Ductile Iron Pipe manufactured in accordance with ANSI/AWWA C151/A21.51 and specified with the standard cement-mortar lining will have a larger inside diameter than other pipe materials. As a result, for a given flow and nominal size of pipe, cement-mortar lined minimum pressure class Ductile Iron Pipe typically experiences less head loss than substitute material pipelines. In other words, less energy is consumed to pump through Ductile Iron Pipe than any other pipe material.

**Calculation Parameters**

- **Length of Pipeline:** 30,000 ft
- **Flow Rate:** 6,000 gpm
- **Unit Power Cost:** $0.10/kWh
- **Pump Efficiency:** 70%
- **Pump Rate:** 24 hrs/day
- **Design Life:** 50 years
- **Rate of Return:** 5%
- **Inflation Rate of Power Cost:** 3%

**C factors:**

- Ductile Iron Pipe - 140
- Steel/CCP - 140
- PVC (DR 18) - 150
- HDPE (DR 11) - 155

**The Facts About Inside Pipe Diameter**

Based on 24” Pipe

- **Unit Head Loss:** 3.45 ft/1000 ft
- **Calculated Yearly Pumping Cost:** $146,195*
- **Annual Additional Cost Using HDPE:** $72,970
- **Present Worth of Additional Cost Using HDPE:** $2,321,318

**STEEL/CCP**

- **Inside Pipe Diameter:** 24.00”
- **Unit Head Loss:** 2.38 ft/1000 ft
- **Calculated Yearly Pumping Cost:** $100,817*
- **Annual Additional Cost Using PVC:** $27,592
- **Present Worth of Additional Cost Using PVC:** $877,749

**DUCTILE IRON PIPE**

- **Inside Pipe Diameter:** 24.95”
- **Unit Head Loss:** 1.73 ft/1000 ft
- **Calculated Annual Pumping Cost:** $73,225*

*See Calculation Parameters*
Steel pipe and concrete cylinder pipe (CCP) are both designed with a true to size inside diameter, while Ductile Iron Pipe’s design creates inside diameters that are larger than the stated pipe size. Consequently, steel pipe and CCP both have increased head loss, resulting in higher annual pumping costs, than Ductile Iron Pipe. In addition, Ductile Iron Pipe’s internal design maintains a factor of safety of 2.0, regardless of surge pressures, whereas the internal design of steel and CCP allow surge pressures to reduce its factor of safety as low as 1.33.

**STEEL/CCP**

- Unit Head Loss: 2.09 ft/1000 ft
- Calculated Annual Pumping Cost: $88,511*
- Annual Additional Cost Using Steel/CCP: $15,286
- Present Worth of Additional Cost: $672,178

*See Calculation Parameters

**Ductile Iron Pipe**

**VS.**

**Steel/CCP**

Steel/CCP Inside Pipe Diameter **24.00”**

*0.95” less than Ductile Iron Pipe*

Ductile Iron Pipe Inside Pipe Diameter **24.95”**
Internal pressure design for PVC pipe is based on the Hydrostatic Design Basis (4,000 psi), while Ductile Iron Pipe’s design is based on the minimum yield strength of Ductile Iron (42,000 psi). PVC pipe is designed with the same outside diameters as Ductile Iron Pipe, however, because PVC is a weaker material the pipe walls must be thicker. Consequently, the inside diameter is reduced, causing PVC to have increased head loss, resulting in higher annual pumping costs, when compared to Ductile Iron Pipe.

**PVC (DR 18)**

- **Unit Head Loss:** 2.38 ft/1000 ft
- **Calculated Annual Pumping Cost:** $100,817*
- **Annual Additional Cost Using PVC:** $27,592
- **Present Worth of Additional Cost:** $1,213,307

*See Calculation Parameters

**Ductile Iron Pipe vs. PVC**

- PVC Inside Pipe Diameter 22.76”
- 2.19” less than Ductile Iron Pipe

**Ductile Iron Pipe Inside Pipe Diameter 24.95”**
Similar to PVC, internal pressure design for HDPE uses the Hydrostatic Design Basis, but for HDPE it is only 1,600 psi, 2.5 times weaker than PVC. HDPE also has the same outside diameters as Ductile Iron Pipe with thicker pipe walls to compensate for the weaker material. This increased wall thickness causes HDPE to have significantly greater head loss, resulting in higher annual pumping costs, when compared to Ductile Iron Pipe.

**HDPE (DR 11)**

- **Unit Head Loss:** 3.45 ft/1000 ft
- **Calculated Annual Pumping Cost:** $146,195*
- **Annual Additional Cost Using HDPE:** $72,970
- **Present Worth of Additional Cost:** $3,208,741

*See Calculation Parameters

**Ductile Iron Pipe vs. HDPE**

HDPE Inside Pipe Diameter **20.83”**

4.12” less than Ductile Iron Pipe

Ductile Iron Pipe Inside Pipe Diameter **24.95”**
Ductile Iron Pipe manufactured in accordance with ANSI/AWWA C151/A21.51 and specified with the standard cement-mortar lining will have a larger inside diameter than other pipe materials. As a result, for a given flow and nominal size of pipe, cement-mortar lined minimum pressure class Ductile Iron Pipe typically experiences less head loss than substitute material pipelines. In other words, less energy is consumed to pump through Ductile Iron Pipe than any other pipe material. When this is taken into account, significant savings can result from the use of Ductile Iron Pipe.

*Calculation Parameters Based on 24” Pipe*

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
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</tr>
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For more information contact DIPRA or any of its member companies.

**Ductile Iron Pipe Research Association**

An association of quality producers dedicated to the highest pipe standards through a program of continuing research and service to water and wastewater professionals.

P.O. Box 190306
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205.402.8700 Tel
www.dipra.org

**Social Media**

Get in the flow with Ductile Iron Pipe by connecting with us on Facebook, Twitter, and LinkedIn.

Visit our website, [www.dipra.org/videos](http://www.dipra.org/videos), and click on the YouTube icon for informational videos on Ductile Iron Pipe’s ease of use, economic benefits, strength and durability, advantages over PVC, and more.

**Member Companies**

**AMERICAN Ductile Iron Pipe**
P.O. Box 2727
Birmingham, Alabama 35202-2727

**Canada Pipe Company, Ltd.**
55 Frid St. Unit #1
Hamilton, Ontario L8P 4M3 Canada

**McWane Ductile**
P.O. Box 6001
Coshocton, Ohio 43812-6001

**United States Pipe and Foundry Company**
Two Chase Corporate Drive
Suite 200
Birmingham, Alabama 35244

**Ductile Iron Pipe is SMART certified**