

ELEVATING UPTIME



MAXIMIZING EFFICIENCY

normet
XROCK®



Experience the perfect balance between efficiency, safety, and ease of use.

In the construction and mining industry, you must be ready for action. When you need your machinery to work relentlessly and reliably, your choice is Xrock pedestals. You'll find a pedestal suitable for every size mine and applications from our four comprehensive ranges. Xrock pedestals are designed and manufactured for light to extreme duty in almost any application an excavator is used.

Our over 40 years of commitment to serviceability and customer-centric design has led us to create a com-

prehensive solution that enhances your mining business. Normet Xrock pedestal product line offers a wide fleet of boom series optimized for underground mining operations.

Normet Xrock pedestals' agility, robustness, and converge will redefine your operations. Our dedication to practicality extends to common spare parts, simplifying replacements and reducing downtime. Service points are strategically positioned to ensure accessibility and fast maintenance.

Robust and reliable solutions for demanding mining operations

Agile and robust design

- Normet Xrock pedestals are designed to master a variety of applications from stationary crushing and grizzly operations.
- Robust and agile design ensures long service life and effortless usability.

Availability with a global network

Due to Normet's global network, Xrock pedestals have excellent availability - so you can get to work quickly.

Parts and service

- Xrock pedestals have accessible service points, making maintenance easy. Uptime is maximised further with our renowned professional maintenance services.
- Our cost-effective spare parts services ensure that owning an Normet Xrock pedestal is always an asset, and your work never stops.

Pedestal Control Options

The pedestal system can be equipped with a tele-remote cable controller, a wireless controller, or an advanced automation system.



X22, X24, X42

- Compact footprint and lightweight design
- Maintenance-free cylinder eye bearings



X46, X68, X86, X88

- Conical locked pins
- Robust pedestal design
- Heavy duty pedestal structures



X68 & X86

- Identical pedestal cylinders



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PEDESTAL SPECIFICATION CHART

Horizontal reach with a hammer (ft)	Maximum Reach (ft)	Slew type	Operating mass, without hammer (lb)	Hammer	Model	Application
9.5	13.1	360°	2,535	XB5	X22-290R	Mobile, Stat. Crusher
10.2	15.7	360°	3,196	XB5, XB6	X24-290R	Mobile, Stat. Crusher
10.5	15.7	170°	2,987	XB5, XB6	X22-320	Mobile, Stat. Crusher
11.2	14.4	360°	2,888	XB5, XB6	X86-340R	Grizzly
11.5	17.4	170°	3,086	XB5, XB6	X22-350	Mobile, Stat. Crusher
12.8	19.7	170°	5,511	XB6, XB11, XB14	X42-390	Stat. Crusher
14.1	21.3	170°	5,621	XB6, XB11, XB14	X42-430	Stat. Crusher
14.4	19.4	360°	3,747	XB5, XB6	X24-420R	Mobile, Stat. Crusher
15.1	22.3	170°	5,732	XB6, XB11, XB14	X42-460	Stat. Crusher
15.7	22.6	170°	13,889	XB18, XB23, XB27	X46-480	Stat. Crusher, Grizzly
16.4	22.6	170°	9,150	XB14, XB18, XB23	X44-480	Stat. Crusher
17.7	23.0	360°	20,613	XB18, XB23, XB27, XB32	X88-540R	Grizzly, Gyratory, Jaw Crusher
18.0	26.2	170°	18,838	XB18, XB23, XB27, XB32	X86-550	Grizzly
18.4	25.3	170°	5,842	XB6, XB11, XB14	X42-560	Stat. Crusher
19.1	25.9	170°	5,952	XB6, XB11, XB14	X42-580	Stat. Crusher
19.4	25.9	170°	15,057	XB18, XB23, XB27	X46-590	Stat. Crusher, Grizzly
19.6	25.9	170°	9,370	XB14, XB18, XB23	X44-590	Stat. Crusher
20.3	27.6	170°	6,062	XB6, XB11, XB14	X42-620	Stat. Crusher
21.0	29.5	170°	19,312	XB18, XB23, XB27, XB32	X86-640	Grizzly
21.3	28.5	360°	21,384	XB18, XB23, XB27, XB32	X88-650R	Grizzly, Gyratory, Jaw Crusher
21.9	28.5	170°	9,810	XB14, XB18, XB23	X44-650	Stat. Crusher
22.0	28.9	170°	15,718	XB18, XB23, XB27	X46-670	Stat. Crusher, Grizzly
26.2	33.1	170°	20,062	XB18, XB23, XB27, XB32	X86-790	Grizzly
30.2	38.4	360°	31,746	XB23, XB45	X68-900R	Gyratory, Grizzly
32.2	41.7	170°	33,289	XB27, XB32, XB36, XB45	X66-980	Gyratory, Grizzly
33.8	42.0	360°	32,628	XB23, XB45	X68-1050R	Gyratory, Grizzly
34.4	43.9	170°	34,171	XB27, XB32, XB36, XB45	X66-1050	Gyratory, Grizzly
37.7	45.9	360°	33,730	XB23, XB45	X68-1150R	Gyratory, Grizzly
40.0	47.9	170°	36,376	XB27, XB32, XB36, XB45	X66-1220	Gyratory, Grizzly
41.3	49.2	360°	34,392	XB23, XB45	X68-1250R	Gyratory, Grizzly
46.3	55.8	170°	38,580	XB27, XB32, XB36	X66-1410	Gyratory, Grizzly
47.6	57.1	360°	36,376	XB23, XB45	X68-1450R	Gyratory, Grizzly
51.8	61.7	360°	37,478	XB23, XB45	X68-1550R	Gyratory, Grizzly

OPTIMIZED
POWER SOLUTIONS FOR
SEAMLESS OPERATIONS

The Normet Xrock product line includes five standard power units, offering a versatile range to meet the specific demands of various hammers and pedestals. Designed with simplicity and efficiency in mind, our power units deliver a seamless “plug and play” solution, requiring only an external electric supply and connection to the pedestal— making sure your operations are up and always running smoothly.

Each power unit is rigorously tested and encased in a protected, enclosed structure, providing excellent defense against external and weather-related loads. All units come equipped with an integrated drip tray to manage any potential leaks, ensuring environmental integrity.

To minimize downtime and save on cost, every power unit comes standard with an oil cooler, return filter and pressure filter, ensuring the pedestal operates smoothly with out unnecessary interruptions. These features reduce long-term costs by preventing expensive repairs and operational delays.

XROCK
POWER
UNITS

- Plug & Play
- Integrated drip tray
- Self-contain



PU18-55
Features a robust constant displacement pump for consistent, reliable performance.



PU110
Equipped with a load sensing pump, tailored for responsive and efficient operation.

	PU18-43	PU30-63	PU37-87	PU45-121	PU55-151	PU110-200
Weight without oil, lb	1,770	1,990	2,100	2,650	2,890	4,850
Length, in	57	57	57	57	57	115
Width, in	32	32	32	32	32	52
Height , in	71	71	71	71	71	87
Oil tank volume, gal	55	55	55	88	88	132
Hydraulic Pump Type	Gear Pump	Gear Pump	Gear Pump	Gear Pump	Gear Pump	Piston Pump
Oil flow, gal/min 1,500 rpm (50Hz)	14	19	27	39	48	63
Oil flow, gal/min, 1,800 rpm (60Hz)	17	23	32	47	58	76
Motor power 50Hz, hp (imp.)	24	40	49	60	73	147
Motor power 60Hz, hp (imp.)	29	48	60	73	88	177

WIRELESS REMOTE CONTROL

The Normet Xrock wireless radio remote control is engineered to be lightweight and ergonomic, facilitating safe and user-friendly operations from a secure location.



XROCK® AUTOMATION AND TELE-REMOTE SYSTEM

All Normet Xrock breaker booms are readily fitted for automated usage. Xrock® is a fully modular and scalable breaker boom automation system that optimizes the mine's processes in a responsible way. Whether you are just starting out with one boom operation or need multi-boom operations to support your full fleet, Xrock® has the solution for your business. Xrock® automation brings you a total peace of mind.



NORMET AMERICAS
SALT LAKE CITY (USA)

NORMET FINLAND
ESPOO (FINLAND)

NORMET CHINA
SHANGHAI (CHINA)

NORMET INDIA
NOIDA (INDIA)

NORMET CHILE
SANTIAGO (CHILE)

NORMET SOUTH AFRICA
JOHANNESBURG (SOUTH AFRICA)

NORMET ASIA-PACIFIC
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INDIA
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Singapore
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COMPLETE SOLUTIONS FOR ROCK BREAKING

Normet Xrock offers a comprehensive lineup of hydraulic breakers, breaker booms, and the Xrock Automation system, designed to meet the demands of various applications in both underground and surface mining, as well as in the construction industry. Normet Xrock ensures you're supported every step of the way, so you can focus on what you do best. With the strength to conquer challenges and the backing to endure, you'll have the tools for success.

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