

## Lilly Global Quality Fact Sheet

- Lilly's standard of excellence in pharmaceutical manufacturing began nearly 140 years ago with a promise to produce quality medicines to improve people's lives.
- Lilly Global Quality is an independent organization within Lilly, comprising more than 2,000 employees including scientists, pharmacists, engineers and other technical Quality professionals.
- The Global Quality organization's goal is to provide effective guidance and quality oversight to ensure that regulatory standards and controls, as well as its own, are followed throughout the product lifecycle.
- The Global Quality organization updates and manages the Lilly Quality System, providing the foundational quality requirements for processes throughout the product development cycle.
- The Global Quality organization ensures that Lilly medications are made with high quality from the early stages of design and drug development through the ongoing monitoring and understanding of the patient experience once a medication is on the market.
- Lilly's Quality organization provides on-site support and conducts an annual risk-based audit to oversee both internal Lilly and external partner operations.
- The Global Quality organization oversees supply chain security and monitors for potential drug shortages.
- Lilly Global Quality is a founder and board member of the Alliance for Safe Online Pharmacies (ASOP), a broad coalition of stakeholders dedicated to protecting patient safety and ensuring patients have access to safe and legitimate online pharmacies. To learn more about ASOP, check out [safeonlinerx.com](https://safeonlinerx.com).