



**Strength** and **Durability** for **Life®**

# DUCTILE IRON PIPE

**Unit Head Loss:** 1.73 ft/1000 ft

**Calculated Annual Pumping Cost:** \$73,225\*

\*See Calculation Parameters



## The Facts About Inside Pipe Diameter

Based on 24" Pipe

Inside Pipe Diameter **24.95"**

Steel pipe and concrete cylinder pipe (CCP) are both designed with a true to size inside diameter, while Ductile Iron Pipe's design creates inside diameters that are larger than the stated pipe size. Consequently, steel pipe and CCP both have increased head loss, resulting in higher annual pumping costs, than Ductile Iron Pipe. In addition, Ductile Iron Pipe's internal design maintains a factor of safety of 2.0, regardless of surge pressures, whereas the internal design of steel and CCP allow surge pressures to reduce its factor of safety as low as 1.33.

## STEEL/CCP

**Unit Head Loss:** 2.09 ft/1000 ft

**Calculated Annual Pumping Cost:** \$88,511\*

**Annual Additional Cost Using Steel/CCP:** \$15,286

**Present Worth of Additional Cost:** \$672,178

\*See Calculation Parameters

## Ductile Iron Pipe vs. Steel/CCP

Steel/CCP Inside Pipe Diameter **24.00"**  
**.95" less than Ductile Iron Pipe**

Ductile Iron Pipe Inside Pipe Diameter **24.95"**

Internal pressure design for PVC pipe is based on the Hydrostatic Design Basis (4,000 psi), while Ductile Iron Pipe's design is based on the minimum yield strength of Ductile Iron (42,000 psi). PVC pipe is designed with the same outside diameters as Ductile Iron Pipe, however, because PVC is a weaker material the pipe walls must be thicker. Consequently, the inside diameter is reduced, causing PVC to have increased head loss, resulting in higher annual pumping costs, when compared to Ductile Iron Pipe.

## PVC (DR 18)

**Unit Head Loss:** 2.38 ft/1000 ft

**Calculated Annual Pumping Cost:** \$100,817\*

**Annual Additional Cost Using PVC:** \$27,592

**Present Worth of Additional Cost:** \$1,213,307

\*See Calculation Parameters



**Ductile Iron Pipe  
vs.  
PVC**

PVC Inside Pipe Diameter **22.76"**  
**2.19" less than Ductile Iron Pipe**

Ductile Iron Pipe Inside Pipe Diameter **24.95"**

Similar to PVC, internal pressure design for HDPE uses the Hydrostatic Design Basis, but for HDPE it is only 1,600 psi, 2.5 times weaker than PVC. HDPE also has the same outside diameters as Ductile Iron Pipe with thicker pipe walls to compensate for the weaker material. This increased wall thickness causes HDPE to have significantly greater head loss, resulting in higher annual pumping costs, when compared to Ductile Iron Pipe.

## HDPE (DR 11)

**Unit Head Loss:** 3.45 ft/1000 ft

**Calculated Annual Pumping Cost:** \$146,195\*

**Annual Additional Cost Using HDPE:** \$72,970

**Present Worth of Additional Cost:** \$3,208,741

\*See Calculation Parameters

### Ductile Iron Pipe vs. HDPE

HDPE Inside Pipe Diameter **20.83"**  
**4.12" less than Ductile Iron Pipe**

Ductile Iron Pipe Inside Pipe Diameter **24.95"**

Ductile Iron Pipe manufactured in accordance with ANSI/AWWA C151/A21.51 and specified with the standard cement-mortar lining will have a larger inside diameter than other pipe materials. As a result, for a given flow and nominal size of pipe, cement-mortar lined minimum pressure class Ductile Iron Pipe typically experiences less head loss than substitute material pipelines. In other words, less energy is consumed to pump through Ductile Iron Pipe than any other pipe material. When this is taken into account, significant savings can result from the use of Ductile Iron Pipe.

#### **\*Calculation Parameters Based on 24" Pipe**

Length of Pipeline:	30,000 ft	C factors:	Ductile Iron Pipe - 140
Flow Rate:	6,000 gpm		Steel/CCP - 140
Unit Power Cost:	\$0.10/kWh		PVC (DR 18) - 150
Pump Efficiency:	70%		HDPE (DR 11) - 155
Pump Rate:	24 hrs/day		
Design Life:	100 years		
Rate of Return:	5%		
Inflation Rate of Power Cost:	3%		

For more information contact DIPRA or any of its member companies.

### Ductile Iron Pipe Research Association

An association of quality producers dedicated to the highest pipe standards through a program of continuing research and service to water and wastewater professionals.

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### Social Media

Get in the flow with Ductile Iron Pipe by connecting with us on Facebook, Twitter, and LinkedIn.

Visit our website, [www.dipra.org/videos](http://www.dipra.org/videos), and click on the YouTube icon for informational videos on Ductile Iron Pipe's ease of use, economic benefits, strength and durability, advantages over PVC, and more.



### Member Companies

AMERICAN Ductile Iron Pipe  
P.O. Box 2727  
Birmingham, Alabama 35202-2727

Canada Pipe Company, Ltd.  
55 Frid St. Unit #1  
Hamilton, Ontario L8P 4M3 Canada

McWane Ductile  
P.O. Box 6001  
Coshocton, Ohio 43812-6001

United States Pipe and Foundry Company  
Two Chase Corporate Drive  
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Birmingham, Alabama 35244

Ductile Iron Pipe is  certified