



Product Guide

Automotive Interior Trim and Exterior Lighting Systems

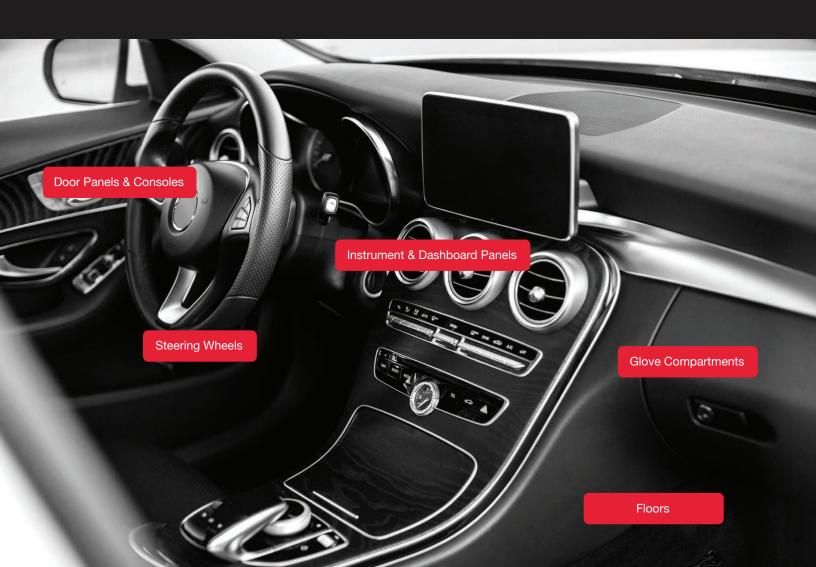
ABOUT US

IFS Industries, Inc. is a global leader in interior trim lamination and exterior lighting adhesives. We deliver cutting-edge solutions for the most demanding automotive bonding applications through innovative technology and a team of industry experts. Our comprehensive product lineup of reactive and thermoplastic hot melts, water-based, and specialty adhesives are engineered to meet a wide range of performance needs.

APPLICATIONS

- Instrument and Dashboard Panels
- Steering Wheels
- · Glove Compartments
- Door Panels & Consoles
- Headliners

- Floors
- Seating
- Trunk Trim
- Lighting Headlamp & Rear Lamp Bonding





Hot Melt Adhesives

Our DuraPro™ product line includes moisture-curing polyurethane, reactive polyolefin, Hot Melt PSAs, and thermoplastic polyolefin hot melts. These adhesives are designed to meet general and specialized bonding needs for diverse substrates and manufacturing processes.

DURAPRO™ UH-2016V

- · Moisture-curing polyurethane hot melt
- · Ideal for bonding PVC, ABS, PE, and PP
- · Suitable for spray, roll coater, or slot die applications
- · High green strength

DURAPRO™ EM-7146

- · Thermoplastic polyolefin hot melt
- · Excellent for untreated polypropylene and ABS
- · Supports slot die, spray, and roll coating applications
- Long shelf life and pre-application compatibility for high-speed processes

DURAPRO™ M-7079

- · Pressure-sensitive hot melt adhesive
- · Designed for interior trim
- · Moderate viscosity and high green strength
- · Performs well in extreme temperatures
- · Compatible with spray, slot die, and roll coater methods

DURAPRO™ UH-4081 Black

- · Hot melt moisture-curing polyurethane adhesive for lighting systems
- · Bonds PC lenses, PP, and PBT housings
- · Handles complex lighting designs with advanced adhesion
- · Contains UV- indicator for improved quality control

Reactive Bonding Solutions

Product	Technology	Applications	Description	Additional Information
UH-2016V	Reactive Hot Melt	Excellent adhesion to PVC, ABS, PE & PP	High initial green strength	Excellent adhesion to low surface energy substrates
UH-4081 Black	Reactive Hot Melt	Headlamp, bonding applications	Next generation of HMPUR	High Initial green strength for immediate handling
UH-4040 FS	Reactive Hot Melt	Interior trim applications - plastics, foams & films	Short open time & high green strength	Ease of reactivation
UH-4105V	Reactive Hot Melt	Interior trim applications where lower processing temperature is required	Processing temperature 190°-220° F	High initial green strength for bonding low surface energy substrates
UD-1500	Polyurethane Dispersion	Interior trim bonding solution for PC/ABS & ABS to textiles, leather and PVC	Used with CS-1006 for improved bonding strength & heat resistance	Excellent heat resistance when used with CS-1006 (>212°F)

Thermoplastic Hot Melt Bonding Solutions

Product	Technology	Applications	Description	Additional Information	
EM-7146	Polyolefin Thermoplastic	Interior trim - bonding polar and non-polar substrates	High heat resistance & suitable for pre-application	Low VOC emissions	
M-7079	PSA Hot Melt	Interior trim applications - medium viscosity & high tack	Broad range of high and low temperature resistance	Very economical & efficient	
M-7065LV	PSA Hot Melt	Automotive battery blankets	Permanant pressure sensitive high tack, high peel strength hot melt	High peel strength & excellent migration resistance	



THE IFS DIFFERENCE



Fastest-growing high-performance adhesive manufacturer in North America



Privately held with global reach



Rapid response and collaboration with customers



Commitment to innovation and OEM specification compliance



Your trusted partner in automotive bonding innovation.

400 Orrton Ave. Reading, PA 19611 800-992-GLUE (4583) duraproinfo@ifscos.com

ifscos.com