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	<b>Process:</b>	Equipment Audit	<b>Version:</b>	1. Approved	
	<b>Author:</b>	A. Oksala 11.9.2018	<b>Reviewed:</b>	A. Karhunen, M. Jaukkuri 12.10.2018	
	<b>Owner:</b>	Director – Field Service	<b>Approved:</b>	6.11.2018 P. Rintala	

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### 1. PURPOSE

The purpose of this standard is to harmonize equipment condition audit results and to classify the equipment condition for five classes (Grades).

### 2. APPLICATION

A grade can be assigned to the device in accordance with this standard when the equipment condition audit is performed. The grade can be given for a part, a module and for a whole equipment. The tables presented in this standard describes the most important inspection points, which may give rise to interpretative differences in the condition assessment. This standard does not include all the checkpoints whose condition is easy to classify as either broken or new. The Audit Tool Database includes inspection cards, which includes the detailed inspection points and required measurements.


### 3. RESPONSIBILITY AND AUTHORITY

Service Engineer is responsible to inspect the equipment and give grading in accordance with this standard. Service Manager is responsible to monitor that the Service Engineers are trained to use this standard and the grading's given in the context of the equipment condition audit are in line with this standard and that there are no differences between inspectors.

### 4. REFERENCED DOCUMENTS

Audit Database tool

National Equipment Appraisal Condition definitions ([www.nationalequipmentappraisal.com](http://www.nationalequipmentappraisal.com))

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## 5. GRADE SUMMARY

GRADE	DESCRIPTION	EXCEPTION
<b>GRADE 5</b>	<b>Equipment or part is equal to new.</b>	1 <sup>st</sup> assembly or part does not have to be new by manufacturing date. Max. 50 h usage is accepted. Found no faults what so ever.
<b>GRADE 4</b>	<b>Equipment or part is rebuilt or refurbished by OEM</b>	1 <sup>st</sup> assembly or part can be inspected by Normet authorized 3 <sup>rd</sup> party
<b>GRADE 3</b>	<b>Good working conditions. Many parts can be worn, but still in acceptable working condition. Equipment cannot contain any defected parts.</b>	
<b>GRADE 2</b>	<b>Equipment or its part is qualified to be repaired or replaced.</b>	
<b>GRADE 1</b>	<b>Equipment or part is equal to unusable and cannot be repaired, scrap.</b>	

## 6. GRADE CRITERIAS AND APPLICABILITY

### 6.1. Definitions

- OEM** New (max. 50 hours), inspected by Normet OEM or defined authorities. Specifications must be approved by Normet OEM or defined authorities.
- VG (very good)** Equipment or part is rebuilt, remanufactured or refurbished. Fair wear and tear is accepted. Free of all dirt or any kind of defects. Inspected by Normet OEM or defined authorities. Specifications must be approved by Normet OEM or defined authorities.
- GC (Good condition)** Visual check and required measurements are performed. Is completely maintained by Normet OEM or defined authorities by using Normet Original spare parts. Any repairs, modifications or welding must be inspected and approved by Normet OEM or defined authorities. Wear on paint and rust may appear, but deep corrosion on any structure is unacceptable. Specifications must be approved by Normet OEM or defined authorities. All functions works and are safety to use. The whole equipment condition cannot be "Good condition / Grade 3" if any component is below that.
- PC (Poor condition)** Items of equipment which can only be used at some point well below their fully specified utilization, and it is not possible to realize full capability in their current condition without extensive repairs and/or replacement of major elements in the very near future. Not applicable for all items. Check from table


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inspection target specific requirement. Inspected by Normet OEM or defined authorities. Specifications must be approved by Normet OEM or defined authorities.

**Scrap Condition (X)** Items of equipment which are no longer serviceable and which cannot be utilized to any practical degree regardless of the extent of the repairs or modifications to which they may be subjected. This condition applies to items of equipment which have been used for 100% of their useful life or which are 100% technologically or functionally obsolescent. Inspected by Normet OEM or defined authorities.

## 6.2. General Checkpoints


<b>GENERAL CHECKPOINTS</b>	<b>Grade 5</b>	<b>Grade 4</b>	<b>Grade 3</b>	<b>Grade 2</b>	<b>Grade 1</b>
<b>Cleanliness</b>	OEM. Must be clean.	VG. Minor low concrete splash with a diameter of less than 7 mm. Concrete dust residues after washing.	GC. Wear and dirt can appear. Thick and dark corrosion is not allowed.	PC. Cleaning is possible.	X. Cleaning is not possible.
<b>Leakages</b>	OEM. No leaks	VG.	GC. Leaks not detected	PC. Leaks can be repaired	X. No possible to repair.
<b>Nuts, bolts, securing flanges and mounting fixture tightness</b>	OEM.	VG.	GC.	PC. Tighten is possible.	X. Tighten is not possible, item is damaged.
<b>Electrical connections</b>	OEM.	VG.	GC.	PC. Connectors can be oxidized.	X. Cable insulation damaged.
<b>Oil condition and level</b>	OEM.	VG.	GC. If oil change sequence is used under 2/5, no need to change oils.	PC. Oil level low and oil is in good condition and oil change sequence is under 2/5. Inspect the reason for increased oil consumption. If detected metallic particles within oil change it will indicate oncoming issue.	X. Oil is foamed or color is changed. Inspect the reason contamination.
<b>Other fluids condition and level</b>	OEM.	VG.	GC. Antifreeze test passed and the liquid	PC. Liquid level is low. Inspect the reason for increased liquid	X. Impurities detected.

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			surface is in required level.	consumption. Test the freezing point being at least – 25 °C.	
<b>Sounds</b>	OEM.	VG.	GC.	PC. Clearly abnormal sounds like knocking, rattling, clattering, whining or hissing.	not applicable
<b>Filters</b>	OEM.	VG.	GC.	PC. Defined service sequence overdue or clogging indicator shows red.	X. Defined service sequence overdue or clogging indicator shows red.
<b>Sealants</b>	OEM.	VG.	GC.	<b>Not applicable.</b>	X. Leaks and mechanical damages, perishing or cured.

### 6.3. Chassis


<b>CHASSIS</b>	<b>Grade 5</b>	<b>Grade 4</b>	<b>Grade 3</b>	<b>Grade 2</b>	<b>Grade 1</b>
<b>Frame (front and rear)</b>	OEM. Found no bends, cracks or corrosion	VG. Found no bends, cracks or corrosion. Small rust spots with diameter under 5 mm are allowed in spraying machines.	GC. Wear on paint and rust may appear.	PC. Must not have any deformation. Welding's has to be intact.	X. Found bends or deformation / cracked or have deep corrosion.
<b>Pivot Joint</b>	OEM. Found no bends, cracks or corrosion.	VG. Found no bends, cracks or corrosion.	GC.	PC. Metal structure must not have any deformation.	X. Found bends or deformation / cracked or have deep corrosion.
<b>Bearings and shims</b>	OEM	VG.	GC.	<b>Not applicable</b>	X.
<b>Cabin structure</b>	OEM. Found no bends, cracks or corrosion. FOPS/ROPS approval applicable if originally any.	VG. Found no bends, cracks or corrosion. FOPS/ROPS approval applicable if originally any.	GC. Wear on paint and rust may appear. FOPS/ROPS approval applicable if originally any.	PC. Must not have any deformation. Deep corrosion is not allowed. Cabin structure must not have any non OEM welding's or holes drilled	X. Found bends or deformation / cracked or have deep corrosion.
<b>Gates, doors and locks</b>	OEM.	VG.	GC.	PC. Welding structure must be intact. <b>With Locks grade 2 is not applicable.</b>	X. Found bends or deformation / cracked or have deep corrosion.

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<b>Windows</b>	OEM. Found no cracks or scratches.	VG. Found no cracks or scratches.	GC.	<b>Not applicable.</b>	X. Found bends or deformation / cracked or have deep corrosion.
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#### 6.4. Engine and auxiliary equipment's

<b>ENGINE</b>	<b>Grade 5</b>	<b>Grade 4</b>	<b>Grade 3</b>	<b>Grade 2</b>	<b>Grade 1</b>
<b>Engine</b>	OEM.	VG. Operating hours shall not exceed 4000 h. No excessive oil or coolant leaks, abnormal sound or excessive smoke or blow-by.	GC.	PC. Engine has to run, no abnormal sounds or heavy smoking. Idle RPM variation may appear. High RPM is too low. Big differences compared pulling test.	X. Engine does not run or have abnormal sounds or heavy smoking.
<b>Mounting pieces</b>	OEM.	VG.	GC.	<b>Not applicable.</b>	X.
<b>Alternator</b>	OEM	VG.	GC.	PC. The core has to be intact. Wearing on charger coals are accepted.	X. The core is broken.
<b>Starter motor</b>	OEM.	VG.	GC.	PC. Core has to be intact, wearing on coals or solenoid problem is accepted.	X. The core is broken.
<b>Turbo</b>	OEM.	VG.	GC.	PC. Charger core needs to be flawless. Mechanical wearing is not accepted.	X. The core is broken.
<b>Charging hoses (hot &amp; cold)</b>	OEM.	VG.	GC.	<b>Not applicable.</b>	X.
<b>Auxiliary belts</b>	OEM.	VG.	GC.	<b>Not applicable.</b>	X.
<b>Fuel system (pump, injectors and valves)</b>	OEM.	VG.	GC.	<b>Not applicable.</b>	X.
<b>Fuel hoses</b>	OEM.	VG.	GC.	PC. Hose clamp loosened.	X. Leaks
<b>Water pump</b>	OEM.	VG.	GC.	PC. Leak.	X. Axle broken and doesn't pump.

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<b>ENGINE</b>	<b>Grade 5</b>	<b>Grade 4</b>	<b>Grade 3</b>	<b>Grade 2</b>	<b>Grade 1</b>
<b>Radiator</b>	OEM.	VG.	GC.	PC. Dirty.	X. Radiator hole.
<b>Expansion tank</b>	OEM.	VG.	GC.	PC. Must not have any deformation or leaks.	X. Found deformation or leaks or cap is missing.
<b>Air filter housing</b>	OEM.	VG.	GC.	<b>Not applicable.</b>	X.
<b>Air filters (inner &amp; outer)</b>	OEM.	VG.	GC.	PC. Element can be cleaned with air if max. 50 hours in use.	X.
<b>Exhaust piping</b>	OEM.	VG.	GC.	PC. Minor hole is allowed but wall cannot be rusty.	X.
<b>Exhaust heat covers</b>	OEM.	VG.	GC.	PC. Spring clamps loosened.	X. The seam dangles. The clips are missing or are damaged.
<b>Exhaust catalytic purifier</b>	OEM.	VG.	GC.	PC. Can be cleaned according Normet instructions. Must not have any deformation and free of all damages.	X. Failed emission test.
<b>ENGINE PERFORMANCE VALUES</b>					
<b>Idle rpm.</b>	According Normet default values and settings.				
<b>High rpm.</b>	According Normet default values and settings.				
<b>Stall rpm.</b>	According Normet default values and settings.				
<b>Pulling test</b>	According Normet default values and settings.				
<b>Emission test</b>	According Normet default values and settings.				

## 6.5. Transmission & driveline

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<b>TRANSMISSION AND DRIVELINE</b>	<b>Grade 5</b>	<b>Grade 4</b>	<b>Grade 3</b>	<b>Grade 2</b>	<b>Grade 1</b>
<b>Transmission</b>	OEM	VG	GC.	PC. The casing must be 100% intact and must be free of all damages.	X. The casing is broken
<b>Axles</b>	OEM	VG	GC.	PC. The casing must be 100% intact and must be free of all damages.	X. The casing is broken
<b>Propeller shaft</b>	OEM	VG. OEM. With max 50 h. lattice type must be having approval of Normet OEM or defined authorities.	GC.	PC. Looseness can be detected by hand but doesn't make any rattling voice.	X. Major looseness or deformation.
<b>Support bearings</b>	OEM	OEM. With max 50 h. bearing type must be having approval of Normet OEM or defined authorities.	GC.	PC. Looseness can be detected by hand but doesn't make any rattling voice.	X.
<b>All transmissions, planetaries, clutches, drive mechanisms</b>	OEM	VG. Shall function properly with no binding, grabbing, unintended slippage, overheating or excessive sound	GC.	PC. If detected metallic particles within oil change it will indicate oncoming issue.	X.
<b>Retarders where installed</b>	OEM	VG. Shall operate within manufacturer's specifications	GC.	<b>Not applicable.</b>	X. No traction.
<b>TRANSMISSION AND DRIVELINE PERFORMANCE VALUES</b>					
<b>Brake test</b>	According Normet default values and settings.			<b>Not applicable.</b>	X.
<b>Pulling test</b>	According Normet default values and settings.			<b>Not applicable.</b>	X.
<b>propeller shaft alignment</b>	According Normet default values and settings.			<b>Not applicable.</b>	X.
<b>Brake disc thickness</b>	According Normet default values and settings.			<b>Not applicable.</b>	X.




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## 6.6. Tires and rims


<b>TIRES AND RIMS</b>	<b>Grade 5</b>	<b>Grade 4</b>	<b>Grade 3</b>	<b>Grade 2</b>	<b>Grade 1</b>
<b>Tires</b>	OEM	VG. Fair wear and tear is accepted. Tyre side walls shall be free of all cuts deeper than 2 mm, bumps or any type of damages.	GC. No side cuts > 2 mm or visible bumps or any type of damages.	Not applicable.	X. Found side cuts > 2 mm or visible bumps / other damages.
<b>Rims</b>	OEM	VG. Rims shall not have any cracks or deformations. Rims can be sand blasted and repainted.	GC. Rims shall not have any cracks or deformations.	PC. Rims shall not have any cracks or deformations. Rims shall be sand blasted and repainted.	X. Found cracks or deformations.
<b>TIRE MEASUREMENT VALUES</b>					
<b>Tread depth in mm.</b>	OEM	VG. 80 % from Normet default values.	GC. 50% from Normet default values.	Not applicable.	X. Under 30 % default value

## 6.7. Electrics

<b>ELECTRICS</b>	<b>Grade 5</b>	<b>Grade 4</b>	<b>Grade 3</b>	<b>Grade 2</b>	<b>Grade 1</b>
<b>Wiring harness</b>	OEM	VG.	GC.	PG. Connectors and pins are allowed to have damage. Wiring must be 100% intact and free of all damages.	X. Wiring damaged
<b>Terminal boxes</b>	OEM	VG.	GC.	PG. Screws can be missing. Terminal box must have no any deformation.	X. Terminal box have deformation.
<b>Sensors</b>	OEM	VG.	GC.	Not applicable.	X.
<b>Lights</b>	OEM	VG.	GC.	PG. Bulb is allowed to be broken. Light casing must be 100% intact.	X. Light casing broken.

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<b>ELECTRICS</b>	<b>Grade 5</b>	<b>Grade 4</b>	<b>Grade 3</b>	<b>Grade 2</b>	<b>Grade 1</b>
Remote control unit	OEM	VG.	GC.	PG. Casing must be free of all damages. Symbols are allowed to be missing. Electrical components are allowed to have malfunctions.	X. Casing is damaged.
Batteries	OEM	VG.	GC.	Not applicable.	X. Machine does not start after battery charging.
Switches and buttons, horns and alarms	OEM	VG.	GC.	Not applicable.	X.
Covers and markings	OEM	VG.	GC.	Not applicable.	X.
HV cable	OEM	VG.	GC. Wear may appear on cable condition, fastening pieces and cover spirals. Functionality 100%.	PG. Minor cuts on rubber insulation are allowed. Must not have any deformation. Does not pass insulation resistance test.	X. Cable damaged or does not pass insulation resistance test.
HV cable reel and slip ring unit	OEM	VG.	GC.	PG. Wearing on slip rings and brushes are allowed. Cable reel can have deformation, welding's must be intact.	X. Cable reel injured or welding's are not intact.
Electric motors	OEM	VG.	GC.	Not applicable.	X.
Displays and I-O modules	OEM	VG.	GC.	Not applicable.	X.
Retarders	OEM	VG.	GC.	Not applicable.	X.
<b>ELECTRICS MEASURED VALUES</b>					
Insulation resistance measurement	Inspected by Normet OEM or defined authorities. Found no faults.				


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## 6.8. Boom

<b>BOOM</b>	<b>Grade 5</b>	<b>Grade 4</b>	<b>Grade 3</b>	<b>Grade 2</b>	<b>Grade 1</b>
<b>Boom structure</b>	OEM	VG.	GC.	PG. Boom pipes dirty.	X. Welding seam ruptured. Hoses are frayed.
<b>Joints, Pins, Bearings and Bushings</b>	OEM	VG.	GC.	PG. Bearings, pins or slide pads can be wear.	X.
<b>Rollers</b>	OEM	VG.	GC.	Not applicable.	X. Wearing, looseness.
<b>BOOM PERFORMANCE VALUES</b>					
<b>Brake hold and release</b>	According Normet default values and settings				X.
<b>Movements up, down, left, right, telescope in &amp; out.</b>	According Normet default values and settings				X.

## 6.9. Hydraulics


<b>HYDRAULICS</b>	<b>Grade 5</b>	<b>Grade 4</b>	<b>Grade 3</b>	<b>Grade 2</b>	<b>Grade 1</b>
<b>Hydraulic pumps</b>	OEM	VG.	GC. Hydraulic pumps (power pack & diesel) visually checked and adjusted to meet correct values.	Not applicable.	X. Doesn't meet correct values
<b>Hydraulic motors</b>	OEM	VG.	GC.	Not applicable.	X. Doesn't run or has no power.
<b>Hydraulic hoses</b>	OEM	VG.	GC. Test pressurized and visually checked.	Not applicable.	X. Test pressurized and visually checked. If any damage or visual wear hoses are changed to new.

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<b>Hydraulic fittings</b>	OEM	VG.	GC. Test pressurized and visually checked.	Not applicable.	X. Test pressurized and visually checked. If any damage or visual wear fittings are changed to new.
<b>All hose covers</b>	OEM	VG.	GC.	Not applicable.	X. Functionality < 100% Protective spiral loosened.
<b>All fastening pieces</b>	OEM	VG.	GC.	Not applicable.	X. Functionality < 100%
<b>Valve blocks</b>	OEM	VG.	GC. Clean and checked	Not applicable.	X. Oxidized, worn or doesn't work.
<b>Hydraulic cylinders</b>	OEM	VG.	GC.	PG. Piston rod corrosion is allowed. Seal can be broken. Casing must be 100% intact.	X. Casing broken.
<b>HYDRAULIC SYSTEM PERFORMANCE VALUES</b>					
<b>Hydraulic pressures</b>	According Normet default values and settings				X.
<b>Cylinder movements</b>	According Normet default values and settings				X.

### 6.10. Concrete pump / line


<b>CONCRETE PUMP / LINE</b>	<b>Grade 5</b>	<b>Grade 4</b>	<b>Grade 3</b>	<b>Grade 2</b>	<b>Grade 1</b>
<b>Wearing plate</b>	OEM	VG.	GC.	Not applicable.	X. Doesn't meet the groove depth measurement target values (3 mm).
<b>S-valve / Rock valve</b>	OEM	VG.	GC.	PG. Worn rock valve cutting ring could be rotated 90 degrees.	X. Rock valve cutting ring rotated already twice. Cutting ring wear limit edge 4 mm.
<b>Bearings</b>	OEM	VG.	GC.	Not applicable.	X. Looseness.
<b>Concrete line</b>	OEM	VG.	GC.	Not applicable.	X. Concrete residual found or frayed.
<b>Hydraulic system</b>	OEM	VG.	GC. No wear or leaks allowed	PG. Hoses and fittings not applicable.	X. Hoses and fittings

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	<b>Author:</b>	A. Oksala 11.9.2018	<b>Reviewed:</b>	A. Karhunen, M. Jaukkuri 12.10.2018	
	<b>Owner:</b>	Director – Field Service	<b>Approved:</b>	6.11.2018 P. Rintala	

				Hydraulic pressure too low. Pressure leaks to the tank.	
<b>Accelerator pump</b>	OEM	VG.	GC. No air leak allowed in accelerator dozing system	PG. Mechanically 100% intact, working condition must be achieved by cleaning.	X.
<b>Clamps</b>	OEM	VG.	GC.	PG. Mechanically 100% intact, working condition must be achieved by cleaning.	X. Worn, damaged
<b>Nozzle</b>	OEM	VG.	GC.	PG. Mechanically 100% intact, working condition must be achieved by cleaning.	X. Damaged
<b>Mass tube</b>	OEM	VG.	GC.	PG. Mechanically 100% intact, working condition must be achieved by cleaning.	X. Residual concrete, damaged, worn out or swollen.
<b>Nozzle rotation elements</b>	OEM	VG.	GC.	PG. Mechanically 100% intact, working condition must be achieved by cleaning.	X. Not working properly, looseness in the joints.
<b>CONCRETE PUMP PERFORMANCE VALUES</b>					
<b>Accumulator gas pressure test</b>	According Normet default values and settings				
<b>Groove measurement</b>	According Normet default values and settings				

### 6.11. Compressor

<b>COMPRESSOR</b>	<b>Grade 5</b>	<b>Grade 4</b>	<b>Grade 3</b>	<b>Grade 2</b>	<b>Grade 1</b>
<b>Air filters</b>	OEM.	VG.	GC.	PG. Cooling air filter and return filter can be dirty.	X.
<b>Pre mat (matto)</b>	OEM.	VG.	GC. Free of dirt.	PG. Dirty	X. Damaged or residual concrete

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<b>Air valves</b>	OEM.	VG.	GC. Free of dirt.	PG. Return valves are allowed to be dirty.	X.
<b>Casing</b>	OEM.	VG.	GC. Free of dirt.	PG. Dirty	X. Damaged
<b>Cooler</b>	OEM.	VG.	GC. Cooler and the compressed air after cooler should be free of dirt.	PG. Cooler and the compressed air after cooler are allowed to be dirty.	X. Temperature rises
<b>COMPRESSOR PERFORMANCE VALUES</b>					
<b>Air pressure tests</b>	According Normet default values and settings				
<b>Valve max. pressure</b>	According Normet default values and settings				
<b>Max. temperature</b>	According Normet default values and settings				

### 6.12. Optional equipment's

<b>OPTIONAL EQUIPMENTS</b>	<b>Grade 5</b>	<b>Grade 4</b>	<b>Grade 3</b>	<b>Grade 2</b>	<b>Grade 1</b>
<b>High pressure washers and wall washers</b>	OEM	VG.	GC.	PG. Leakage from seals is allowed. Gauge can be broken. Casing must be 100% intact and free of damages	X. Casing damaged
<b>Generator</b>	OEM	VG.	GC.	<b>Not applicable.</b>	X. Leaks, dirt or faults found
<b>Welding generator</b>	OEM	VG.	GC.	<b>Not applicable.</b>	X. Leaks, dirt or faults found
<b>Form oil system</b>	OEM	VG.	GC.	PG. Leakage from seals is allowed.	X. Oil pump doesn't run.
<b>Heating and AC system</b>	OEM	VG.	GC.	PG. Doesn't blow cold air. Failure in pressure test.	X. Heating cover resistances broken. Leaks, compressor stacked or AC condenser broken.

### 6.13. Surface treatment

<b>SURFACE TREATMENT</b>	<b>Grade 5</b>	<b>Grade 4</b>	<b>Grade 3</b>	<b>Grade 2</b>	<b>Grade 1</b>

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<b>Paint</b>	OEM. No dents, scratches, rust or any faults	VG. No dents, scratches, rust or any faults	GC. Wear on paint and rust may appear.	<b>Not applicable.</b>	X. Dents, scratches and deep corrosion found.
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#### 6.14. Man lifting baskets and platforms

<b>BASKETS</b>	<b>Grade 5</b>	<b>Grade 4</b>	<b>Grade 3</b>	<b>Grade 2</b>	<b>Grade 1</b>
<b>Basket or platform structure</b>	OEM. FOPS / ROPS approval must be valid.	VG. FOPS / ROPS approval must be valid.	GC. No bends or cracks on hand rails. Working area should be clean. FOPS / ROPS approval must be valid.	PG. Bends or cracks on hand rails are accepted. Must be repaired according Normet instructions. FOPS / ROPS approval must be valid.	X. FOPS / ROPS approval invalid.

#### 6.15. Scaling hammer, claw and tool

<b>SCALING HAMMER, CLAW AND TOOL</b>	<b>Grade 5</b>	<b>Grade 4</b>	<b>Grade 3</b>	<b>Grade 2</b>	<b>Grade 1</b>
<b>Hammer</b>	OEM.	VG.	GC. Hydraulic oil temperature should be according OEM. Tool shank and bushing and hydraulic hoses wear are not allowed. Hoses should not rub	PG. Hammer casing must be 100% intact. Wearing and malfunction is allowed.	X. Hammer casing damaged. Hoses are damaged.

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			against anything in any boom position.		
<b>Scaling tool</b>	OEM.	VG.	GC.	Not applicable.	X. Damaged or broken
<b>Scaling claw unit</b>	OEM.	VG.	GC.	Not applicable.	X. Damaged or broken
<b>SCALING HAMMER, CLAW AND TOOL PERFORMANCE VALUES</b>					
<b>Hydraulic pressures</b>	According Normet default values and settings			Not applicable.	X.