

FINISHES / NOTES

BRICK SELECTION PROJECT SPECIFIC  
FACTORY APPLIED  
USING MECHANICAL FIXINGS

ALL SUPPORT BRACKETS PROJECT DEPENDENT  
AUSTENITIC STAINLESS STEEL OR G275S POST  
GALVANISED STEEL

PRE MIXED POINTING MORTAR TO JOINTS  
VARIOUS COLOURS AVAILABLE

DOW CORNING 756 FOR POROUS  
SUBSTRATES OR SIMILAR

KEY COMPONENT LEGEND

- A BRICK SLIP
- B NORSKREEN® M4 SYSTEM
- C STAINLESS STEEL SUPPORT BRACKET
- D ALUMINIUM SUPPORT ANGLE
- E HYDRAULIC LIME POINTING - RECESSED JOINTS TYPICAL, OTHER OPTIONS AVAILABLE

INDICATIVE FINISHES NOT BY TELLING Eg :

- JOINT SEALANTS/ BACKING ROD
- COMPRIBAND JOINT BACKING
- SOLID PACKERS / ISOLATION PADS
- SUBSTRATE FIXINGS
- INSULATION
- BREATHER MEMBRANE
- CEMENT PARTICLE / LINING BOARD
- STEEL FRAMING SYSTEM
- INTERNAL FINISHES
- GLAZING SYSTEMS AND SEALS
- CLOSURE TRIMS / FLASHINGS

\* BRICK SLIPS CUT FROM REAL BRICK HAVE MINIMUM THICKNESS OF 25MM. EXTRUDED BRICK SLIPS HAVE A MINIMUM THICKNESS OF 15MM

Rev.	Date	By	Comments
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Drawing Status :

FOR INFORMATION

Material :

NORSKREEN® M4  
G SERIES - WITH BRICK  
SLIPS SUPPORT BRACKETS  
TO CAST IN CHANNEL



Ibstock Telling GRC Ltd  
Unit 4E  
Station Road  
Four Ashes  
Wolverhampton  
WV10 7DB  
Tel : 01902 797 700  
Fax : 01902 797 720

Do not scale from this drawing. If in doubt ask

Drawing Title :

SYSTEM COMPONENTS AND  
NOTES

Scale :	Checked : RAC	Drawn : EJR
NTS	Date : 17/01/20	Date : 17/01/20
Size	Drawing No.	Rev.
A3	NOR-M4G-INDEX	



### KEY COMPONENT LEGEND

- (A) BRICK SLIP
- (B) NORSCREEN® M4 SYSTEM
- (C) STAINLESS STEEL SUPPORT BRACKET
- (D) ALUMINIUM SUPPORT ANGLE
- (E) HYDRAULIC LIME POINTING - RECESSED JOINTS TYPICAL, OTHER OPTIONS AVAILABLE

JOINT SEALANTS/ BACKING ROD

## COMPRIBAND JOINT BACKING

## SOLID PACKERS / ISOLATION PADS

## SUBSTRATE FIXINGS

## INSULATION

BREATHING MEMBRANE

CEMENT PARTICLE / LINING  
BOARD

## STEEL FRAMING SYSTEM

## INTERNAL FINISHES

## GLAZING SYSTEMS AND SEALS

## CLOSURE TRIMS / FLASHINGS

\* BRICK SLIPS CUT FROM REAL BRICK HAVE MINIMUM THICKNESS OF 25MM. EXTRUDED BRICK SLIPS HAVE A MINIMUM THICKNESS OF 15MM

Drawing Status :

Material :

NORSKREEN® M4

G SERIES WITH BRICK SLIPS  
- CAST IN CHANNEL

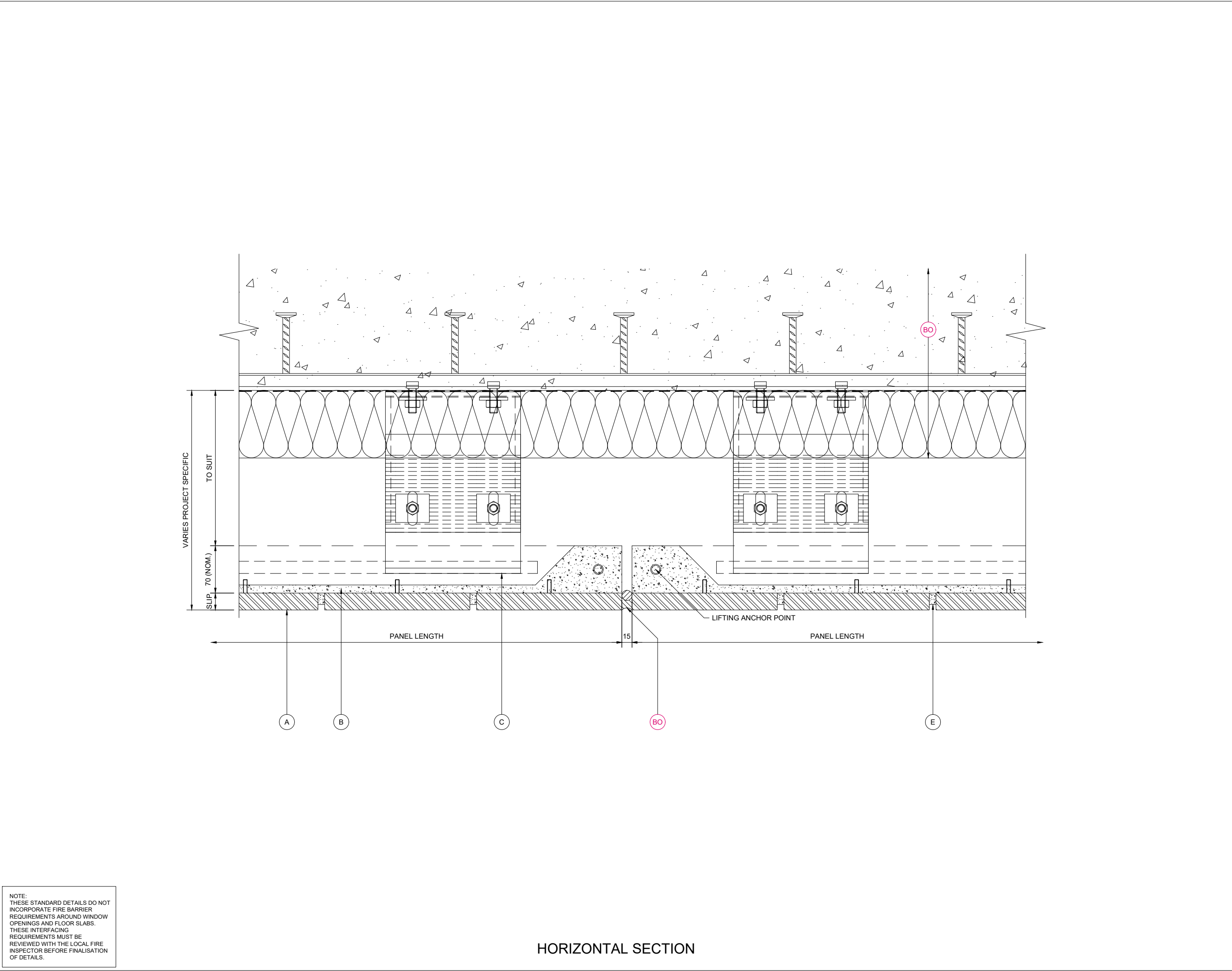


Do not scale from this drawing. If in doubt ask

Drawing Title :

VERTICAL SECTION  
THROUGH SLAB EDGE

Size	Drawing No.	Rev.
A3	NOR-M4G-D01	



KEY COMPONENT LEGEND

A

BRICK SLIP

B

NORSKREEN® M4 SYSTEM

C

STAINLESS STEEL SUPPORT BRACKET

D

ALUMINIUM SUPPORT ANGLE

E

HYDRAULIC LIME POINTING - RECESSED JOINTS TYPICAL, OTHER OPTIONS AVAILABLE

BO

INDICATIVE FINISHES NOT BY TELLING Eg :

JOINT SEALANTS/ BACKING ROD

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SOLID PACKERS / ISOLATION PADS

SUBSTRATE FIXINGS

INSULATION

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CLOSURE TRIMS / FLASHINGS

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Rev.	Date	By	Comments
Drawing Status :			

FOR INFORMATION

Material :

NORSKREEN® M4

G SERIES WITH BRICK SLIPS - CAST IN CHANNEL

Ibstock Telling

Ibstock Telling GRC Ltd

Unit 4E

Station Road

Four Ashes

Wolverhampton

WV10 7DB

Tel : 01902 797 700

Fax : 01902 797 720

Do not scale from this drawing. If in doubt ask

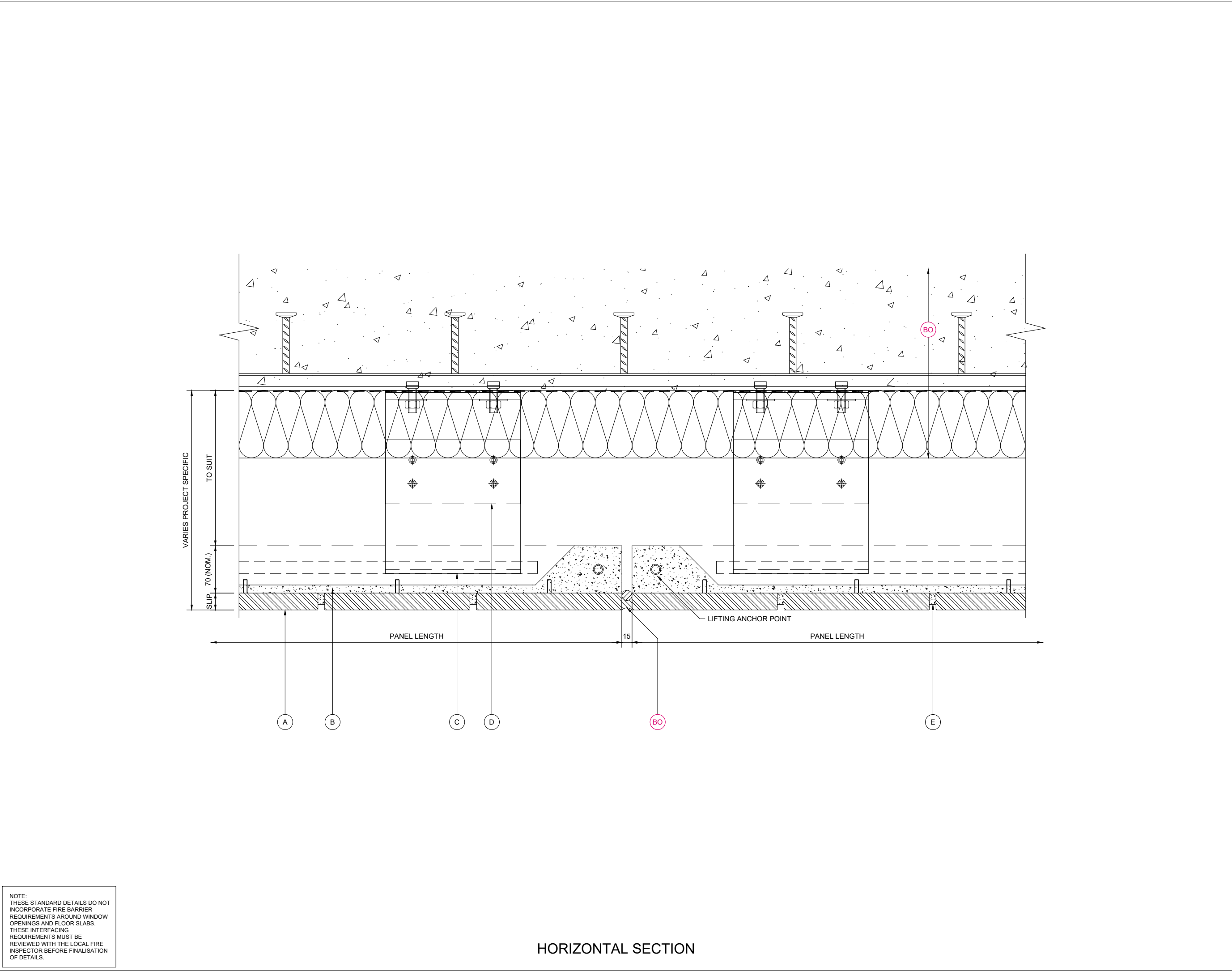
Drawing Title :

HORIZONTAL SECTION THROUGH SLAB EDGE / BASE BRACKETS

Scale :	Checked : RAC	Drawn : EJR
1 : 5	Date : 17/01/20	Date : 17/01/20

Size	Drawing No.	Rev.
A3	NOR-M4G-D02	





NOTE:  
THESE STANDARD DETAILS DO NOT  
INCORPORATE FIRE BARRIER  
REQUIREMENTS AROUND WINDOW  
OPENINGS AND FLOOR SLABS.  
THESE INTERFACING  
REQUIREMENTS MUST BE  
REVIEWED WITH THE LOCAL FIRE  
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**KEY COMPONENT LEGEND**

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Rev.	Date	By	Comments
Drawing Status :			
<b>FOR INFORMATION</b>			
Material :			
NORSKREEN® M4			
G SERIES WITH BRICK SLIPS - CAST IN CHANNEL			

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Unit 4E  
Station Road  
Four Ashes  
Wolverhampton  
WV10 7DB

Tel : 01902 797 700  
Fax : 01902 797 720

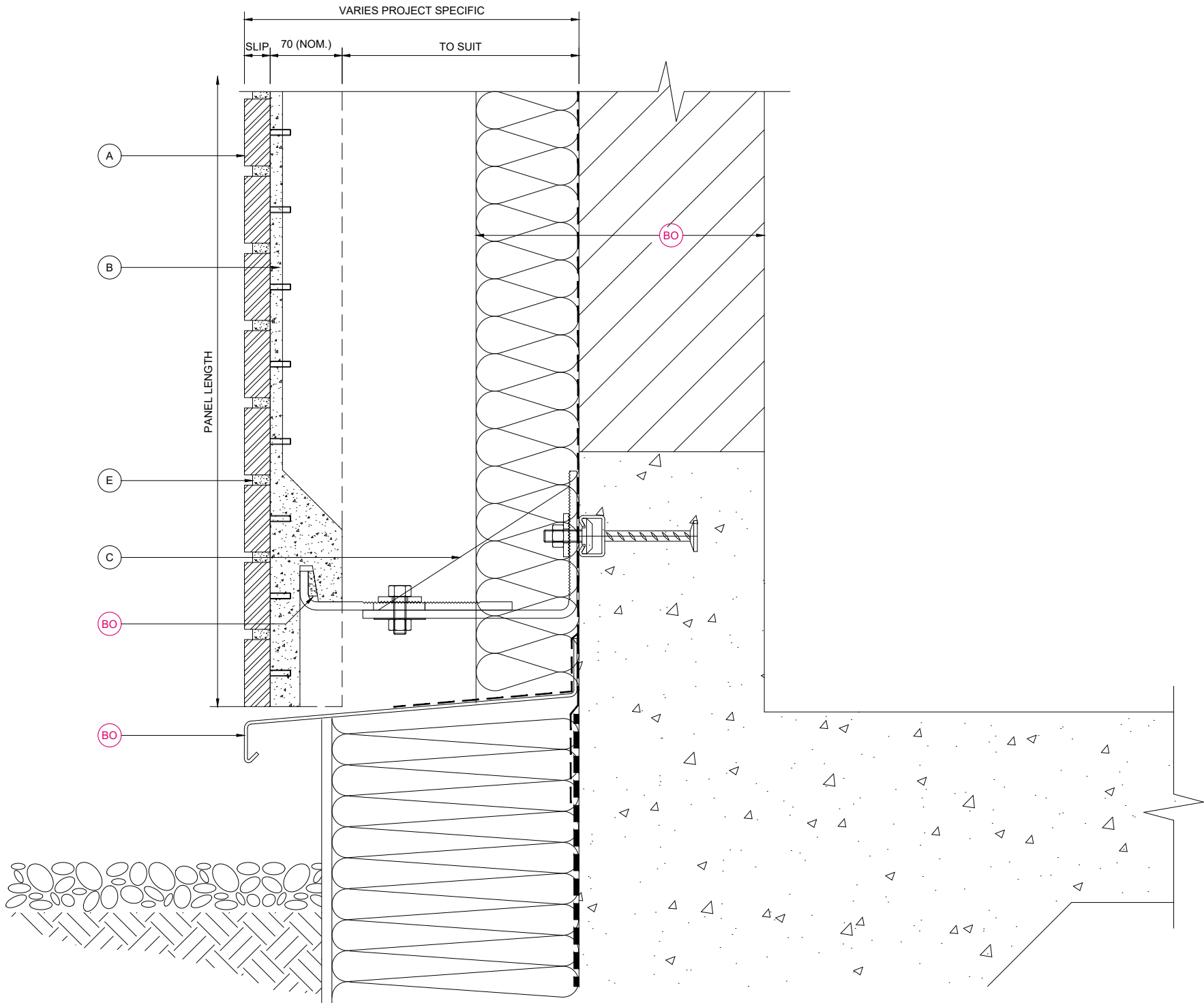
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Drawing Title :

**HORIZONTAL SECTION  
THROUGH SLAB EDGE / TOP  
RESTRAINTS**

Scale :	Checked : RAC	Drawn : EJR
1 : 5	Date : 17/01/20	Date : 17/01/20

Size	Drawing No.	Rev.
A3	NOR-M4G-D03	



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Rev.	Date	By	Comments
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Drawing Status :

FOR INFORMATION

Material :

NORSKREEN® M4

G SERIES WITH BRICK SLIPS  
- CAST IN CHANNEL



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Unit 4E  
Station Road  
Four Ashes  
Wolverhampton  
WV10 7DB  
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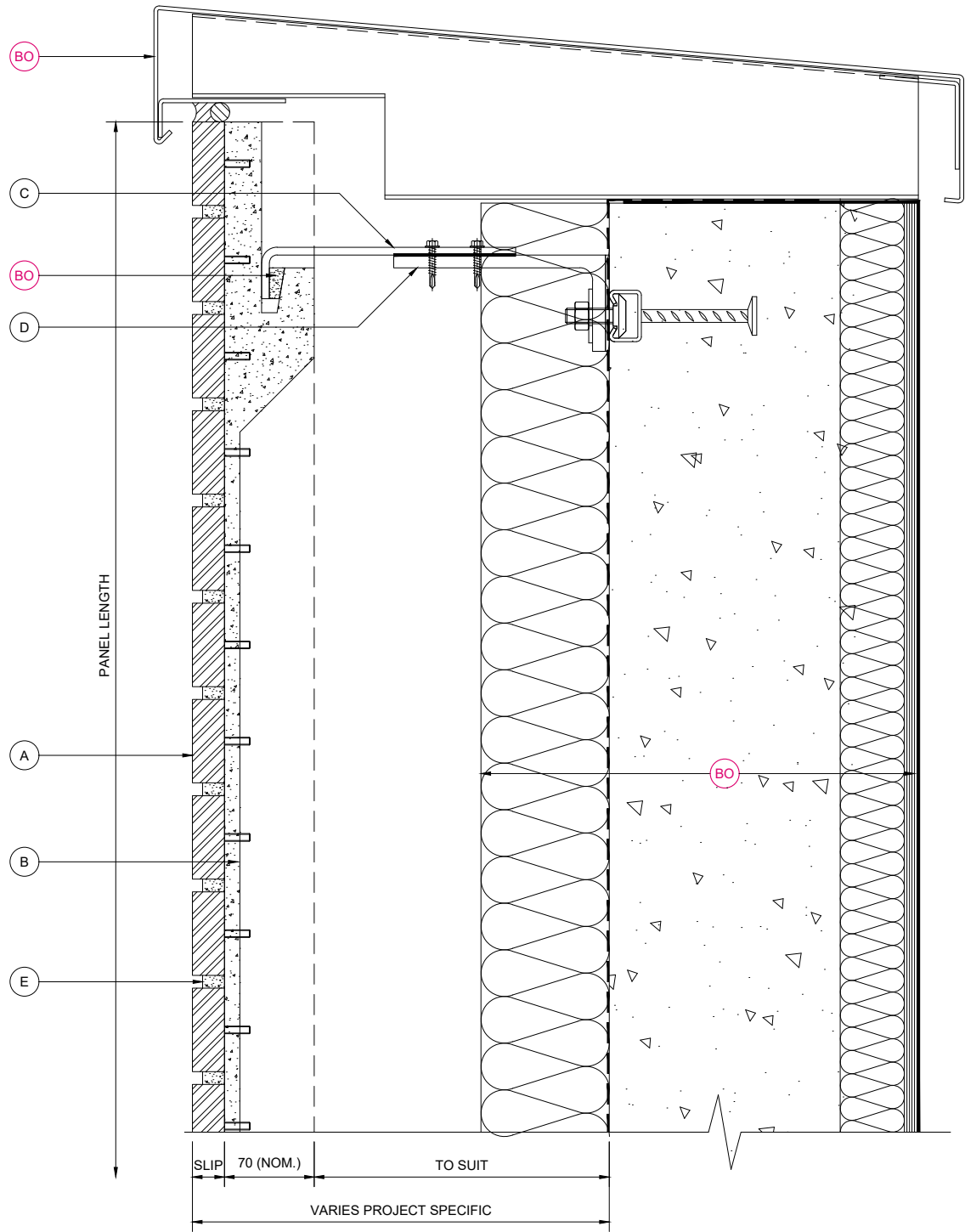
Drawing Title :

BASE DETAIL

Scale :	Checked : RAC	Drawn : EJR
1 : 5	Date : 17/01/20	Date : 17/01/20

Size	Drawing No.	Rev.
A3	NOR-M4G-D04	

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PARAPET DETAIL

KEY COMPONENT LEGEND

A

BRICK SLIP

B

NORSKREEN® M4 SYSTEM

C

STAINLESS STEEL SUPPORT BRACKET

D

ALUMINIUM SUPPORT ANGLE

E

HYDRAULIC LIME POINTING - RECESSED JOINTS TYPICAL, OTHER OPTIONS AVAILABLE

BO

INDICATIVE FINISHES NOT BY TELLING Eg :

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SOLID PACKERS / ISOLATION PADS

SUBSTRATE FIXINGS

INSULATION

BREATHER MEMBRANE

CEMENT PARTICLE / LINING BOARD

STEEL FRAMING SYSTEM

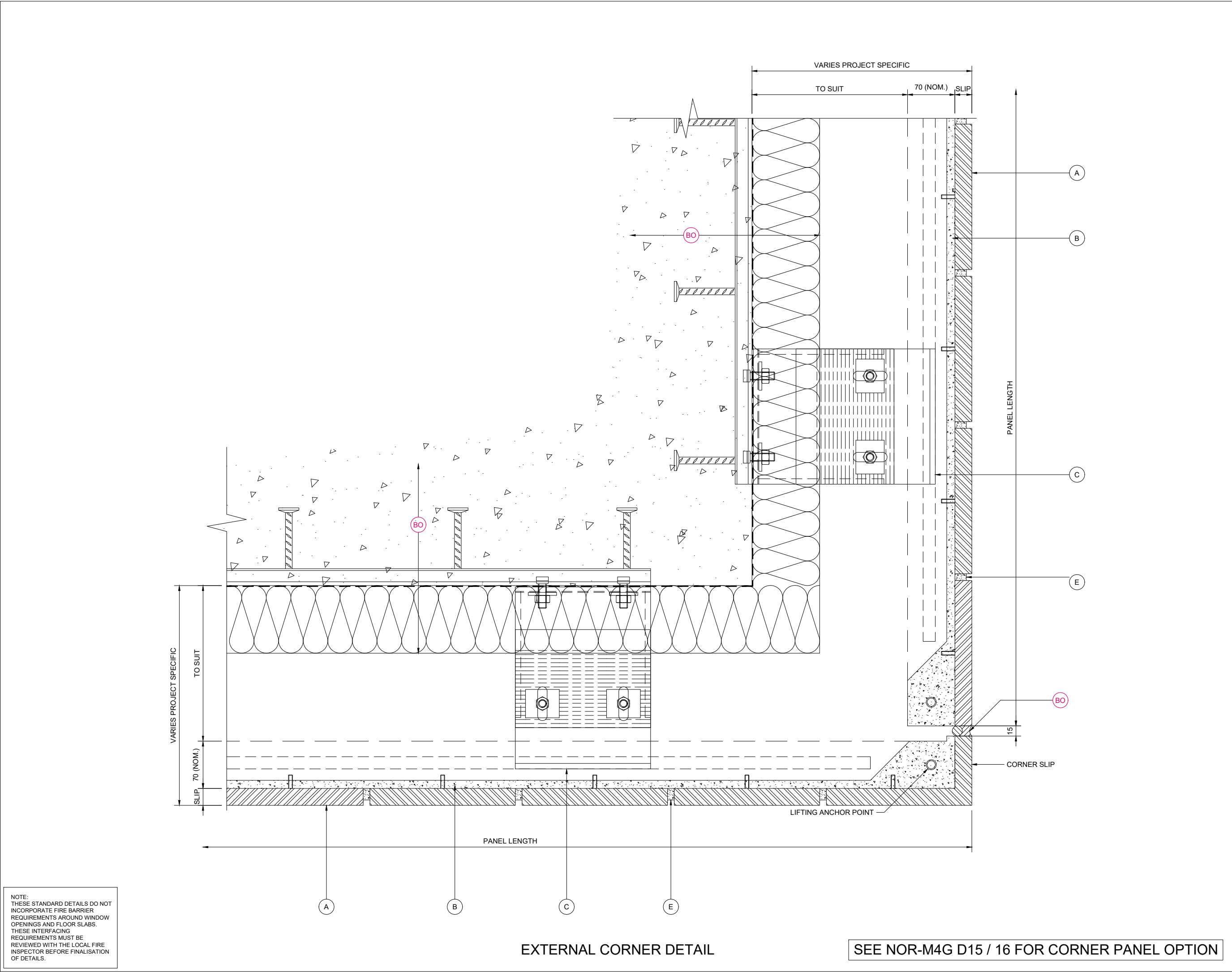
INTERNAL FINISHES

GLAZING SYSTEMS AND SEALS

CLOSURE TRIMS / FLASHINGS

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Rev.	Date	By	Comments
Drawing Status :			
FOR INFORMATION			
Material :			
NORSKREEN® M4			
G SERIES WITH BRICK SLIPS - CAST IN CHANNEL			
<div><div><div><div><div></div><div>Ibstock Telling</div></div></div><div><div><div><div><div></div><div>Ibstock Telling GRC Ltd</div><div>Unit 4E</div><div>Station Road</div><div>Four Ashes</div><div>Wolverhampton</div><div>WV10 7DB</div></div><div><div>Tel : 01902 797 700</div><div>Fax : 01902 797 720</div></div></div></div></div></div></div>			
Do not scale from this drawing. If in doubt ask			
Drawing Title :			
PARAPET DETAIL			
Scale :		Checked : RAC	Drawn : EJR
1 : 5		Date : 17/01/20	Date : 17/01/20
Size	Drawing No.		Rev.
A3	NOR-M4G-D05		



**KEY COMPONENT LEGEND**

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FOR INFORMATION			
Material :			
NORSKREEN® M4			
G SERIES WITH BRICK SLIPS - CAST IN CHANNEL			

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Unit 4E  
Station Road  
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Wolverhampton  
WV10 7DB  
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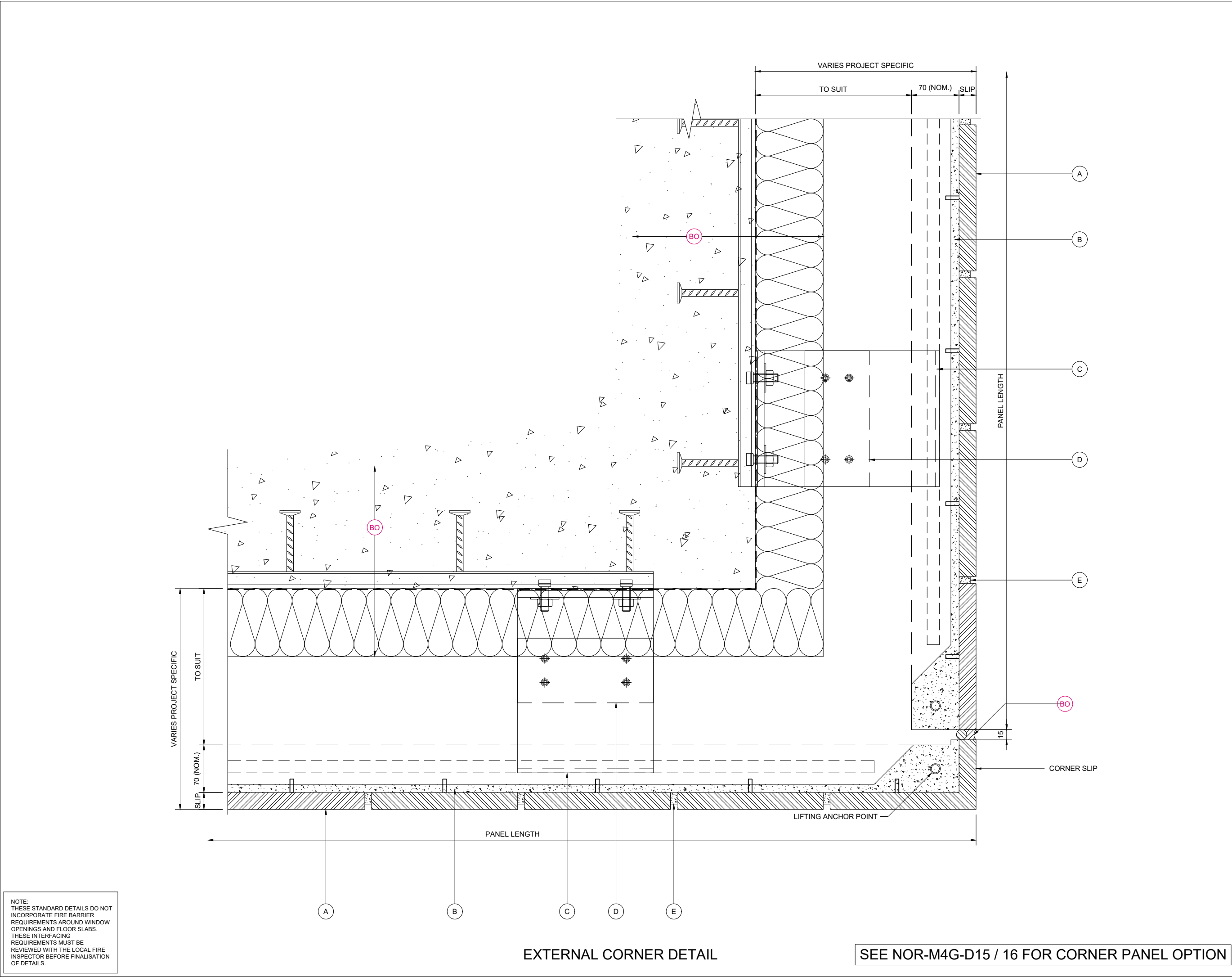
Do not scale from this drawing. If in doubt ask

Drawing Title :

EXTERNAL CORNER DETAIL / BASE BRACKETS

Scale :	Checked : RAC	Drawn : EJR
1 : 5	Date : 17/01/20	Date : 17/01/20

Size	Drawing No.	Rev.
A3	NOR-M4G-D06	



**KEY COMPONENT LEGEND**

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- B NORSKREEN® M4 SYSTEM
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Rev.	Date	By	Comments
Drawing Status :			
FOR INFORMATION			
Material :			
NORSKREEN® M4			
G SERIES WITH BRICK SLIPS - CAST IN CHANNEL			

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Wolverhampton  
WV10 7DB  
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Drawing Title :

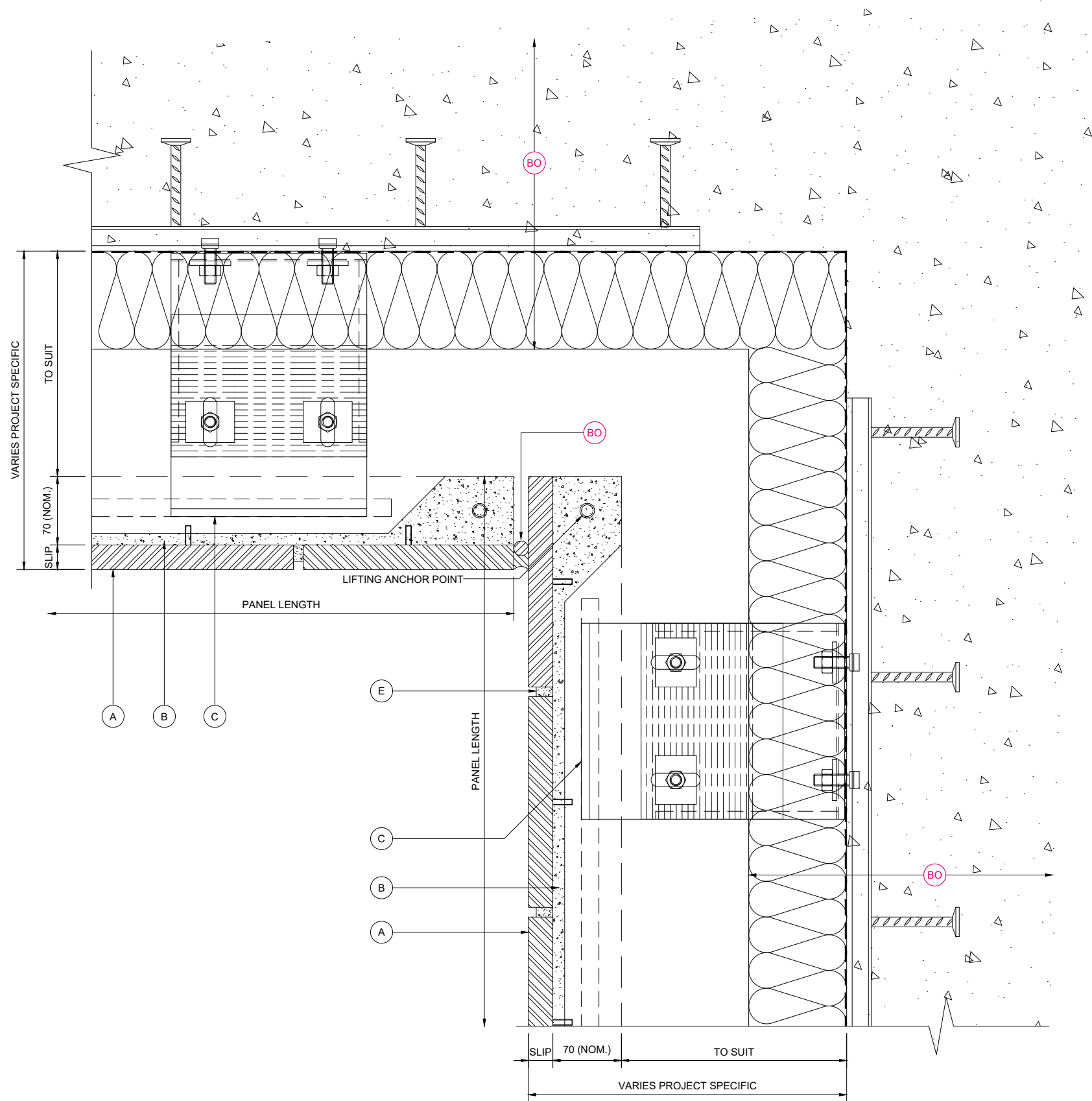
EXTERNAL CORNER DETAIL / TOP RESTRAINTS

Scale :	Checked : RAC	Drawn : EJR
1 : 5	Date : 17/01/20	Date : 17/01/20

Size	Drawing No.	Rev.
A3	NOR-M4G-D07	



NOTE:  
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INCORPORATE FIRE BARRIER  
REQUIREMENTS AROUND WINDOW  
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INTERNAL CORNER DETAIL

KEY COMPONENT LEGEND

- A BRICK SLIP
- B NORSKREEN® M4 SYSTEM
- C STAINLESS STEEL SUPPORT BRACKET
- D ALUMINIUM SUPPORT ANGLE
- E HYDRAULIC LIME POINTING - RECESSED JOINTS TYPICAL, OTHER OPTIONS AVAILABLE

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Rev. Date By Comments

Drawing Status :

FOR INFORMATION

Material :

NORSKREEN® M4

G SERIES WITH BRICK SLIPS  
- CAST IN CHANNEL



Ibstock Telling GRC Ltd  
Unit 4E  
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Four Ashes  
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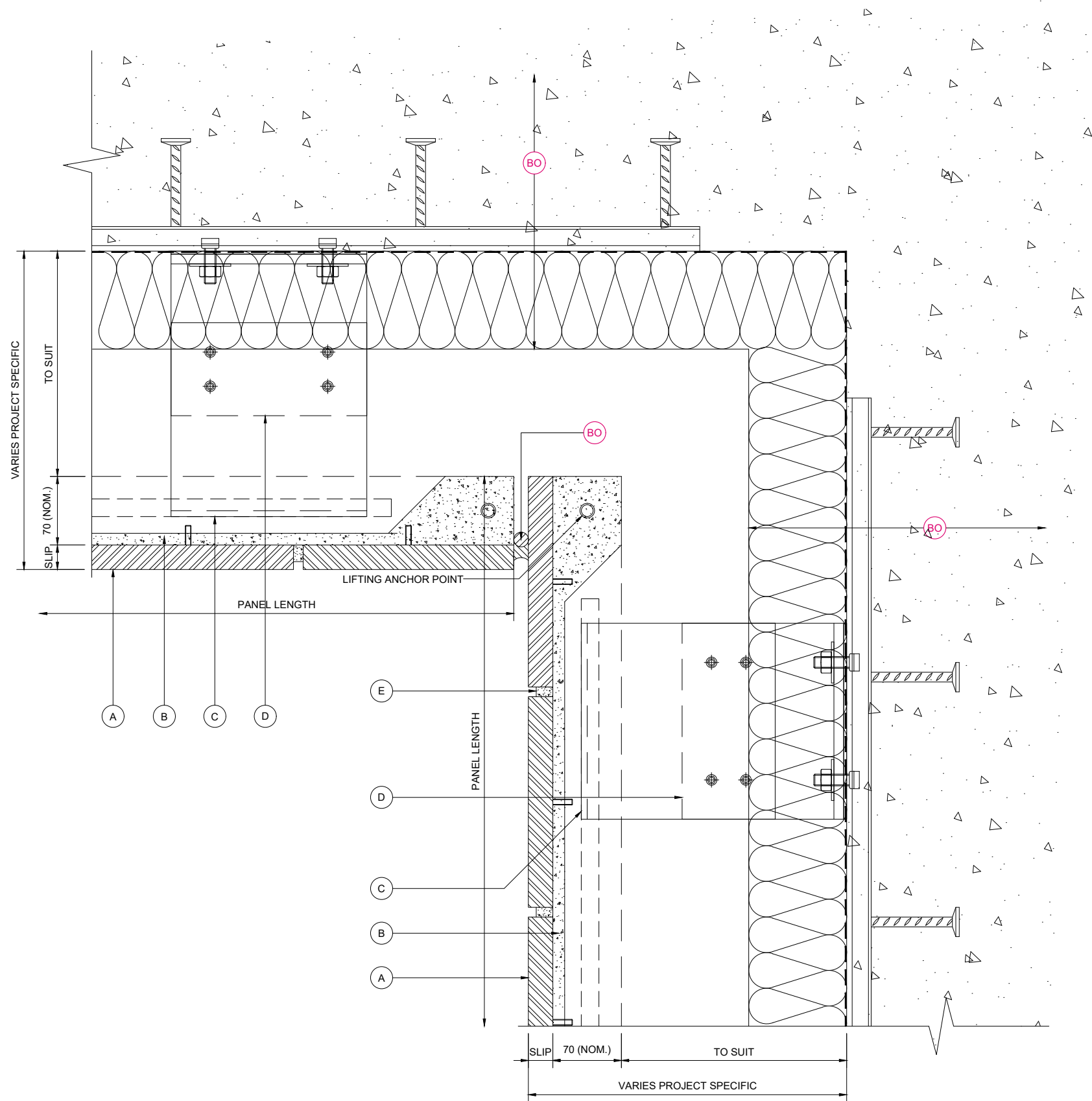
Drawing Title :

INTERNAL CORNER DETAIL /  
BASE BRACKETS

Scale : 1 : 5  
Checked : RAC  
Date : 17/01/20  
Drawn : EJR  
Date : 17/01/20

Size Drawing No. Rev.  
A3 NOR-M4G-D08

NOTE:  
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INTERNAL CORNER DETAIL

KEY COMPONENT LEGEND

- A BRICK SLIP
- B NORSKREEN® M4 SYSTEM
- C STAINLESS STEEL SUPPORT BRACKET
- D ALUMINIUM SUPPORT ANGLE
- E HYDRAULIC LIME POINTING - RECESSED JOINTS TYPICAL, OTHER OPTIONS AVAILABLE

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- GLAZING SYSTEMS AND SEALS
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Rev. Date By Comments

Drawing Status :

FOR INFORMATION

Material :

NORSKREEN® M4

G SERIES WITH BRICK SLIPS  
- CAST IN CHANNEL



Ibstock Telling GRC Ltd  
Unit 4E  
Station Road  
Four Ashes  
Wolverhampton  
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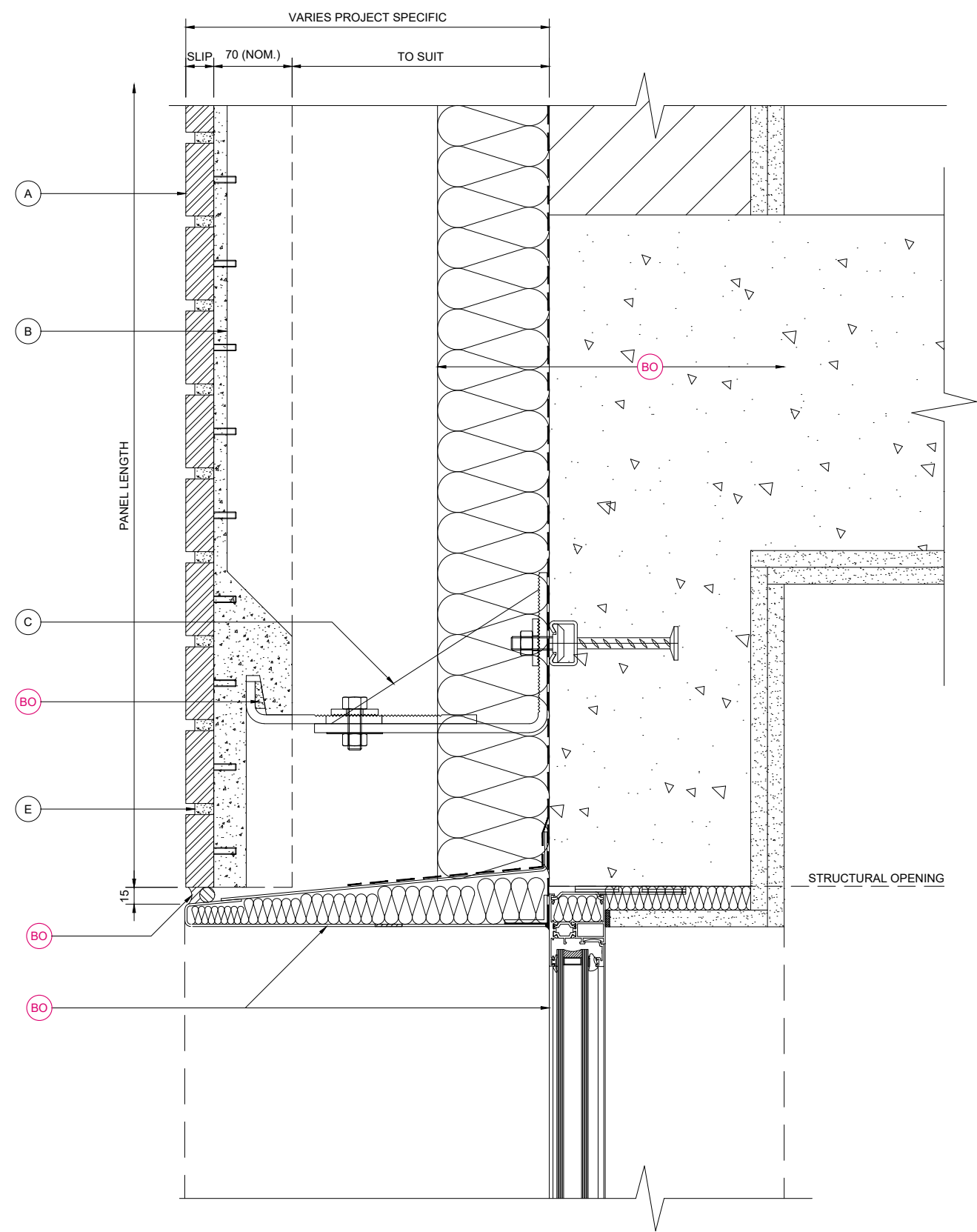
Do not scale from this drawing. If in doubt ask

Drawing Title :

INTERNAL CORNER DETAIL /  
TOP RESTRAINTS

Scale : 1 : 5  
Checked : RAC  
Date : 17/01/20  
Drawn : EJR  
Date : 17/01/20

Size Drawing No. Rev.  
A3 NOR-M4G-D09



NOTE:  
THESE STANDARD DETAILS DO NOT  
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WINDOW HEAD DETAIL

SEE NOR-M4G D17 FOR PANEL RETURN OPTION

KEY COMPONENT LEGEND

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Rev.	Date	By	Comments
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Drawing Status :

FOR INFORMATION

Material :

NORSKREEN® M4

G SERIES WITH BRICK SLIPS  
- CAST IN CHANNEL



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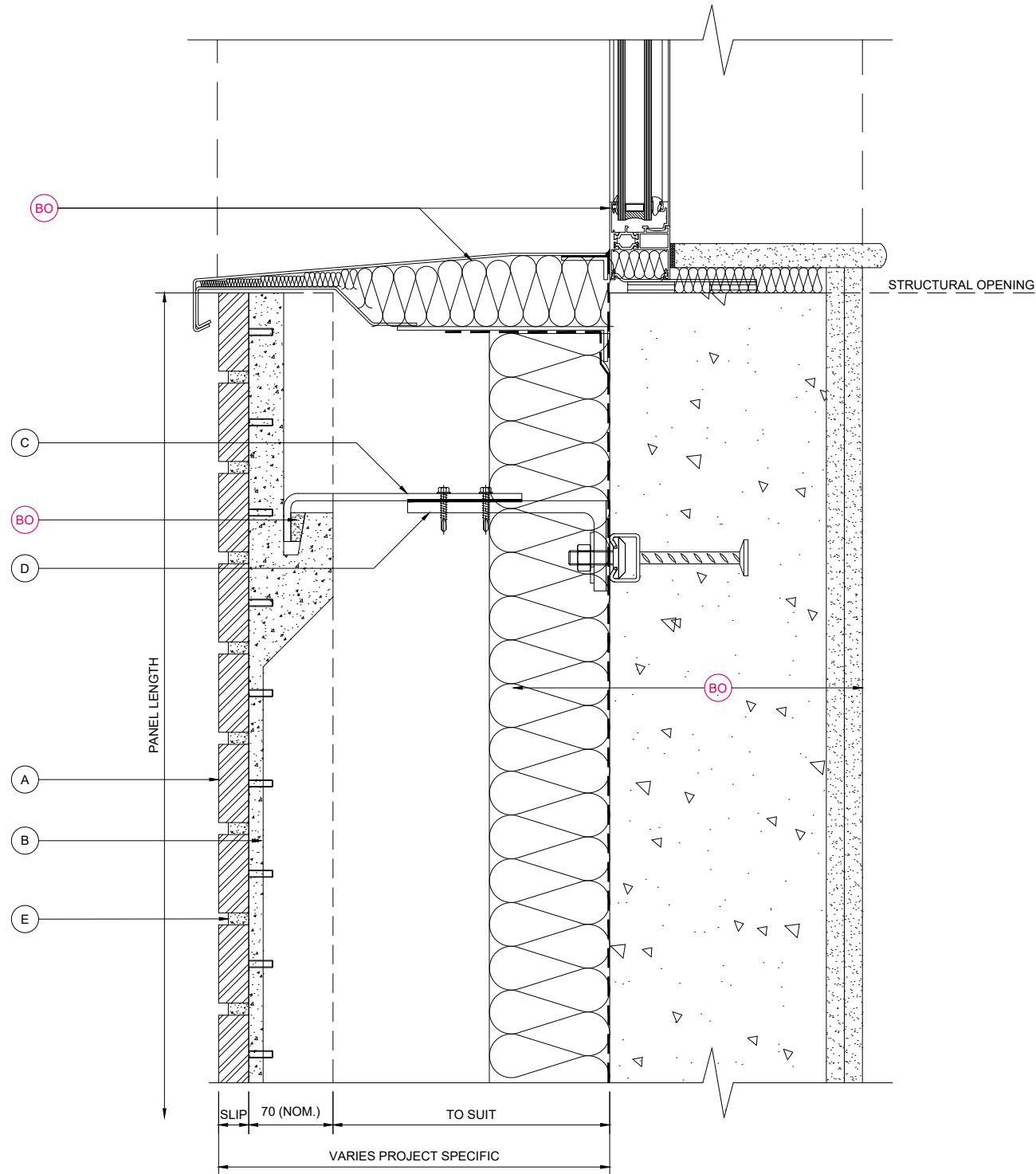
Drawing Title :

WINDOW HEAD DETAIL WITH  
FLASHING

Scale :	Checked : RAC	Drawn : EJR
1 : 5	Date : 17/01/20	Date : 17/01/20

Size	Drawing No.	Rev.
A3	NOR-M4G-D10	

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WINDOW CILL DETAIL

KEY COMPONENT LEGEND

- (A) BRICK SLIP
- (B) NORSKREEN® M4 SYSTEM
- (C) STAINLESS STEEL SUPPORT BRACKET
- (D) ALUMINIUM SUPPORT ANGLE
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Drawing Title :

WINDOW CILL DETAIL

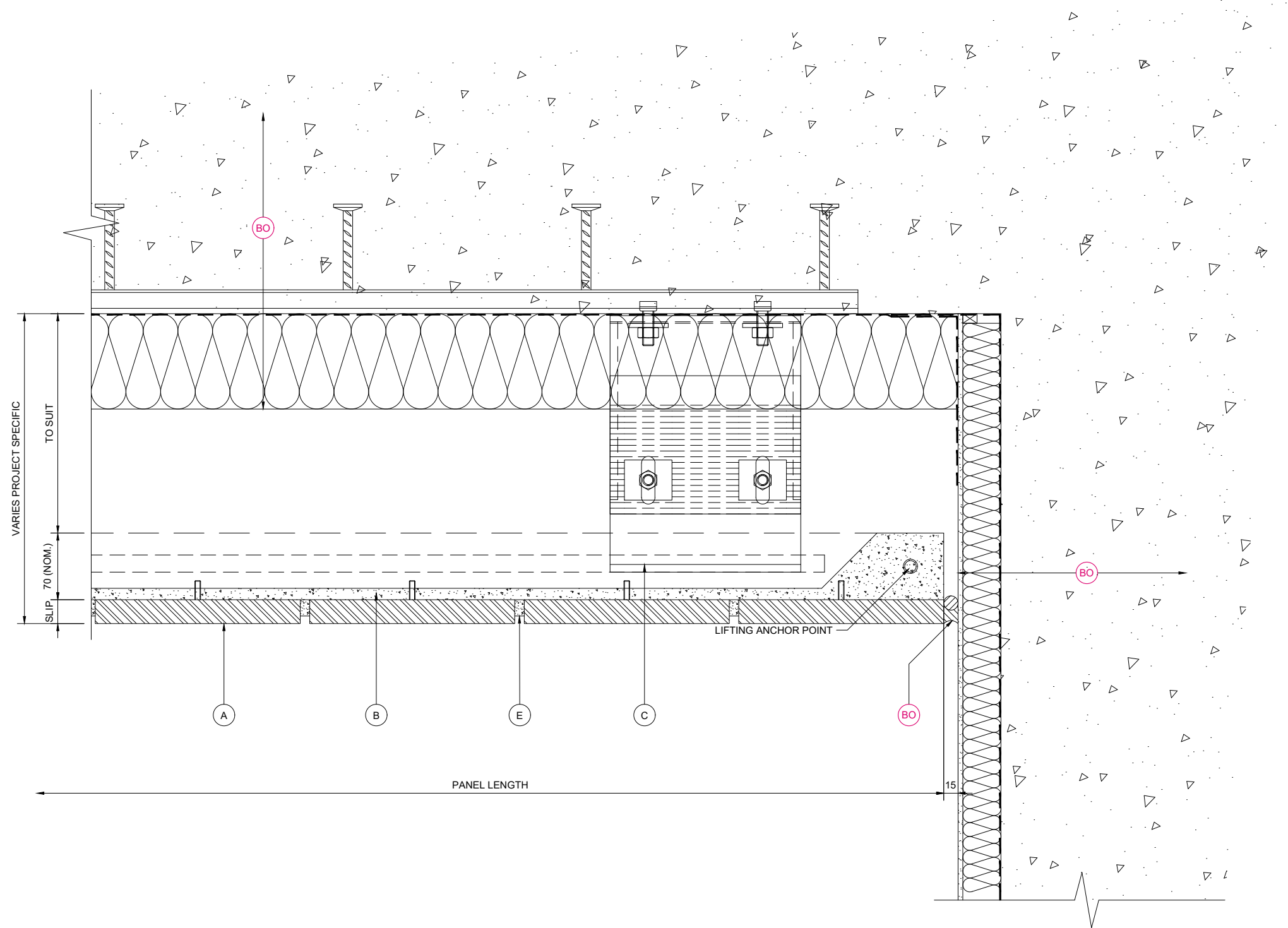
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Size	Drawing No.	Rev.
A3	NOR-M4G-D11	





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CLADDING ABUTMENT DETAIL

KEY COMPONENT LEGEND

- (A) BRICK SLIP
  - (B) NORSKREEN® M4 SYSTEM
  - (C) STAINLESS STEEL SUPPORT BRACKET
  - (D) ALUMINIUM SUPPORT ANGLE
  - (E) HYDRAULIC LIME POINTING - RECESSED JOINTS TYPICAL, OTHER OPTIONS AVAILABLE
- (BO) INDICATIVE FINISHES NOT BY TELLING Eg :
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  - SUBSTRATE FIXINGS
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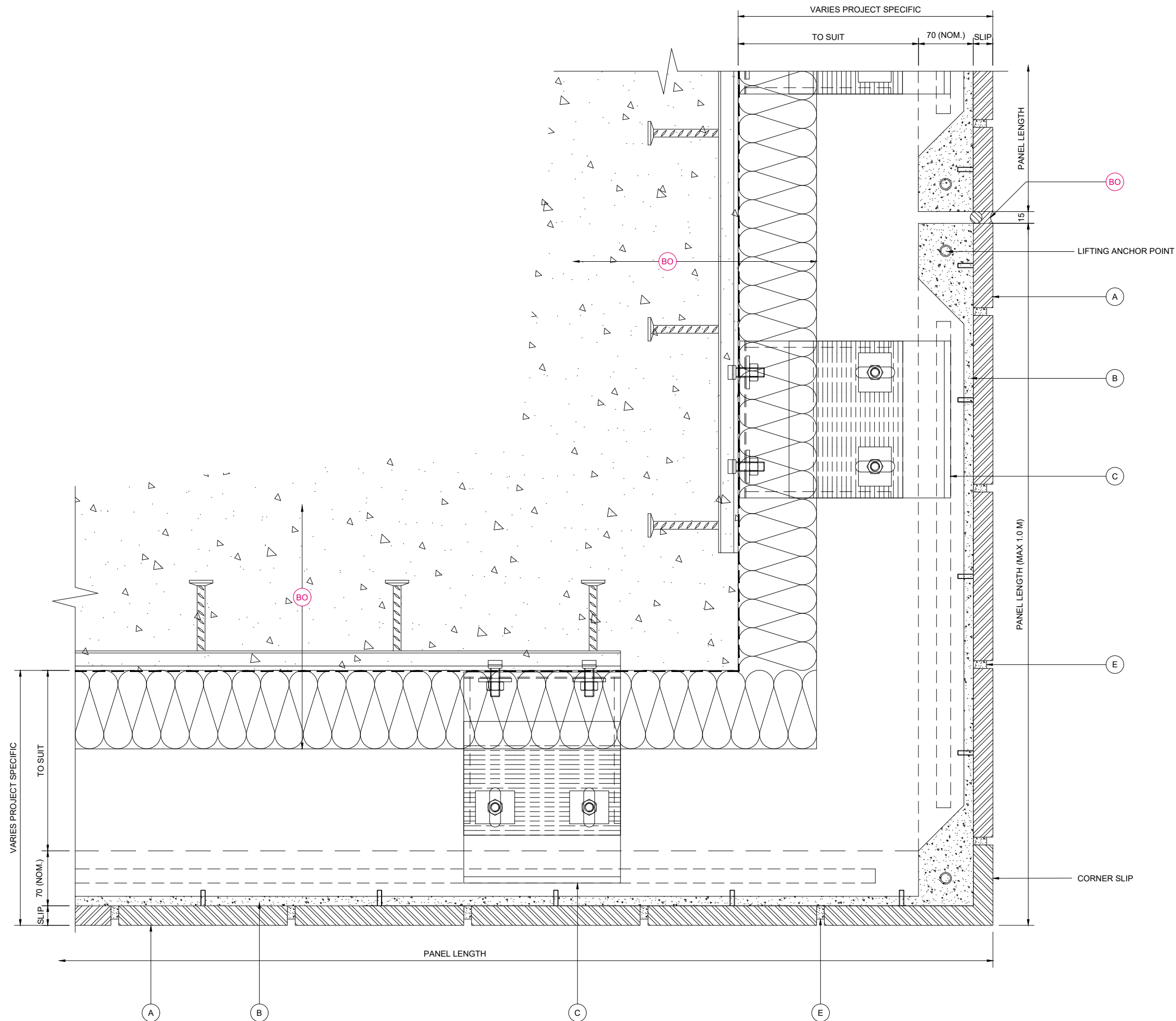
Drawing Title :

CLADDING ABUTMENT  
INTERNAL CORNER DETAIL /  
BASE BRACKETS

Scale :	Checked : RAC	Drawn : EJR
1 : 5	Date : 17/01/20	Date : 17/01/20

Size	Drawing No.	Rev.
A3	NOR-M4G-D13	





NOTE:  
THESE STANDARD DETAILS DO NOT  
INCORPORATE FIRE BARRIER  
REQUIREMENTS AROUND WINDOW  
OPENINGS AND FLOOR SLABS.  
THESE INTERFACING  
REQUIREMENTS MUST BE  
REVIEWED WITH THE LOCAL FIRE  
INSPECTOR BEFORE FINALISATION  
OF DETAILS.

EXTERNAL CORNER PANEL DETAIL

KEY COMPONENT LEGEND

- A BRICK SLIP
- B NORSKREEN® M4 SYSTEM
- C STAINLESS STEEL SUPPORT BRACKET
- D ALUMINIUM SUPPORT ANGLE
- E HYDRAULIC LIME POINTING - RECESSED JOINTS TYPICAL, OTHER OPTIONS AVAILABLE

BO INDICATIVE FINISHES NOT BY TELLING Eg :

- JOINT SEALANTS/ BACKING ROD
- COMPRIBAND JOINT BACKING
- SOLID PACKERS / ISOLATION PADS
- SUBSTRATE FIXINGS
- INSULATION
- BREATHER MEMBRANE
- CEMENT PARTICLE / LINING BOARD
- STEEL FRAMING SYSTEM
- INTERNAL FINISHES
- GLAZING SYSTEMS AND SEALS
- CLOSURE TRIMS / FLASHINGS

\* BRICK SLIPS CUT FROM REAL BRICK HAVE MINIMUM THICKNESS OF 25MM. EXTRUDED BRICK SLIPS HAVE A MINIMUM THICKNESS OF 15MM

Rev.	Date	By	Comments
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Drawing Status :

FOR INFORMATION

Material :

NORSKREEN® M4

G SERIES WITH BRICK SLIPS  
- CAST IN CHANNEL



Ibstock Telling GRC Ltd  
Unit 4E  
Station Road  
Four Ashes  
Wolverhampton  
WV10 7DB  
Tel : 01902 797 700  
Fax : 01902 797 720

Do not scale from this drawing. If in doubt ask

Drawing Title :

EXTERNAL CORNER PANEL  
DETAIL / BASE BRACKETS

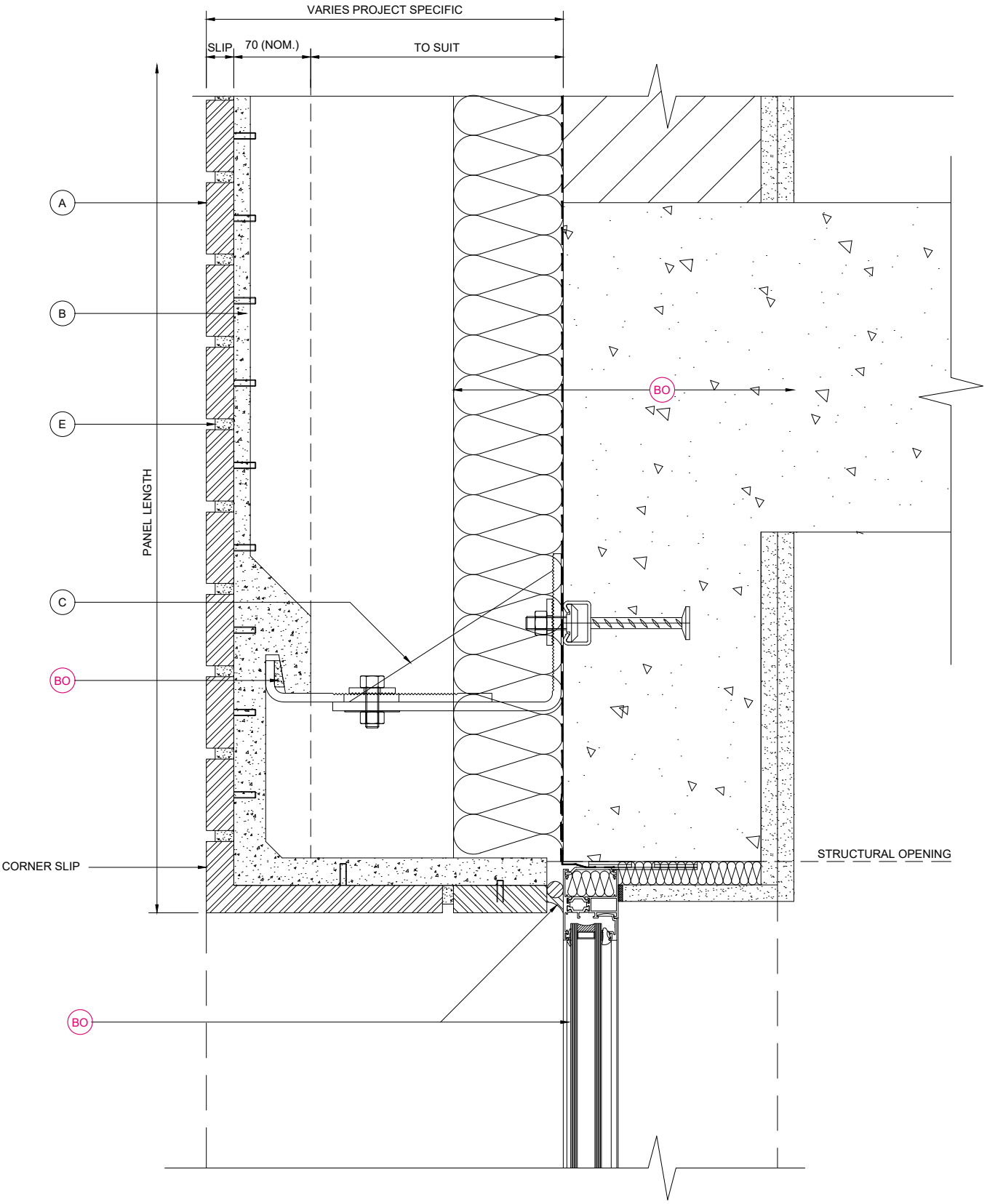
Scale :	Checked : RAC	Drawn : EJR
1 : 5	Date : 17/01/20	Date : 17/01/20

Size	Drawing No.	Rev.
A3	NOR-M4G-D15	





NOTE:  
THESE STANDARD DETAILS DO NOT  
INCORPORATE FIRE BARRIER  
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REQUIREMENTS MUST BE  
REVIEWED WITH THE LOCAL FIRE  
INSPECTOR BEFORE FINALISATION  
OF DETAILS.



WINDOW HEAD WITH RETURN DETAIL

KEY COMPONENT LEGEND

- (A) BRICK SLIP
- (B) NORSKREEN® M4 SYSTEM
- (C) STAINLESS STEEL SUPPORT BRACKET
- (D) ALUMINIUM SUPPORT ANGLE
- (E) HYDRAULIC LIME POINTING - RECESSED JOINTS TYPICAL, OTHER OPTIONS AVAILABLE

- (BO) INDICATIVE FINISHES NOT BY TELLING Eg :
- JOINT SEALANTS/ BACKING ROD
  - COMPRIBAND JOINT BACKING
  - SOLID PACKERS / ISOLATION PADS
  - SUBSTRATE FIXINGS
  - INSULATION
  - BREATHER MEMBRANE
  - CEMENT PARTICLE / LINING BOARD
  - STEEL FRAMING SYSTEM
  - INTERNAL FINISHES
  - GLAZING SYSTEMS AND SEALS
  - CLOSURE TRIMS / FLASHINGS

\* BRICK SLIPS CUT FROM REAL BRICK HAVE MINIMUM THICKNESS OF 25MM. EXTRUDED BRICK SLIPS HAVE A MINIMUM THICKNESS OF 15MM

Rev.	Date	By	Comments
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Drawing Status :

FOR INFORMATION

Material :

NORSKREEN® M4

G SERIES WITH BRICK SLIPS  
- CAST IN CHANNEL



Ibstock Telling GRC Ltd  
Unit 4E  
Station Road  
Four Ashes  
Wolverhampton  
WV10 7DB

Tel : 01902 797 700  
Fax : 01902 797 720

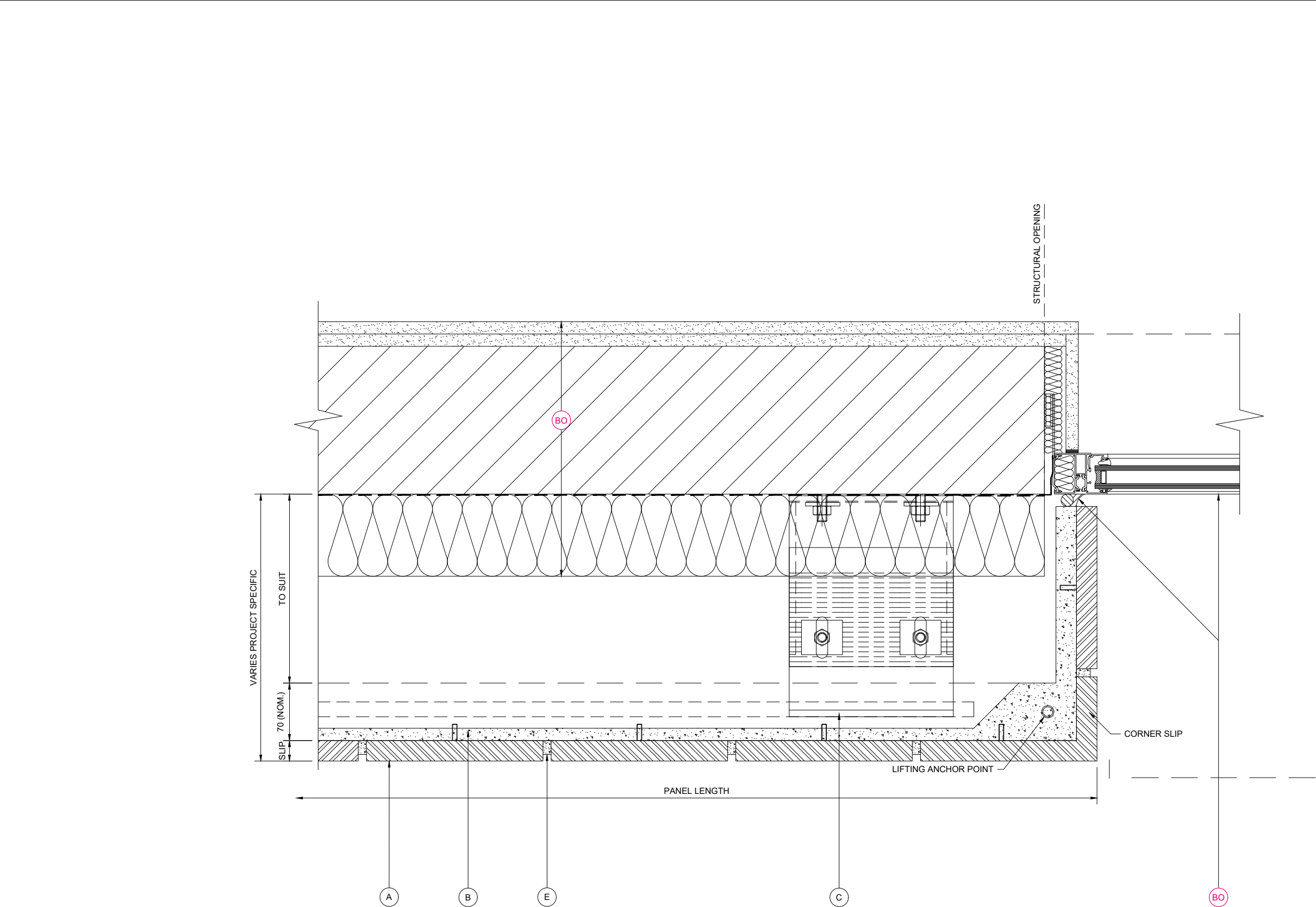
Do not scale from this drawing. If in doubt ask

Drawing Title :

WINDOW HEAD PANEL  
RETURN DETAIL

Scale :	Checked : RAC	Drawn : EJR
1 : 5	Date : 17/01/20	Date : 17/01/20

Size	Drawing No.	Rev.
A3	NOR-M4G-D17	



NOTE:  
THESE STANDARD DETAILS DO NOT  
INCORPORATE FIRE BARRIER  
REQUIREMENTS AROUND WINDOW  
OPENINGS AND FLOOR SLABS.  
THESE INTERFACING  
REQUIREMENTS MUST BE  
REVIEWED WITH THE LOCAL FIRE  
INSPECTOR BEFORE FINALISATION  
OF DETAILS.

WINDOW HEAD WITH RETURN DETAIL

KEY COMPONENT LEGEND

- (A) BRICK SLIP
- (B) NORSKREEN® M4 SYSTEM
- (C) STAINLESS STEEL SUPPORT BRACKET
- (D) ALUMINIUM SUPPORT ANGLE
- (E) HYDRAULIC LIME POINTING - RECESSED JOINTS TYPICAL, OTHER OPTIONS AVAILABLE

(BO) INDICATIVE FINISHES NOT BY TELLING Eg :

- JOINT SEALANTS/ BACKING ROD
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- SOLID PACKERS / ISOLATION PADS
- SUBSTRATE FIXINGS
- INSULATION
- BREATHER MEMBRANE
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- STEEL FRAMING SYSTEM
- INTERNAL FINISHES
- GLAZING SYSTEMS AND SEALS
- CLOSURE TRIMS / FLASHINGS

\* BRICK SLIPS CUT FROM REAL BRICK HAVE MINIMUM THICKNESS OF 25MM. EXTRUDED BRICK SLIPS HAVE A MINIMUM THICKNESS OF 15MM

Rev.	Date	By	Comments
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Drawing Status :

FOR INFORMATION

Material :

NORSKREEN® M4

G SERIES WITH BRICK SLIPS  
- CAST IN CHANNEL



Ibstock Telling GRC Ltd  
Unit 4E  
Station Road  
Four Ashes  
Wolverhampton  
WV10 7DB

Tel : 01902 797 700  
Fax : 01902 797 720

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Drawing Title :

WINDOW REVEAL PANEL  
RETURN DETAIL

Scale :	Checked : RAC	Drawn : EJR
1 : 5	Date : 17/01/20	Date : 17/01/20

Size	Drawing No.	Rev.
A3	NOR-M4G-D18	