

# CAUTION

## MECHANICAL PRESS BRAKE

### WEAR APPROPRIATE PERSONAL PROTECTIVE EQUIPMENT

(ie. eye, face, hearing etc.)

- Never start machine unless all guards are in place, properly designed and adjusted.
- Foot pedal control must be protected against accidental activation.
- Two-hand control system located safe distance from point of operation.
- Never leave control mode selector keys in machine. Supervisor keeps keys during operation.
- Separate operating controls required for each operator/helper.
- Beware of all dangerous moving machinery parts.
- Keep work area clean. Foreign materials may cause poor footing.
- Use “back gage” stops to correctly align material.
- Use hand tools to hold workpiece whenever possible.
- Use “inch” stroke control mode for setup purposes.
- Use of unitized dies requires additional safeguarding. Contact safety office for proper procedures before proceeding.
- Die blocks used during die setting and maintenance operations: interlocked to disconnect power while using.
- De-energize and lockout all energy systems before making adjustments/ repairs.
- Do not wear gloves, jewelry, or loose clothing.
- Ensure that operator is properly trained and has read owners operation manual.

**Note: Immediately report all machinery malfunctions to management**