**Fiscal 2024 Full Year results** (twelve months ended June 30, 2024)

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August 15, 2024 US August 16, 2024 Australia



# Disclaimers

#### Cautionary Statement Regarding Forward-Looking Statements

This document contains certain statements that are "forward-looking statements" within the meaning of the safe harbor provisions of the U.S. Private Securities Litigation Reform Act of 1995. Forward-looking statements are generally identified with words like "believe," "expect," "target," "project," "target," "project," "may," "could," "approximately," "possible," "will," "should," "intend," "plan," "anticipate," "commit," "estimate," "potential," "ambitions," "outlook," or "continue," the negative of these words, other terms of similar meaning, or the use of future dates. Such statements are based on the current expectations of the management of Amcor and are gualified by the inherent risks and uncertainties surrounding future expectations generally. Actual results could differ materially from those currently anticipated due to a number of risks and uncertainties. Neither Amcor nor any of its respective directors, executive officers, or advisors provide any representation, assurance, or quarantee that the occurrence of the events expressed or implied in any forward-looking statements will actually occur. Risks and uncertainties that could cause actual results to differ from expectations include, but are not limited to; changes in consumer demand patterns and customer requirements in numerous industries; the loss of key customers, a reduction in their production requirements or consolidation among key customers; significant competition in the industries and regions in which we operate; an inability to expand our current business effectively through either organic growth, including product innovation, investments or acquisitions; challenging global economic conditions, impacts of operating internationally; price fluctuations or shortages in the availability of raw materials, energy, and other inputs which could adversely affect our business; production, supply, and commercial risks, including counterparty credit risks, which may be exacerbated in times of economic volatility; pandemics, epidemics, or other disease outbreaks; an inability to attract, motivate and retain our skilled workforce and manage key transitions; labor disputes and an inability to renew collective bargaining agreements at acceptable terms; physical impact of climate change; cybersecurity risks, which could disrupt our operations or risk of loss of our sensitive business information; failures or disruptions in our information technology systems which could disrupt our operations, compromise customer, employee, supplier and other data; a significant increase in our indebtedness or a downgrade in our credit rating could reduce our operating flexibility and increase our borrowing costs and negatively affect our financial condition and results of operations: rising interest rates that increase our borrowing costs on our variable rate indebtedness and could have other negative impacts; foreign exchange rate risk; a significant write-down of goodwill and/or intangible assets; a failure to maintain an effective system of internal control over financial reporting; inability of our insurance policies, including our use of a captive insurance company, to provide adequate protection against all of the risks we face; an inability to defend our intellectual property rights or intellectual property infringement claims against us; litigation, including product liability claims or litigation related to Environmental, Social, and Governance ("ESG") matters or regulatory developments; increasing scrutiny and changing expectations from investors, customers, suppliers and governments with respect to our ESG practices and commitments resulting in additional costs or exposure to additional risks; changing ESG disclosure regulations including climaterelated rules; changing environmental, health, and safety laws; changes in tax laws or changes in our geographic mix of earnings; and other risks and uncertainties identified from time to time in Amcor's filings with the U.S. Securities and Exchange Commission (the "SEC"), including without limitation, those described under Item 1A. "Risk Factors" of Amcor's annual report on Form 10-K for the fiscal year ended June 30, 2023 and any subsequent guarterly reports on Form 10-Q. You can obtain copies of Amcor's filings with the SEC for free at the SEC's website (www.sec.gov). Forward-looking statements included herein are made only as of the date hereof and Amcor assumes no obligation, and disclaims any obligation to update any forward-looking statements, or any other information in this communication, as a result of new information, future developments or otherwise, or to correct any inaccuracies or omissions in them which become apparent, except as expressly required by law. All forward-looking statements in this communication are gualified in their entirety by this cautionary statement.

#### Presentation of non-GAAP information

Included in this release are measures of financial performance that are not calculated in accordance with U.S. GAAP. These measures include adjusted EBITDA and EBITDA (calculated as earnings before interest and tax and depreciation and amortization), adjusted EBIT (calculated as earnings before interest and tax), adjusted net income, adjusted earnings per share, adjusted free cash flow and net debt. In arriving at these non-GAAP measures, we exclude items that either have a non-recurring impact on the income statement or which, in the judgment of our management, are items that, either as a result of their nature or size, could, were they not singled out, potentially cause investors to extrapolate future performance from an improper base. Note that while amortization of acquired intangible assets is excluded from non-GAAP adjusted financial measures, the revenue of the acquired entities and all other expenses unless otherwise stated, are reflected in our non-GAAP financial performance earnings measures. While not all inclusive, examples of these items include; material restructuring programs, including associated costs such as employee severance, pension and related benefits, impairment of property and equipment and other assets, accelerated depreciation, termination payments for contracts and leases, contractual obligations, and any other gualifying costs related to restructuring plans; material sales and earnings from disposed or ceased operations and any associated profit or loss on sale of businesses or subsidiaries; changes in the fair value of economic hedging instruments on commercial paper and contingent purchase consideration; significant pension settlements; impairments in goodwill and equity method investments; material acquisition compensation and transaction costs such as due diligence expenses, professional and legal fees, and integration costs; material purchase accounting adjustments for inventory; amortization of acquired intangible assets from business combination; gains or losses on significant property and divestitures and significant property and other impairments, net of insurance recovery; certain regulatory and legal matters; impacts from highly inflationary accounting; expenses related to the Company's Chief Executive Officer transition; and impacts related to the Russia-Ukraine conflict. Amcor also evaluates performance on a comparable constant currency basis, which measures financial results assuming constant foreign currency exchange rates used for translation based on the average rates in effect for the comparable prior year period. In order to compute comparable constant currency results, we multiply or divide, as appropriate, current-year U.S. dollar results by the current year average foreign exchange rates and then multiply or divide, as appropriate, those amounts by the prior-year average foreign exchange rates. We then adjust for other items affecting comparability. While not all inclusive, examples of items affecting comparability include the difference between sales or earnings in the current period and the prior period related to disposed or ceased operations. Comparable constant currency net sales performance also excludes the impact from passing through movements in raw material costs. Management has used and uses these measures internally for planning, forecasting and evaluating the performance of the Company's reporting segments and certain of the measures are used as a component of Amcor's Board of Directors' measurement of Amcor's performance for incentive compensation purposes. Amcor believes that these non-GAAP measures are useful to enable investors to perform comparisons of current and historical performance of the Company. For each of these non-GAAP financial measures, a reconciliation to the most directly comparable U.S. GAAP financial measure has been provided herein. These non-GAAP financial measures should not be construed as an alternative to results determined in accordance with U.S. GAAP. The Company provides guidance on a non-GAAP basis as we are unable to predict with reasonable certainty the ultimate outcome and timing of certain significant forward-looking items without unreasonable effort. These items include but are not limited to the impact of foreign exchange translation, restructuring program costs, asset impairments, possible gains and losses on the sale of assets, and certain tax related events. These items are uncertain, depend on various factors, and could have a material impact on U.S. GAAP earnings and cash flow measures for the quidance period.



Safety

## Guided by our values. Our number one priority



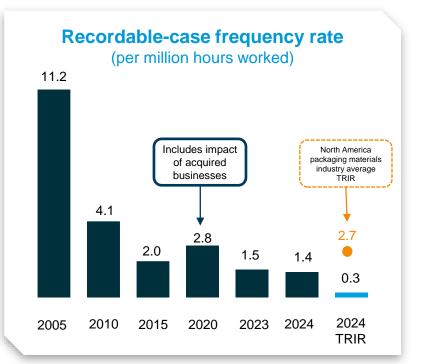




## Safety

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- Industry-leading safety performance
- 12% fewer injuries in fiscal 2024
- 73% of sites injury free for >12 months



Notes: Recordable Case Frequency Rate (RCFR) expresses injuries per 1,000,000 hours worked. Graph data shown for a 12 month period ended June 30 unless otherwise indicated. Acquired businesses (including Bemis) are included in 2020 and account for the increase in frequency rate compared with 2015.





# Delivering against unchanged near-term priorities



Keep our teams focused on delivering for stakeholders

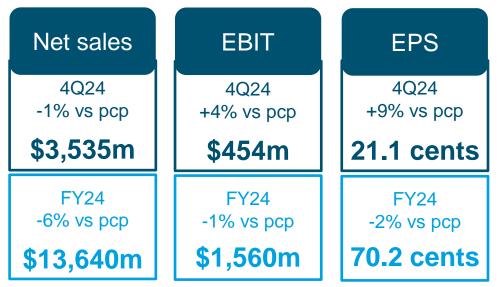


- 1. Strong 4Q financial performance with a return to volume growth
- 2. Volumes, EPS growth & free cash flow ahead of expectations set out in April
- 3. Expect strong growth from the underlying business to continue in FY25
- 4. Capital allocation priorities remain unchanged



# Strong fourth quarter EPS growth and free cash flow

A return to volume growth in 4Q and earnings growth improved sequentially



- 4Q volumes up 1% on last year, ahead of expectations and a 5 percentage point improvement on 3Q
  - Expected weakness in healthcare categories and North America beverage
  - Overall net volumes across the balance of the business up ~3% compared with last year
- 4Q EBIT growth reflects strong earnings leverage
  - Higher volumes and continued focus on cost, partly offset by unfavorable mix
  - 4Q cost & restructuring benefits >\$110 million
- \$952 million annual free cash flow, up ~\$100 million or 12% on last year

Increased annual dividend ~\$750 million annual cash returns to shareholders

Notes: EBIT and EPS presented on an adjusted basis and growth rates for these and Net sales exclude the impact of currency and items impacting comparability. Adjusted non-GAAP measures exclude items which are not considered representative of ongoing operations. Further details related to non-GAAP measures and reconciliations to U.S. GAAP measures can be found in the appendix section. Definition 'pcp' is 'prior comparator period'.



# Flexibles segment

## Broad based volume growth in 4Q and continued strong cost performance

### June quarter highlights

- Volumes up 3%, improving sequentially by 5% points
- As expected, destocking continued in healthcare, driving unfavorable price/mix
- Adjusted EBIT growth 5%. Strong earnings leverage through volume growth and strong cost performance partly offset by unfavorable price/mix

### FY2024 highlights

- Net sales impacted by 4% lower volumes. Soft demand and destocking, particularly in 1H24.
- Unfavorable price/mix impact of 2% primarily driven by lower healthcare volumes, as expected
- Adjusted EBIT in line reflecting unfavorable volumes and price/mix partly offset by strong cost performance

4Q23	4Q24	$\mathbf{CCC} \Delta$
2,777	2,686	-1%
387	403	+5%
13.9%	15.0%	
	2,777 387	2,777 2,686 387 403



Customer transition to AmPrima™ recycle ready structure

\$m	FY23	FY24	CCC $\Delta$
Net sales	11,154	10,332	-6%
Adjusted EBIT	1,429	1,395	-%
Adjusted EBIT margin	12.8%	13.5%	



Food grade packaging with 35% recycled content



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# **Rigid Packaging segment**

## Strong cost focus through the year and sequential improvement through 2H

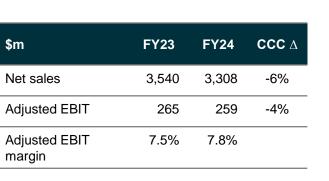
#### June quarter highlights

- Volumes down 5%, improving sequentially by 3% points •
- Volumes in line with prior year excluding NA beverage .
- North America beverage volumes down 8% primarily • reflecting soft consumer and customer demand
- Solid earnings leverage. Adjusted EBIT up 2%. • Continued favorable cost performance and benefits from restructuring initiatives

### FY2024 highlights

- ٠ Net sales reduction mainly reflects 8% lower volumes. Soft demand and 1H24 destocking in North America, partly offset by volume growth in Latin America
- Adjusted EBIT down 4% reflecting lower volumes partly ٠ offset by favorable price/mix and cost performance

\$m	4Q23	4Q24	<b>CCC</b> $\Delta$
Net sales	897	849	-2%
Adjusted EBIT	73	75	+2%
Adjusted EBIT margin	8.1%	8.8%	





New beverage product launch in PET format



Conversion from glass to 100% recycled PET content



Notes: CCC refers to Comparable Constant Currency. CCC growth reconciliations can be found in the appendix. Non-GAAP measures exclude items which are not considered representative of ongoing operations. Further details related to non-GAAP measures including Adjusted EBIT and reconciliations to U.S. GAAP measures can be found in the appendix.

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## Cash flow and balance sheet

Adjusted Free Cash Flow significantly higher than last year through improved working capital performance

Cash flow (\$ million)	FY23	FY24
Adjusted EBITDA	2,018	1,962
Interest and tax payments, net	(473)	(548)
Capital expenditure	(526)	(492)
Movement in working capital	(229)	(15)
Other	58	45
Adjusted Free Cash Flow	848	952

June 2024
6,111
3.1

## FY2024 YTD highlights

- Adjusted Free Cash Flow of \$952 million
  - At the top end of \$850 to \$950 million guidance range
  - >\$100 million or 12% higher than last year
- Significant focus on working capital driving improved performance through the year
- Leverage 3.1x in line with expectations
- ~\$750 million cash returns to shareholders



Notes: Non-GAAP measures exclude items which are not considered representative of ongoing operations. Further details related to non-GAAP measures including Adjusted EBITDA and Adjusted Free Cash Flow and reconciliations to U.S. GAAP measures can be found in the appendix section.

(1) Leverage calculated as Net debt divided by adjusted trailing twelve month EBITDA.

## For the year ended June 30, 2025, the Company expects

- Adjusted EPS of approximately 72 to 76 cents per share, which represents comparable constant currency growth of 3% to 8% (includes approximately 4% headwind related to normalization of incentive compensation payments) compared with 70.2 cents per share in fiscal 2024.
  - Assuming current exchange rates prevail through fiscal 2025, movements in exchange rates are not expected to have a material impact on reported EPS
  - Net interest expense is expected to be between \$290 to \$305 million
  - Effective tax rate is expected to be between 19% and 20%
- Adjusted Free Cash Flow of approximately \$900 million to \$1,000 million.

Amcor's guidance contemplates a range of factors which create a higher degree of uncertainty and additional complexity when estimating future financial results. Refer to slide 2 for further information. Reconciliations of the fiscal 2025 projected non-GAAP measures are not included herein because the individual components are not known with certainty as individual financial statements for fiscal 2025 have not been completed.



- 1. Strong 4Q financial performance with a return to volume growth
- 2. Volumes, EPS growth & free cash flow ahead of expectations set out in April
- 3. Expect strong growth from the underlying business to continue in FY25
- 4. Capital allocation priorities remain unchanged



## Appendix slides

Supplementary schedules and reconciliations

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# FX translation impact

## FY24 currency impact

Total currency impact	\$ million
Adjusted EBIT	15
Adjusted Net income	12

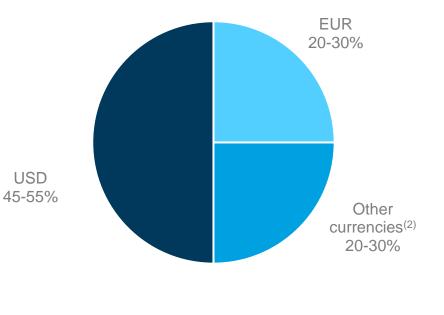
EUR:USD							
Euro stronger vs USD, Average USD to EUR rate FY24 0.9245 vs FY23 0.9561	FY24 USD million impact on Adjusted Net income						
3%	8						

### Other currencies<sup>(2)</sup>:USD

Other currencies weighted average vs USD stronger for FY24 vs FY23 average rates

FY24 USD million impact on Adjusted Net income 4

## Combined Net income currency exposures<sup>(1)</sup>





#### Reconciliation of adjusted Earnings before interest, tax, depreciation and amortization (EBITDA), Earnings before interest and tax (EBIT), Net income, Earnings per share (EPS) and Free Cash Flow

	Three Months Ended June 30, 2023			Three M	lonths End	led June 30	), 2024	
				EPS (Diluted				EPS (Diluted
(\$ million)	EBITDA	EBIT	Net Income	US cents)(1)	EBITDA	EBIT	Net Income	Cents) <sup>(1)</sup>
Net income attributable to Amcor	181	181	181	12.3	257	257	257	17.8
Net income attributable to non-controlling interests	4	4			4	4		
Tax expense	68	68			56	56		
Interest expense, net	70	70			78	78		
Depreciation and amortization	144				136			
EBITDA, EBIT, Net income and EPS	467	323	181	12.3	531	395	257	17.8
Impact of highly inflationary accounting	5	5	5	0.4	(2)	(2)	(2)	(0.1)
Property and other losses,net	2	2	2	0.1	-	-	-	-
Restructuring and other related activities, net <sup>(2)</sup>	66	66	66	4.5	15	15	15	1.0
Other	_	_	_	(0.1)	5	5	5	0.3
Amortization of acquired intangibles <sup>(3)</sup>		40	40	2.9		41	41	2.9
Tax effect of above items			(12)	(0.8)			(11)	(0.8)
Adjusted EBITDA, EBIT, Net income, and EPS	540	436	282	19.3	550	454	305	21.1
Reconciliation of adjusted growth to comparabl	e constant (	currency gr	owth					
% growth - Adjusted EBITDA, EBIT, Net income	and EPS				2	4	8	9
% items affecting comparability <sup>(4)</sup>					—	-	—	—
% currency impact					_	-	1	_
% comparable constant currency growth					2	4	9	9
Adjusted EBITDA	540				550			
Interest paid, net	(79)				(99)			
Income tax paid	(95)				(90)			
Purchase of property, plant and equipment and other intangible assets	(144)				(134)			
Proceeds from sales of property, plant and equipment and other intangible assets	18				27			
Movement in working capital	572				610			
Other	22				(27)			
Adjusted Free Cash Flow	834				837			

(1) Calculation of diluted EPS for the three months ended June 30, 2024 excludes net income attributable to shares to be repurchased under forward contracts of \$1 million. Calculation of diluted EPS for the three months ended June 30, 2023 excludes net income attributable to shares to be repurchased under forward contracts of \$1 million.

(2) Includes incremental restructuring and other costs attributable to group wide initiatives to partly offset divested earnings from the Russian business.

(3) Amortization of acquired intangible assets from business combinations.

(4) Reflects the impact of acquired, disposed, and ceased operations.



	Twelve Months Ended June 30, 2023			Twelve	Months En	ded June 3	0, 2024	
				EPS (Diluted				EPS (Diluted
(\$ million)	EBITDA	EBIT	Net Income	US cents) <sup>(1)</sup>	EBITDA	EBIT	Net Income	US cents) <sup>(1)</sup>
Net income attributable to Amcor	1,048	1,048	1,048	70.5	730	730	730	50.5
Net income attributable to non-controlling interests	10	10			10	10		
Tax expense	10	10			163	163		
Interest expense, net	259	259			310	310		
Depreciation and amortization	239 569	209			569	310		
EBITDA, EBIT, Net income and EPS	2,080	1.510	1.048	70.5	1,782	1,213	730	50.5
Impact of highly inflationary accounting	24	24	24	1.9	53	53	53	3.7
Property and other losses, net	24	24	2	0.1				5.7
Restructuring and other related activities, net <sup>(2)</sup>	(90)	(90)	(90)	(6.0)	97	97	97	6.7
CEO Transition costs	(00)	(00)	(00)	(0.0)	8	8	8	0.6
Other	2	2	2		22	22	22	1.5
Amortization of acquired intangibles (3)	2	2 160	∠ 160	10.8	22	167	167	1.5
Tax effect of above items		100	(57)	(4.0)		107	(62)	
Adjusted EBITDA, EBIT, Net income and EPS	2.018	1.608	1.089	73.3	1,962	1,560	1.015	(4.4)
Aujusted EDITDA, EDIT, Net income and EF3	2,010	1,000	1,003	15.5	1,302	1,500	1,015	70.2
Reconciliation of adjusted growth to comparab	le constant	currency a	owth					
% growth - Adjusted EBITDA, EBIT, Net income					(3)	(3)	(7)	(4)
% items affecting comparability <sup>(4)</sup>	, una Er o				3	3	3	3
% currency impact					(1)	(1)	(1)	(1)
% comparable constant currency growth	_				(1)	(1)	(5)	(2)
Adjusted EBITDA	2,018				1,962			
Interest paid, net	(248)				(295)			
Income tax paid	(225)				(253)			
Purchase of property, plant and equipment and other intangible assets	(526)				(492)			
Proceeds from sales of property, plant and equipment and other intangible assets	30				39			
Movement in working capital	(229)				(15)			
Other	28				6			
Adjusted Free Cash Flow	848				952			

(1) Calculation of diluted EPS for the twelve months ended June 30, 2024 excludes net income attributable to shares to be repurchased under forward contracts of \$3 million. Calculation of diluted EPS for the twelve months ended June 30, 2023 excludes net income attributable to shares to be repurchased under forward contracts of \$7 million.

(2) Includes incremental restructuring and other costs attributable to group wide initiatives to partly offset divested earnings from the Russian business.

(3) Amortization of acquired intangible assets from business combinations.

(4) Reflects the impact of acquired, disposed, and ceased operations.



#### Reconciliation of adjusted EBIT by reporting segment

	Thre	e Months End	ed June 30, 2	023	Three	e Months Ende	d June 30, 3	2024
(\$ million)	Flexibles	Rigid Packaging	Other	Total	Flexibles	Rigid Packaging	Other	Total
Net income attributable to Amcor				181				257
Net income attributable to non- controlling interests				4				4
Tax expense				68				56
Interest expense, net				70				78
EBIT	283	62	(22)	323	351	73	(29)	395
Impact of highly inflationary accounting	_	5	_	5	_	(2)	_	(2)
Property and other losses, net	_	_	2	2	_	_	_	_
Restructuring and other related activities, net <sup>(1)</sup>	62	2	2	66	11	4	_	15
Other	3	3	(6)	_	_	_	5	5
Amortization of acquired intangibles <sup>(2)</sup>	39	1	_	40	41	_	_	41
Adjusted EBIT	387	73	(24)	436	403	75	(24)	454
Adjusted EBIT / sales %	13.9 %	8.1 %		11.9 %	15.0 %	8.8 %		12.8 %
Reconciliation of adjusted growth to	comparable	constant curre	nev growth					
% growth - Adjusted EBIT	comparable	constant curre	ncy grown		4	3	_	4
% items affecting comparability(3)					_	_	_	_
% currency impact					1	(1)	_	_
% comparable constant currency					5	2	_	4

(1) Includes incremental restructuring and other costs attributable to group wide initiatives to partly offset divested earnings from the Russian business.

(2) Amortization of acquired intangible assets from business combinations.

(3) Reflects the impact of acquired, disposed, and ceased operations.



	Twelve Months Ended June 30, 2023			Twelv	e Months Ende	ed June 30,	2024	
(\$ million)	Flexibles	Rigid Packaging	Other	Total	Flexibles	Rigid Packaging	Other	Total
Net income attributable to Amcor				1,048				730
Net income attributable to non- controlling interests				10				10
Tax expense				193				163
Interest expense, net				259				310
EBIT	1,357	225	(72)	1,510	1,147	185	(119)	1,213
Impact of highly inflationary accounting	_	24	_	24	_	53	_	53
Property and other losses, net	_	_	2	2	-	_	_	—
Restructuring and other related activities, net <sup>(1)</sup>	(100)	8	2	(90)	79	18	_	97
CEO transition costs	_	_	_	_	-	-	8	8
Other	17	3	(18)	2	5	_	17	22
Amortization of acquired intangibles <sup>(2)</sup>	155	5	-	160	164	3	_	167
Adjusted EBIT	1,429	265	(86)	1,608	1,395	259	(94)	1,560
Adjusted EBIT / sales %	12.8 %	7.5 %		10.9 %	13.5 %	7.8 %		11.4 %
Reconciliation of adjusted growth to	comparable	constant curre	ency growth					
% growth - Adjusted EBIT					(2)	(2)	_	(3)
% items affecting comparability(3)					3	_	_	3
% currency impact					(1)	(2)	_	(1)
% comparable constant currency growth					_	(4)	_	(1)

(1) Includes incremental restructuring and other costs attributable to group wide initiatives to partly offset divested earnings from the Russian business.

(2) Amortization of acquired intangible assets from business combinations.

(3) Reflects the impact of acquired, disposed, and ceased operations.

#### Reconciliation of net debt

(\$ million)	June 30, 2023	June 30, 2024
Cash and cash equivalents	(689)	(588)
Short-term debt	80	84
Current portion of long-term debt	13	12
Long-term debt excluding current portion	6,653	6,603
Net debt	6,057	6,111



### Components of Fiscal 2024 Net Sales growth

	Three Months Ended June 30			Twelve Months Ended June 30		
(\$ million)	Flexibles	Rigid Packaging	Total	Flexibles	Rigid Packaging	Total
Net sales fiscal year 2024	2,686	849	3,535	10,332	3,308	13,640
Net sales fiscal year 2023	2,777	897	3,673	11,154	3,540	14,694
Reported Growth %	(3)	(5)	(4)	(7)	(7)	(7)
FX %	(1)	_	(1)	1	_	1
Constant Currency Growth %	(2)	(6)	(3)	(8)	(7)	(8)
Raw Material Pass Through %	(1)	(4)	(2)	(1)	(1)	(1)
Items affecting comparability %	—	—	—	(1)	—	(1)
Comparable Constant Currency Growth %	(1)	(2)	(1)	(6)	(6)	(6)
Acquired Operations %	_	_	_	_	_	_
Organic Growth	(1)	(2)	(1)	(6)	(6)	(6)
Volume %	3	(5)	1	(4)	(8)	(5)
Price/Mix %	(4)	3	(3)	(2)	2	(1)

