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Forward looking statements

This presentation contains forward-looking statements that involve subjective judgment and analysis and are subject to significant uncertainties, risks and contingencies, many of which are outside the control of, and are unknown to Amoor. Forward-looking statements can generally be identified by the use of forward-looking words such as "may", "will", "expect", "intend", "plan", "seeks", "estimate", "anticipate", "believe", "continue", or similar words.

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Changes in the legal and regulatory regimes in which Amcor operates:

Changes in behaviour of Amcor's major customers; Changes in behaviour of Amcor's major competitors

The impact of foreign currency exchange rates; and

General changes in the economic conditions of the major markets in which Amcor operates

These forward looking statements speak only as of the date of this presentation. Subject to any continuing obligations under applicable law or any relevant stock exchange listing rule. Amcor disclaims any obligation or undertaking to publicly update or revise any of the forward looking statements in this presentation, whether as a result of new information, or any change in events conditions or circumstances on which any statement is based.

Non-IFRS information

This presentation makes reference to certain non-IFRS financial information, including Profit after tax and before significant items, operating cash flow, free cash flow, PBIT and PBITDA before significant items. This information is presented to assist in making appropriate comparisons with prior periods and to assess the poerating performance of the business. Amoor management uses these measures assess the performance of the business and believes that the information may be useful to investors. References to earnings throughout this presentation are references to PBIT before significant items. For a reconciliation of IFRS compliant Profit for the period to PBIT, PBITDA and PAT before significant items refer to the Consolidated Income Statement included on slide 14. Half year results available information

Amor has tocked entantiate information relating to its financial results for the half year ended 31 December 2012. Information contained in this presentation should be read in conjunction with information contained in the associated News Release and Webcast, available at <u>www.amcor.com</u>.





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-RCFR -*Six months ended 31 December 2012

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- Recordable frequency rate at 3.2
- Improvement of 69% over past 7 years

Strong earnings growth	A\$ million	Dec 11	Dec 12	∆%
• EPS up 7.2% ⁽⁴⁾	Sales revenue ⁽¹⁾	6,085.3	6,034.9	(0.8)
Constant currency EPS up 14.1% (4) Improved shareholder returns	PBIT ⁽²⁾	515.7	531.1	3.0
Returns increased to a first half record 15.8%	PAT ⁽²⁾	304.7	322.0	5.7
Dividend increased by 8.3% to19.5cps	Significant items ⁽³⁾	(99.8)	(83.7)	16.1
Operating cash flow of \$236.7 million Solid volumes Stable underlying volumes in developed markets Growth in emerging markets	PAT after significant items ⁽¹⁾	204.9	238.3	16.3
	EPS (cents) ⁽⁴⁾	24.9	26.7	7.2
Successful start of new recycled paper mill	Operating cash flow	129.9	236.7	82.2
\$50 million of PBIT benefits in FY14/15	PBIT ⁽⁴⁾ /AFE(%)	15.1	15.8	
	Dividend (cents) ⁽¹⁾	18.0	19.5	8.3
Strong first half performance in line with expectations	IFRS compliant information extracted from For a reconciliation of IFRS compliant Pro Refer slide 15 for further information Based on earnings before significant item	fit for the period to PBIT and		ns refer slide 14

PBIT performance

million	Dec 11	Dec 12	∆%
Flexibles (€)	245.7	280.9	14.3
Rigid Plastics (USD)	116.6	127.7	9.5
Australasia & Packaging Distribution (AUD)	89.8	82.8	(7.8)

On a constant currency basis PBIT increased 8.4%

Solid PBIT result

Modest contribution from acquisitions

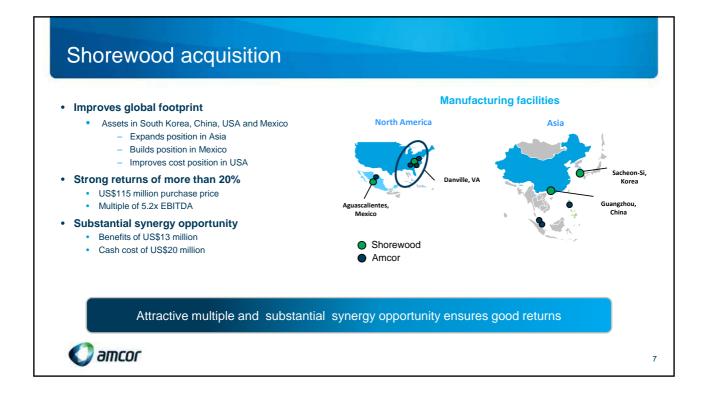
 Restructuring costs to achieve cost synergies included in operating PBIT

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Adverse PBIT impact of \$28 million from currency translation
 PAT adverse impact \$20 million



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Rigid	Plastics
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JSD million	Dec 11	Dec 12	∆%	- Highlights
Sales revenue	1,625	1,497	(7.9)	 Solid PBIT increase Lower volumes but improved mix
PBIT	116.6	127.7	9.5	Excellent operational performance
AFE	1,798	1,738		North America beverage
PBIT/AFE %	13.0	14.7		 Volumes Hot-fill custom up 4%
Operating cash flow	35.1	(22.2)	>(100.0)	 Exited low margin CSD in Substantially improved manufacture

Outlook for 2012/13 is for moderate increase in earnings*

* Refer page 7 of the press release for full Outlook details

	 Excellent operational performance 	
	North America beverage	
	Volumes	
	 Hot-fill custom up 4% 	
	 Exited low margin CSD in Mexico 	
-	Substantially improved manufacturing footprint	
	 Well located, lower cost, scale plants 	
	Secured attractive new CSDW volumes	
	Diversified products	
	Strong operational improvement	
	Improving product mix	
	South & Central America	
	Volume growth 10%	
	Solid result and high returns	8

Australasia and Packaging Distribution

A\$ million	Dec 11	Dec 12	∆%
Sales revenue	1,479	1,493	0.9
PBIT	89.8	82.8	(7.8)
AFE	1,638	1,564	
PBIT/AFE %	11.0	10.6	
Operating cash flow	62.4	196.6	>100.0

Outlook for 2012/13 is for earnings to be in line with prior year*

Stable volumes

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- Cost focus
- Benefits from Botany mill

* Refer page 9 of the press release for full Outlook details

second quarter

· Operating result as expected

As anticipated substantially lower earnings at the recycled cartonboard mill

Stable volumes across the business units

 Mill closure announced with PBIT savings of \$13 million per year

Lower volumes in first quarter but stronger

Ongoing cost focus

• Botany recycled paper mill

- Commissioning commenced in October 2012
 - Meeting expectations
 - Second half PBIT benefit \$5m
- \$50m PBIT benefit in FY 2015
- Additional benefits from light weighting and product innovation

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Cash flow

A\$ million	Dec 11	Dec 12
Operating cash flow	129.9	236.7
Dividends	(226.3)	(240.9)
Free cash flow ⁽¹⁾	(96.4)	(4.2)
Acquisitions (net of divestments) / growth capex	(25.1)	(188.2)
Movements in share capital / other	(164.2)	(25.7)
Increase in net debt ⁽¹⁾	(285.7)	(218.1)
(1) Refer slide 35 for further information		

Highlights

- Strong operating cash flow
 - · Lower net capex and cash restructuring
 - Average working capital to sales ratio improved to 9.5%
 - AMVIG special dividend of A\$60m
- 2013 is expected to be the ninth consecutive year of positive free cash flow
- · Cash used to generate shareholder value
 - Increased dividends
 - Completion of B9 spend
 - Funding of acquisitions

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Balance sheet and debt profile

A\$ million	Jun 12	Dec 12
Funds employed	6,931	7,194
Net debt	3,551	3,774
Equity	3,380	3,420
Gearing (%)	51.3	52.5
PBITDA interest cover (times)	7.6	7.7

Balance sheet remains strong

- Gearing within targeted range of 45% to 55%
- Interest cover improved to 7.7 times
- Strong demand received for recent refinancing

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(A\$ million)	
Non current debt maturity profile (years)	

Fixed / floating interest rate ratio

Committed facilities (A\$ million)

Undrawn committed facilities

Bank debt / total debt

Liquidity

Debt profile

- Good maturity profile and diverse mix
- Significant committed but undrawn facilities
- Next major refinancing due December 2013

Jun 12

34%

4,679

854

5.0

59% fixed

Dec 12

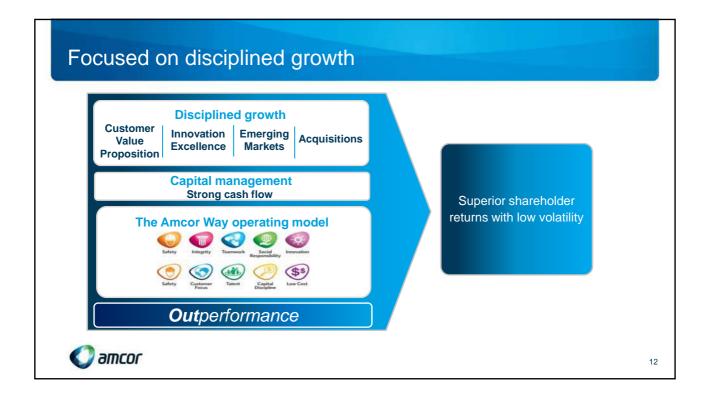
33%

4,764

624

4.0

52% fixed



Half Year Results 31 December 2012

Appendix slides



Results

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A\$ million	Dec 11	Dec 12
A\$ minion	Dec Ti	Dec 12
Sales revenue	6,085.3	6,034.9
PBITDA	770.9	768.1
Depreciation and amortisation	(255.2)	(237.0)
PBIT	515.7	531.1
Net finance costs	(102.4)	(100.4)
Profit before tax	413.3	430.7
Income tax expense	(97.9)	(97.0)
Non-controlling interest	(10.7)	(11.7)
Profit after tax and before significant items	304.7	322.0
Significant items after tax	(99.8)	(83.7)
Profit for the financial period	204.9	238.3

	Dec 11	Dec 12
Weighted average number of shares (m)	1,222.4	1,205.9
EPS (cents)	24.9	26.7
PBIT/AFE (%)	15.1	15.8
Dividend (cents)	18.0	19.5

Significant items

A\$ million	Dec	11	Dec	12
	P&L	Cash	P&L	Cash
Australasia restructuring – Petrie mill closure	-	-	119.6	-
Transaction, synergy costs and impairments	110.5	69.0	-	37.6
ACCC class action	1.3	3.9	-	0.2
Other	5.3	1.5	-	4.0
Significant items expense before related income tax benefit	117.1	74.4	119.6	41.8
Income tax benefit on significant items	(17.3)		(35.9)	
Significant items expense after related income tax benefit	99.8		83.7	

Significant items are items of income or expense which are considered outside the ordinary course of operations, are non-recurring in nature and are material. Management excludes these items when explaining the financial performance of the Amcor group, to ensure that the underlying operating results of the Group are not distorted and to enable appropriate comparison across periods.

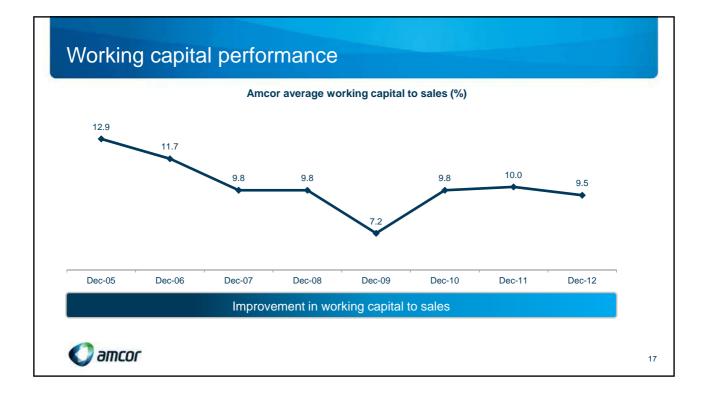


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Cash flow

A\$ million	Dec 11	Dec 12
PBITDA	770.9	768.1
Interest	(92.2)	(87.7)
Тах	(49.6)	(88.1)
Capital expenditure	(206.8)	(175.8)
Disposals	31.9	79.8
Net capital expenditure	(174.9)	(96.0)
Movements in working capital	(190.3)	(203.8)
Cash significant items	(74.4)	(41.8)
Other	(59.6)	(14.0)
Operating cash flow	129.9	236.7

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Debt profile Facility Maturity Drawn at 30 Net debt currency profile – Dec 12 Dec 2012(1) Other 16% Overdrafts/Leases 130 Euro Commercial paper (2) 648 27% CY2013 757 1,081 CY2014 649 730 CY2015 282 63 AUD 19% CY2016 265 265 CY2017 96 96 CY2018 444 444 CY2019 695 695 CY2020 127 127 USD 38% CY2021 264 264 Gross debt excluding cash and cash equivalents Commercial paper backed up bank facilities maturing in CY 2015 (1) (2) amcor 18

H1 2013 sales		H1 2013 sales
Flexibles 51%	gid West stics Euro 265 Fibre, letal & Nth Glass America 25% 30%	Ppe % 22% Emerg Marke

Currency sensitivities

- \$5m PAT for every 1 cent movement against the EUR
- \$3m PAT for every 1 cent movement against the USD

	Dec 11	Jun 12	Dec 12	13 Feb 13
USD	1.0312	1.0318	1.0385	1.0357
Euro	0.7468	0.7705	0.8149	0.7701

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Historic performance – Half year sales revenue

Flexibles	EUR	935	000						Jun 12	Dec 12
Divid Direction			869	869	1,940	2,248	2,329	2,272	2,411	2,534
Rigid Plastics	USD	1,272	1,203	1,064	1,194	1,417	1,693	1,625	1,740	1,497
Australasia and Packaging Distribution	AUD	1,564	1,421	1,398	1,402	1,470	1,366	1,479	1,393	1,493
Investments/Other	AUD	-	-	-	78	75	49	-	-	-
Total	AUD	4,835	4,700	4,082	5,767	6,175	6,237	6,085	6,108	6,035

Historic performance – Half year PBIT

PBIT (million)	Currency	Dec 08	Jun 09	Dec 09	Jun 10	Dec 10	Jun 11	Dec 11	Jun 12	Dec 12
Flexibles	EUR	69	80	81	171	198	252	246	281	281
Rigid Plastics	USD	82	103	82	104	101	139	117	156	128
Australasia and Packaging Distribution	AUD	91	50	82	78	100	60	90	63	83
Investments/Other	AUD	0	(9)	(12)	0	(6)	(14)	(16)	(23)	(19)
Total	AUD	317	330	301	458	478	525	516	545	531

Historic performance – Half year AFE

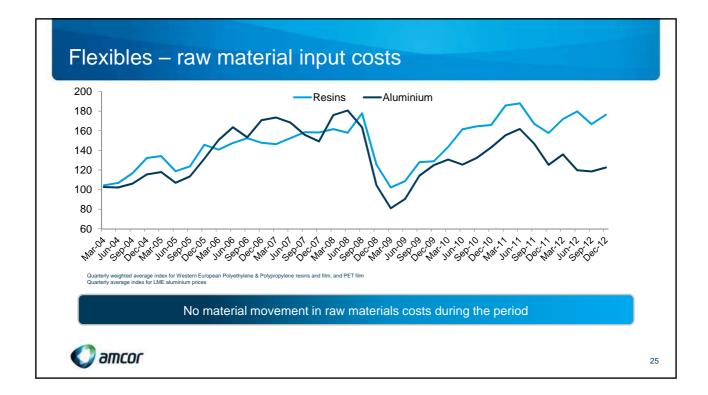
Average Funds Employed (million)	Currency	Dec 08	Jun 09	Dec 09	Jun 10	Dec 10	Jun 11	Dec 11	Jun 12	Dec 12
Flexibles	EUR	1,033	1,009	981	1,463	2,195	2,209	2,195	2,199	2,447
Rigid Plastics	USD	1,655	1,601	1,453	1,460	1,786	1,804	1,798	1,753	1,738
Australasia and Packaging Distribution	AUD	1,732	1,713	1,575	1,605	1,679	1,592	1,638	1,632	1,564
Investments/Other	AUD	473	521	448	556	663	637	490	509	480
Total	AUD	6,135	6,183	5,349	6,129	7,300	7,097	6,811	6,694	6,721

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Flexibles – Historic performance half year

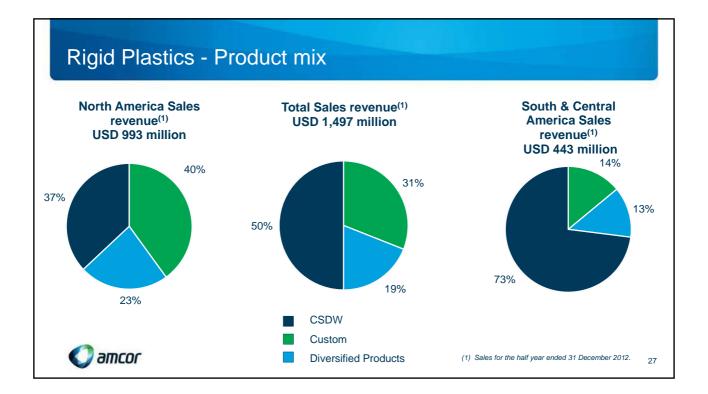
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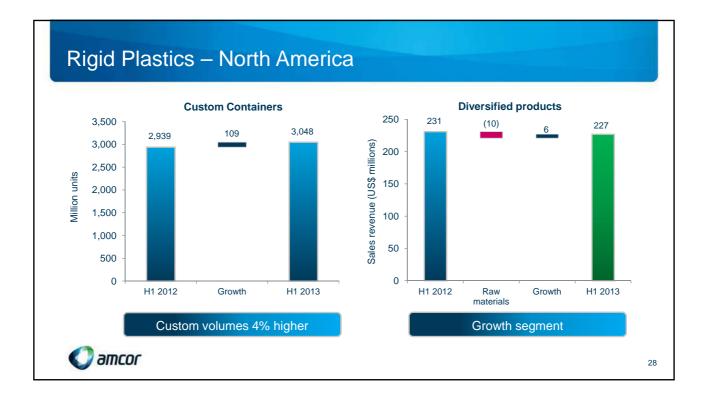
€million	Dec 08	Jun 09	Dec 09	Jun 10	Dec 10	Jun 11	Dec 11	Jun 12	Dec 12
Europe and Americas	654	620	589	1,360	1,552	1,604	1,492	1,558	1,503
Tobacco Packaging	180	162	175	362	428	452	479	498	537
Asia Pacific	104	89	105	223	274	283	312	369	507
Eliminations	(3)	(2)	-	(5)	(6)	(10)	(11)	(14)	(13)
Total	935	869	869	1,940	2,248	2,329	2,272	2,411	2,534



Rigid Plastics – Historic performance half year

Sales revenue USD million	Dec 08	Jun 09	Dec 09	Jun 10	Dec 10	Jun 11	Dec 11	Jun 12	Dec 12
North America	845	834	647	815	982	1,203	1,104	1,245	993
South & Central America	385	322	373	322	380	419	460	432	443
Bericap	40	43	42	53	52	64	58	66	61
BG/India	2	4	2	4	3	7	3	(3)	-
Total	1,272	1,203	1,064	1,194	1,417	1,693	1,625	1,740	1,497





Australasia and Packaging Distribution - Historic performance

A\$ million	Dec 08	Jun 09	Dec 09	Jun 10	Dec 10	Jun 11	Dec 11	Jun 12	Dec 12
Fibre	631	593	607	607	603	581	608	589	629
Rigids	336	291	328	312	386	329	401	330	376
Packaging Distribution	597	537	463	483	481	456	470	474	488
Total	1,564	1,421	1,398	1,402	1,470	1,366	1,479	1,393	1,493

Botany recycled paper mill

- Commissioning commenced in October 2012 and tracking expectations
- Creates leadership position in recycled paper
 - Substantial cost benefits
 - \$50m in FY 2015
- Significant sustainability improvement
 - 34% less energy usage
 - 26% water consumption reduction
 - 75% reduction to landfill

- Substantial benefits in the corrugated box operations:
 - Product quality improvements
 - · Lighter weight papers
 - Innovation capability



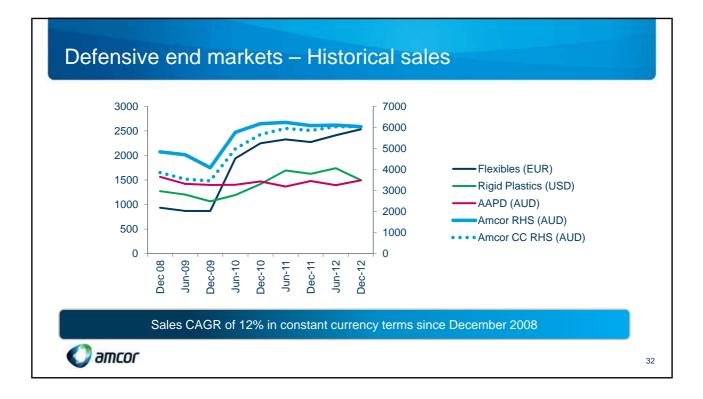
World class machine that substantially improves the product offering into the Australian market

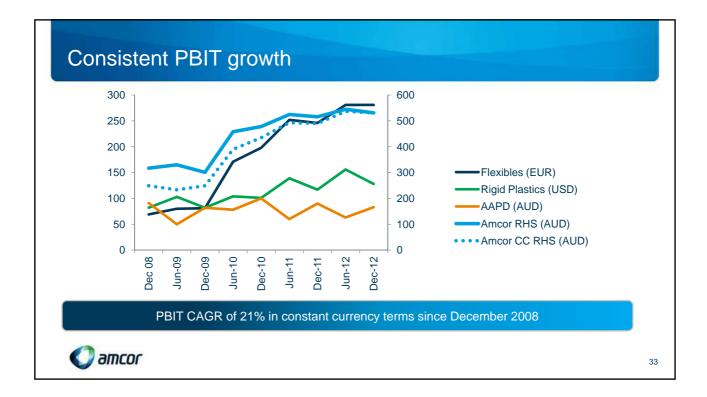
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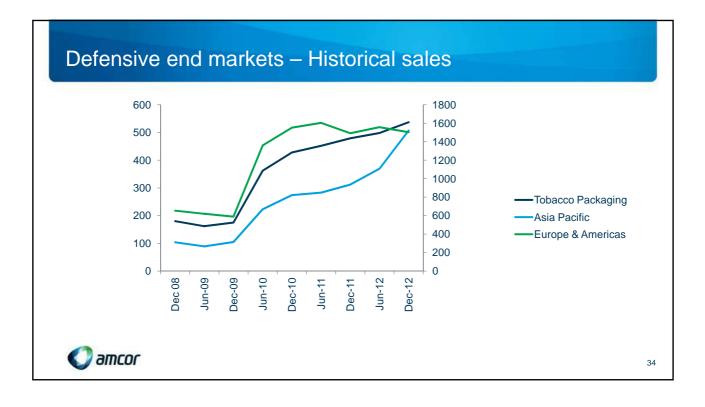
Investments / Other

PBIT (million)	Currency	FY 10	H1 11	FY 11	H1 12	FY 12	H1 13
AMVIG	AUD	31.3	17.1	34.0	15.4	32.9	12.3
Glass Tubing	AUD	4.7	8.5	18.4	-	-	-
Corporate costs	AUD	(47.9)	(31.6)	(72.2)	(31.5)	(71.4)	(31.5)
Total	AUD	(11.9)	(6.0)	(19.8)	(16.1)	(38.5)	(19.2)

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Non-IFRS information

The following notes provide further details of certain non-IFRS financial measures used throughout this presentation:

 Operating cash flow is cash flow from operating activities calculated in accordance with IFRS, adjusted to take into account net capital expenditure and other items. This measure has been subject to audit and is reconciled to cash flow from operating activities as follows:

 H1 12
 H1 13

 Operating cash flow
 129.9

 236.7
 Net capital expenditure

 Net capital expenditure
 174.9

 96.0
 Other items

 Cash flow from operating activities
 309.6

 309.6
 333.9

Movement in net debt has been subject to audit and is reconciled to the net increase in cash held calculated in accordance with IFRS as follows:

		H1 12	H1 13
Increase in net debt		(285.7)	(218.1)
Proceeds from borrowing	IS	3,677.9	3,249.9
Repayment of borrowing	s	(3,350.1)	(3,052.5)
Foreign exchange rate cl	nanges	(3.0)	(15.5)
Other items		(0.8)	(1.6)
Net increase/(decrease)	in cash on hand	38.3	(37.8)

