Fiscal 2024 Half Year Results

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Disclaimers

Cautionary Statement Regarding Forward-Looking Statements

This document contains certain statements that are "forward-looking statements" within the meaning of the safe harbor provisions of the U.S. Private Securities Litigation Reform Act of 1995. Forward-looking statements are generally identified with words like "believer, "expect," "rarget," "project," "may," "could," "would," "approximately," "possible," "will," "should," "intend," "plan," "anticipate," "commit," estimate, "potential," ambitions," "outlook," or "continue," the negative of these words, other terms of similar meaning, or the use of future, as tatements are based on the current expectations of the management of Amoor and are qualified by the inherent risks and uncertainties surrounding future expectations generally. Actual results could differ materially from those currently anticipated due to a number of risks and uncertainties. Neither Amoor nor any of its respective directors, executive officers, or advisors provide any representation, assurance, or guarantee that the occurrence of the events expressed or implied in any forward-looking statements will actually occur. Risks and uncertainties that could cause actual results to differ from expectations include, but are not limited to: changes in consumer demand patterns and customer requirements; the loss of key customers, a reduction in production in production requirements of key customers, significant competitions in the industries and regions in which Amoor operates; failure by Amoor to expand its business; challenging current and future global economic conditions, including the Russia-Ukraine conflict and inflation; impact of operating internationally, price fluctuations or shortages in the availability of raw materials, energy, and other inputs; disruptions to production, supply, and commercial risks, including counterparty credit risks, which may be exacerbated in times of economic volatility; pandemics, epidemics, or other disease outbreaks; an inability to atmost a caceptable terms; risks related to climate change; cybersecurity risks; fail

Presentation of non-GAAP information

Included in this release are measures of financial performance that are not calculated in accordance with U.S. GAAP. These measures include adjusted EBITDA (calculated as earnings before interest and tax), adjusted net income, adjusted earnings per share, adjusted free cash flow and net debt. In arriving at these non-GAAP measures, we exclude items that either have a non-recurring impact on the income statement or which, in the judgment of our management, are items that, either as a result of their nature or size, could, were they not singled out, potentially cause investors to extrapolate future performance from an improper base. Note that while amortization of acquired intiduce excluded from non-GAAP financial measures, the revenue of the acquired entities and all other expenses unless otherwise stated, are reflected in our non-GAAP financial performance earnings measures. While not all inclusive, examples of these items include:

- material restructuring programs, including associated costs such as employee severance, pension and related benefits, impairment of property and equipment and other assets, accelerated depreciation, termination payments for contracts and leases, contractual obligations, and any other qualifying costs related to restructuring plans;
- material sales and earnings from disposed or ceased operations and any associated profit or loss on sale of businesses or subsidiaries;
- changes in the fair value of economic hedging instruments on commercial paper and contingent purchase consideration;
- significant pension settlements:
- impairments in goodwill and equity method investments:
- material acquisition compensation and transaction costs such as due diligence expenses, professional and legal fees, and integration costs;
- material purchase accounting adjustments for inventory;
- amortization of acquired intangible assets from business combination;
- gains or losses on significant property and divestitures and significant property and other impairments, net of insurance recovery;
- certain regulatory and legal matters:
- impacts from highly inflationary accounting; and
- impacts related to the Russia-Ukraine conflict.

Amcor also evaluates performance on a comparable constant currency basis, which measures financial results assuming constant foreign currency exchange rates used for translation based on the average rates in effect for the comparable prior year period. In order to compute comparable constant currency results, we multiply or divide, as appropriate, current-year U.S. dollar results by the current year average foreign exchange rates and then multiply or divide, as appropriate, those amounts by the prior-year average foreign exchange rates. We then adjust for other items affecting comparability. While not all inclusive, examples of items affecting comparability include the difference between sales or earnings in the current period and the prior period related to disposed, or ceased operations. Comparable constant currency net sales performance also excludes the impact from passing through movements in raw material costs.

Management has used and uses these measures internally for planning, forecasting and evaluating the performance of the Company's reporting segments and certain of the measures are used as a component of Amcor's Board of Directors' measurement of Amcor's performance for incentive compensation purposes. Amcor believes that these non-GAAP measures are useful to enable investors to perform comparisons of current and historical performance of actoe Company. For each of these non-GAAP financial measures, a reconciliation to the most directly comparable U.S. GAAP financial measure has been provided herein. These non-GAAP financial measures should not be construed as an alternative to results determined in a conformal detail to result the unit of the company provides guidance on a non-GAAP basis as we are unable to predict with reasonable certainty the ultimate outcome and timing of certain significant forward-looking items without unreasonable effort. These items include but are no limited on the impact of foreign exchange translation, restructuring program costs, asset impairments, possible gains and losses on the sale of assets, and certain tax related events. These items are uncertain, depend on various factors, and could have a material impact on U.S. GAAP earnings and cash flow measures for the guidance period.

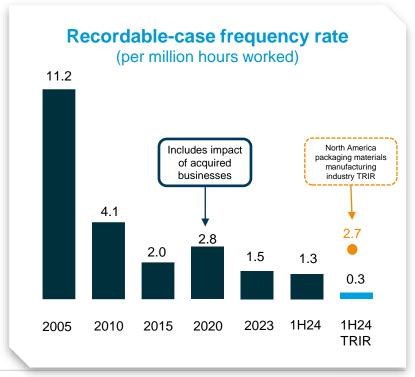


Safety

Guided by our values. Our number one priority



- Industry-leading safety performance
- 17% fewer injuries compared with 1H23
- 70% of sites injury free for >12 months





Key messages

- 1. Second quarter and year to date earnings modestly ahead of expectations set out in October
- 2. Proactive actions taken to align cost base with incrementally more challenging volume dynamics
- 3. Reaffirming FY24 guidance
- 4. Confident in long term growth and value creation strategy



First half and second quarter financial summary

Increased cost out in response to softer volume dynamics

Net sales

1H24 -8% vs pcp

\$6,694m

2Q24 -10% vs pcp

\$3,251m

EBIT

1H24 -6% vs pcp

\$709m

2Q24 -6% vs pcp

\$352m

EPS

1H24 -10% vs pcp

31.3 cents

2Q24 -10% vs pcp

15.7 cents

- Earnings modestly ahead of expectations
 - Demonstrating agility and a strong focus on the controllables
 - >\$200 million benefits from cost reductions and productivity improvements in 1H. >\$130 million in 2Q
- Adjusted free cash flow ahead of last year by >\$100 million

~\$390 million cash returns to shareholders Share repurchases and increased quarterly dividend



Flexibles segment

Benefits from price/mix and strong cost performance partly offset soft volumes

	1H23	1H24	Comparable constant currency
Net sales (\$m)	5,591	5,049	-8%
Adjusted EBIT (\$m)	706	634	-5%
Adjusted EBIT margin	12.6%	12.6%	



Customer transition to AmFiber™ Matrix breathable wrap



AmPrima™ Plus new business win

First half highlights

- Net sales reduction mainly reflects 9% lower volumes
- Overall volumes impacted by continued soft demand and destocking
 - Significant destocking in the global healthcare segment continued, as expected
 - Volumes lower across North America and Europe.
 Growth in China, Thailand, India and Brazil
- Adjusted EBIT 5% lower than last year reflecting lower volumes partly offset by favorable operating cost performance and price/mix benefits.
- 2Q24 Net Sales and Adjusted EBIT impacted by continued weak demand and accelerated destocking, partly offset by cost reduction benefits



Rigid Packaging segment

Soft volumes in key markets partly offset by benefits from cost actions

	1H23	1H24	Comparable constant currency ∆
Net sales (\$m)	1,763	1,645	-8%
Adjusted EBIT (\$m)	123	113	-9%
Adjusted EBIT margin	7.0%	6.9%	



10% lighter weight hot fill PET container



100% recycled PET

First half highlights

- Net sales reduction mainly reflects 9% lower volumes
 - North America Beverage volumes impacted by continued consumer and customer demand weakness and destocking
 - Latin America volumes up MSD%. New business wins in Brazil, Peru and Colombia partly offset by lower demand in Mexico
- Adjusted EBIT 9% lower than last year reflects lower volumes partly offset by price/mix benefits and favorable cost performance
- 2Q24 Net Sales and Adjusted EBIT impacted by incremental consumer and customer demand weakness in key beverage categories and significant destocking. Partly offset by favorable price/mix and cost reduction benefits.



Cash flow and balance sheet

On track to deliver full year free cash flow guidance Investment grade balance sheet

Cash flow (\$ million)	1H23	1H24
Adjusted EBITDA	994	913
Interest and tax payments, net	(203)	(265)
Capital expenditure	(250)	(245)
Movement in working capital	(610)	(400)
Other	8	49
Adjusted Free Cash Flow(1)	(61)	52

Balance sheet ⁽²⁾	December 2023
Net debt (\$ million)	6,639
Leverage: Net debt / LTM EBITDA (x)	3.4

First half highlights

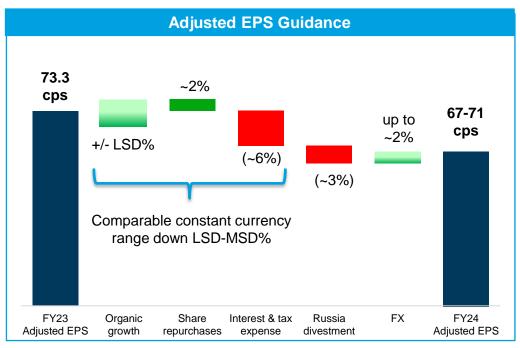
- Adjusted Free Cash Flow >\$100 million ahead of last year and in line with expectations
- Improving working capital performance reflects benefits from inventory reduction initiatives
- Leverage in line with expectations
 - Leverage expected to decrease to approximately 3.0 times in 4Q24
- ~\$390 million cash returns to shareholders



Notes: Non-GAAP measures exclude items which are not considered representative of ongoing operations. Further details related to non-GAAP measures including Adjusted EBITDA and Adjusted Free Cash Flow and reconciliations to U.S. GAAP measures can be found in the appendix section.

⁽¹⁾ Adjusted Free Cash Flow excludes Russia-Ukraine conflict impacts because these cash flows are not considered to be representative of ongoing operations.

Fiscal 2024 guidance reaffirmed



- FY24 Adjusted EPS assumptions include:
 - 3Q24 Adjusted EPS down MSD, and 4Q24 Adjusted EPS up MSD compared with the prior year in comparable constant currency terms
 - Estimated net interest expense of \$315 to \$330 million (pre-tax)
 - Impact related to the sale of three plants in Russia in December 2022 in 1H24 only
 - Current foreign exchange rates prevail for the balance of fiscal 2024
- Adjusted Free Cash Flow of approximately \$850 to \$950 million
- ~\$70 million of share repurchases, related to program announced in fiscal 2023

Amcor's guidance contemplates a range of factors which create a higher degree of uncertainty and additional complexity when estimating future financial results. Refer to slide 2 for further information. Reconciliations of the fiscal 2024 projected non-GAAP measures are not included herein because the individual components are not known with certainty as individual financial statements for fiscal 2024 have not been completed.



Improving earnings trajectory through 2H24

Volumes expected to improve through 2H24. Visibility to several factors that set the business up to build momentum in the second half

- No further headwind from sale of Russian business
- Reduced interest headwind
- Benefits from structural cost initiatives of ~\$35 million
- Benefits from ongoing operating and overhead cost reduction
- Cycling favorable prior year volume comparatives

Adjusted EPS growth at MSD rates expected in 4Q24 Comparable constant currency basis



Multiple drivers of organic growth

Priority Categories

>\$4 bn sales in higher growth, higher value categories:







Healthcare

Protein

Hot-fill beverage



Premium Coffee

Pet food

Historic MSD volume growth drives mix improvement and margin expansion

Emerging Markets

>\$3 bn Emerging Markets sales across 25 countries:









Historic MSD volume growth across Emerging Markets portfolio

Innovation

Driving value through differentiated packaging:











~\$100m invested every year in our industry leading R&D capabilities

More sustainable packaging

To preserve food and healthcare products, protect consumers and promote brands



Key messages

- Second quarter and year to date earnings modestly ahead of expectations set out in October
- 2. Proactive actions taken to align cost base with incrementally more challenging volume dynamics
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- 4. Confident in long term growth and value creation strategy





Appendix slides

Supplementary schedules and reconciliations



FX translation impact

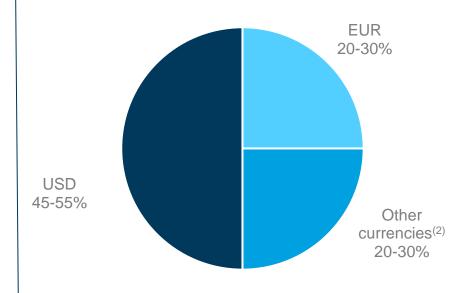
1H24 currency impact

Total currency impact	\$ million
Adjusted EBIT	12
Adjusted Net income	10

EUR:USD							
Euro stronger vs USD, Average USD to EUR rate 1H24 0.9244 vs 1H23 0.9870	USD million impact on 1H24 Adjusted Net income						
6%	7						

Other currencies ⁽²⁾ :USD						
Other currencies weighted average vs USD stronger for 1H24 vs 1H23 average rates	USD million impact on 1H24 Adjusted Net income					
2%	3					

Combined Net income currency exposures⁽¹⁾





	Three Months Ended December 31, 2022			Three Months Ended December 31, 2023				
(\$ million)	EBITDA	EBIT	Net Income	EPS (Diluted US cents) ⁽¹⁾	EBITDA	EBIT	Net Income	EPS (Diluted US cents) ⁽¹⁾
Net income attributable to Amcor	459	459	459	30.7	134	134	134	9.2
Net income attributable to non-controlling interests	2	2			2	2		
Tax expense	33	33			28	28		
Interest expense, net	68	68			78	78		
Depreciation and amortization	141				145			
EBITDA, EBIT, Net income, and EPS	703	562	459	30.7	387	242	134	9.2
Impact of highly inflationary accounting	5	5	5	0.3	34	34	34	2.4
Restructuring and other related activities, net(2)	(207)	(207)	(207)	(13.8)	24	24	24	1.7
Other	(1)	(1)	(1)	_	9	9	9	0.6
Amortization of acquired intangibles(3)		40	40	2.6		43	43	3.0
Tax effect of above items			(19)	(1.3)			(17)	(1.2
Adjusted EBITDA, EBIT, Net income and EPS	500	399	277	18.5	454	352	227	15.7
Reconciliation of adjusted growth to comparate	lo constant		auth					
% growth - Adjusted EBITDA, EBIT, Net income		differicy gr	owai		(9)	(12)	(18)	(15
% items affecting comparability ⁽⁴⁾					6	7	8	7
% currency impact					(2)	(1)	(2)	(2)
% comparable constant currency growth					(5)	(6)	(12)	(10
Adjusted EBITDA	500				454			
Interest paid, net	(77)				(94)			
Income tax paid	(57)				(71)			
Purchase of property, plant and equipment and other intangible assets	(99)				(121)			
Proceeds from sales of property, plant and equipment and other intangible assets	4				7			
Movement in working capital	56				60			
Other	11				44			
Adjusted Free Cash Flow	338				279			

⁽¹⁾ Calculation of diluted EPS for the three months ended December 31, 2023 excludes net income attributable to shares to be repurchased under forward contracts of \$1 million and \$3 million for the three months ended December 31, 2022.



⁽²⁾ Includes incremental costs incurred in connection with the Russia-Ukraine conflict in fiscal year 2023.

⁽³⁾ Amortization of acquired intangible assets from business combinations.

⁽⁴⁾ Reflects the impact of disposed and ceased operations.

	Six Months Ended December 31, 2022				Six Mon	ths Ended	December 3	31, 2023
(\$ million)	EBITDA	EBIT	Net Income	EPS (Diluted US cents) ⁽¹⁾	EBITDA	EBIT	Net Income	EPS (Diluted US cents) ⁽¹⁾
Net income attributable to Amcor	691	691	691	46.1	286	286	286	19.8
Net income attributable to non-controlling interests	4	4			4	4		
Tax expense	91	91			67	67		
Interest expense, net	118	118			153	153		
Depreciation and amortization	283				287			
EBITDA, EBIT, Net income, and EPS	1,187	904	691	46.1	797	510	286	19.8
Impact of highly inflationary accounting	13	13	13	0.9	51	51	51	3.6
Restructuring and other related activities, net(2)	(204)	(204)	(204)	(13.6)	52	52	52	3.6
Other	(2)	(2)	(2)	(0.1)	13	13	13	0.8
Amortization of acquired intangibles(3)		80	80	5.3		83	83	5.8
Tax effect of above items			(30)	(2.0)			(32)	(2.3)
Adjusted EBITDA, EBIT, Net income and EPS	994	791	548	36.6	913	709	453	31.3
Reconciliation of adjusted growth to comparab	le constant c	urrency gr	owth					
% growth - Adjusted EBITDA, EBIT, Net income	, and EPS				(8)	(10)	(17)	(14)
% items affecting comparability ⁽⁴⁾					5	6	7	6
% currency impact					(2)	(2)	(2)	(2)
% comparable constant currency growth					(5)	(6)	(12)	(10)
Adjusted EBITDA	994				913			
Interest paid, net	(112)				(141)			
Income tax paid	(91)				(124)			
Purchase of property, plant and equipment and other intangible assets	(250)				(245)			
Proceeds from sales of property, plant and equipment and other intangible assets	8				11			
Movement in working capital	(610)				(400)			
Other	_				38			
Adjusted Free Cash Flow	(61)				52			

⁽¹⁾ Calculation of diluted EPS for the six months ended December 31, 2023 excludes net income attributable to shares to be repurchased under forward contracts of \$1 million and \$6 million for the six months ended December 31, 2022.



⁽²⁾ Includes incremental costs incurred in connection with the Russia-Ukraine conflict in fiscal year 2023.

⁽³⁾ Amortization of acquired intangible assets from business combinations.

⁽⁴⁾ Reflects the impact of disposed and ceased operations.

	Three Months Ended December 31, 2022				Three N	lonths Ended I	December 3	1, 2023
(\$ million)	Flexibles	Rigid Packaging	Other	Total	Flexibles	Rigid Packaging	Other	Total
Net income attributable to Amcor				459				134
Net income attributable to non- controlling interests				2				2
Tax expense				33				28
Interest expense, net				68				78
EBIT	516	50	(4)	562	250	11	(19)	242
Impact of highly inflationary accounting	_	5	_	5	_	34	_	34
Restructuring and other related activities, net ⁽¹⁾	(207)	_	_	(207)	19	5	_	24
Other	6	_	(7)	(1)	1	_	8	9
Amortization of acquired intangibles ⁽²⁾	38	2	_	40	42	1	_	43
Adjusted EBIT	353	57	(11)	399	312	51	(11)	352
Adjusted EBIT / sales %	12.5 %	6.9 %		11.0 %	12.6 %	6.6 %		10.8 %
Reconciliation of adjusted growth to	comparable	constant curre	ncy growth					
% growth - Adjusted EBIT	comparable	constant curre	ncy growin		(12)	(11)		(12)
•					8	(11)	_	7
% items affecting comparability ⁽³⁾					_	_	_	
% currency impact					(1)	(1)		(1)
% comparable constant currency					(5)	(12)	_	(6)

⁽¹⁾ Includes incremental costs incurred in connection with the Russia-Ukraine conflict in fiscal year 2023.



⁽²⁾ Amortization of acquired intangible assets from business combinations.

⁽³⁾ Reflects the impact of disposed and ceased operations.

	Six Months Ended December 31, 2022			Six Mo	2023			
(\$ million)	Flexibles	Rigid Packaging	Other	Total	Flexibles	Rigid Packaging	Other	Total
Net income attributable to Amcor				691				286
Net income attributable to non- controlling interests				4				4
Tax expense				91				67
Interest expense, net				118				153
EBIT	827	107	(30)	904	506	51	(47)	510
Impact of highly inflationary accounting	_	13	_	13	_	51	_	51
Restructuring and other related activities, net(1)	(204)	_	_	(204)	43	9	_	52
Other	6	_	(8)	(2)	4	_	9	13
Amortization of acquired intangibles(2)	77	3	_	80	81	2	_	83
Adjusted EBIT	706	123	(38)	791	634	113	(38)	709
Adjusted EBIT / sales %	12.6 %	7.0 %		10.8 %	12.6 %	6.9 %		10.6 %
Reconciliation of adjusted growth to	comparable	constant curre	ency growth					
% growth - Adjusted EBIT	-				(10)	(8)	_	(10)
% items affecting comparability ⁽³⁾					7	_	_	6
% currency impact					(2)	(1)	_	(2)
% comparable constant currency					(5)	(9)	_	(6)

⁽¹⁾ Includes incremental costs incurred in connection with the Russia-Ukraine conflict in fiscal year 2023.

Reconciliation of net debt

(\$ million)	June 30, 2023	December 31, 2023
Cash and cash equivalents	(689)	(430)
Short-term debt	80	46
Current portion of long-term debt	13	12
Long-term debt, less current portion	6,653	7,011
Net debt	6,057	6,639



⁽²⁾ Amortization of acquired intangible assets from business combinations.

⁽³⁾ Reflects the impact of disposed and ceased operations.