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This presentation contains forward-looking statements that involve subjective judgment and analysis and are subject to significant uncertainties, risks and contingencies, many of which are outside the control of, and are unknown to Amoor. Forward-looking statements can generally be identified by the use of forward-looking words such as "may", "will", "expect", "intend", "plan", "seeks", "estimate", "articipate", "believe", "continue", or similar words.

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Continuing operations results

Unless otherwise stated, financial information within this presentation has been presented on a continuing operations basis. Effective 31 December 2013, the Australasia and Packaging Distribution business (AAPD) was demerger from the Amoor Group. As a result of the demerger, the AAPD business was renamed Orora Limited and listed on the Australian Securities Exchange Refer slide 32 for more detailed information relating to statutory profit including discontinued learns.

Comparative period information

Throughout this presentation, unless otherwise stated, comparative information has been restated as a result of a change in accounting policy. Refer slides 30 & 31 for further information

Non-IFRS information

Throughout this presentation, Amoor has included certain non-IFRS financial information. This information is presented to assist in making appropriate comparisons with prior periods and to assess the operating performance of the business. Amoor uses these measures to assess the performance of the business and believes that the information is useful to investors. Non-IFRS measures including average funds employed have not been extracted from Amoor's interim financial report and have not been subtract to review by the auditors. Half year results available information

Amoor has today released a package of information relating to its financial results for the half year ended 31 December 2013. Information contained in this presentation should be read in conjunction with information contained in the associated News Release and Webcast, available at www.amoor.com.



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Half year results - continuing operations

- · Strong earnings growth
 - EPS up 21.5% and PAT up 21.2%
 - · Constant currency EPS up 3.4%
 - · Constant currency PBIT growth 3.0%
- · Kev drivers
 - · Emerging markets constant currency PBIT growth 9%
 - Acquisitions delivering expected benefits
 - · Ongoing operational and cost improvements
 - · Subdued volumes in developed markets
- · Improved shareholder returns
- - · Returns increased to 17.5% Interim dividend of 19.5 cps
- · Demerger successfully completed

A\$ million	Dec 12	Dec 13	Δ%
Sales revenue	4,543.8	5,203.8	14.5
PBIT	445.9	533.4	19.6
PBIT / Sales margin (%)	9.8	10.3	
PAT	269.4	326.6	21.2
EPS (cents)	22.3	27.1	21.5
Operating cash flow	111.2	72.0	(35.3)
PBIT/AFE (%)	17.3	17.5	

Continued improvement in margins and returns



Cash flow

A\$ million	Dec 12	Dec 13
PBITDA	624.4	735.8
Interest	(75.3)	(86.7)
Tax	(82.6)	(77.2)
Net capital expenditure	(130.9)	(179.9)
Synergy and restructuring costs	(31.2)	(7.7)
Movements in working capital	(234.7)	(265.3)
AMVIG special dividend	60.0	0.0
Other	(18.5)	(47.0)
Operating cash flow – continuing operations	111.2	72.0

A\$ million	Dec 12	Dec 13
Dividends	(240.9)	(262.2)
Acquisitions	(76.3)	(76.1)

· Operating cash flow

- AMVIG special dividend of A\$60m in the prior year
- · Working capital to sales ratio of 9.5%
- Net capex and restructuring costs remains at ~90% of depreciation

· Cash used to generate shareholder value

- Increased dividends
- Fund acquisitions
- · Reinvest in the business



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Balance sheet and debt profile

Balance Sheet	Jun 13	Dec 13
Net debt (A\$ million)	3,271	3,817
Net finance costs (A\$ million)	85.9	105.7
PBITDA interest cover (x)	7.3	7.0
Net debt / PBITDA (x)	2.4	2.6

Debt profile	Dec 13
Fixed / floating interest rate ratio	51% fixed
Bank debt / total debt	19% bank
Committed facilities	A\$4,994
Undrawn committed facilities	A\$1,392
Non current debt maturity profile (years)	4.5

Balance sheet remains strong

- Leverage at 2.6x within target range
- Interest cover strong at 7.0x

Full year interest expense \$205–\$210⁽¹⁾ million

Liquidity

- Diverse mix and appropriate tenor
- Next refinancing in December 2014
- · Intention to reduce committed facilities

(1) Expectation based on current exchange rates. Refer slide 17 for further information.



Flexibles

Euro million	Dec 12	Dec 13	∆%
Sales revenue	2,534	2,467	(2.6)
PBIT	280.2	288.9	3.1
Return on sales %	11.1	11.7	
AFE	2,447	2,515	2.8
PBIT/AFE %	22.9	23.0	
Operating cash flow	229.0	223.7	

- PBIT up 7.2% in constant currency terms
 - · Reported earnings adversely impact by strong Euro
- · Operating margin increased from 11.1% to 11.7%
- · Europe & Americas
 - · Stable volumes
 - · Cost improvements and operating efficiencies
- · Tobacco Packaging
 - · Growth in emerging markets
 - · Lower volumes in developed markets
 - · Delivery of acquisition benefits
- Asia Pacific
 - · Strong growth in Asia, especially China
 - · Lower volumes in Thailand
 - · Flat volumes in Australia & New Zealand
 - · Delivery of acquisition benefits

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Flexibles PBIT growth PBIT growth % PBIT increase in Euro (as reported) 3.1 **Constant currency PBIT increase** 7.2 Comprising: Acquisitions - acquired earnings plus synergies(1) 5.0 9% growth in Emerging Markets Raw material price movements (2.5)4.7 Organic growth 2% growth in Developed Markets (1) There were minimal costs to achieve synergy benefits included in PBIT in H1 14 Strong underlying growth in emerging markets and GDP growth in developed markets amcor

Flexibles outlook unchanged

Outlook for 2013/14 is for higher earnings*

- · Growth in emerging markets
- · Benefits from acquisitions
- Ongoing operational improvement





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Rigid Plastics

USD million	Dec 12	Dec 13	Δ%
Sales revenue	1,497	1,490	(0.5)
PBIT	127.7	128.3	0.5
AFE	1,738	1,649	(5.1)
PBIT/AFE %	14.7	15.6	
Operating cash flow	(22.2)	(54.3)	

Outlook for 2013/14 is unchanged with the business expecting higher earnings

- · Solid earnings performance
 - Return on funds employed increased to 15.6%
- North America beverage
 - Difficult comparative period due to hot summer in 2012 and a cool and wet summer in 2013
 - · Volumes up 3.3% due to market share gains
 - Earnings marginally lower with an adverse mix shift across the business
 - The custom segment had increased isotonic volumes but lower volumes in speciality hot-fill containers
 - In the CSDW segment :
 - Lower industry volumes
 - Market share gains in lower margin preforms
- Diversified products
 - Solid result due to improved product mix and lower operating costs
- · Latin America
 - Strong result in South & Central America
 - · Mexico significantly impacted by severe hurricane activity



^{*} Refer page 6 of the press release for full Outlook details

^{*} Refer page 8 of the press release for full Outlook details

The Amcor Journey Phase One The Way Forward 2005 - 2008 Focussed the portfolio **Strong Cash Flow** Built core competencies Phase Two Improved operating **The Amcor Way Operating Model Industry consolidation** performance 2009 - 2012 **Strong Market Positions** Improved industry structures Unique scale Industry structure Global footprint Created global leadership positions Step change in margins and returns Substantial increase in cash generation **Established solid platform** 🚺 amcor 10



Key first half messages

- · Continued strong earnings growth in emerging markets of 9%
- · Acquisitions delivering to expectations
- · Good cost management and operational improvements
- · Improved margins and returns
- · Earnings outlook unchanged for the full year



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Half Year Results 31 December 2013

Appendix slides



Results

A\$ million	Dec 12	Dec 13
Sales revenue	4,543.8	5,203.8
PBITDA	624.4	735.8
Depreciation and amortisation	(178.5)	(202.4)
PBIT	445.9	533.4
Net finance costs	(85.9)	(105.7)
Profit before tax	360.0	427.7
Income tax expense	(78.9)	(87.3)
Non-controlling interest	(11.7)	(13.8)
Profit after tax	269.4	326.6

	Dec 11	Jun 12	Dec 12	Jun 13	Dec 13
USD	1.0312	1.0318	1.0385	1.0272	0.9217
Euro	0.7468	0.7705	0.8149	0.7942	0.6862

Currency impact

- Positive PBIT impact of \$74 million from currency translation
- Positive PAT impact of \$49 million from currency translation

Currency sensitivities

- \$5m PAT for every 1 cent movement against the EUR
- \$3m PAT for every 1 cent movement against the USD



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Cash flow

Continuing operations

A\$ million	Dec 12	Dec 13
PBITDA	624.4	735.8
Interest	(75.3)	(86.7)
Tax	(82.6)	(77.2)
Net capital expenditure	(130.9)	(179.9)
Cash restructuring costs	(31.2)	(7.7)
Movements in working capital	(234.7)	(265.3)
Other	41.5	(47.0)
Operating cash flow from continuing operations	111.2	72.0

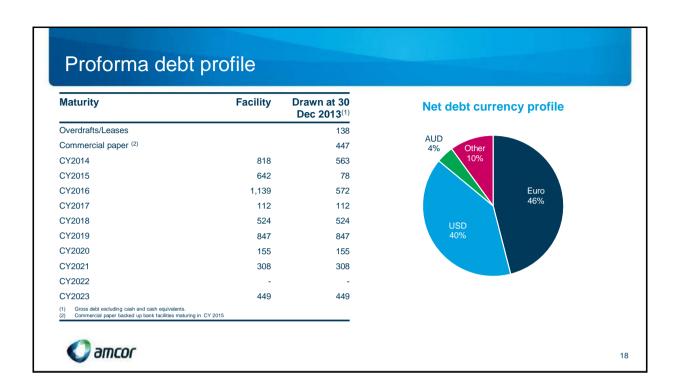
Including discontinued operations

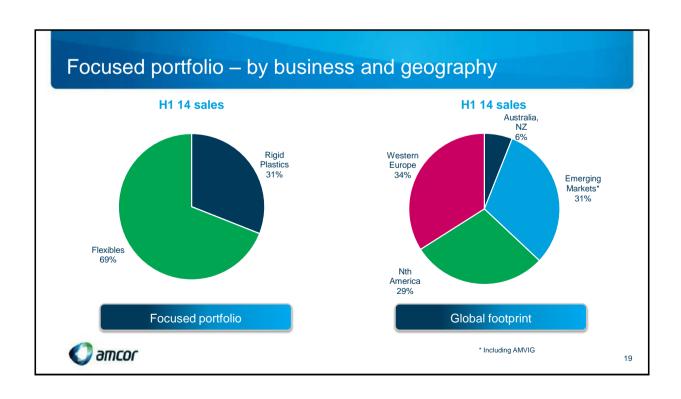
A\$ million	Dec 12	Dec 13
Operating cash flow from continuing operations	111.2	72.0
Operating cash flow from discontinued operations	125.5	9.4
Operating cash flow including discontinued operations	236.7	81.4
Dividends	(240.9)	(262.2)
Free cash flow	(4.2)	(180.8)
Acquisitions & growth capex (net of divestments)	(188.2)	(89.2)
Movements in share capital / other	(25.7)	(13.3)
Increase in net debt	(218.1)	(283.3)

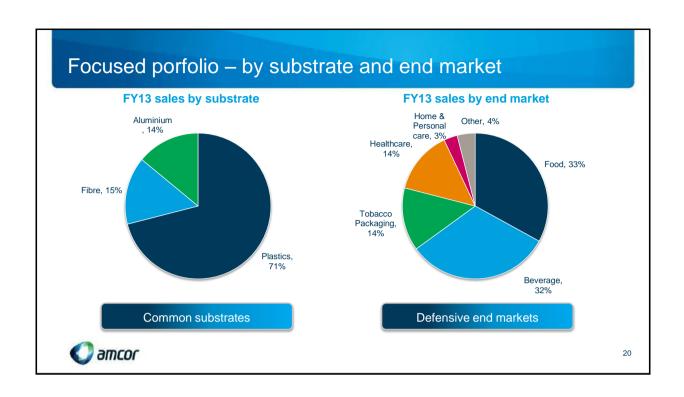




Net finance costs **Comparative period Continued operations net finance costs** A\$ million A\$ million Reported net finance costs H1 13 100.4 Net finance costs H1 13 85.9 Change in accounting policy Capitalised interest in H1 13 not repeated 14.0 Restated H1 13 net finance costs 107.0 Movement in exchange rates 10.7 Made up of: Other movements (4.9)Discontinued operations 21.1 Net finance costs H1 14 105.7 **Continuing operations** 85.9 FY 2014 net finance costs A\$ million Guidance at FY13 full year results 245.0 Net finance costs for H1 14 in line with full year Deduct AAPD allocation(1) (40.0)guidance of \$205 to \$210 million **Continuing operations** 205.0 - 210.0(1) Represents \$725 million of gross debt expected to be drawn down as disclosed in the scheme booklet distributed to shareholders in November 2013 at Amcor's average interest cost for FY13 of 5.5% amcor







(million)		Dec 08	Jun 09	Dec 09	Jun 10	Dec 10	Jun 11	Dec 11	Jun 12	Dec 12	Jun 13	Dec 1
Flexibles	EUR	935	869	869	1,940	2,248	2,329	2,272	2,411	2,534	2,553	2,46
Rigid Plastics	USD	1,272	1,203	1,064	1,194	1,417	1,693	1,625	1,740	1,497	1,682	1,49
AAPD	AUD	1,564	1,421	1,398	1,402	1,470	1,366	1,479	1,393			
Investments/ Other	AUD	-	-	-	78	75	49	-	-	-	-	
Total ⁽¹⁾	AUD	4,835	4,700	4,082	5,767	6,175	6,237	6,085	6,108	4,544	4,949	5,20
Total ⁽¹⁾ (1) Total sales revenue		•	,	,	,				•	,-	,	

Historic performance – Half year PBIT

(million)		Dec 08	Jun 09	Dec 09	Jun 10	Dec 10	Jun 11	Dec 11	Jun 12	Dec 12	Jun 13	Dec 13
Flexibles	EUR	69	80	81	171	198	252	246	281	281	308	289
Rigid Plastics	USD	82	103	82	104	101	139	117	156	128	159	128
AAPD	AUD	91	50	82	78	100	60	90	63			
Investments /Other	AUD	-	(9)	(12)	-	(6)	(14)	(16)	(23)	(21)	(14)	(27)
Total ⁽¹⁾	AUD	317	330	301	458	478	525	516	545	446	538	533

(1) Total PBIT from Dec 08 to Jun 12 includes the AAPD business which was demerged with effect from 31 December 2013. Dec 12 onwards is presented on a continuing operations basis.



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Historic performance – Average funds employed

(million)		Dec 08	Jun 09	Dec 09	Jun 10	Dec 10	Jun 11	Dec 11	Jun 12	Dec 12	Jun 13	Dec 13
Flexibles	EUR	1,033	1,009	981	1,463	2,195	2,209	2,195	2,199	2,447	2,459	2,515
Rigid Plastics	USD	1,655	1,601	1,453	1,460	1,786	1,804	1,798	1,753	1,738	1,699	1,649
AAPD	AUD	1,732	1,713	1,575	1,605	1,679	1,592	1,638	1,632			
Investments/ Other	AUD	473	521	448	556	663	637	490	509	480	528	653
Total ⁽¹⁾	AUD	6,135	6,183	5,349	6,129	7,300	7,097	6,811	6,694	5,156	5,588	6,107

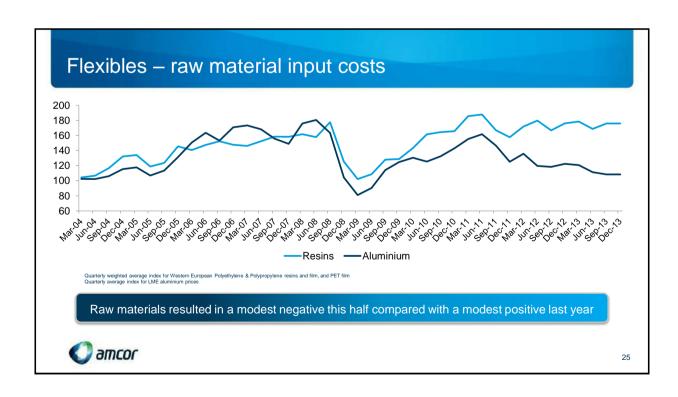
(1) Total AFE from Dec 08 to Jun 12 includes the AAPD business which was demerged with effect from 31 December 2013. Dec 12 onwards is presented on a continuing operations basis.



Flexibles - Historic performance half year

Sales revenue € million	Dec 08	Jun 09	Dec 09	Jun 10	Dec 10	Jun 11	Dec 11	Jun 12	Dec 12	Jun 13	Dec 13
Europe and Americas	654	620	589	1,360	1,552	1,604	1,492	1,558	1,503	1,563	1,475
Tobacco Packaging	180	162	175	362	428	452	479	498	537	565	551
Asia Pacific	104	89	105	223	274	283	312	369	507	439	455
Eliminations	(3)	(2)	-	(5)	(6)	(10)	(11)	(14)	(13)	(14)	(14)
Total	935	869	869	1,940	2,248	2,329	2,272	2,411	2,534	2,553	2,467

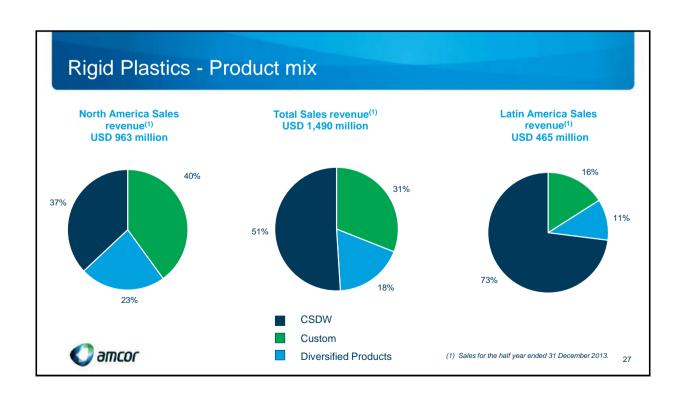


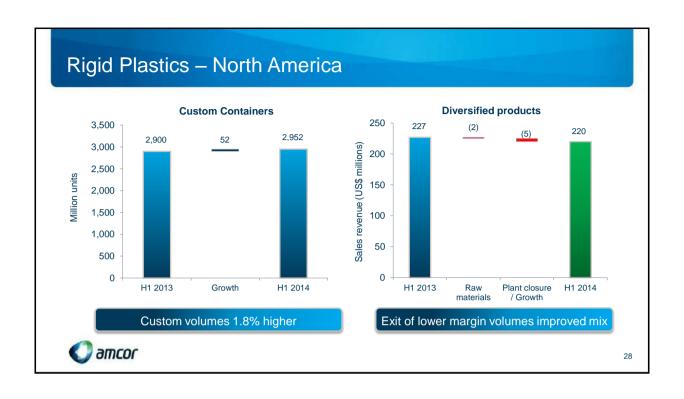


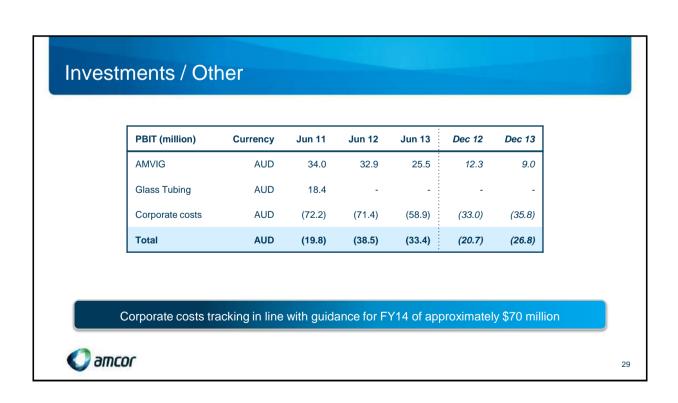
Rigid Plastics – Historic performance half year

Sales revenue USD million	Dec 08	Jun 09	Dec 09	Jun 10	Dec 10	Jun 11	Dec 11	Jun 12	Dec 12	Jun 13	Dec 13
North America	845	834	647	815	982	1,203	1,104	1,245	998	1,172	963
Latin America	385	322	373	322	380	419	460	432	443	443	465
Bericap	40	43	42	53	52	64	58	66	61	69	64
BG/India	2	4	2	4	3	7	3	(3)	(5)	(2)	(2)
Total	1,272	1,203	1,064	1,194	1,417	1,693	1,625	1,740	1,497	1,682	1,490









Restatement of comparative period data

Amcor has changed its accounting policy with respect to the basis for determining the income or expense related to defined benefits on adoption of the revised standard AASB119 *Employee Benefits*. As the revised standard is required to be adopted retrospectively, adjustments to the retirement benefit obligations have been recognised at the beginning of comparative period. Further information regarding the change in accounting policy has been disclosed in Note 1(b) of Amcor's interim financial report.

The table below provides a reconciliation of proforma profit information for the Amcor Group presented in the demerger booklet circulated to shareholders in November 2013, with the

profit result presented within this news release restated to reflect the change in accounting policy.

In addition to the change in accounting policy, an adjustment has been made to reverse the expected net reduction in proforma corporate costs included in the demerger booklet results, in order to present comparative results on the same basis as the current period. The reduction in corporate costs is expected to be realised progressively following the effective date of the demerger.

A\$ million		FY 201	3		1H13	2H13
	Proforma profit disclosed in the demerger booklet page 70	Change in accounting policy	Demerger adjustments	Restated continuing operations		
PBITDA	1,348	(4.1)	(3.0)	1,341.2	624.4	716.8
PBIT	991	(4.1)	(3.0)	983.4	445.9	537.5
- Net finance costs	(180)	(11.1)	-	(191.1)	(85.9)	(105.2)
Profit before tax	811	(15.2)	(3.0)	792.3	360.0	432.3
- Income tax expense	(176)	3.0	-	(173.0)	(78.9)	(94.1)
- Non-controlling interest	(28)	-	-	(27.8)	(11.7)	(16.1)
Profit after tax	607	(12.2)	(3.0)	591.5	269.4	322.1



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Restatement of comparative period data cont

The table below provides a reconciliation of proforma balance sheet information for the Amcor Goup presented in the demerger booklet circulated to shareholders in November 2013, with the restated balance sheet presented within this news release. The restated balance sheet presented within this news release differs from the balance sheet included in Amcor's interim financial report as the latter includes balances related to discontinued operations.

		30/06/	13		
Consolidated Balance	As disclosed in the demerger booklet page 77	Change in accounting policy	Page 3 of this release	Orora Limited & other demerger adjustments ⁽¹⁾	Amcor interim financial report
Sheet A\$m					
Current Assets	3,364	-	3,363.6	833.9	4,197.5
Property plant & equipment	3,153	-	3,153.1	1,729.9	4,883.0
Intangible assets	2,053	-	2,052.9	247.8	2,300.7
Investments and other assets	710	2.8	712.7	328.3	1,041.0
Total assets	9,280	2.8	9,282.3	3,139.9	12,422.2
Current interest-bearing liabilities	620	-	619.8	565.0	1,184.8
Non-current interest bearing liabilities	3,022	-	3,022.0	155.6	3,177.6
Payables and provisions	3,525	4.0	3,529.2	826.7	4,355.9
Total equity	2,113	(1.2)	2,111.3	1,592.6	3,703.9
Total liabilities and equity	9,280	2.8	9,282.3	3,139.9	12,422.2



Results - including discontinued operations

Income statement A\$ million	Dec 12	Dec 13	Cash flow A\$ million	Dec 12	Dec 13
Sales revenue ⁽¹⁾	6,034.8	6,813.6	PBITDA ⁽²⁾	760.8	892.7
PBITDA	760.8	892.7	Interest paid	(87.7)	(100.5)
Depreciation and amortisation ⁽¹⁾	(237.0)	(263.8)	Income tax paid ⁽¹⁾	(88.1)	(77.2)
PBIT ⁽²⁾	523.8	628.9	Net capital expenditure	(96.0)	(211.5)
Net finance costs ⁽¹⁾	(107.0)	(124.3)	Movement in working capital	(203.8)	(298.6)
Profit before tax	416.8	504.6	Cash restructuring costs	(41.8)	(62.8)
Income tax expense	(93.5)	(111.0)	Other	(6.7)	(60.7)
Non-controlling interest ⁽¹⁾	(11.7)	(13.8)	Operating cash flow(4)	236.7	81.4
Profit after tax before significant items ⁽²⁾	311.6	379.8	IFRS compliant information extracted from Am financial report is subject to review by the extern 2. Certain non-IFRS financial information has been is presented to assist in making appropriate co	al auditors. presented in the table ab	ove. This information
Significant items after tax(3)	(83.7)	(220.5)	operating performance of the business. A performance of the business and believes that	mcor uses these meas	sures to assess th

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Profit for the financial period⁽¹⁾

operating performance of the business. Amoor uses these measures to assess the performance of the business and believes that the information is useful to investors. PBIT, PBITDA and PAT before significant items have not been audited but have been extracted from Amoor's interim financial report. Average funds employed and all other non-IFRS measures have not been extracted from Amoor's interim financial report and have not been subject to

audit review.

All significant items for the current and comparative periods are attributable to Discontinued Operations. Refer to Amoor's interim financial report for further information, Refer slide 33 for further information.

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Non-IFRS information

The following notes provide further details of certain non-IFRS financial measures used throughout this presentation:

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Operating cash flow is cash flow from operating activities calculated in accordance with IFRS and extracted from Amcor's annual financial statements, adjusted to take into account net capital expenditure and other items. This measure is reconciled to cash flow from operating activities as follows:

	H1 13	H1 14
Operating cash flow	236.7	81.4
Net capital expenditure	96.0	211.5
Other items	1.2	8.6
Cash flow from operating activities	333.9	301.5

Free cash flow is Operating cash flow (refer above) less dividends paid during the period calculated in accordance with IFRS and extracted from Amcor's

Movement in net debt is reconciled to the net increase in cash held calculated in accordance with IFRS and extracted from Amcor's annual financial statements as follows:

Increase in net debt	(281.1)	(283.3)
Proceeds from borrowings	3,249.9	7,120.4
Repayment of borrowings	(3,052.5)	(6,854.9)
Foreign exchange rate changes	(15.5)	(50.0)
Other items	(1.6)	8.3
Net increase in cash on hand	(37.8)	(59.5)

