



PRE-PRINT FOLIO

Technical References – Targets only, without tolerances mentioned

	Whiteness	Opacity	Moisture	Bendtsen Roughness	Thickness	Bulk
	CIE	%	%	ml/min	µm	µm/g/m ²
	ISO 11475	ISO 2471	ISO 287	ISO 8791/2	ISO 534	—
75 g/m²	169	93,0	5,2	180	103	1,37
80 g/m²	169	95,0	5,2	150	108	1,35
90 g/m²	169	96,0	5,2	150	115	1,28
100 g/m²	169	97,0	5,2	100	118	1,18
120 g/m²	169	98,0	5,2	50	126	1,05

Additional Information about grupo Portucel Soporcel Mills and Products:

grupo Portucel Soporcel mills are chain-of-custody certified by the Smartwood Program of the Rainforest Alliance in accordance with FSC-STD-40-004 (SW-COC-1783 for Soporcel and SW-COC-1829 for Portucel).

In accordance with the requirements of ISO 9706 standard - Archival life over 200 years

Elemental Chlorine Free (ECF)

Quality Standard ISO 9001

Environmental Standard ISO 14001

Occupational Health and Safety Standard OHSAS 18001

grupo Portucel Soporcel



SOPORSET™
PREMIUM PRE-PRINT

PRE-PRINT FOLIO

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	Whiteness CIE	Opacity % (minimum)	Moisture %	Bendtsen Roughness ml/min	Thickness µm	Bulk µm/g/m ²
	ISO 11475	ISO 2471	ISO 287	ISO 8791/2	ISO 534	—
135 g/m²	169	96,5	5,4	50	140	1,04
160 g/m²	169	97,0	5,4	50	170	1,06
250 g/m²	169	98,0	6,0	80	275	1,10

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In accordance with the requirements of ISO 9706 standard

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