

KEY	COMPONENT	LEGEND

- B NORSKREEN® M4 SYSTEM
- C STAINLESS STEEL SUPPORT BRACKET
- D ALUMINIUM SUPPORT ANGLE

HYDRAULIC LIME POINTING -RECESSED JOINTS TYPICAL, OTHER OPTIONS AVAILABLE

- BO INDICATIVE FINISHES NOT BY TELLING Eg :
 - JOINT SEALANTS/ BACKING ROD
 - COMPRIBAND JOINT BACKING
 - SOLID PACKERS / ISOLATION PADS
 - SUBSTRATE FIXINGS
 - INSULATION
 - BREATHER MEMBRANE
 - CEMENT PARTICLE / LINING BOARD
 - STEEL FRAMING SYSTEM
 - INTERNAL FINISHES
 - GLAZING SYSTEMS AND SEALS
 - CLOSURE TRIMS / FLASHINGS

* BRICK SLIPS CUT FROM REAL BRICK HAVE MINIMUM THICKNESS OF 25MM. EXTRUDED BRICK SLIPS HAVE A MINIMUM THICKNESS OF 15MM

Rev. Date By Comments
Drawing Status :

FOR INFORMATION

NORSKREEN® M4 G SERIES - WITH BRICK SLIPS SUPPORT BRACKETS TO CAST IN CHANNEL



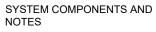
Ibstock Telling GRC Ltd Unit 4E Station Road Four Ashes Wolverhampton

Tel: 01902 797 700 Fax: 01902 797 720

Do not scale from this drawing. If in doubt ask

Drawing Title :

WV10 7DB



Scale : NTS		Checked : RAC		Drawn : EJR	
		Date :	17/01/20	Date : 17/01/20	
Size	Drawing No.			Rev.	
A3 NOR-M4G-INDEX					

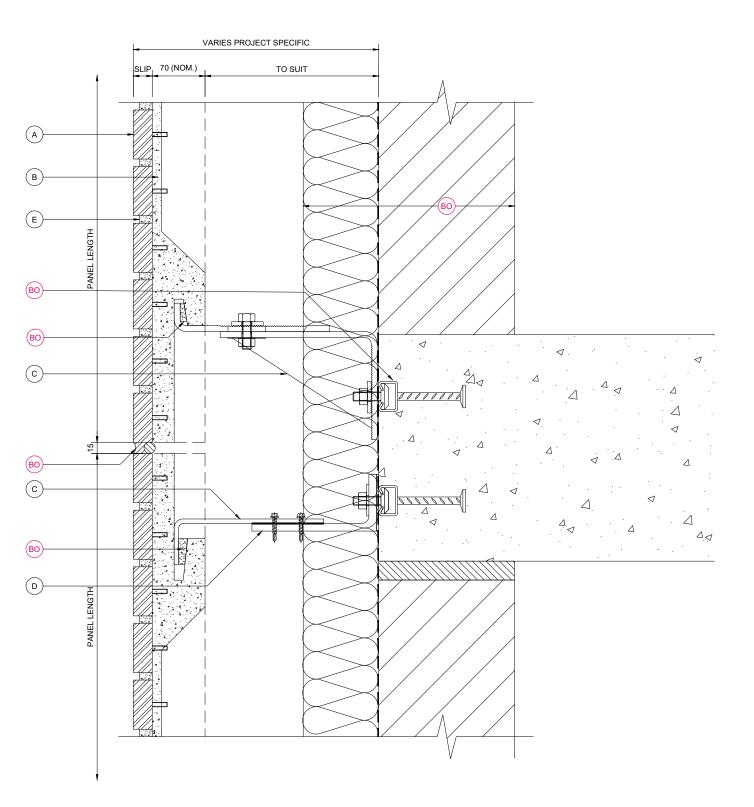
ALL SUPPORT BRACKETS PROJECT DEPENDENT AUSTENITIC STAINLESS STEEL OR G275S POST GALVANISED STEEL

> PRE MIXED POINTING MORTAR TO JOINTS VARIOUS COLOURS AVAILABLE

BRICK SELECTION PROJECT SPECIFIC FACTORY APPLIED USING MECHANICAL FIXINGS

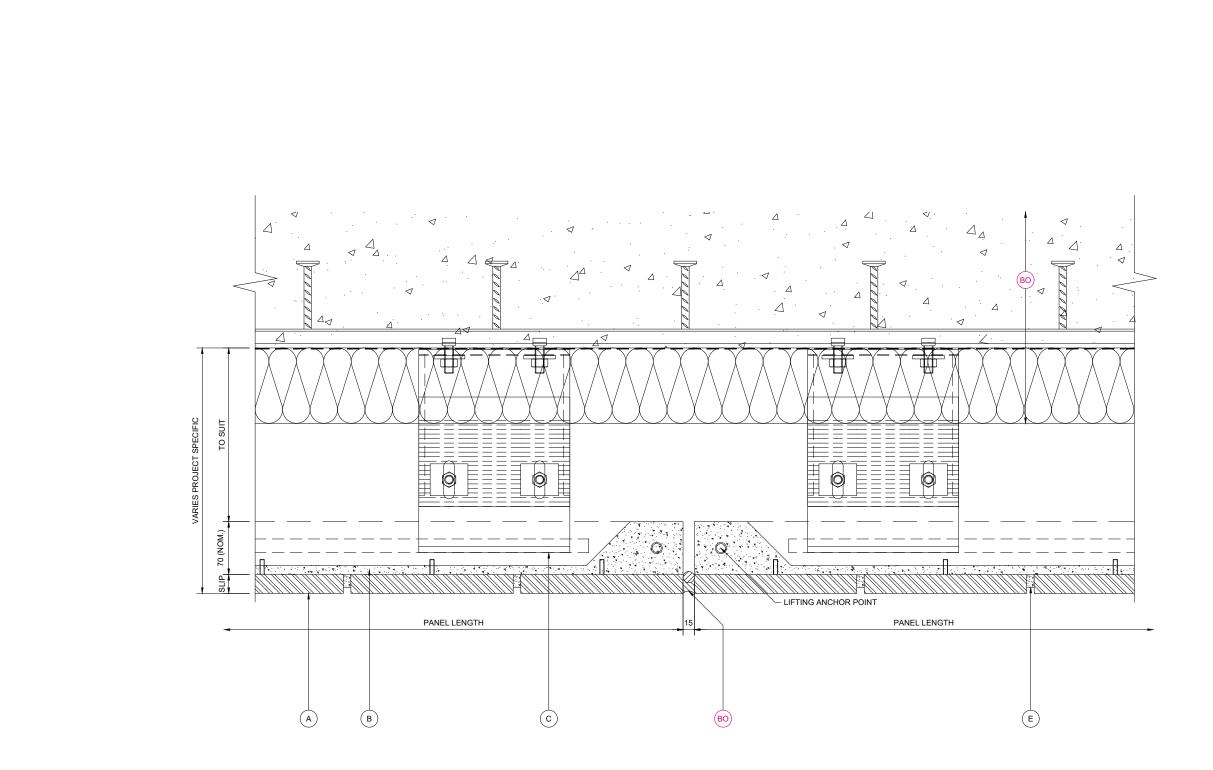
> DOW CORNING 756 FOR POROUS SUBSTRATES OR SIMILAR

FINISHES / NOTES



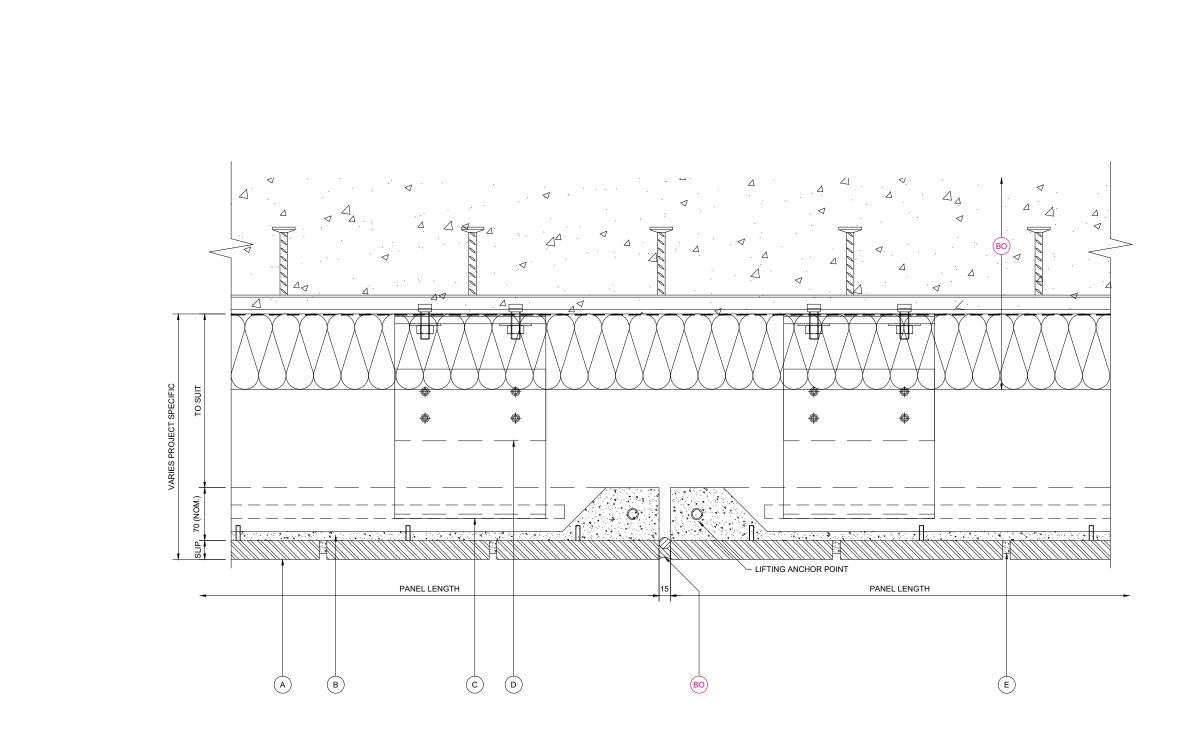
VERTICAL SECTION

KEY COMPONENT LEGEND	
BRACKET	
D ALUMINIUM SUPPORT ANGLE	
E HYDRAULIC LIME POINTING - RECESSED JOINTS TYPICAL, OTHER OPTIONS AVAILABLE	
INDICATIVE FINISHES NOT BY TELLING Eg : JOINT SEALANTS/ BACKING ROD COMPRIBAND JOINT BACKING SOLID PACKERS / ISOLATION PADS SUBSTRATE FIXINGS INSULATION BREATHER MEMBRANE CEMENT PARTICLE / LINING BOARD STEEL FRAMING SYSTEM	
INTERNAL FINISHES	
GLAZING SYSTEMS AND SEALS CLOSURE TRIMS / FLASHINGS	
* BRICK SLIPS CUT FROM REAL BRICK HAVE MINIMUM THICKNESS OF 25MM. EXTRUDED BRICK SLIPS HAVE A MINIMUM THICKNESS OF 15MM	
Rev. Date By Comments Drawing Status :	
FOR INFORMATION	
Material : NORSKREEN® M4	
G SERIES WITH BRICK SLIPS - CAST IN CHANNEL	
Ibstock Telling GRC Ltd Unit 4E Station Road Four Ashes Wolverhampton Tel: 01902 797 700 WV10 7DB Tax: 01902 797 720	
Do not scale from this drawing. If in doubt ask	
Drawing Title : VERTICAL SECTION THROUGH SLAB EDGE	
Scale : Checked : RAC Drawn : EJR 1 : 5 Date : 17/01/20 Date : 17/01/20	
Size Drawing No. Rev.	



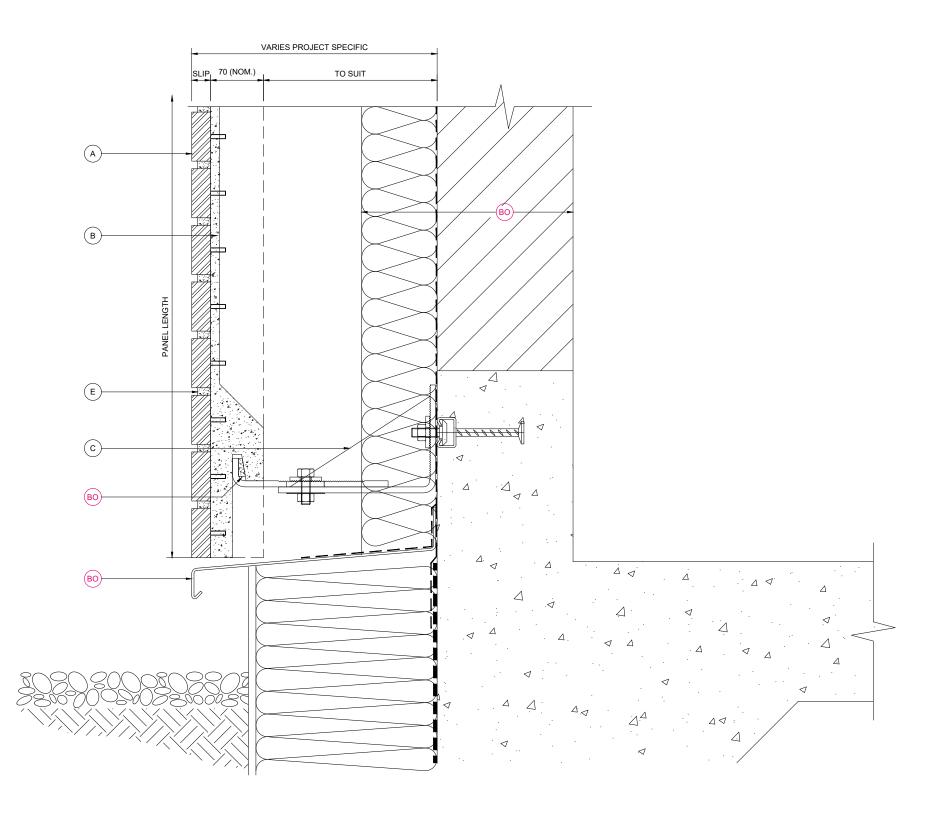
HORIZONTAL SECTION

KEY COMPONENT LEGEND		
A BRICK SLIP		
B NORSKREEN® M4 SYSTEM		
C BRACKET		
D ALUMINIUM SUPPORT ANGLE		
E HYDRAULIC LIME POINTING - RECESSED JOINTS TYPICAL, OTHER OPTIONS AVAILABLE		
BO INDICATIVE FINISHES NOT BY TELLING Eg :		
JOINT SEALANTS/ BACKING ROD		
COMPRIBAND JOINT BACKING		
SOLID PACKERS / ISOLATION PADS		
INSULATION		
BREATHER MEMBRANE		
CEMENT PARTICLE / LINING		
BOARD STEEL FRAMING SYSTEM		
INTERNAL FINISHES		
GLAZING SYSTEMS AND SEALS		
CLOSURE TRIMS / FLASHINGS		
* BRICK SLIPS CUT FROM REAL BRICK HAVE MINIMUM THICKNESS OF 25MM. EXTRUDED BRICK SLIPS HAVE A MINIMUM THICKNESS OF 15MM		
Rev. Date By Comments Drawing Status :		
FOR INFORMATION		
Material : NORSKREEN® M4		
G SERIES WITH BRICK SLIPS - CAST IN CHANNEL		
Ibstock Telling GRC Ltd Unit 4E Station Road Four Ashes Wolverhampton Tel: 01902 797 700 WV10 7DB Tex: 01902 797 720		
Do not scale from this drawing. If in doubt ask		
Drawing Title : HORIZONTAL SECTION THROUGH SLAB EDGE / BASE BRACKETS		
Scale : Checked : RAC Drawn : EJR 1:5 Date : 17/01/20 Date : 17/01/20		
Size Drawing No. Rev. A3 NOR-M4G-D02		



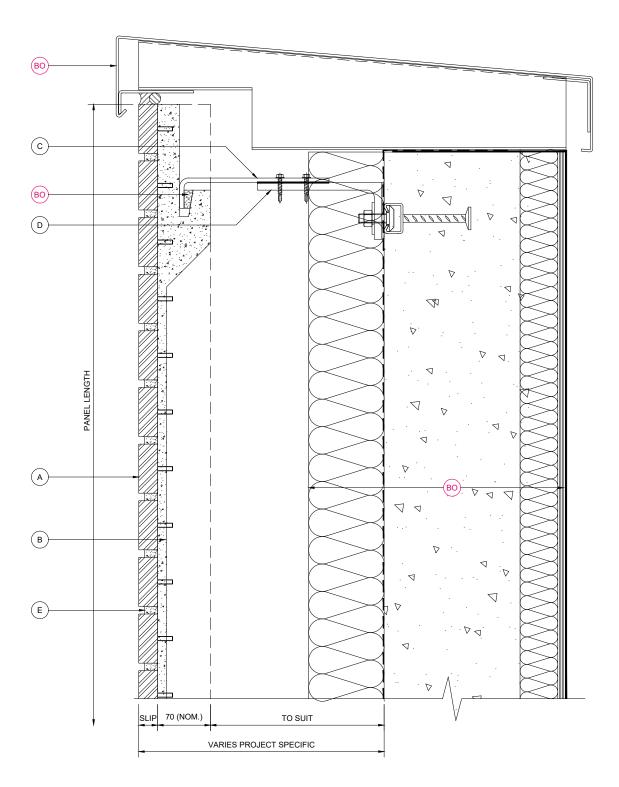
HORIZONTAL SECTION

KEY COMPONENT LEGEND
B NORSKREEN® M4 SYSTEM
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D ALUMINIUM SUPPORT ANGLE
E HYDRAULIC LIME POINTING - RECESSED JOINTS TYPICAL, OTHER OPTIONS AVAILABLE
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COMPRIBAND JOINT BACKING
SOLID PACKERS / ISOLATION PADS
SUBSTRATE FIXINGS
INSULATION
BREATHER MEMBRANE
CEMENT PARTICLE / LINING BOARD
STEEL FRAMING SYSTEM
INTERNAL FINISHES
GLAZING SYSTEMS AND SEALS
CLOSURE TRIMS / FLASHINGS
* BRICK SLIPS CUT FROM REAL BRICK HAVE MINIMUM THICKNESS OF 25MM. EXTRUDED BRICK SLIPS
HAVE A MINIMUM THICKNESS OF 15MM
Rev. Date By Comments Drawing Status :
FOR INFORMATION
Material :
NORSKREEN® M4
G SERIES WITH BRICK SLIPS - CAST IN CHANNEL
Telling
Ibstock Telling GRC Ltd Unit 4E
Station Road Four Ashes
Wolverhampton Tel : 01902 797 700 WV10 7DB Fax : 01902 797 720
Do not scale from this drawing. If in doubt ask
Drawing Title :
HORIZONTAL SECTION THROUGH SLAB EDGE / TOP
RESTRAINTS
Scale : Checked : RAC Drawn : EJR 1:5 Date : 17/01/20 Date : 17/01/20
Size Drawing No. Rev.
A3 NOR-M4G-D03



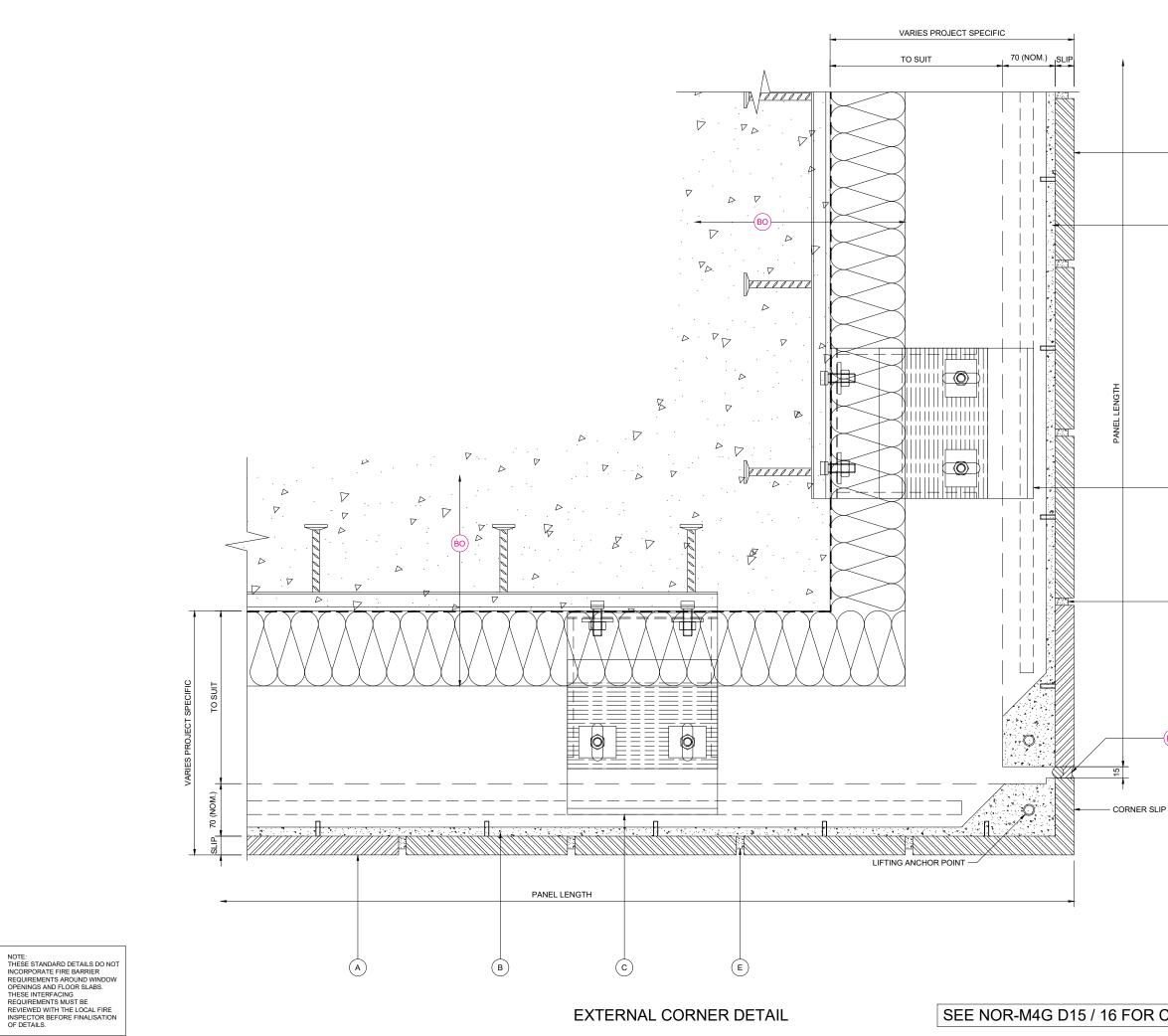
BASE DETAIL

KEY COMPONENT LEGEND		
A BRICK SLIP		
STAINLESS STEEL SUPPORT		
BRACKET		
E HYDRAULIC LIME POINTING - RECESSED JOINTS TYPICAL, OTHER OPTIONS AVAILABLE		
BO INDICATIVE FINISHES NOT BY TELLING Eg :		
JOINT SEALANTS/ BACKING ROD		
COMPRIBAND JOINT BACKING		
SOLID PACKERS / ISOLATION PADS		
SUBSTRATE FIXINGS		
INSULATION BREATHER MEMBRANE		
CEMENT PARTICLE / LINING		
BOARD		
STEEL FRAMING SYSTEM		
INTERNAL FINISHES GLAZING SYSTEMS AND SEALS		
CLOSURE TRIMS / FLASHINGS		
* BRICK SLIPS CUT FROM REAL BRICK HAVE MINIMUM THICKNESS OF 25MM. EXTRUDED BRICK SLIPS HAVE A MINIMUM THICKNESS OF 15MM		
Rev. Date By Comments Drawing Status :		
FOR INFORMATION		
Material : NORSKREEN® M4		
G SERIES WITH BRICK SLIPS		
- CAST IN CHANNEL		
Ibstock Telling		
Unit 4E Station Road Four Ashes Wolverhampton Tel : 01902 797 700 WV10 7DB Fax : 01902 797 720		
Do not scale from this drawing. If in doubt ask		
Drawing Title : BASE DETAIL		
Scale : Checked : RAC Drawn : EJR		
1:5 Date: 17/01/20 Date: 17/01/20		
Size Drawing No. Rev.		



PARAPET DETAIL

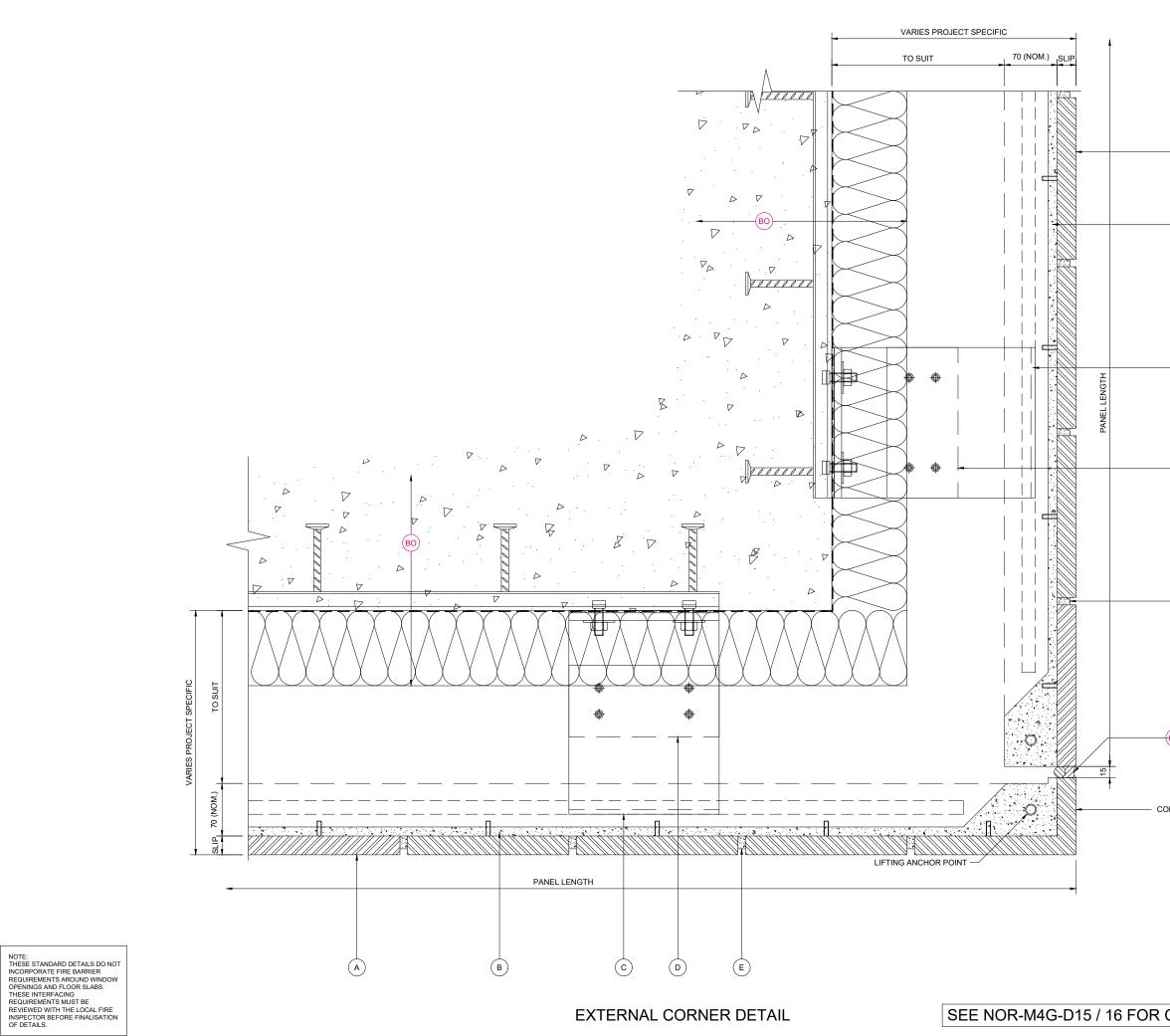
KEY COMPONENT LEGEND	
A BRICK SLIP	
C BRACKET	
D ALUMINIUM SUPPORT ANGLE	
E HYDRAULIC LIME POINTING - RECESSED JOINTS TYPICAL, OTHER OPTIONS AVAILABLE	
BO INDICATIVE FINISHES NOT BY TELLING Eg : JOINT SEALANTS/ BACKING ROD	
COMPRIBAND JOINT BACKING	
SOLID PACKERS / ISOLATION PADS	
SUBSTRATE FIXINGS	
INSULATION	
BREATHER MEMBRANE	
CEMENT PARTICLE / LINING BOARD	
STEEL FRAMING SYSTEM	
INTERNAL FINISHES	
GLAZING SYSTEMS AND SEALS	
CLOSURE TRIMS / FLASHINGS	
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Rev. Date By Comments	
FOR INFORMATION Material :	
NORSKREEN® M4	
G SERIES WITH BRICK SLIPS - CAST IN CHANNEL	
Ibstock Telling GRC Ltd Unit 4E Station Road Four Ashes Wolverhampton Tel: 01902 797 700	
WV10 7DB Fax: 01902 797 720 Do not scale from this drawing. If in doubt ask	
Drawing Title : PARAPET DETAIL	
Scale : Checked : RAC Drawn : EJR	
Scale : Checked : RAC Drawn : EJR 1 : 5 Date : 17/01/20 Date : 17/01/20	
Size Drawing No. Rev.	
A3 NOR-M4G-D05	



EXTERNAL CORNER DETAIL

SEE NOR-M4G D15 / 16 FOR CO

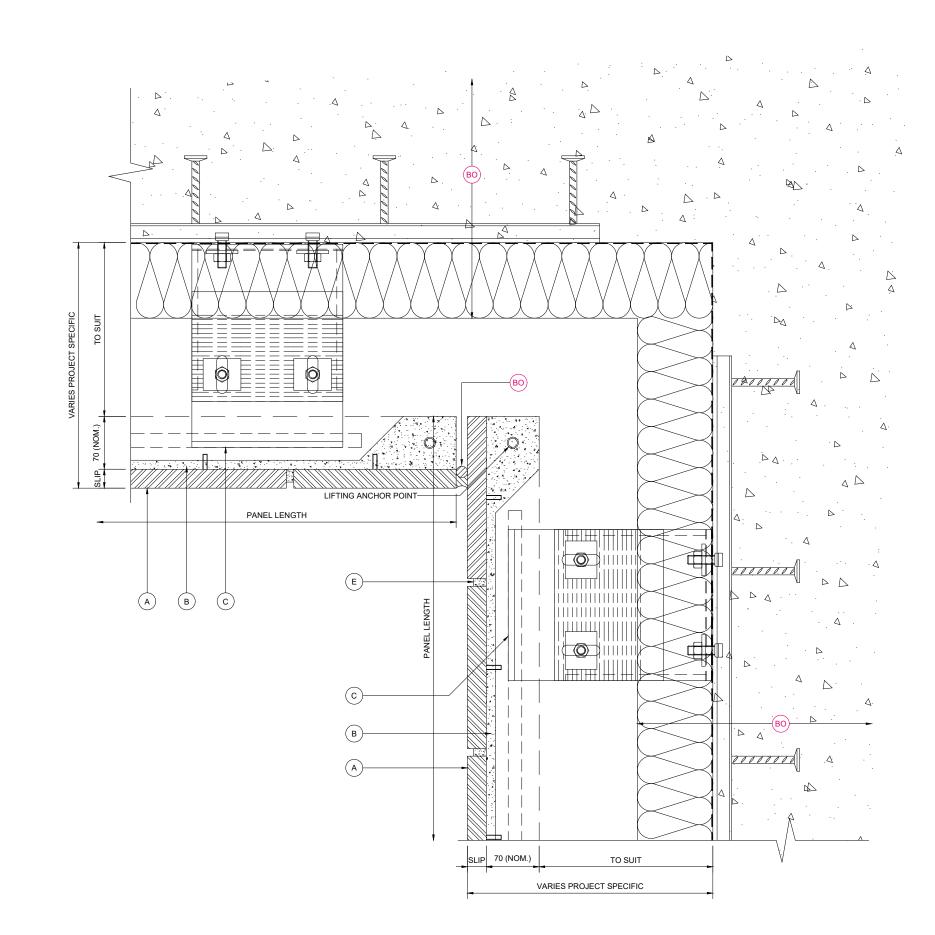
	KEY COMPONENT LEGEND
	A BRICK SLIP
	B NORSKREEN® M4 SYSTEM
	BRACKET
	D ALUMINIUM SUPPORT ANGLE
	E HYDRAULIC LIME POINTING - RECESSED JOINTS TYPICAL,
	OTHER OPTIONS AVAILABLE
-(A)-	
	BO INDICATIVE FINISHES NOT BY
	JOINT SEALANTS/ BACKING ROD
	COMPRIBAND JOINT BACKING
B	SOLID PACKERS / ISOLATION PADS
	SUBSTRATE FIXINGS
	INSULATION
	BREATHER MEMBRANE
	CEMENT PARTICLE / LINING
	BOARD
	STEEL FRAMING SYSTEM
	GLAZING SYSTEMS AND SEALS
	CLOSURE TRIMS / FLASHINGS
	* BRICK SLIPS CUT FROM REAL BRICK HAVE MINIMUM THICKNESS
	OF 25MM. EXTRUDED BRICK SLIPS HAVE A MINIMUM THICKNESS OF
	15MM
(E)	
	Rev. Date By Comments Drawing Status :
	FOR INFORMATION
	Material :
	NORSKREEN® M4
)	G SERIES WITH BRICK SLIPS
	- CAST IN CHANNEL
	A lbstock
	Telling
	Ibstock Telling GRC Ltd Unit 4E Station Road
	Ibstock Telling GRC Ltd Unit 4E Station Road Four Ashes Wolverhampton Tel: 01902 797 700
	Ibstock Telling GRC Ltd Unit 4E Station Road Four Ashes Wolverhampton Tel : 01902 797 700 WV10 7DB Fax : 01902 797 720
	Ibstock Telling GRC Ltd Unit 4E Station Road Four Ashes Wolverhampton Tel : 01902 797 700 WV10 7DB Fax : 01902 797 720 Do not scale from this drawing. If in doubt ask
	Ibstock Telling GRC Ltd Unit 4E Station Road Four Ashes Wolverhampton Tel : 01902 797 700 WV10 7DB Fax : 01902 797 720
	Ibstock Telling GRC Ltd Unit 4E Station Road Four Ashes Wolverhampton Tel : 01902 797 700 WV10 7DB Fax : 01902 797 720 Do not scale from this drawing. If in doubt ask Drawing Title :
	Ibstock Telling GRC Ltd Unit 4E Station Road Four Ashes Wolverhampton Tel : 01902 797 700 WV10 7DB Fax : 01902 797 720 Do not scale from this drawing. If in doubt ask Drawing Title : EXTERNAL CORNER DETAIL /
	Ibstock Telling GRC Ltd Unit 4E Station Road Four Ashes Wolverhampton Tel : 01902 797 700 WV10 7DB Fax : 01902 797 720 Do not scale from this drawing. If in doubt ask Drawing Title : EXTERNAL CORNER DETAIL / BASE BRACKETS Scale : Checked : RAC Drawn : EJR
RNER PANEL OPTION	Ibstock Telling GRC Ltd Unit 4E Station Road Four Ashes Wolverhampton Tel : 01902 797 700 WV10 7DB Fax : 01902 797 720 Do not scale from this drawing. If in doubt ask Drawing Title : EXTERNAL CORNER DETAIL / BASE BRACKETS



EXTERNAL CORNER DETAIL

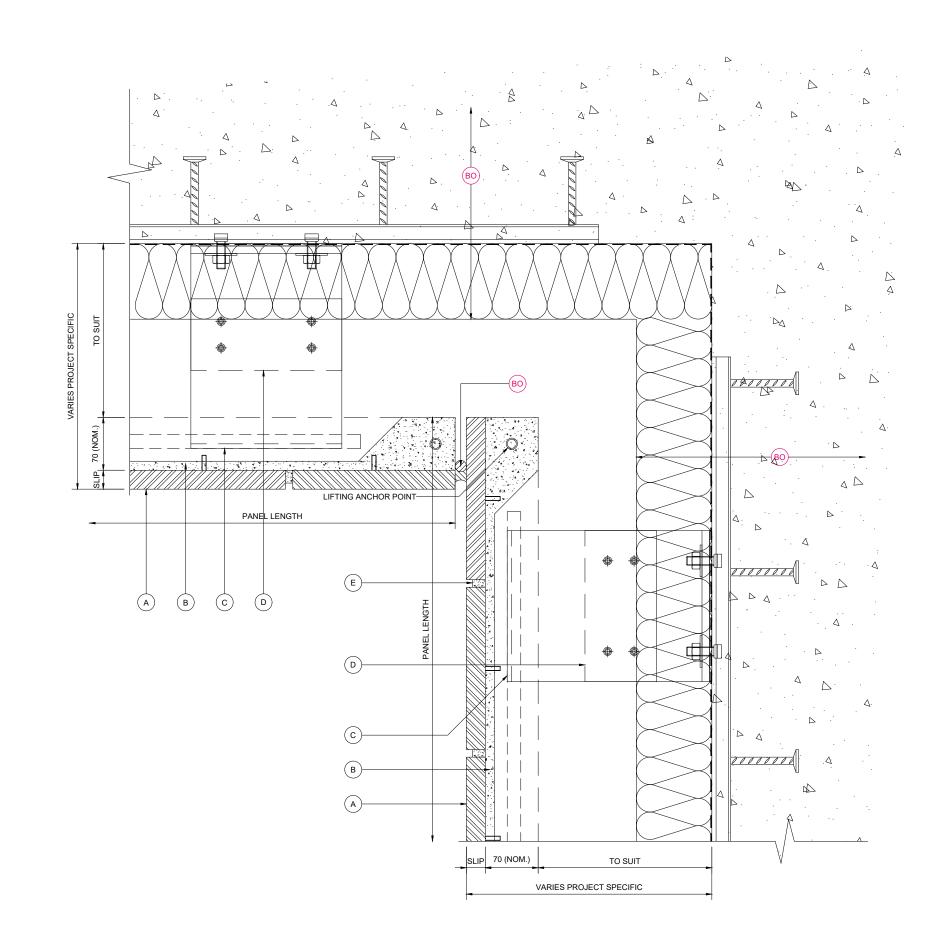
SEE NOR-M4G-D15 / 16 FOR C

	KEY COMPONENT LEGEND
	A BRICK SLIP
	B NORSKREEN® M4 SYSTEM
	C STAINLESS STEEL SUPPORT
	D ALUMINIUM SUPPORT ANGLE
	E RECESSED JOINTS TYPICAL, OTHER OPTIONS AVAILABLE
-(A)	INDICATIVE FINISHES NOT BY
	TELLING Eg :
	JOINT SEALANTS/ BACKING ROD
B	COMPRIBAND JOINT BACKING
	SOLID PACKERS / ISOLATION PADS
	INSULATION
	BREATHER MEMBRANE
	CEMENT PARTICLE / LINING BOARD
	STEEL FRAMING SYSTEM
	INTERNAL FINISHES
—(c)	GLAZING SYSTEMS AND SEALS
	CLOSURE TRIMS / FLASHINGS
	* BRICK SLIPS CUT FROM REAL
— D	BRICK HAVE MINIMUM THICKNESS OF 25MM. EXTRUDED BRICK SLIPS HAVE A MINIMUM THICKNESS OF
	15MM
—(E)	
\bigcirc	
	Rev. Date By Comments
	Material :
во	NORSKREEN® M4
	G SERIES WITH BRICK SLIPS - CAST IN CHANNEL
DRNER SLIP	
	Ibstock Telling GRC Ltd Unit 4E Station Road
	Four Ashes Wolverhampton Tel : 01902 797 700 WV10 7DB Fax : 01902 797 720
	Do not scale from this drawing. If in doubt ask
	Drawing Title :
	EXTERNAL CORNER DETAIL / TOP RESTRAINTS
	Scale : Checked : RAC Drawn : EJR
	1:5 Date: 17/01/20 Date: 17/01/20
CORNER PANEL OPTION	Size Drawing No. Rev. A3 NOR-M4G-D07



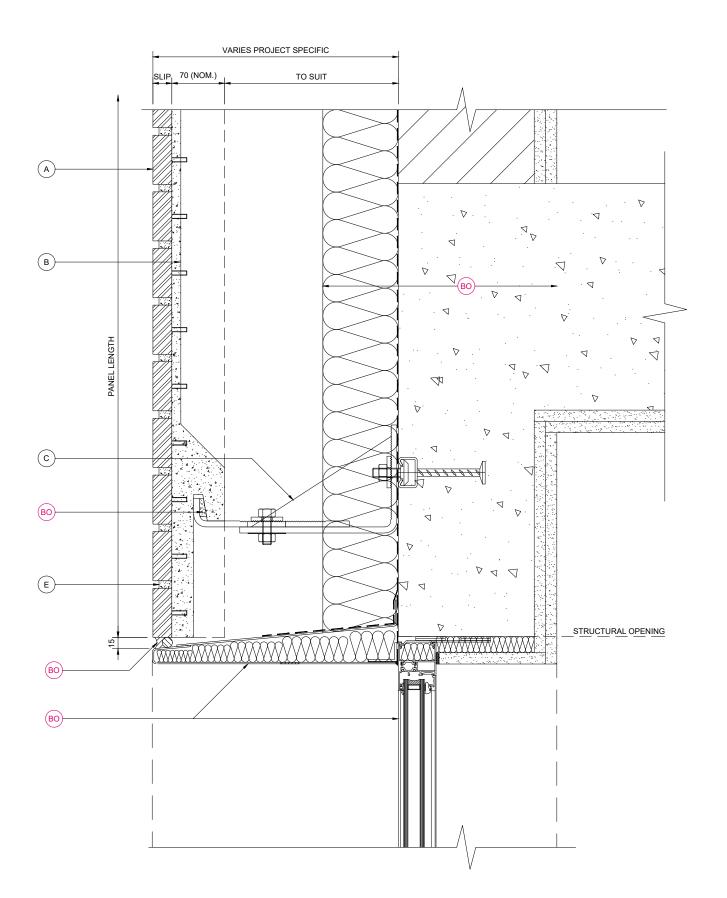
INTERNAL CORNER DETAIL

KEY COMPONENT LEGEND
B NORSKREEN® M4 SYSTEM
C BRACKET
D ALUMINIUM SUPPORT ANGLE
E HYDRAULIC LIME POINTING - RECESSED JOINTS TYPICAL, OTHER OPTIONS AVAILABLE
BO INDICATIVE FINISHES NOT BY TELLING Eg :
JOINT SEALANTS/ BACKING ROD
SOLID PACKERS / ISOLATION PADS
SUBSTRATE FIXINGS
INSULATION
BREATHER MEMBRANE
CEMENT PARTICLE / LINING
BOARD
STEEL FRAMING SYSTEM
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CLOSURE TRIMS / FLASHINGS
* BRICK SLIPS CUT FROM REAL BRICK HAVE MINIMUM THICKNESS OF 25MM. EXTRUDED BRICK SLIPS HAVE A MINIMUM THICKNESS OF 15MM
Rev. Date By Comments
NORSKREEN® M4
G SERIES WITH BRICK SLIPS - CAST IN CHANNEL
Ibstock Telling
Ibstock Telling GRC Ltd
Unit 4E Station Road Four Ashes
Voluerhampton Tel : 01902 797 700 WV10 7DB Fax : 01902 797 720
Do not scale from this drawing. If in doubt ask
Drawing Title : INTERNAL CORNER DETAIL / BASE BRACKETS
Scale : Checked : RAC Drawn : EJR
1:5 Date: 17/01/20 Date: 17/01/20
Size Drawing No. Rev. A3 NOR-M4G-D08



INTERNAL CORNER DETAIL

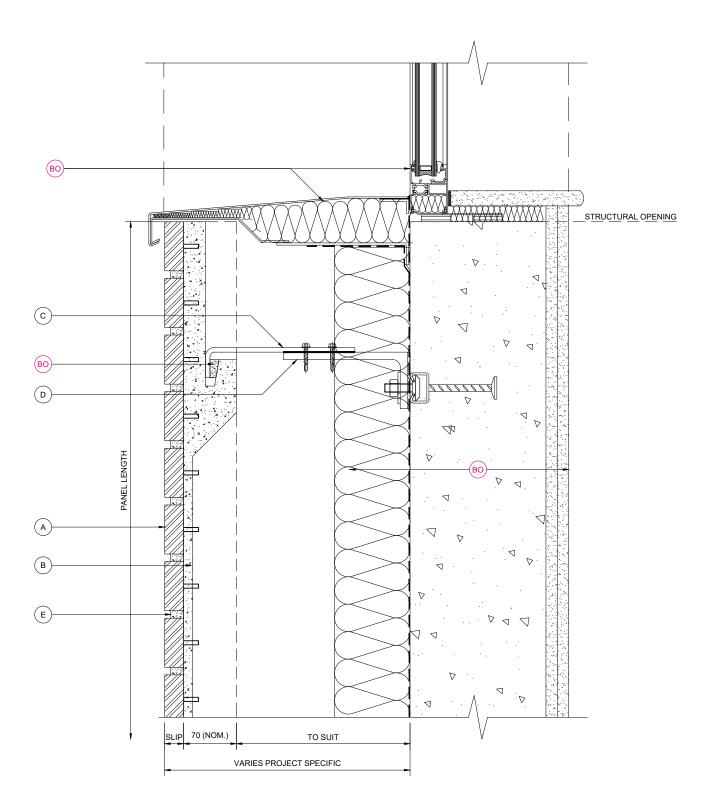
KEY COMPONENT LEGEND	
A BRICK SLIP	
B NORSKREEN® M4 SYSTEM	
STAINLESS STEEL SUPPORT	
BRACKET	
D ALUMINIUM SUPPORT ANGLE	
E HYDRAULIC LIME POINTING - RECESSED JOINTS TYPICAL, OTHER OPTIONS AVAILABLE	
(BO) INDICATIVE FINISHES NOT BY TELLING Eg : JOINT SEALANTS/ BACKING ROD COMPRIBAND JOINT BACKING SOLID PACKERS / ISOLATION PADS SUBSTRATE FIXINGS INSULATION BREATHER MEMBRANE	
CEMENT PARTICLE / LINING BOARD	
STEEL FRAMING SYSTEM	
INTERNAL FINISHES	
GLAZING SYSTEMS AND SEALS	
CLOSURE TRIMS / FLASHINGS	
OF 25MM. EXTRUDED BRICK SLIPS HAVE A MINIMUM THICKNESS OF 15MM	
Rev. Date By Comments Drawing Status :	
FOR INFORMATION	
NORSKREEN® M4 G SERIES WITH BRICK SLIPS - CAST IN CHANNEL	
Ibstock Telling GRC Ltd Unit 4E Station Road Four Ashes Wolverhampton Tel: 01902 797 700 Wv10 7DB Tex: 01902 797 720	
Do not scale from this drawing. If in doubt ask	
Drawing Title : INTERNAL CORNER DETAIL / TOP RESTRAINTS	
Scale : Checked : RAC Drawn : EJR	
1:5 Date : 17/01/20 Date : 17/01/20 Size Drawing No. Rev.	



WINDOW HEAD DETAIL

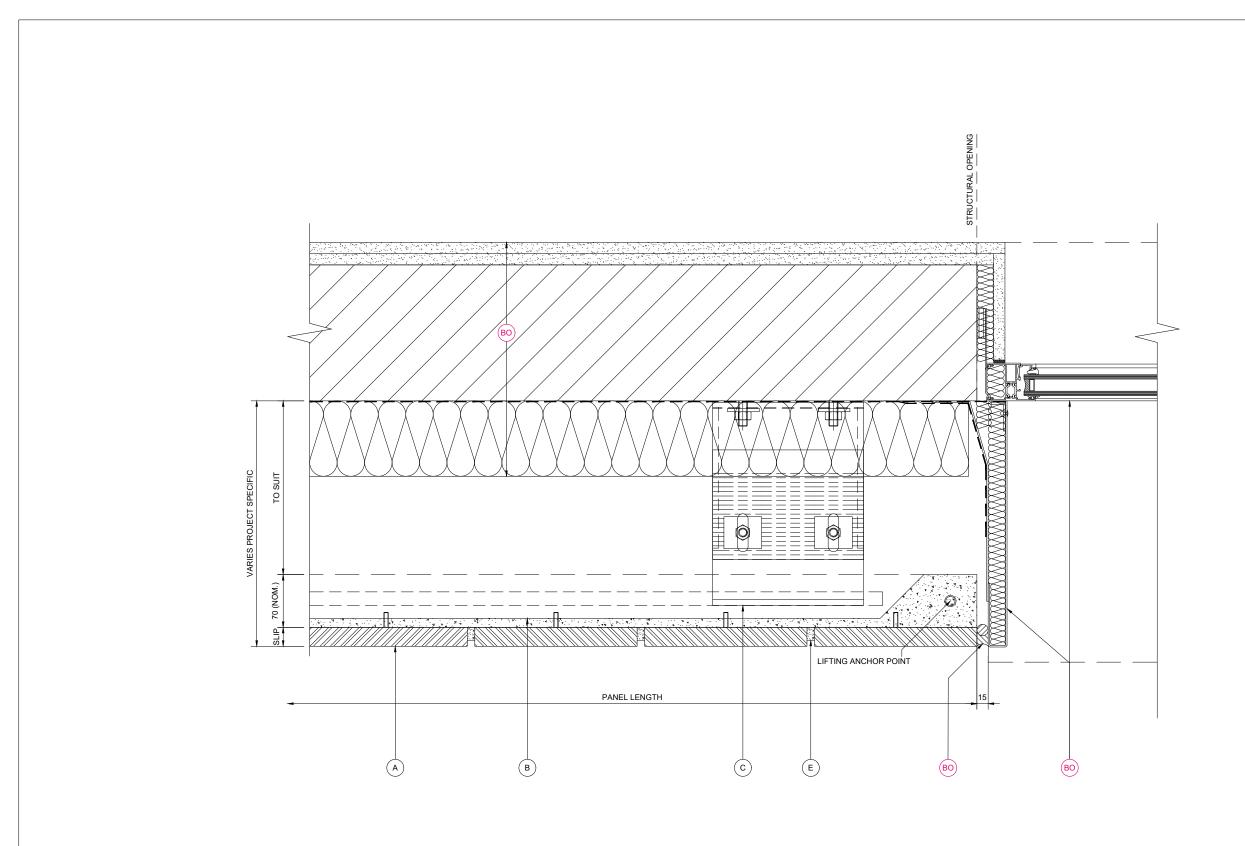
SEE NOR-M4G D17 FOR PANEL R

	KEY COMPONENT LEGEND
	A BRICK SLIP
	B NORSKREEN® M4 SYSTEM
	C STAINLESS STEEL SUPPORT BRACKET
	D ALUMINIUM SUPPORT ANGLE
	E HYDRAULIC LIME POINTING - RECESSED JOINTS TYPICAL, OTHER OPTIONS AVAILABLE
	BO INDICATIVE FINISHES NOT BY TELLING Eg :
	JOINT SEALANTS/ BACKING ROD
	COMPRIBAND JOINT BACKING
	SOLID PACKERS / ISOLATION PADS
	INSULATION
	BREATHER MEMBRANE
	CEMENT PARTICLE / LINING BOARD
	STEEL FRAMING SYSTEM
	INTERNAL FINISHES
	GLAZING SYSTEMS AND SEALS
	CLOSURE TRIMS / FLASHINGS
	* BRICK SLIPS CUT FROM REAL BRICK HAVE MINIMUM THICKNESS OF 25MM. EXTRUDED BRICK SLIPS HAVE A MINIMUM THICKNESS OF 15MM
	Rev. Date By Comments Drawing Status :
	Material : NORSKREEN® M4
	G SERIES WITH BRICK SLIPS - CAST IN CHANNEL
	Ibstock Telling GRC Ltd Unit 4E Station Road Four Ashes Wolverhampton Erat: 01902 797 700 WV10 7DB Fax: 01902 797 720
	Do not scale from this drawing. If in doubt ask
	Drawing Title : WINDOW HEAD DETAIL WITH FLASHING
	Scale : Checked : RAC Drawn : EJR
ETURN OPTION	1:5 Date : 17/01/20 Date : 17/01/20 Size Drawing No. Rev.
	A3 NOR-M4G-D10



WINDOW CILL DETAIL

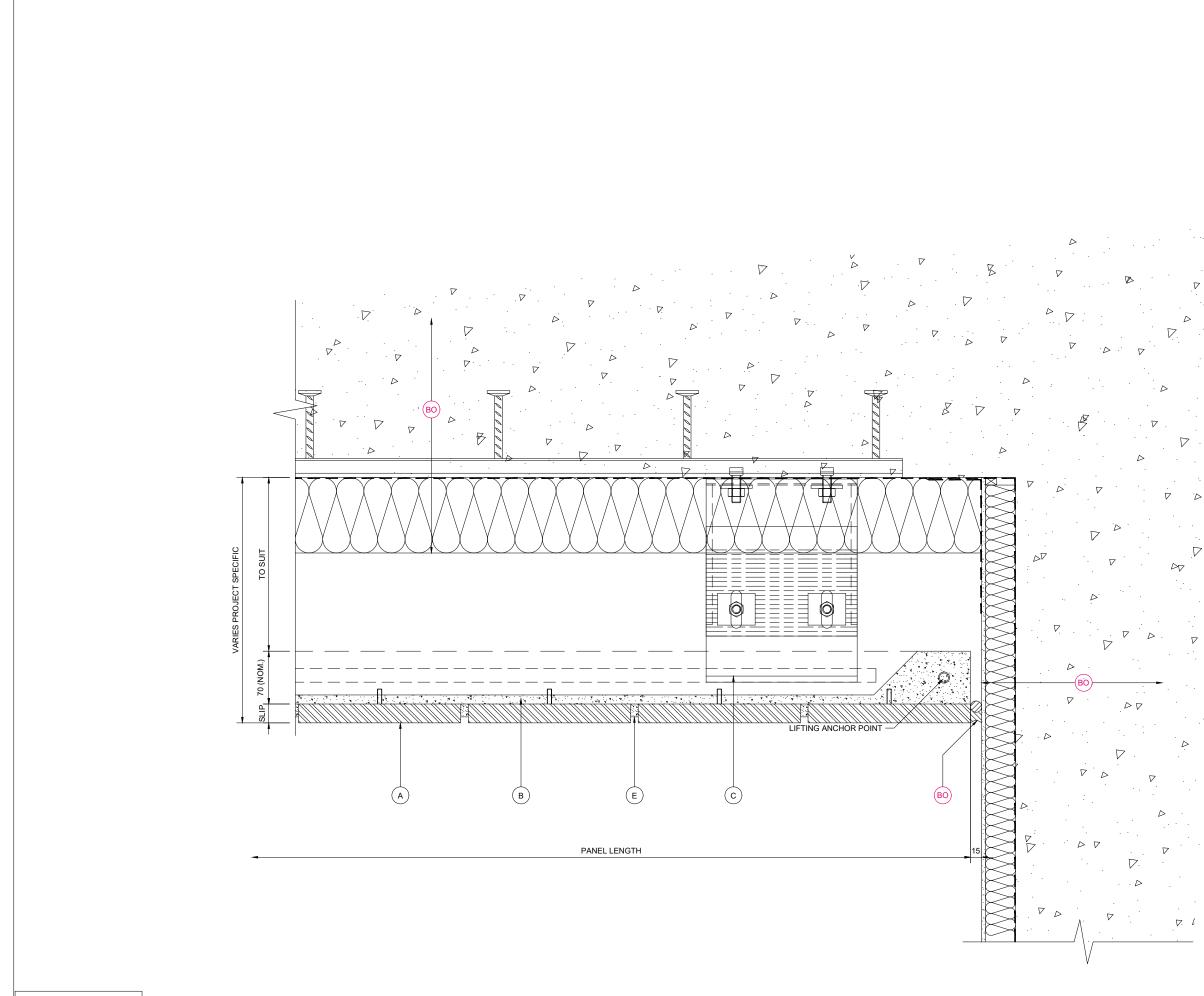
KEY COMPONENT LEGEND
A BRICK SLIP
D ALUMINIUM SUPPORT ANGLE
E HYDRAULIC LIME POINTING - RECESSED JOINTS TYPICAL, OTHER OPTIONS AVAILABLE
BO INDICATIVE FINISHES NOT BY TELLING Eg : JOINT SEALANTS/ BACKING ROD
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BOARD
STEEL FRAMING SYSTEM
INTERNAL FINISHES
GLAZING SYSTEMS AND SEALS
CLOSURE TRIMS / FLASHINGS
HAVE A MINIMUM THICKNESS OF 15MM
Rev. Date By Comments Drawing Status :
FOR INFORMATION
Material :
NORSKREEN® M4
G SERIES WITH BRICK SLIPS - CAST IN CHANNEL
Ibstock Telling GRC Ltd Unit 4E Station Road Four Ashes Wolverhampton Tel: 01902 797 700 WV10 7DB Tex: 01902 797 720
Do not scale from this drawing. If in doubt ask
Drawing Title : WINDOW CILL DETAIL
Scale : Checked : RAC Drawn : EJR
1:5 Date : 17/01/20 Date : 17/01/20 Size Drawing No. Rev.
SIZE Drawing NO. Rev.



WINDOW JAMB DETAIL

SEE NOR-M4G D18 FOR RETURN PANEL OPTION

	KEY COMPONENT LEGEND
	A BRICK SLIP
	B NORSKREEN® M4 SYSTEM
	STAINLESS STEEL SUPPORT
	D ALUMINIUM SUPPORT ANGLE
	E RECESSED JOINTS TYPICAL, OTHER OPTIONS AVAILABLE
	INDICATIVE FINISHES NOT BY
	BO TELLING Eg :
	JOINT SEALANTS/ BACKING ROD
	COMPRIBAND JOINT BACKING SOLID PACKERS / ISOLATION PADS
	SUBSTRATE FIXINGS
	INSULATION
	BREATHER MEMBRANE
	CEMENT PARTICLE / LINING
	BOARD STEEL FRAMING SYSTEM
	INTERNAL FINISHES
	GLAZING SYSTEMS AND SEALS
	CLOSURE TRIMS / FLASHINGS
	* BRICK SLIPS CUT FROM REAL BRICK HAVE MINIMUM THICKNESS OF 25MM. EXTRUDED BRICK SLIPS HAVE A MINIMUM THICKNESS OF 15MM
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	FOR INFORMATION
	NORSKREEN® M4
	G SERIES WITH BRICK SLIPS - CAST IN CHANNEL
	Ibstock Telling GRC Ltd Unit 4E Station Road Four Ashes Wolverhampton Tel: 01902 797 700 WV10 7DB Fax: 01902 797 720
	Do not scale from this drawing. If in doubt ask
	Drawing Title : WINDOW JAMB DETAIL WITH FLASHING
	Scale : Checked : RAC Drawn : EJR
NEL OPTION	1:5 Date: 17/01/20 Date: 17/01/20
	Size Drawing No. Rev.



CLADDING ABUTMENT DETAIL

	KEY COMPONENT LEGEND
	(A) BRICK SLIP
	(B) NORSKREEN® M4 SYSTEM
	D ALUMINIUM SUPPORT ANGLE
	E HYDRAULIC LIME POINTING - RECESSED JOINTS TYPICAL,
	OTHER OPTIONS AVAILABLE
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	BOARD
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	INTERNAL FINISHES GLAZING SYSTEMS AND SEALS
P	CLOSURE TRIMS / FLASHINGS
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	Rev. Date By Comments
	Drawing Status :
	FOR INFORMATION
	NORSKREEN® M4
	G SERIES WITH BRICK SLIPS - CAST IN CHANNEL
	Ibstock
	Telling
	Ibstock Telling GRC Ltd Unit 4E
	Station Road Four Ashes
	Wolverhampton Tel : 01902 797 700 WV10 7DB Fax : 01902 797 720
	Do not scale from this drawing. If in doubt ask
	CLADDING ABUTMENT INTERNAL CORNER DETAIL /
	BASE BRACKETS
	Scale : Checked : RAC Drawn : EJR
	Scale : Checked : RAC Drawn : EJR 1:5 Date : 17/01/20 Date : 17/01/20
	Size Drawing No. Rev.
	A3 NOR-M4G-D13

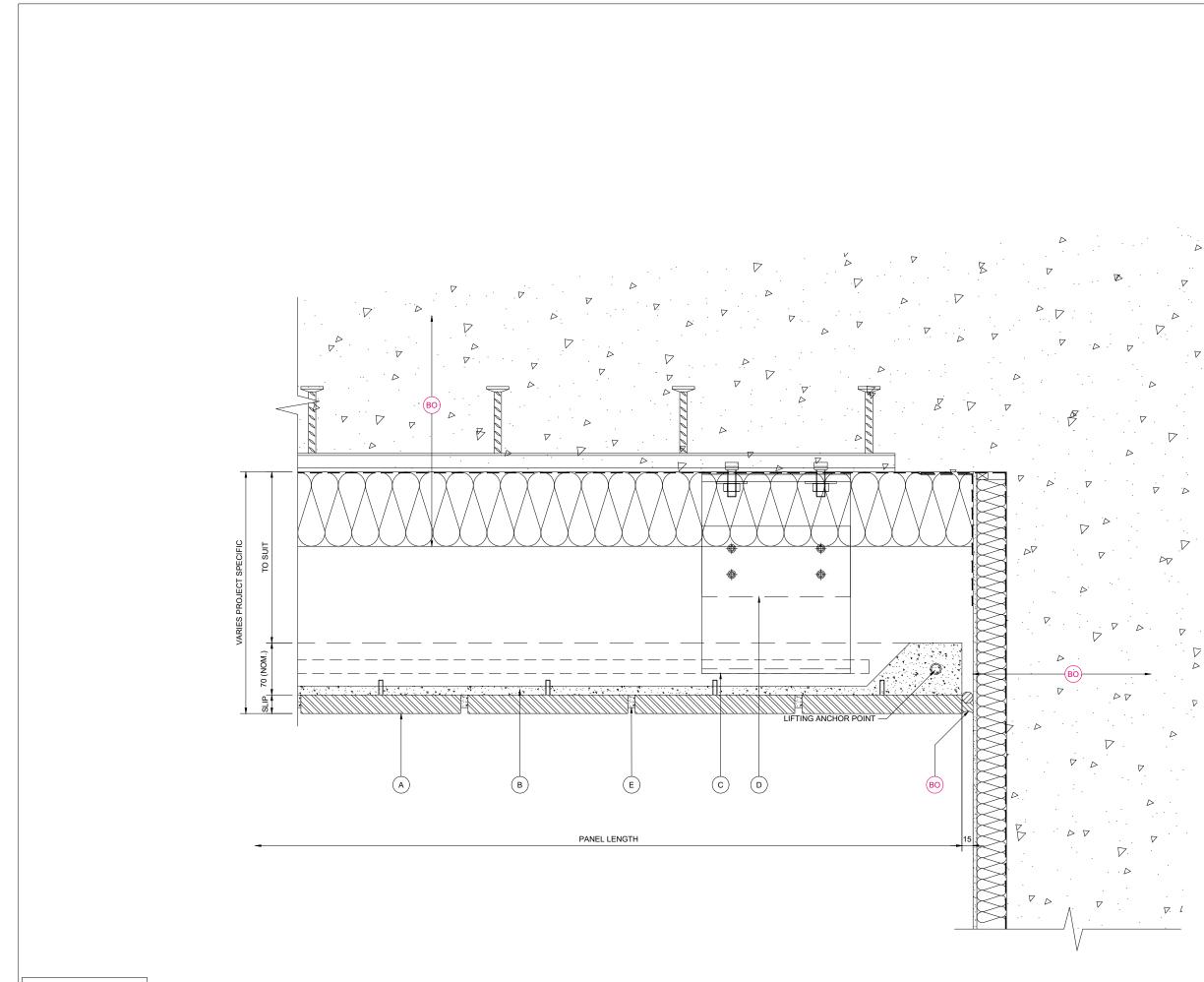
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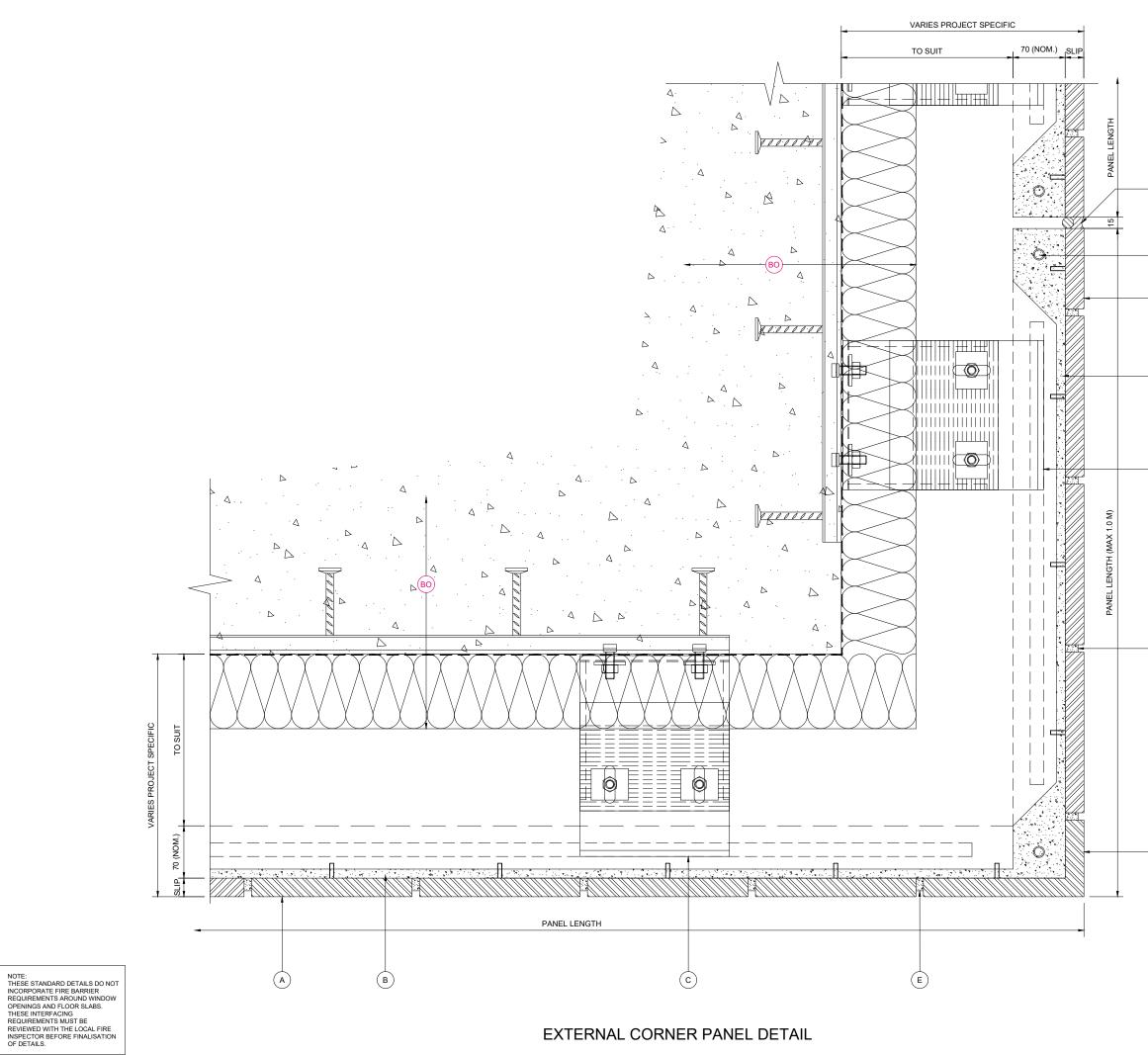
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CLADDING ABUTMENT DETAIL

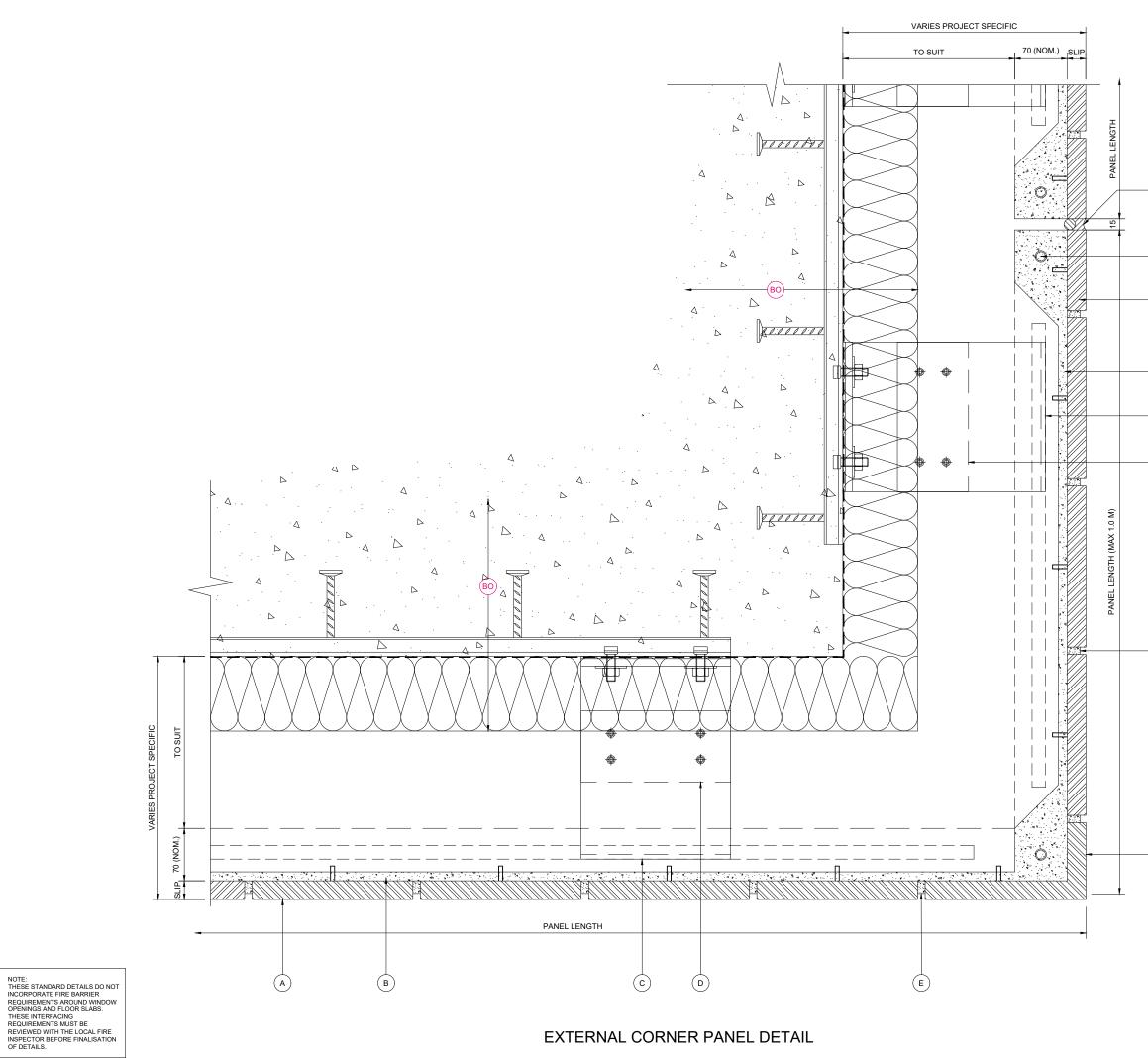
KEY COMPONENT LEGEND
A BRICK SLIP
D ALUMINIUM SUPPORT ANGLE
E HYDRAULIC LIME POINTING - RECESSED JOINTS TYPICAL,
OTHER OPTIONS AVAILABLE
BO INDICATIVE FINISHES NOT BY TELLING Eg :
JOINT SEALANTS/ BACKING ROD
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SUBSTRATE FIXINGS
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* BRICK SLIPS CUT FROM REAL BRICK HAVE MINIMUM THICKNESS OF 25MM. EXTRUDED BRICK SLIPS HAVE A MINIMUM THICKNESS OF 15MM
Rev. Date By Comments
Drawing Status : FOR INFORMATION Material :
FOR INFORMATION
FOR INFORMATION
FOR INFORMATION Material : NORSKREEN® M4 G SERIES WITH BRICK SLIPS
FOR INFORMATION Material : NORSKREEN® M4 G SERIES WITH BRICK SLIPS - CAST IN CHANNEL Motion Contemporation Destock Telling GRC Ltd Unit 4E Station Road Four Ashes Wolverhampton Tel: 01902 797 700
FOR INFORMATION Material : NORSKREEN® M4 G SERIES WITH BRICK SLIPS - CAST IN CHANNEL
FOR INFORMATION Material : NORSKREEN® M4 G SERIES WITH BRICK SLIPS - CAST IN CHANNEL
FOR INFORMATION Material : NORSKREEN® M4 G SERIES WITH BRICK SLIPS - CAST IN CHANNEL

A



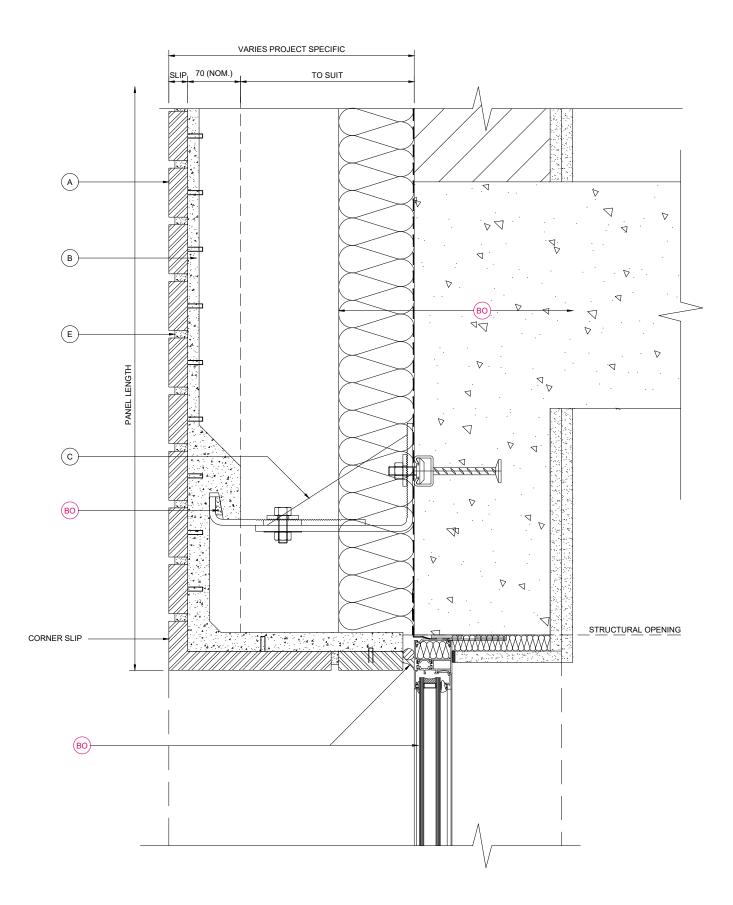
EXTERNAL CORNER PANEL DETAIL

	KEY COMPONENT LEGEND
	A BRICK SLIP
	B NORSKREEN® M4 SYSTEM
	C STAINLESS STEEL SUPPORT
	D ALUMINIUM SUPPORT ANGLE
	E RECESSED JOINTS TYPICAL, OTHER OPTIONS AVAILABLE
(BO)	BO INDICATIVE FINISHES NOT BY TELLING Eg :
	JOINT SEALANTS/ BACKING ROD
	COMPRIBAND JOINT BACKING
LIFTING ANCHOR POINT	SOLID PACKERS / ISOLATION PADS
	SUBSTRATE FIXINGS
(A)	INSULATION
	CEMENT PARTICLE / LINING BOARD
	STEEL FRAMING SYSTEM
(B)	INTERNAL FINISHES
	GLAZING SYSTEMS AND SEALS
	CLOSURE TRIMS / FLASHINGS
(C)	* BRICK SLIPS CUT FROM REAL
Ŭ	BRICK HAVE MINIMUM THICKNESS OF 25MM. EXTRUDED BRICK SLIPS
	HAVE A MINIMUM THICKNESS OF 15MM
E	
	Rev. Date By Comments
	Drawing Status :
	FOR INFORMATION
	Material : NORSKREEN® M4
	G SERIES WITH BRICK SLIPS - CAST IN CHANNEL
CORNER SLIP	Ibstock Telling GRC Ltd Unit 4E Station Road
	Four Ashes Wolverhampton Tel: 01902 797 700
	WV10 7DB Fax : 01902 797 720
	Do not scale from this drawing. If in doubt ask Drawing Title :
	EXTERNAL CORNER PANEL
	DETAIL / BASE BRACKETS
	Scale : Checked : RAC Drawn : EJR
	1:5 Date : 17/01/20 Date : 17/01/20 Size Drawing No. Rev.
	A3 NOR-M4G-D15



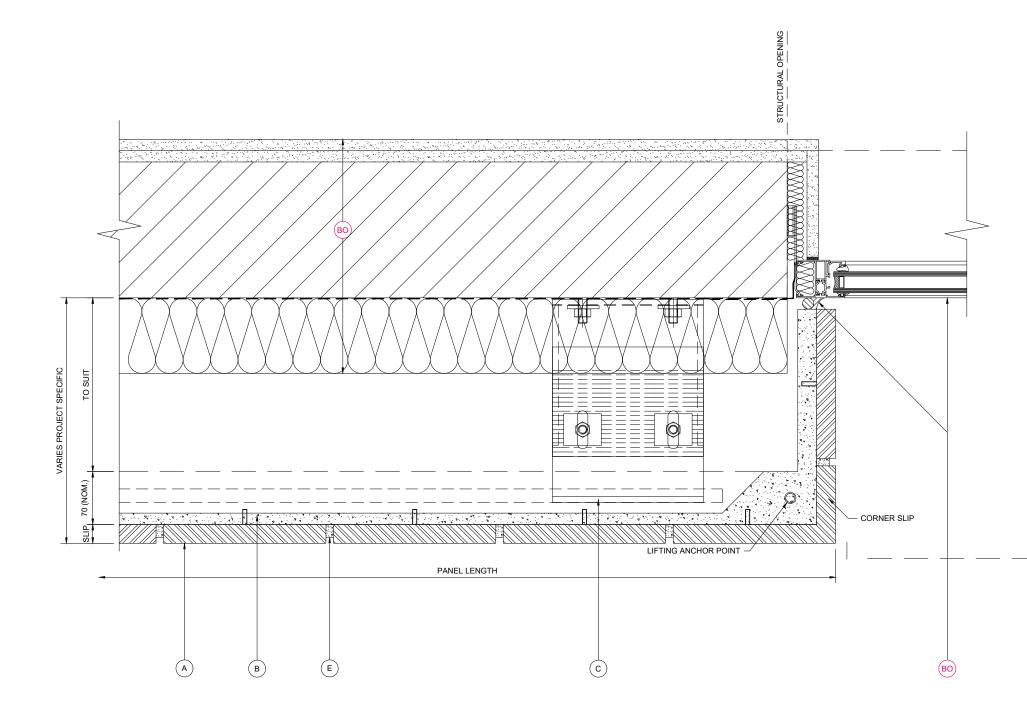
EXTERNAL CORNER PANEL DETAIL

	KEY COMPONENT LEGEND
	(A) BRICK SLIP
	B NORSKREEN® M4 SYSTEM
	C STAINLESS STEEL SUPPORT BRACKET
	D ALUMINIUM SUPPORT ANGLE
	E RECESSED JOINTS TYPICAL, OTHER OPTIONS AVAILABLE
(BO)	
Ŭ	TELLING Eg :
	JOINT SEALANTS/ BACKING ROD
LIFTING ANCHOR POINT	COMPRIBAND JOINT BACKING
	SOLID PACKERS / ISOLATION PADS
\bigcirc	SUBSTRATE FIXINGS
(A)	
	BREATHER MEMBRANE CEMENT PARTICLE / LINING
	BOARD
(B)	STEEL FRAMING SYSTEM
\smile	INTERNAL FINISHES
(C)	GLAZING SYSTEMS AND SEALS
\odot	CLOSURE TRIMS / FLASHINGS
(D)	* BRICK SLIPS CUT FROM REAL BRICK HAVE MINIMUM THICKNESS OF 25MM. EXTRUDED BRICK SLIPS HAVE A MINIMUM THICKNESS OF
(E)	
0	
	Rev. Date By Comments Drawing Status :
	FOR INFORMATION
	Material :
	NORSKREEN® M4
	G SERIES WITH BRICK SLIPS - CAST IN CHANNEL
CORNER SLIP	Ibstock Telling
	Unit 4E Station Road
	Four Ashes Tel: 01902 797 700 WV10 7DB Fax: 01902 797 720
	Do not scale from this drawing. If in doubt ask
	Drawing Title : EXTERNAL CORNER PANEL DETAIL / TOP RESTRAINTS
	Scale : Checked : RAC Drawn : EJR
	1:5 Date: 17/01/20 Date: 17/01/20
	Size Drawing No. Rev.
	A3 NOR-M4G-D16



WINDOW HEAD WITH RETURN DETAIL

KEY COMPONENT LEGEND
(A) BRICK SLIP
D ALUMINIUM SUPPORT ANGLE
E HYDRAULIC LIME POINTING - RECESSED JOINTS TYPICAL, OTHER OPTIONS AVAILABLE
BO INDICATIVE FINISHES NOT BY TELLING Eg :
JOINT SEALANTS/ BACKING ROD
COMPRIBAND JOINT BACKING
SOLID PACKERS / ISOLATION PADS
SUBSTRATE FIXINGS
INSULATION
BREATHER MEMBRANE
CEMENT PARTICLE / LINING BOARD
STEEL FRAMING SYSTEM
INTERNAL FINISHES
GLAZING SYSTEMS AND SEALS
CLOSURE TRIMS / FLASHINGS
* BRICK SLIPS CUT FROM REAL BRICK HAVE MINIMUM THICKNESS OF 25MM. EXTRUDED BRICK SLIPS HAVE A MINIMUM THICKNESS OF 15MM
Rev. Date By Comments
NORSKREEN® M4
G SERIES WITH BRICK SLIPS - CAST IN CHANNEL
Ibstock Telling GRC Ltd Unit 4E Station Road Four Ashes Wolverhampton Tel: 01902 797 700 WV10 7DB Fax: 01902 797 720
Do not scale from this drawing. If in doubt ask
Drawing Title : WINDOW HEAD PANEL RETURN DETAIL
Scale : Checked : RAC Drawn : EJR
1:5 Date: 17/01/20 Date: 17/01/20
Size Drawing No. Rev.



WINDOW HEAD WITH RETURN DETAIL

KEY COMPONENT LEGEND
D ALUMINIUM SUPPORT ANGLE
E HYDRAULIC LIME POINTING - RECESSED JOINTS TYPICAL,
OTHER OPTIONS AVAILABLE
BO INDICATIVE FINISHES NOT BY TELLING Eg :
JOINT SEALANTS/ BACKING ROD
COMPRIBAND JOINT BACKING
SOLID PACKERS / ISOLATION PADS
SUBSTRATE FIXINGS
INSULATION
BREATHER MEMBRANE
CEMENT PARTICLE / LINING BOARD
STEEL FRAMING SYSTEM
INTERNAL FINISHES
GLAZING SYSTEMS AND SEALS
CLOSURE TRIMS / FLASHINGS
* BRICK SLIPS CUT FROM REAL BRICK HAVE MINIMUM THICKNESS OF 25MM. EXTRUDED BRICK SLIPS HAVE A MINIMUM THICKNESS OF 15MM
Rev. Date By Comments Drawing Status :
FOR INFORMATION
Material : NORSKREEN® M4
G SERIES WITH BRICK SLIPS - CAST IN CHANNEL
Ibstock Telling GRC Ltd Unit 4E Station Road
Four Ashes Wolverhampton Tel : 01902 797 700 WV10 7DB Fax : 01902 797 720
Do not scale from this drawing. If in doubt ask
Drawing Title : WINDOW REVEAL PANEL RETURN DETAIL
Scale : Checked : RAC Drawn : EJR
1:5 Date : 17/01/20 Date : 17/01/20 Size Drawing No. Rev. Rev.
A3 NOR-M4G-D18