

# CAUTION

## PEDESTAL OR BENCH GRINDER

### WEAR APPROPRIATE PERSONAL PROTECTIVE EQUIPMENT

(ie. eye, face, hearing etc.)

- Never start machine unless all guards are in place, properly designed and adjusted.
- Do not mix incompatible dusts (steel and aluminum).
- Beware of all dangerous moving machinery parts.
- Keep work area clean. Foreign materials may cause poor footing
- Dust collection system, if provided, is connected and operational.
- Replace cracked, badly scarred, or fouled abrasive wheels.
- Rated speed of grinding machine must not exceed abrasive wheel speed.
- Give “ring test” to abrasive wheel before mounting.
- After mounting new wheel, stand to one side and run machine for one minute before starting work.
- Adjust work rests to within 1/8 inch, tongue guards to within 1/4 inch of wheel.
- Do not grind on side of wheel unless wheel is specifically designed for that purpose.
- Dress “out-of-true” wheels immediately.
- De-energize and lockout all energy systems before making adjustments/ repairs.
- Do not wear gloves, jewelry, or loose clothing.
- Ensure that operator is properly trained and has read owners operation manual.

Note: Immediately report all machinery malfunctions to management