# TamCrete CG

normet

Cable and Bolt Grouting Admixture

CONSTRUCTION CHEMICALS

TECHNICAL DATA SHEET

# DESCRIPTION



TamCrete CG is a unique water reducing admixture (in powder form), specially developed to enhance the flowability, stability, and thixotropic properties of cement grouts. It exhibits excellent pumping characteristics and high early strengths with water cement ratios as low as 0.23.

TamCrete CG undergoes dual expansion in the hydration process which eliminates shrinkage, ensuring rock bolts and cable anchors are securely and fully encased.

### **KEY BENEFITS**

- > Highly flowable at low water cement ratios
- Thixotropic properties Grout remains even in overhead holes
- > Stable grout with zero bleed
- > Cables and bolts fully encased, due to dual expansion
- Prevents corrosion of steel
- > Exhibits high early and ultimate strengths

## **TYPICAL APPLICATIONS**

- > Rock bolt and soil nail installations
- > Grouting of pre-stressed cable bolts
- > High performance tunnel backfill grout applications
- > Encasement of pipe pile roofs in tunnels
- > Grouting applications requiring high flow

## **TECHNICAL DATA**

TamCrete CG	
Colour	Grey
Density	1.8
Form	Powder
Chloride content	< 0.1%
Compressive Strength	
4 hours	> 5 MPa
24 hours	> 30 MPa
28 days	> 70 MPa
All at 25°C and 0.23 Water/ Cement ratio and 2%	
TamCrete CG.	

All technical data stated herein is based on tests carried out under laboratory conditions. Technical data subjected to cement quality and local conditions.

## **APPLICATION GUIDELINES**

To ensure optimum performance, always use fresh quality cement.

#### Equipment

Use a medium to high speed drill with suitable paddle mixer. For larger mixes, use a medium to high speed grout mixer 600 - 1,000rpm.

We recommend using a low-pressure rotor/stator type pump.

#### Mixing

TamCrete CG should be added to the cement at a dosage level ranging from 1.0% - 3% by weight of the cement content in the mix.

Note: Dosage and water addition is dependent on cement quality and fineness.

Firstly add approx. 95% of water to the mixing vessel (i.e. approx. 22 ltrs) and start mixer. Add 1.0% - 3% of TamCrete CG to water and mix for 30 seconds. Add 100 kg of cement to the mixer and mix for approx. 4 - 5 minutes, or until a lump free consistency is achieved. If required, add the remaining 5% of water (11tr) and mix until correct consistency is achieved. Transfer the grout from the mixing vessel, into pump hopper.

Whilst any information and/or specification contained herein is to the best of our knowledge, true and accurate, we always recommend that a trial be carried out to confirm suitability of the product. Please note regional climatic conditions may cause a variation in the performance of the product. No warranty is given or implied in connection with any recommendations or suggestions made by us or our representatives, agents or distributors. The information in this data sheet is effective from the date shown and supersedes all previous data. Please check with your local Normet office to confirm that this is current issue.

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#### **Placement of Grout**

**Rock Bolting** 

- 1. Pump the grout until it visibly flows out of the end of the grout pipe. (PVC pipe)
- 2. Install the grout pipe into the very back of the drilled hole.
- 3. Start pumping slowly, and allow the grout flow pressure to push the grout pipe back out of the hole.
- 4. Insert the rock bolt into the grouted hole. If bolting overhead, use a wooden or steel wedge to hold the bolt in place until the grout has gained sufficient strength to hold itself.

### PACKAGING

TamCrete CG is supplied in 16 kg bags. Packaging size may vary subject to local regulations and requirements.

### STORAGE

TamCrete CG should be stored at room temperature (min 10°C and max 38°C), kept dry and out of direct sunlight. If these conditions are maintained and the product packaging is unopened, then a shelf life of six months can be expected.

### **HEALTH & SAFETY**

TamCrete CG should only be used as directed. We always recommend that the Safety Data Sheet (SDS) is carefully read prior to application of the material. Our recommendations for protective equipment should be strictly adhered to for your personal protection. The Safety Data Sheet is available upon request from your local Normet representative.

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