



Ibstock
Plc



2022 FULL YEAR RESULTS

8 March 2023

Disclaimer



The information contained in this presentation has not been independently verified and this presentation contains various forward-looking statements that reflect management's current views with respect to future events and financial and operational performance. The words "growing", "scope", "platform", "future", "expected", "estimated", "accelerating", "expanding", "continuing", "potential" and "sustainable" and similar expressions or variations on such expressions identify certain of these forward-looking statements. Others can be identified from the context in which the statements are made.

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Due to rounding, numbers presented may not add up precisely to the totals provided and percentages may not precisely reflect the absolute figures.

Agenda

Overview	Joe Hudson
Financial review	Chris McLeish
Market update	Joe Hudson
Strategic progress	Joe Hudson
Summary & outlook	Joe Hudson
Q&A	



Overview

- ◆ Strong performance for the year with EBITDA up 36% and EPS up 63%
- ◆ Growth, margin and return measures all showed substantial progress towards our medium-term targets
- ◆ Excellent operating cash flow performance funded significant growth investments alongside £30m share buy back
- ◆ Continued strong progress towards our 2030 ESG targets
- ◆ Focus this year will balance disciplined management of performance with sustained strategic delivery
- ◆ Strong strategic platform provides confidence in our ability to deliver significant growth over the medium term



FINANCIAL REVIEW

Financial summary



Strong performance across all key financial metrics

Revenue

£513m

FY 2021: £409m (+26%)

Adjusted EBITDA

£140m

FY 2021: £103m (+36%)

Group
EBITDA Margins

27.2%

FY 2021: 25.2% (+200bps)

Adjusted EPS

22.7p

FY 2021: 13.9p (+63%)

EBITDA: Net debt

0.4x

FY 2021: 0.4x

Return on
Capital Employed

23.4%

FY 2021: 15.8% (+760bps)

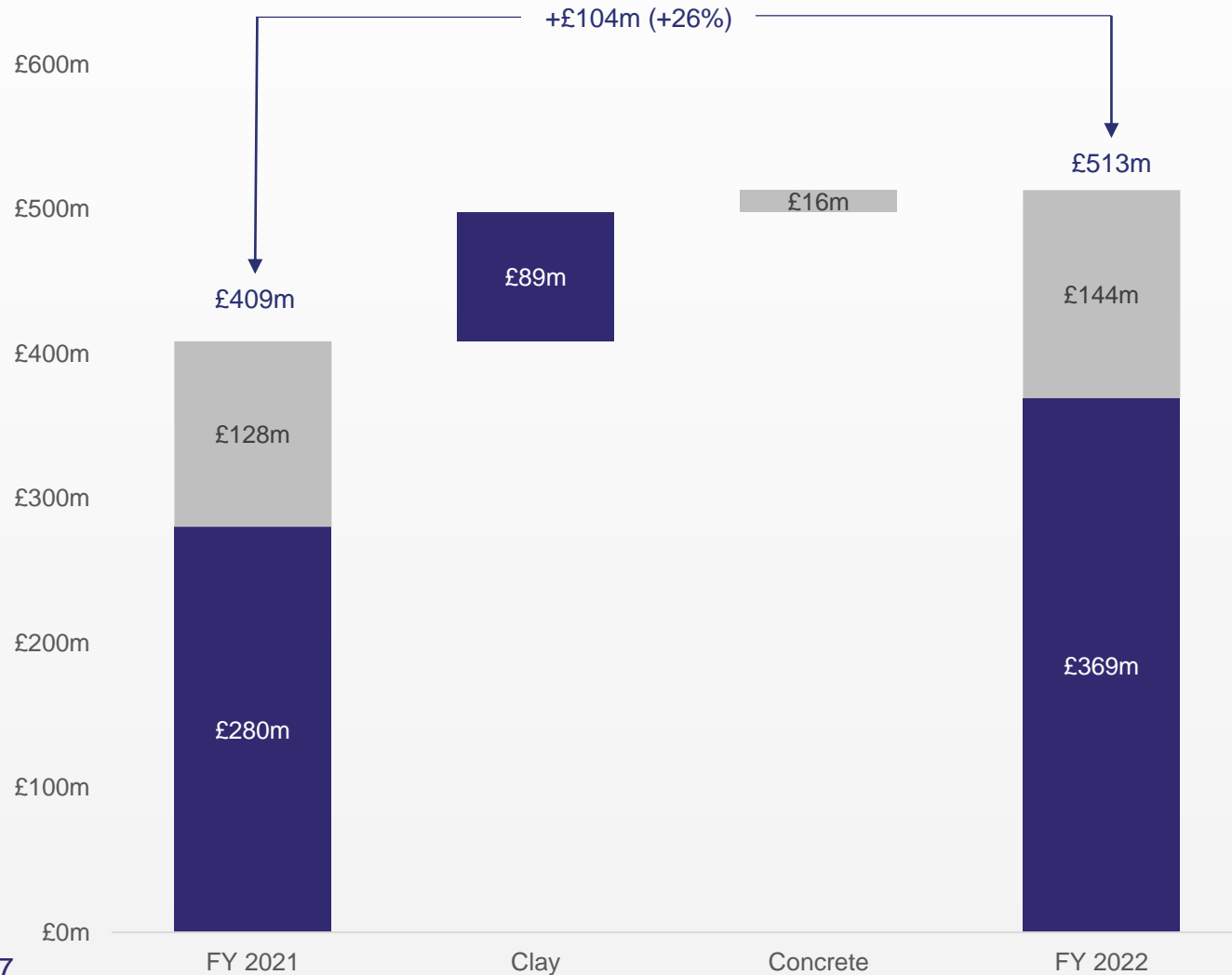
Dividend per share

8.8p

FY 2021: 7.5p (+17%)

Revenue bridge

Revenues increased by 26% vs FY 2021



- Strong performance with Group revenues increasing 26% on FY 2021
- Clay revenues up 32% driven by strong pricing benefit, with volumes in line with prior year; £4 million generated from Telling and Generix
- Concrete revenues 12% ahead of FY 2021 driven by strong pricing benefit more than offsetting modest volume decline

Clay

Performance was materially above FY 2021, and ahead of expectations set at the start of the year

Year ended 31st December 2022 (£m)	2022	2021
Total Revenue	369	280
Adjusted EBITDA	127	91
Margin	34.3%	32.3%

Revenue increased by 32% year-on-year

- ◆ Volumes in line with prior year
- ◆ Strong commercial performance, with material price benefit contributing to significant growth

Adjusted EBITDA of £127m, 40% up on FY 2021

- ◆ EBITDA margin moved forward to 34.3% (FY 2021: 32.3%) with strong cost discipline, mix and margin management
- ◆ Current year included operating investment of £5m in Futures and £2.5m one-off cost of living payment



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Concrete

EBITDA margin % moved towards our medium-term ambition for the division during H2

Year ended 31st December 2022 (£m)	2022	2021
Total Revenue	144	128
Adjusted EBITDA	24	22
Margin	16.4%	16.9%

Revenue increased by £16m, up 12% on FY 2021

- Volumes modestly down versus comparative period
 - Growth in walling, rail and structural product categories
 - Roofing volumes held back by plant output in the early part of the year
 - Pricing benefit driven by dynamic commercial strategy

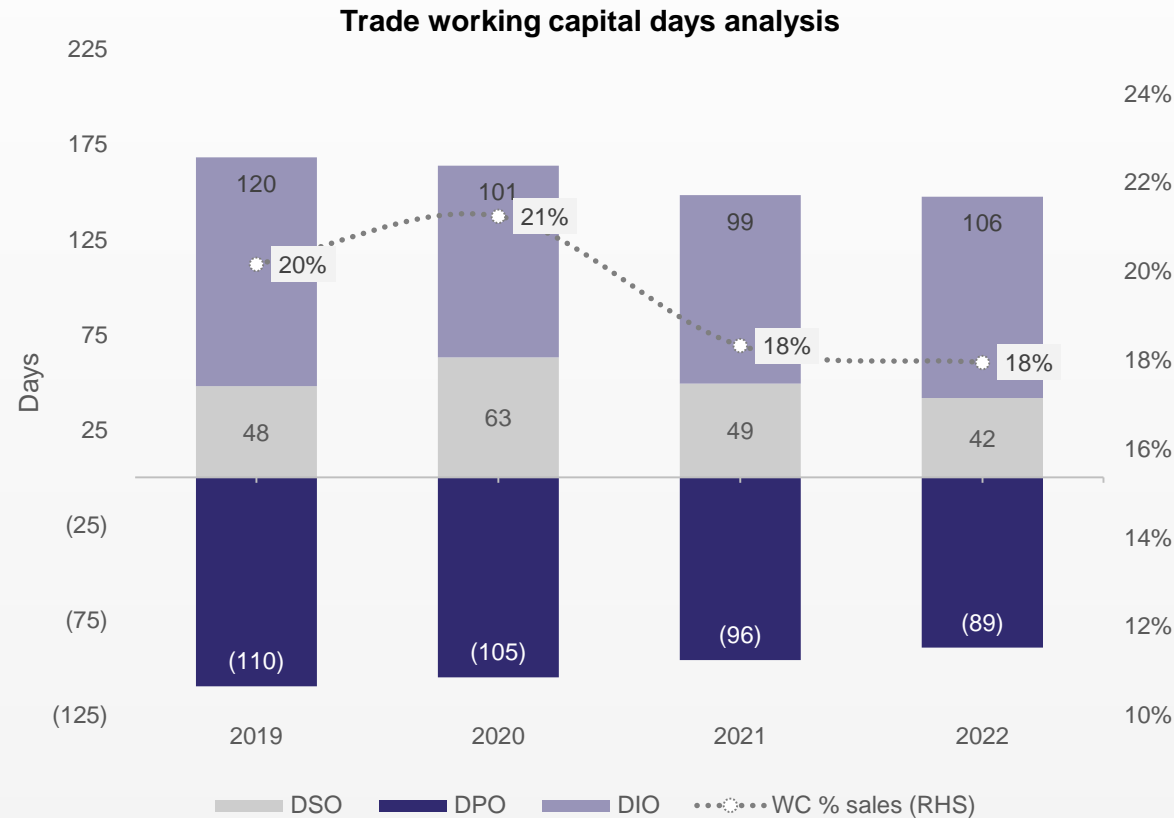
Adjusted EBITDA increased by £2m, up 9% on FY 2021

- Strong pricing across all product categories
- Cost of living one-off payment of around £1.5m recognised in the year
- H2 margin percentage increased to 17.6%, delivering strong progress versus H1 and prior year



Disciplined working capital management

Tight focus on working capital delivered strong performance against comparators



Strong working capital focus during the year

- Working capital as percentage of sales remained at 18%, driven by strong receivables performance
- Days sales outstanding (DSO) 42 days versus 49 days in the prior year driven by improvements in cash collections
- Days payable outstanding (DPO) reduced to 89 days in 2022
- Days inventory outstanding (DIO) increased to 106 days, as stock levels started to be replenished in Q4

Working capital will remain a key continuing focus for us

Strong cash flow performance



Adjusted operating cash flow £32m (42%) ahead of 2021

Year ended 31st December 2022	2022	2021
Adjusted EBITDA	140	103
Δ in net working capital	(2)	6
Net interest	(4)	(6)
Tax	(12)	(10)
Post-employment benefits	(2)	(2)
Other ¹	(12)	(15)
Adjusted operating cash flow	108	76
<i>Cash conversion %</i>	<i>77%</i>	<i>74%</i>
Capex	(58)	(25)
Adjusted free cash flow	50	51

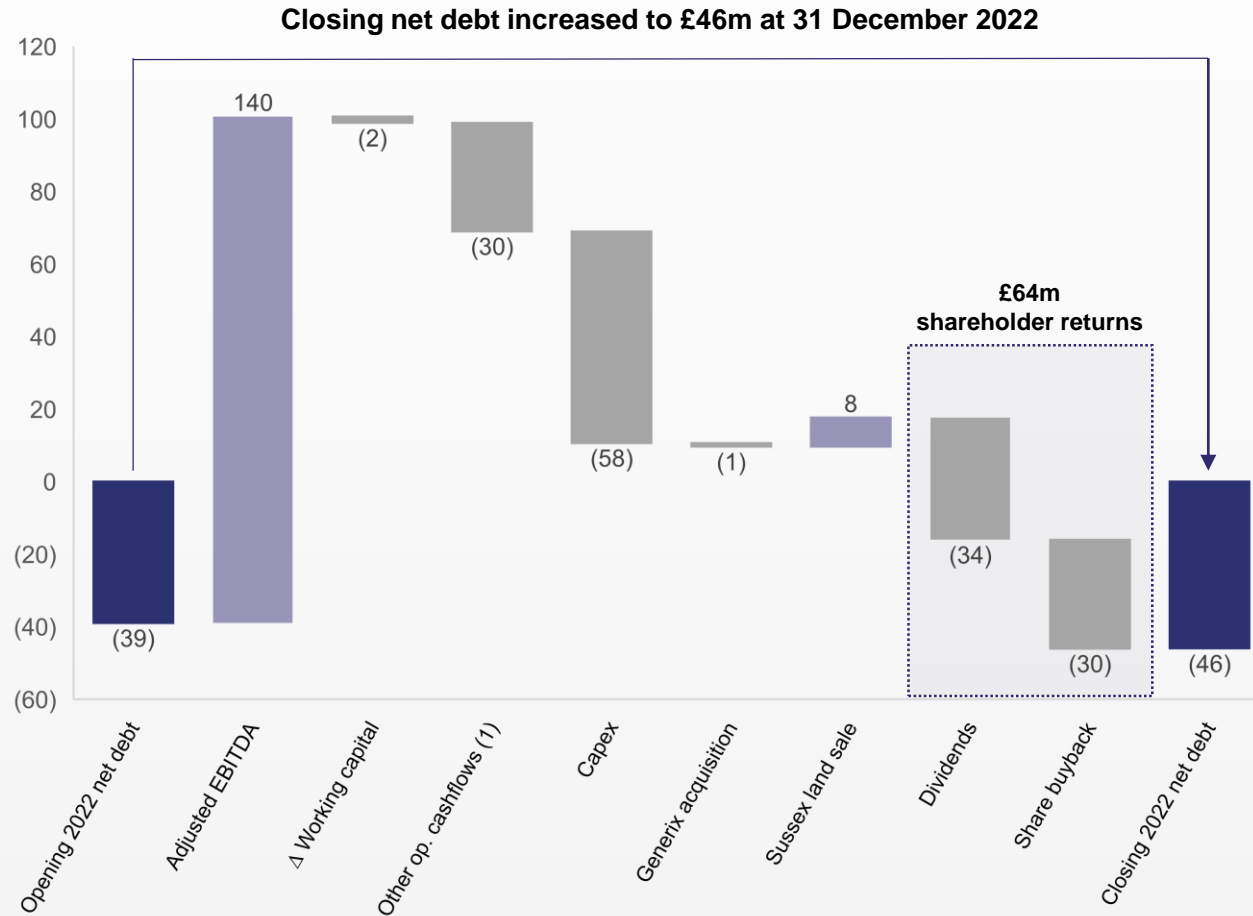
- Continued strong focus on working capital
 - Improvement in cash collections drove DSO lower
 - Initial inventory rebuild from lower 2021 levels
- Cash conversion at 77%, 3 percentage points ahead of 2021 levels
- Capex of £58m:
 - £37m on organic growth projects
 - £33m spend on Atlas/Aldridge
 - £4m other growth projects
 - £21m of sustaining capex

(1) Other includes lease costs, share based payments, carbon emissions credits and R&D tax credits

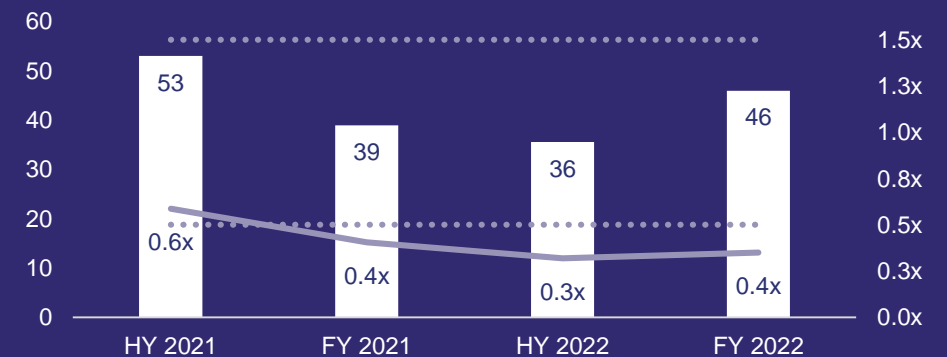
(2) Excludes exceptional cash flows

Continued balance sheet strength

Net debt increased modestly in the period after significant growth investments and shareholder returns



- Strong leverage position (staying at 0.4x), after investing £59m in capital and returning £30m to shareholders via share buyback
- Sale of surplus land at West Hoathly, Sussex for cash proceeds of £8m
- Diversified debt funding structure continues to provide efficient financing and mitigation against future interest rate risk
 - Taken option to extend RCF by a further year in 2022



Net debt (£m) (LHS)
 Lower leverage range (RHS)
 Leverage (RHS)
 Upper leverage range (RHS)

De-risked pension scheme

Fully insured pension scheme liabilities in December 2022, with Group funding contributions to cease

c.£180M PREMIUM FUNDED BY SCHEME

- Transaction premium paid from Scheme assets (not by Group)
- Attractive pricing achieved with trusted and supportive counterparty

FUTURE COSTS AVOIDED

- Ongoing expenses paid from Scheme assets
- No regular future Group contributions
- Small final contribution to complete

ACCOUNTED FOR VIA OCI

- £23m accounting difference between assets and liabilities recognised through OCI in the 2022 year

KEY BENEFITS

- Fully insured Scheme with attractive pricing
- No Group contribution needed to transact
- Future Group contributions to cease
- Mitigates potential impact of pensions funding legislation
- Reduces management and administration burden

ACTIONS TO REMOVE RESIDUAL RISKS

- Monetisation of around £30m of illiquid assets – expect to complete '23
- Data cleanse and other activities to be completed by end of 2024

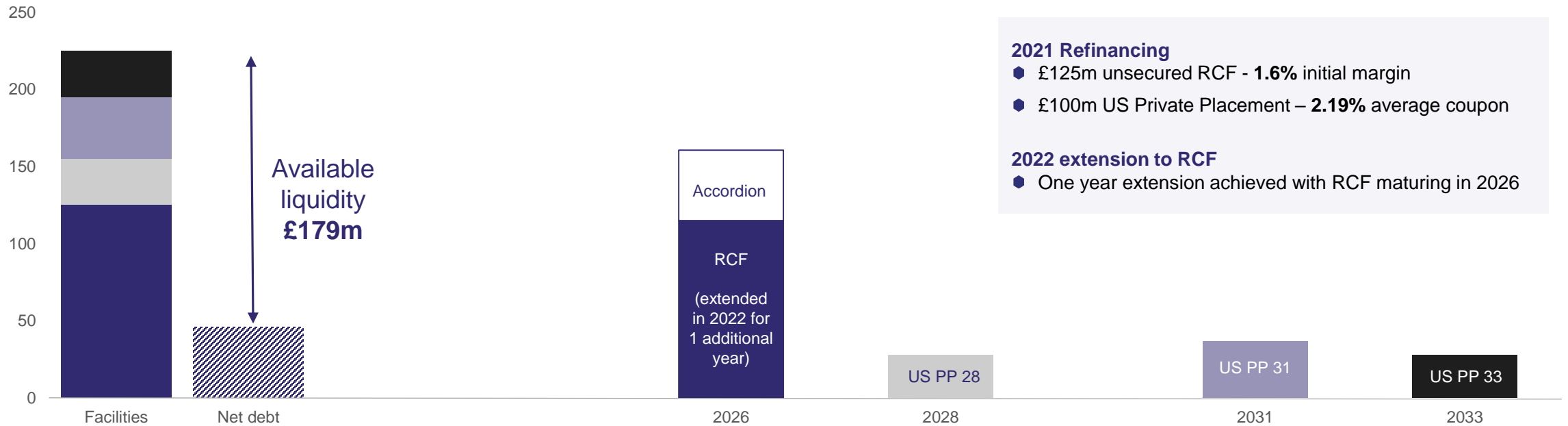
- In December, the Scheme completed a full buy-in transaction of c.£180m with Just Group plc representing a significant further step in the Group's strategy of de-risking its pensions exposure
- This transaction, together with the partial buy-in transaction in 2020 (£340m) of pensioners will insure all the Group's defined benefit liabilities

Upon completion, Group will have substantially eliminated exposure to pensions risk

Long-term facilities secured at competitive rates



£225m facilities provide an efficient, long-term funding platform to support the Group's investment for growth, at attractive rates



The facilities constitute an efficient, long-term funding platform to support the Group's investment for growth, whilst providing:

- Locked-in coupon on £100m PP at **2.19%**; materially reducing interest rate risk
- Diversified sources of financing
- Long tenor

Technical guidance

Adjusted income statement

- ◆ Revenue from Futures operating businesses to approach £20m (2022: £4m)
- ◆ Energy cover: over 80% fixed for H1; 65% covered for 2023 year
- ◆ Futures and research operating investment of around £5m (in line with 2022)
- ◆ Underlying depreciation to increase to around £30m, reflecting Atlas depreciation and haulage leased assets
- ◆ Interest to remain broadly in line with 2022 levels
- ◆ Tax rate projected to increase to around 23.5%, as the UK corporation tax rate steps up from April 2023

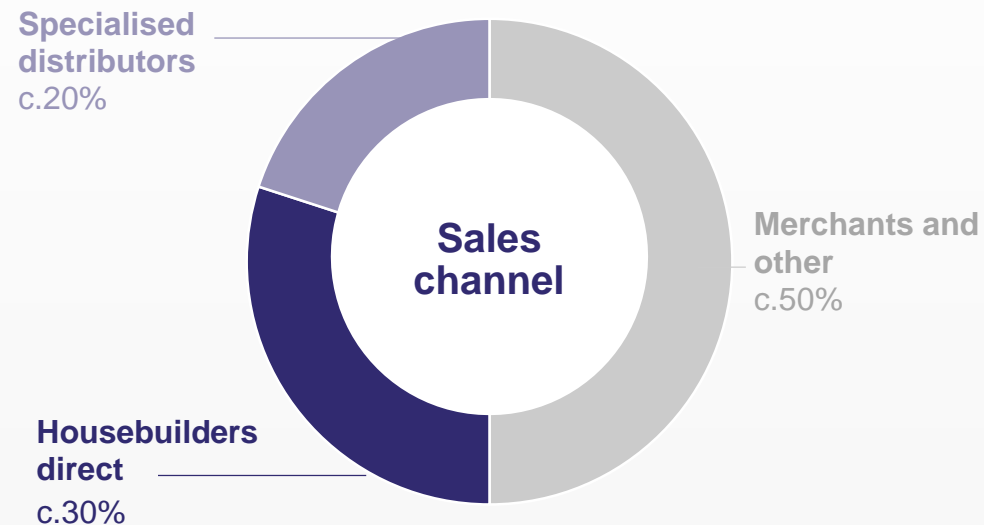
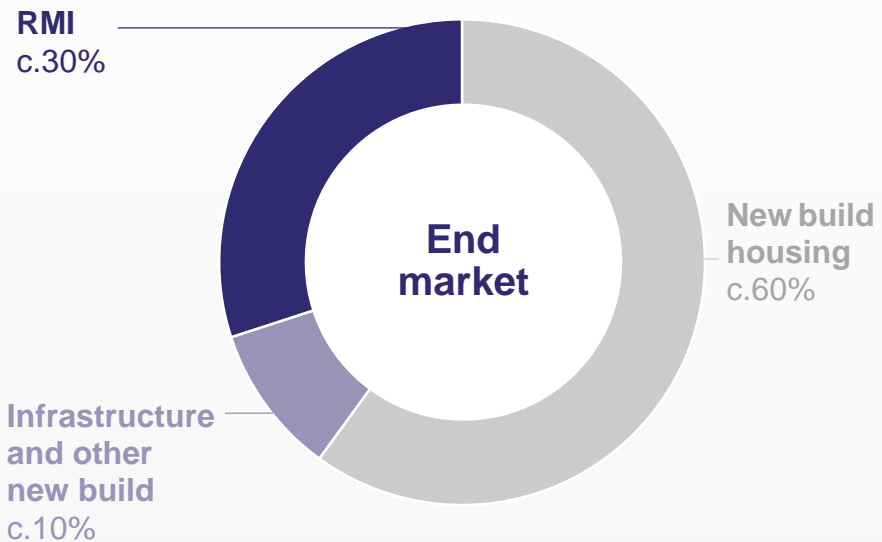
Cash

- ◆ Sustaining capital expenditure expected to remain at around £20m
- ◆ Growth capital in 2023 on Atlas/Aldridge (£30m) and Slips (£25m)
- ◆ Working capital expected to increase as Clay finished goods inventories are rebuilt



MARKET UPDATE

A leading provider of clay and concrete building products



Key supplier to the housing sector

Complementary product offerings

Cross-selling opportunities

Innovative solutions

Opportunity to add new product sectors

RMI exposure provides cyclical resilience

Note

(1) Based on FY22 Group revenues

(2) The sales channel reflected in the pie chart does not always reflect the individuals and organisation that are making the actual 'buying' decision for products. In many cases, the preference of the end customers or their specifier dictates the use of a product rather than the intermediary that actually transacts to purchase products

Core markets update

We are well positioned in markets with positive long term fundamental drivers

Our markets

New housing market

- Housebuilders have seen site reservation rates improve since December 2022
- Anticipate sequential demand improvement as year progresses

Housing RMI

- RMI markets remain relatively strong, with a steady outlook in the medium term

Infrastructure

- We have a growing presence, particularly within the rail sector, which is expected to increase steadily from 2023

Our markets expected to remain resilient over the medium to long term

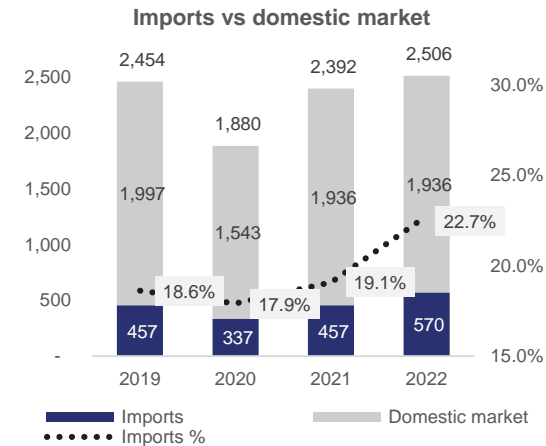
End consumer demand



- High employment rates expected to support consumer confidence
- Improvement in mortgage availability and rates in recent months
- Inflation levels appear to have peaked, with government target to halve inflation by end of year
- Anticipate supportive government policy to underpin access to housing market

Mortgage rates have eased and remain affordable, relative to long-term trend

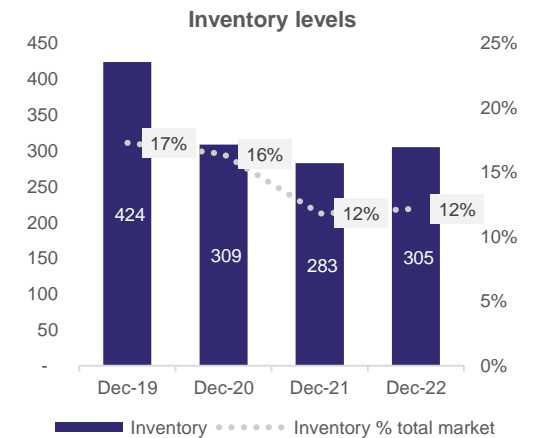
Imports



- Imports as percentage of total brick market have risen to 22.7% due to low domestic inventory levels
- Clear financial and environmental benefits of domestic vs imported bricks

The UK brick industry is ideally placed to displace imported products

Low domestic inventory levels



- Industry inventories now 28% (c.120 million bricks) below peak 2019 levels
- Inventories as % of total market remain at 12%

Industry dynamics remain strong

Diversified markets

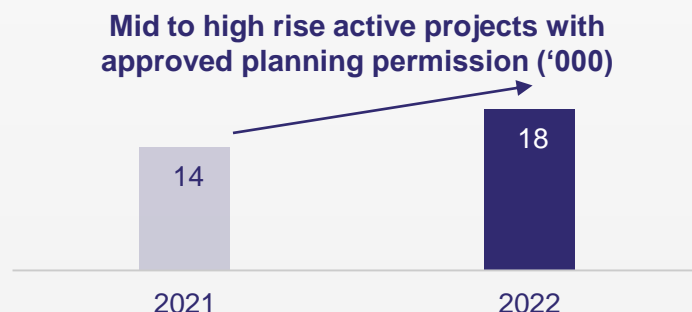
We are well positioned to capitalise upon opportunities across the diversified markets in which we operate

Modern Methods of Construction (MMC) is driving capacity and efficiency

- MMC addresses the need for use of sustainable products and also benefits from high levels of quality, reliability and longevity

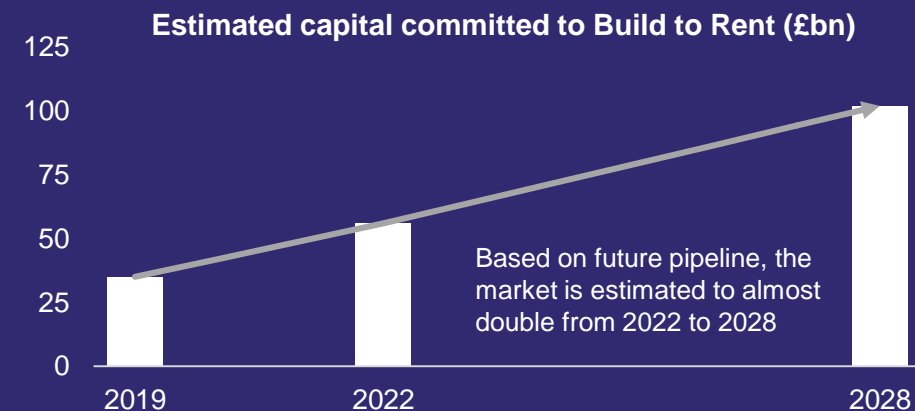
UK mid to high rise facades market is in excess of £1.5bn

- Mid to high sector pace of growth is faster than conventional brick market
- Sector growth driven by recladding and BTR market
- Sector showing a preference for bricks and other masonry facades which now constitute around 80% of applications



Build to rent (BTR) continues to be a driver of growth within the mid to high rise market

- BTR will provide greater choice in a rapidly growing renter population
- The size of developments are increasing, reflecting growing investor confidence and a desire to build large scale portfolios



Sustainable construction

At the forefront of the accelerating trend towards a sustainable built environment

Regulation and data reporting driving change faster than ever before:

- ◆ Future Homes Standard 2025
- ◆ Future Homes Hub Implementation Plan 2023 – 2025

lbstock at the heart of the solution:

- ◆ Evolution of our core products
- ◆ Product data transparency
- ◆ Product diversification
- ◆ Social value



“



We are continually striving to improve the energy efficiency and sustainability of our homes and are adapting our home designs in response to both changing homebuyer demands, as well as the Future Homes Standard and other changes to Building Regulations.

”

“



We're going further than ever before to build better energy efficient homes, which go beyond regulatory requirements, allowing us to future proof our homes and to help our customers lower their energy use and carbon footprint.

”



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STRATEGIC PROGRESS

A stronger platform for growth

Positioned well to navigate short term challenges and deliver strong growth



Our strategy has built a much stronger business, with improved execution and a bigger growth opportunity

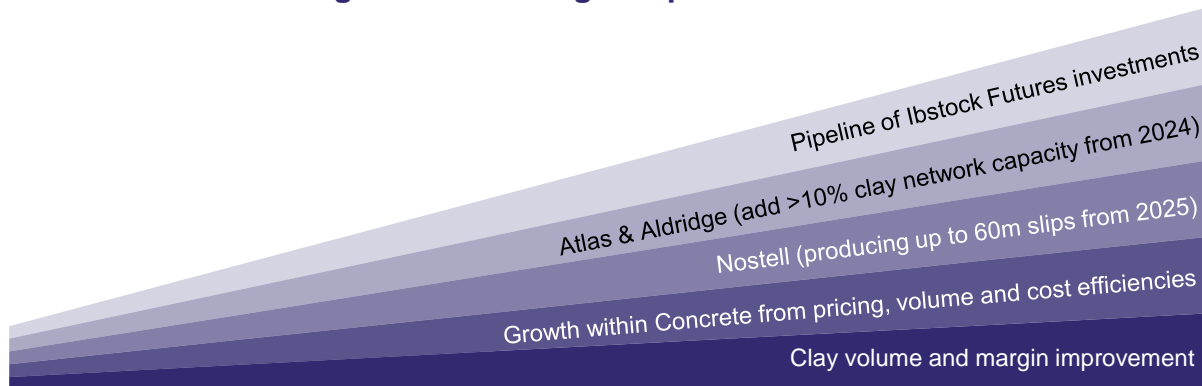
Medium term targets

On track to deliver strong growth and returns over the period to 2026

Revenue growth target



Sources of growth and margin improvement: 2022 to 2026*



1. Target to grow revenues to >£600m by 2026 with an ambition to grow beyond this
2. Medium term profitability targets:
 - EBITDA Margins in core Clay business of >35%
 - Overall Group margins of at least 28%
3. Targeting revenues outside of traditional clay brick to represent >40% of the Group by 2026
4. Committed to retaining our capital discipline with ROCE at >20% in medium term

Grow

Multiple initiatives will drive near-term performance and underpin our medium term progress

Atlas & Aldridge
(add >10% clay network capacity from 2024)



Clay incremental volume and margin enhancement



Concrete growth through automation and new market segments



Pipeline of **Ibstock Futures** investments



Brick slips investments



Grow

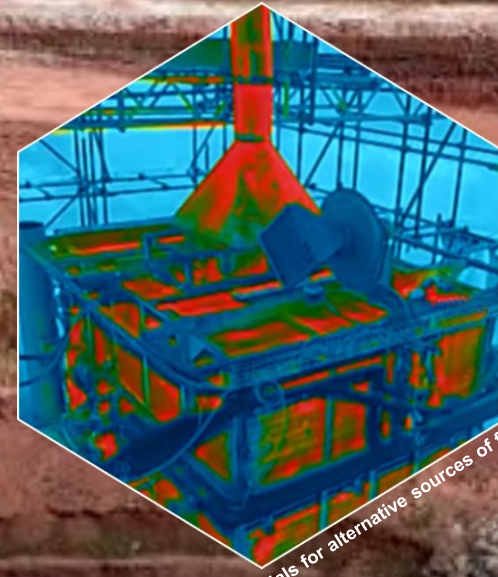
Grow

Huge potential to unlock more growth, across sustainable building and the industrialisation of the construction industry

- ◆ Leveraging our unrivalled clay reserves to create more sustainable building materials for the UK construction industry:
 - ◆ Expanded Clay
 - ◆ Calcined Clay
- ◆ Pioneering the use of more sustainable sources of energy to deliver a step change in our carbon footprint
- ◆ Further investment opportunities in MMC (modern methods of construction)



Examples of expanded clay



Trials for alternative sources of fuel



Example of construction tech in MMC

Example of an Ibstock quarry



Sustain and Innovate



Our relentless focus on sustainable performance and innovation has built a more resilient and efficient business

**OPERATIONAL
EXCELLENCE**



**FIXED COST &
FACTORY
FOOTPRINT
IMPROVEMENTS**



**ENVIRONMENTAL
EFFICIENCY**



**INNOVATIVE
PRODUCTS
& PARTNERSHIPS**



**CUSTOMER
EXPERIENCE**





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SUMMARY & OUTLOOK

Summary & Outlook

- ◆ Strong performance of the business reflects the strategic progress we have made over recent years
- ◆ Our balance sheet provides resilience and optionality to invest further for growth and return additional capital to shareholders
- ◆ Core business will commission Atlas and Aldridge factories by year end, providing over 100m of lower-cost capacity, with the whole Atlas range to be externally verified as carbon neutral
- ◆ Pipeline of strategic acquisitions and investments in fast-growth areas of construction markets will support accelerated growth through Ibstock Futures
- ◆ Activity in early weeks of 2023 has continued to reflect more cautious demand environment. We expect this to improve as the year progresses, supported by sequential demand improvement
- ◆ With strong strategic platform in place, we are confident in ability to deliver significant growth over the medium term

Board's expectations for the 2023 year are unchanged



Q&A





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APPENDICES

Ibstock at a glance



Ibstock plc is a leading UK manufacturer of clay and concrete building products and solutions

Key facts

200

Over 200 years of experience

40

Manufacturing sites across the UK

c.2,300

Employees across the UK

95%

Raw materials sourced in UK

300+

Different brick products

c.74m

Tonnes of consented clay reserves

No.1

Manufacturer of clay bricks in the UK by production capacity

Our business

Ibstock comprises of two core business divisions, Ibstock Clay and Ibstock Concrete. Ibstock Futures has been established to accelerate diversified growth opportunities to address construction megatrends of sustainability and industrialisation (modern methods of construction, with a focus on off-site construction techniques)

Our products

Our brands



Building from a strengthened platform

Our Business

-  **Ibstock Clay**
-  **Ibstock Concrete**
-  **Ibstock Futures**

Strong, advantaged core business:

1. Leadership position in growth markets
2. Significant, diversified asset base
3. Industry leading margins and returns
4. Highly cash generative model

Strategy Pillars



Sustain

Sustainable performance

Innovate

Market led innovation

Grow

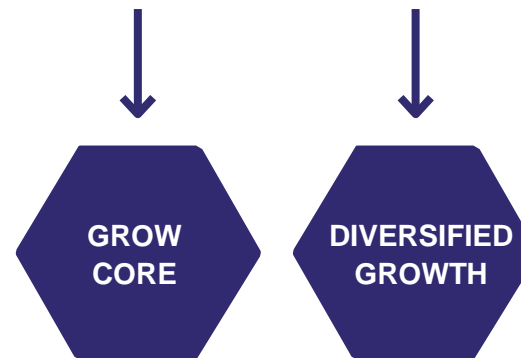
Well positioned to invest in
Further growth projects & our people

ESG

At the heart of everything we do

Investment Levers

Investment driven growth through
two areas of focus:



Grow our
existing core
business
(capacity,
efficiency,
sustainability)

Diversify the
revenue base;
focused on
faster-growth
construction
markets

Clear, consistent investment criteria

Accelerating Megatrends

Sustainability



Industrialisation



Strategy in action

Continued momentum in strategic delivery in 2022

Sustain



Health, safety & wellbeing:

- Further progress on safety roadmap, with delivery of several key projects and wellbeing acting as a strong cultural catalyst
- Tracking ahead of achieving reduction in LTIFR by 2030

Operational & commercial excellence:

- Continued focus on strong operational and commercial execution – enabling significant growth and improved returns
- Enhanced operational performance driving a cost competitive footprint, through asset transformation, completion of enhancement projects and automation

Environmental performance:

- Awarded 'Manufacturer of the Year' by Business Green awards in recognition of our industry leadership in sustainability.
- Continued progress in delivery of our 2030 ESG strategy

Innovate



Product Innovation:

- A focus on dematerialisation of projects (voids), a new partnership with Earth Friendly Concrete and new product ranges are some examples of how we are continuing to differentiate our customer proposition and diversify.

Customer experience:

- Continued focus on enhancing customer experience at every touch point – 2022 focused on strengthening nationwide distribution capabilities and initial development of customer service portal
- Achieved significant improvement in 2022 Net Promoter Score to +45 (2021: +33)

Digital transformation:

- A key strategic enabler over the coming years – with the appointment of a new Chief Information & Digital Officer focused on further developing technology roadmap and accelerating digital enablement plans

Grow



Grow the core business:

- Targeted investment projects creating value and capacity – Atlas and Aldridge progressing to schedule

Diversified growth:

- Ibstock Futures accelerating strategic ambition to grow through the introduction of products, solutions and technologies to benefit megatrends of sustainability and industrialisation of construction methods (MMC) with two strategically important acquisitions in year, with further development of brick slips strategy and strong pipeline of opportunities in the near term

Grow our people:

- A real focus on our people and investment in culture and capability - emerging us as a stronger business and leadership team
- Female Leadership representation increased in year to 27%

ESG progress



Progress against our ESG 2030 strategy

2030 ESG Strategy KPIs

			2022	Target
Addressing Climate Change	Carbon (Scope 1 and 2)	% Absolute carbon reduction Tonnes CO ₂ (relative to 2019 baseline)	13%	40% by 2030 Net Zero by 2040
		% reduction in CO ₂ per tonne of production (relative to 2019 baseline)	9%	15% by 2025
	Water	% reduction in mains water use per tonne of production (relative to 2019 baseline)	31%	25% by 2030
Manufacturing Materials for Life	Product innovation	% of sales turnover from new and sustainable products	13%	20% by 2030
	Waste	% general waste to landfill (relative to 2019 baseline)	90%	Zero by 2025
	Plastic packaging	% reduction in preventable plastic packaging (relative to 2019 baseline)	16%	40% by 2025
Improving Lives	Health and Safety	% reduction in LTIFR (relative to 2016 baseline)	61%	50% by 2023
	Earn and Learn positions	% of colleagues in earn and learn positions	7.5%	10% by 2030
	Women in senior leadership	% of women in senior leadership positions	27%	40% by 2027



Committed to leading our sector in transparency & disclosure

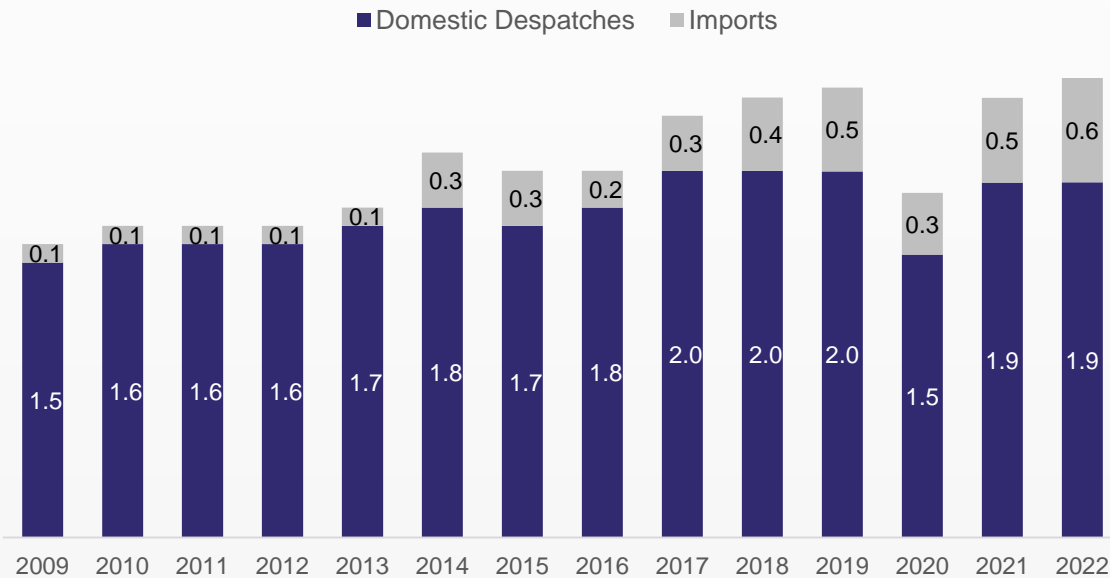


Brick market dynamics

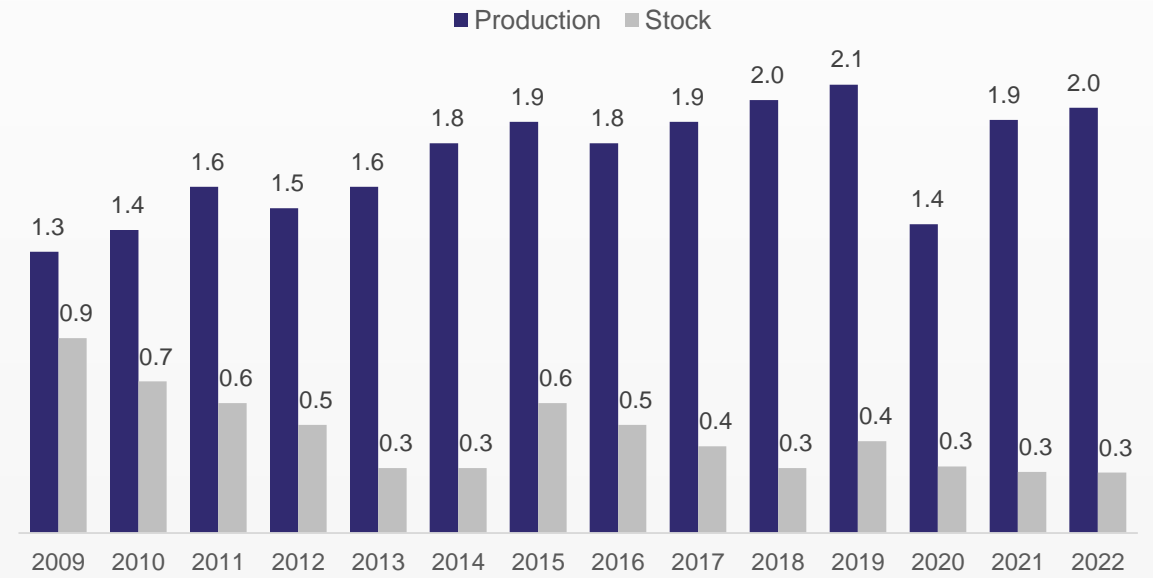


Balancing supply and demand

Brick Consumption (billions of bricks)



Brick Production and Stock (billions of bricks)



The UK market consumed around 2.51 billion bricks, compared to 2.40 billion in 2021

Private housing forecasted to fall around 11% in 2023 and by 1% in 2024

Imports in 2022 reached 0.57 billion bricks, representing around 23% of the total brick market, an increase over 2021 (19%)

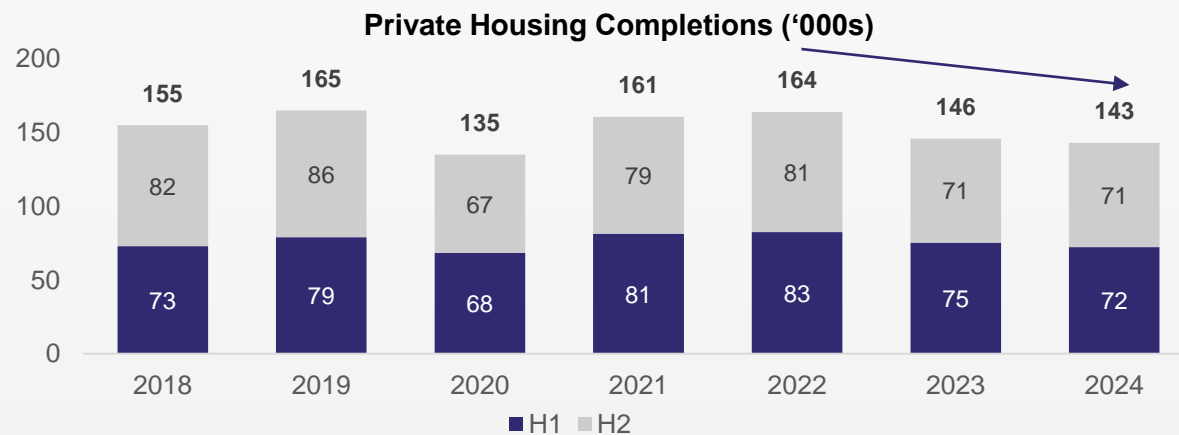
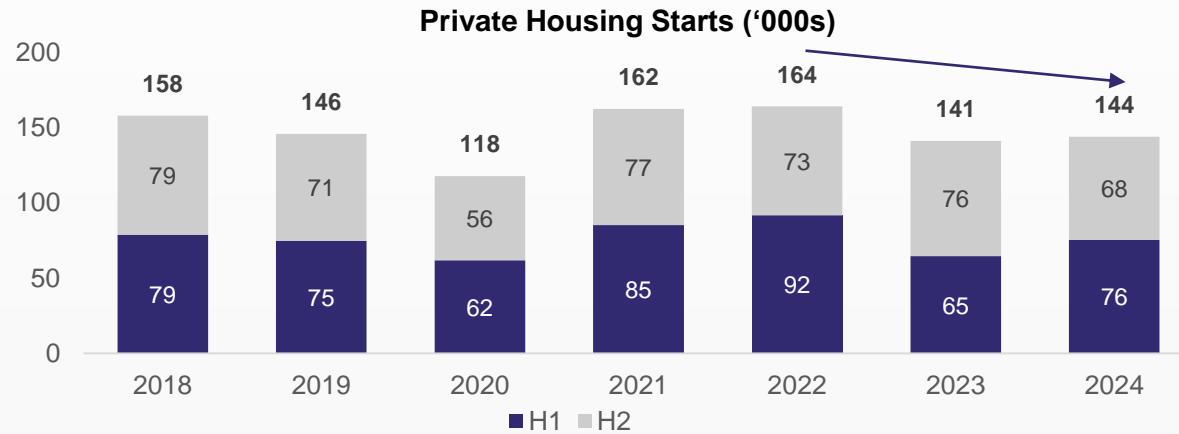
Domestic brick production in 2022 of around 2.0 billion - around 3% higher than 2021 levels

Industry inventories remain at historically low levels

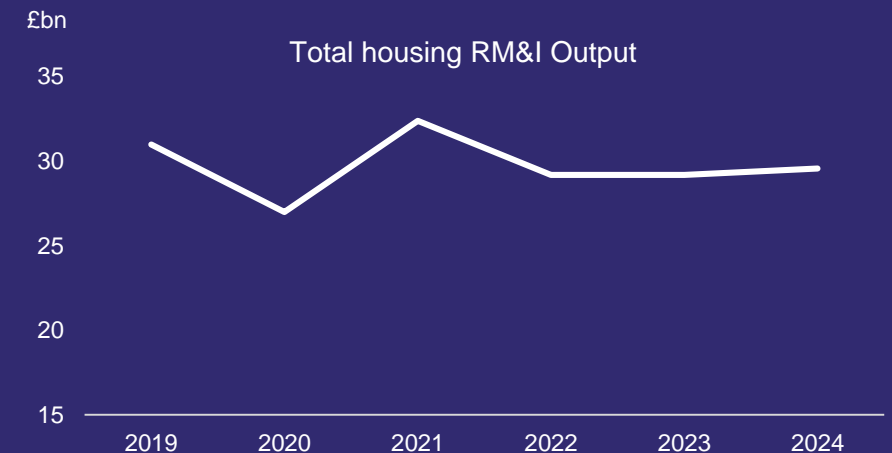
Overall, industry dynamics remain positive despite uncertainties in the current environment

Core residential markets update

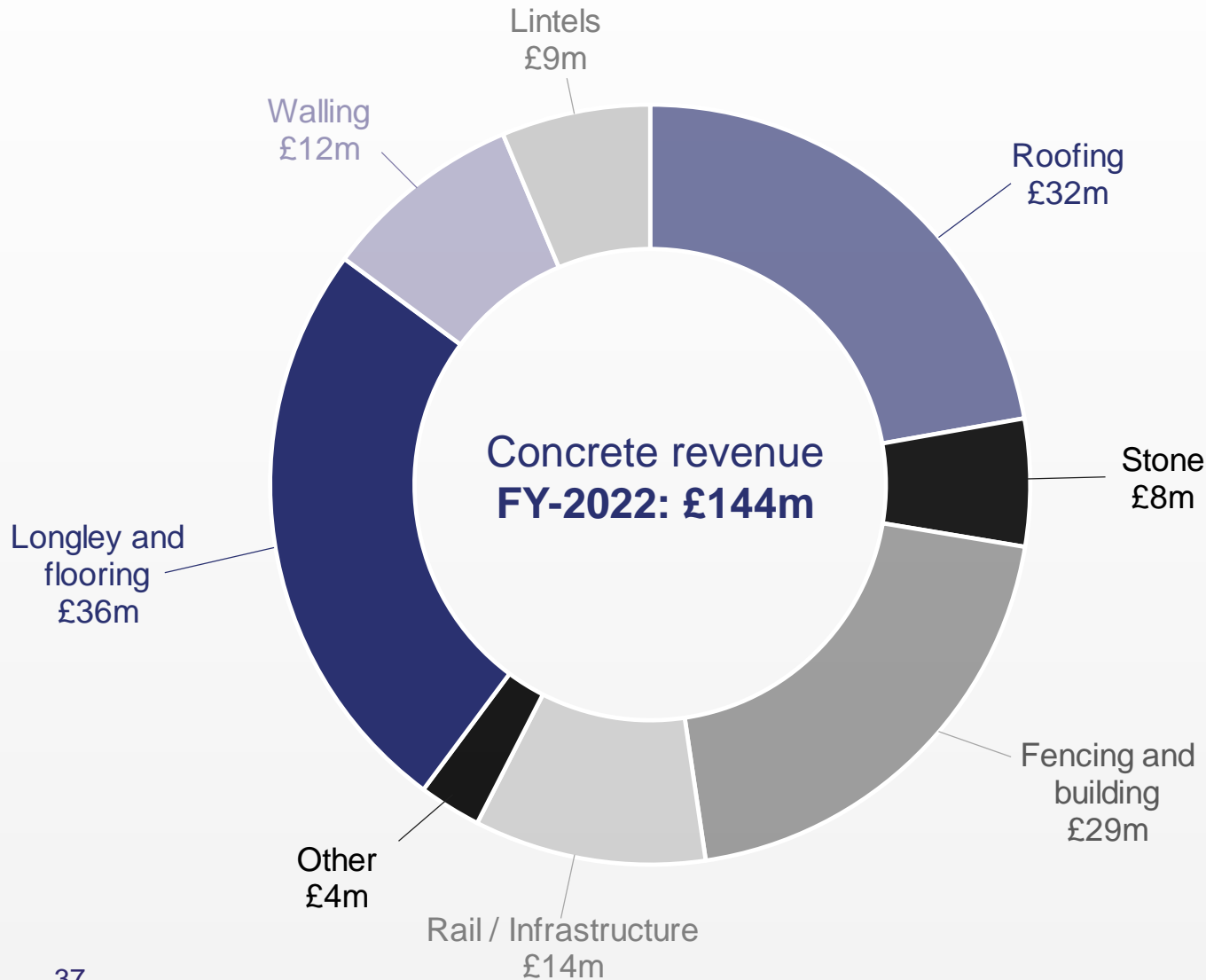
Falling demand in new build and RMI markets



- Since the end of 2022, mortgage rates have eased and remain affordable relative to long-term trend
- Elevated household energy bills driving preference for more efficient new build (typically EPC A-C) versus second hand stock (typically EPC D or lower)
- Starts and completions projected to modestly decrease over the next two years
- RMI remains relatively strong and comparable to 2022 levels, with a steady outlook for medium term



Concrete revenue analysis



- Concrete delivered a solid performance in 2022, despite macroeconomic uncertainty with slowing markets and contraction in economic activity towards the end of the year
- The division continued to benefit from strong commercial execution
- Overall Concrete revenue increased by £16m, an increase of 12% on 2021
- Volume growth across fencing & building, walling and rail infrastructure offset by lower flooring and roofing volumes

Income statement



Strong growth in performance with EPS up by 63%

Year ended 31st December 2022	2022	2021
Revenue	£513m	£409m
Adjusted EBITDA	£140m	£103m
Normal depreciation	(£26m)	(£28m)
Adjusted profit before interest and tax	£113m	£75m
Cash interest	(£4m)	(£6m)
Adjusted profit before tax	£109m	£69m
Taxation - at effective rate	(£18m)	(£13m)
Adjusted profit for the period	£91m	£57m
Basic adjusted EPS	22.7p	13.9p
Exceptional income	£6m	£5m
Net debt	£46m	£39m
Net debt to Adjusted EBITDA (pre IFRS-16)	0.4x	0.4x
Total ordinary dividend	8.8p	7.5p

Adjusted income statement reconciliation



Year ended 31 st December 2022	Adjusted	Depreciation and amortisation	Exceptional items	Non-cash interest	Deferred tax rate change	Reported
Revenue	£513m	-	-	-	-	£513m
Costs	(£373m)	(£39m)	£6m	-	-	(£405m)
EBITDA	£140m	(£39m)	£6m	-	-	£107m
Depreciation and amortisation	(£26m)	£26m	-	-	-	-
EBIT	£113m	(£12m)	£6m	-	-	£107m
Finance	(£4m)	-	-	£1m	-	(£3m)
Tax	(£18m)	£2m	-	-	(£2m)	(£18m)
Profit after tax	£91m	(£10m)	£7m	£1m	(£2m)	£87m
EPS (pence per share)	22.7 p	(2.5p)	1.6p	0.3p	(0.5p)	21.6 p

- Note
- (1) Adjusted EBITDA is earnings before interest, taxation, depreciation and amortisation after adjusting for exceptional items
 - (2) Adjusted EPS is calculated on the basis of adjusted earnings after tax. Adjusted earnings after tax exclude fair value depreciation and amortisation as well as exceptional items
 - (3) The fair value adjustments arose as a result of the 2015 disposal of the Group by CRH plc

Balance sheet



Year ended 31 st December 2022	2022	2021
Property, plant and equipment	£409m	£376m
Right of Use assets	£31m	£25m
Intangible fixed assets & Goodwill	£90m	£95m
Non-current assets	£531m	£496m
Inventories	£94m	£73m
Trade and other receivables	£66m	£65m
Assets held for sale	£0m	£1m
Current assets	£160m	£138m
Total assets	£691m	£634m
Payables	(£120m)	(£103m)
Lease liabilities	(£33m)	(£27m)
Other liabilities excluding debt & pension	(£91m)	(£99m)
Net assets excluding debt & pension	£447m	£404m
Net debt	(£46m)	(£39m)
Pension	£15m	£58m
Net assets	£416m	£423m

Cash flow



Year ended 31 st December 2022	2022	2021
Cash flow from operating activities	£138m	£101m
Cash generated from operations		
Interest paid	(£3m)	(£3m)
Other interest paid - lease liabilities	(£1m)	(£1m)
Tax paid	(£12m)	(£10m)
Net cash flow from operating activities	£122m	£87m
Cash flows from investing activities		
Purchase of property, plant and equipment	(£58m)	(£25m)
Proceeds from sale of property plant and equipment	£0m	£1m
Proceeds from sale of property plant and equipment - exceptional	£8m	£3m
Purchase of intangible assets	(£6m)	(£6m)
Settlement of deferred consideration	(£0m)	(£0m)
Payment for acquisition of subsidiary undertaking, net of cash acquired	(£1m)	(£1m)
Interest received	£0m	£0m
Net cash flow from investing activities	(£57m)	(£28m)
Cash flows from financing activities		
Dividends paid	(£34m)	(£17m)
Drawdown of borrowings	(£0m)	£170m
Repayment of borrowings	(£0m)	(£160m)
Debt issue costs	(£0m)	(£2m)
Cash payments for the principal portion of lease liabilities	(£8m)	(£8m)
Proceeds from issuance of equity shares	£0m	£1m
Purchase of own shares by Employee Benefit Trust	£0m	(£1m)
Cash outflow from purchase of shares	(£30m)	(£0m)
Net cash outflow from financing activities	(£72m)	(£17m)
Net (decrease)/increase in cash and cash equivalents	(£7m)	£42m
Cash and cash equivalents at beginning of the year	£61m	£19m
Exchange gains/(losses) on cash and cash equivalents	£0m	(£0m)
Cash and cash equivalents at end of the year	£54m	£61m

Total cash flows since IPO



The Group has returned £265m to shareholders since IPO

	2016	2017	2018	2019	2020	2021	2022	Total
Adjusted operating cash flow	£96m	£97m	£84m	£72m	£50m	£76m	£108m	£584m
Capital invested	(£59m)	(£38m)	(£31m)	(£39m)	(£24m)	(£25m)	(£58m)	(£274m)
Adjusted free cash flow	£38m	£59m	£53m	£33m	£26m	£51m	£50m	£310m
Ordinary dividend	(£28m)	(£32m)	(£39m)	(£40m)	£0m	(£17m)	(£34m)	(£188m)
Supplementary dividend	£0m	£0m	(£26m)	(£20m)	£0m	£0m	£0m	(£47m)
Share buy-back	£0m	£0m	£0m	£0m	£0m	£0m	(£30m)	(£30m)
Total capital returned	(£28m)	(£32m)	(£65m)	(£60m)	£0m	(£17m)	(£64m)	(£265m)
Disposal of Glen Gery	£0m	£0m	£76m	£0m	£0m	£0m	£0m	£76m
Acquisitions	£0m	£0m	£0m	(£13m)	£0m	£0m	(£1m)	(£14m)
Exceptional items	£0m	(£7m)	(£1m)	£0m	(£10m)	(£2m)	£7m	(£13m)
Other	£2m	(£4m)	£5m	£4m	(£1m)	(£2m)	£1m	£5m
Other cash flows	£2m	(£11m)	£80m	(£9m)	(£11m)	(£4m)	£7m	£54m
Opening net debt	(£145m)	(£133m)	(£117m)	(£48m)	(£85m)	(£69m)	(£39m)	(£145m)
Total movement in net debt	£12m	£16m	£69m	(£36m)	£15m	£30m	(£7m)	£99m
Closing net debt	(£133m)	(£117m)	(£48m)	(£85m)	(£69m)	(£39m)	(£46m)	(£46m)

ROCE - delivering on our medium-term target



Strong 2022 return on capital employed (ROCE) ahead of internal hurdle rate of 20%

Clay

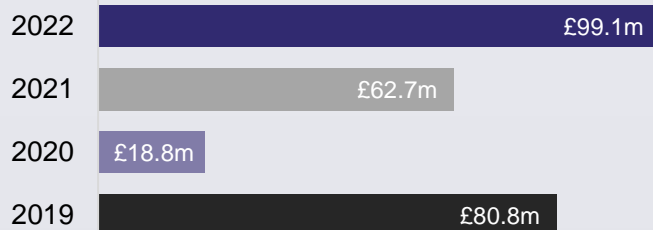
Concrete

Group

Adjusted EBIT

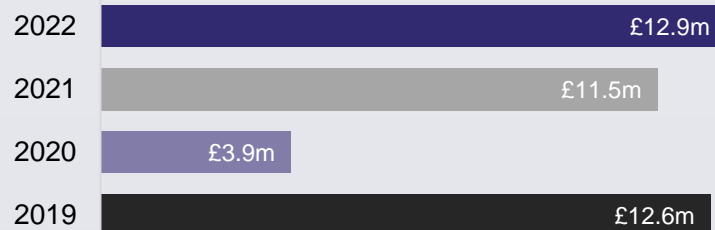
£99.1m

+58%



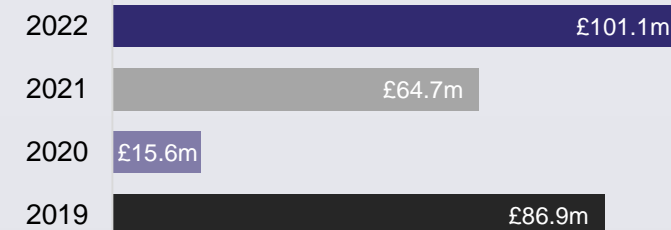
£12.9m

+12%



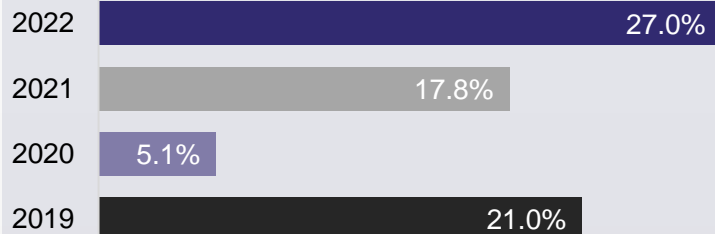
£101.1m

+56%



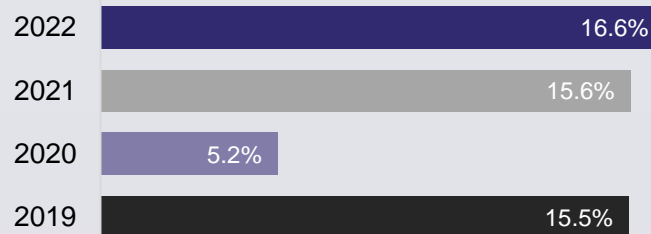
27.0%

+9pts



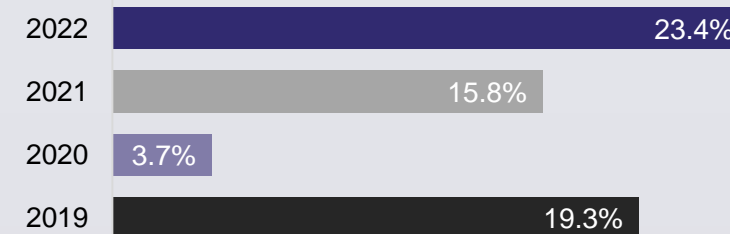
16.6%

+1pts



23.4%

+8pts



Strong ROCE performance throughout the Group, driven by higher earnings

- Group ROCE almost 800 bps ahead of prior year driven by solid growth in earnings and intense management of invested capital
- Clay adjusted EBIT grew 58% versus prior year
- Concrete adjusted EBIT grew 12% versus prior year
- Anticipate ROCE to moderate in 2023 with moderating profit and investment of in-flight growth projects
- On an historic cost basis (i.e excluding fair value uplifts) Group ROCE in 2023 would have been in excess of 35%