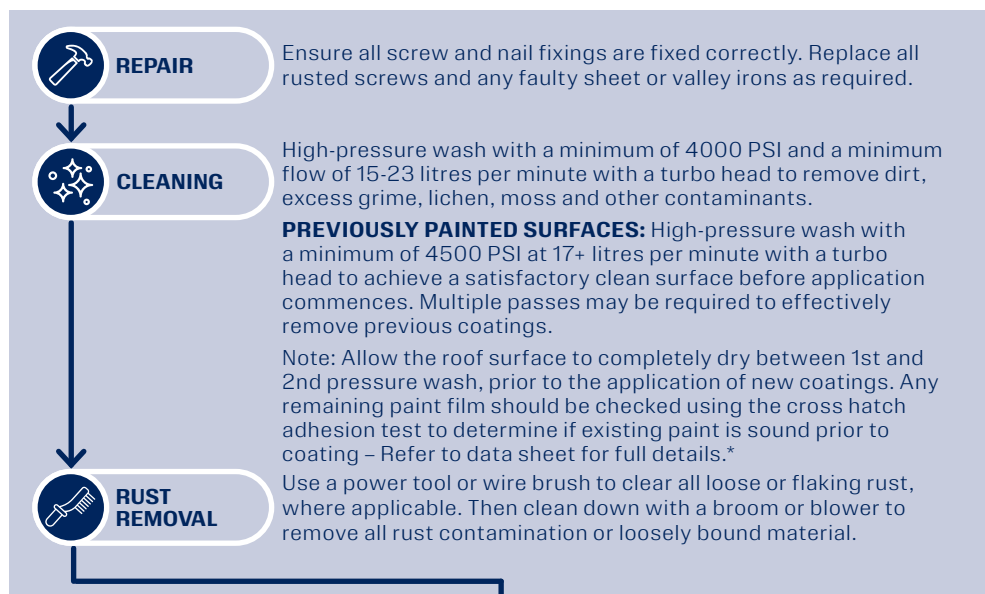


3. DISCONNECT DOWNPIPES

Prior to restoration disconnect downpipes which are connected to rainwater tanks or direct water into garden bed or lawn. Following the coating application leave downpipes disconnected for at least two significant rains or wash the roof after three weeks of curing.

4. CROSS HATCH ADHESION TEST

Cut a small cross hatch through existing paint with sharp blade. Press cellulose tape firmly across cut and rip tape off. If paint comes off, it is unsound and should be removed. Repeat test at random across painted surface to test soundness of area.



Always refer to the Products Data Sheet and Material Safety Data Sheets prior to product use. Available via DuSpec+® duspecplus.com.au.

*It is the responsibility of the contractor prior to the commencement of application, that they have ensured that the roof surface is properly prepared in accordance with relevant Dulux® Acratex specifications. Failure to properly prepare the surface may impact the coating system's performance and whatever other consequences may arise.

ROOF COATING SYSTEM PRODUCT RANGE

PREPARATION

PRODUCT NUMBER	PRODUCT DESCRIPTION	SIZE	RECOAT TIME* (HRS)	m ² /15L PAIL	MIN WET FILM THICKNESS (MICRONS) 1 COAT REQUIRED^	MIN DRY FILM THICKNESS (MICRONS) 1 COAT REQUIRED^	SPRAY TIPS
19485771-15L	Acratex® PrepTreat	15L	4	180	N/A	N/A	N/A
VARIOUS	Acratex Roof Pointing	10L	2	N/A	N/A	N/A	N/A

PRIMERS & SEALERS

PRODUCT NUMBER	PRODUCT DESCRIPTION	SIZE	RECOAT TIME* (HRS)	m ² /15L PAIL	MIN WET FILM THICKNESS (MICRONS) 1 COAT REQUIRED^	MIN DRY FILM THICKNESS (MICRONS) 1 COAT REQUIRED^	SPRAY TIPS
19485940-15L	Acratex Roof Sealer WB	15L	2	Standard Coat: 150	Standard Coat: 83	Standard Coat: 25	617-619 LP
				Dust Coat: 300	Dust Coat: 41	Dust Coat: 12	
19485752-15L	Acratex Roof Sealer SB	15L	4	150	100	20	611-613 LP
19485941-15L	Acratex Roof Primer Surfacer	15L	4	60	233	100	621-623 LP
194X2295-15L	Acratex Roof Primer MX Plus	15L	4	143	105	40	617-619 LP
19485959-15L	Acratex Roof Bond GI	15L	4	75	195	75	623-1223 LP
19485943-15L	Acratex Terracotta Roof Primer	15L	2	140	105	31	611-613 LP
VARIOUS	Dulux® Protective Coatings Luxaprim® UMP Primer	4L	4	23 (4L)	175	50	0.013-0.019
		15L		87 (15L)			
VARIOUS	Dulux Protective Coatings Durebild® STE	4L	14	26 (4L)	150	125	0.017-0.021
		15L		100 (15L)			
VARIOUS	Dulux Protective Coatings Luxaprim ZP Primer	4L	5	24 (4L)	165	75	0.017-0.021
		15L		90 (15L)			

MEMBRANES

PRODUCT NUMBER	PRODUCT DESCRIPTION	SIZE	RECOAT TIME* (HRS)	m ² /15L PAIL	MIN WET FILM THICKNESS (MICRONS) 1-2 COATS REQUIRED^	MIN DRY FILM THICKNESS (MICRONS) 1-2 COATS REQUIRED^	SPRAY TIPS
VARIOUS	Acratex Roof Membrane Gloss	15L	2	90	168	67	621-623 LP
	Acratex Roof Membrane Satin						
	Acratex Roof Membrane with InfraCOOL® Technology						
194X0302-15L	Acratex Cool Roof Commercial	15L	4	81	186	75	623-1223 LP

* Apply Acratex PrepTreat and allow a minimum of two hours to dry. Recoat time is measured in hours and specified at 25°C/50% relative humidity.
^Refer to products data and MSDS before use. Spread rates may vary, depending on condition and profile of roofing substrate.

Learn more at [acratex.com.au](https://www.acratex.com.au) or call Acratex Customer Service **13 23 77**