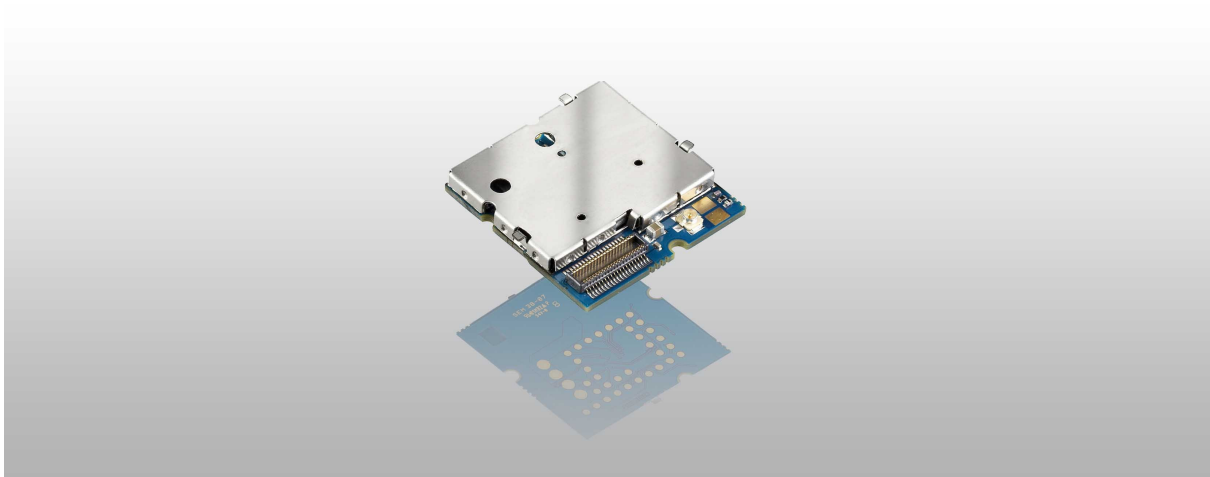


# HILONC PACKAGING SPECIFICATION



~ Freedom of speech  
for smart machines ~

## FICHE RECAPITULATIVE / REVISION HISTORY

<b>E d</b>	<b>Date</b> <i>Date</i>	<b>Référence</b> <i>Reference</i>	<b>Pages modifiées / Changed pages</b>	<b>Observations</b> <i>Comments</i>
1	10/06/2009	AET- M2M- 2009 / D2108		Création du document / <i>Document creation</i>

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## Introduction

This document contains the description of the packaging of the HiLoNC module.

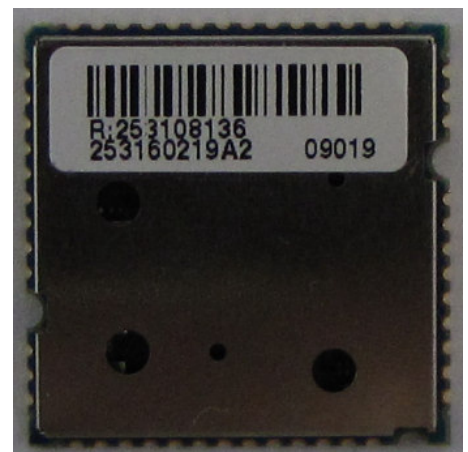
## HiLoNC Module Labels and Packaging

**Circuit Board LABEL with :**

Bar code with serial number

R : Manufacturing Reference > 253108136 (\*)

Circuit Board PN + version > 253160219A1 / Date code  
(year+day number)



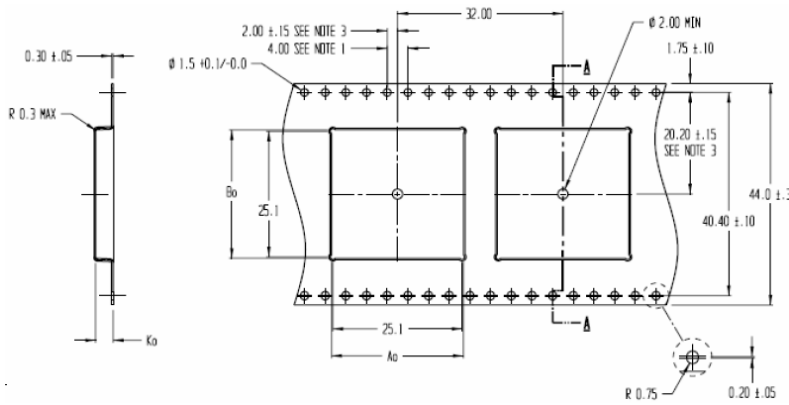
IMEI + Serial number list can be provided on demand for each shipment

The HiLoNC modules are conditioned in a reel of 500 components :

Weight of tape and reel with 500 HiLoNC > 2Kg (HiLoNC weight 2,72g typ.)



Tape Data sheet :

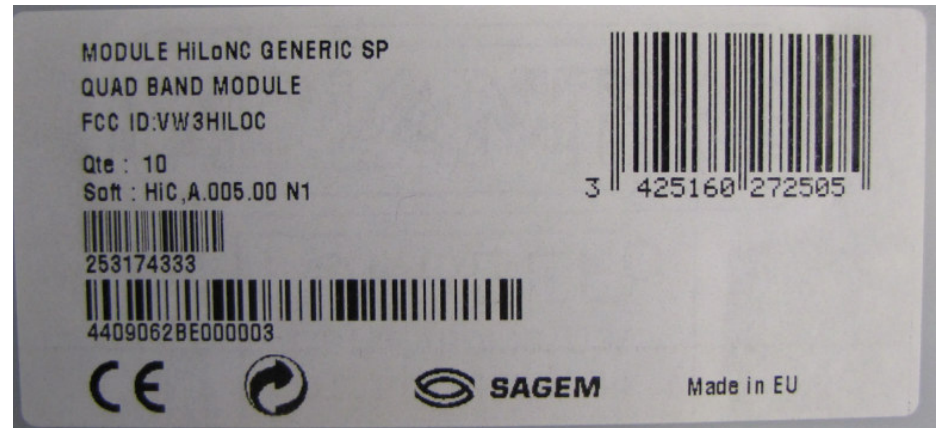


Tape and reel with identification label :



Label on the reel :  
= Label on the black carton :

- Qty by packing (eg 10, usually 500)
- HiLoNC software version > HIC, A.005.00 / N1 (level of manufacturing)
- Bar code and Part Number of the HiLoNC packaged > 253174333 (\*\*)
  
- Bar code with shipping quantity of HiLoNC modules



Start and end of tape will find 10 tapes empty :



The tape and reel with 500 HiLoNC modules are conditioned in dry pack:



The drypack with the tape and reel are packaged in a carton box:





Weight of the box with 500 Modules HiLoNC > 2,4Kg

## HiLoNC Module references

Following our production process we have introduced several references or Part Numbers,

Here below we have summarized the 3 main phasis :

1. production of the HiLoNC modules without customized/generic software : the reference of the module is 253108136 and is common to all the HiLoNC modules, it can be read on one label of the module (\*),
2. batch of production for a customer : a customized or generic software is downloaded into the modules,
3. the modules are put on trays and packed : the HiLoNC module, in its packing, has a reference which can be read on the label of the reel and black carton 253174333 for generic modules (\*\*),

This 2<sup>nd</sup> reference (\*\*), is the one our customers shall indicate on their PO,

We also put this 2<sup>nd</sup> reference on the shipping documents and invoices,



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