

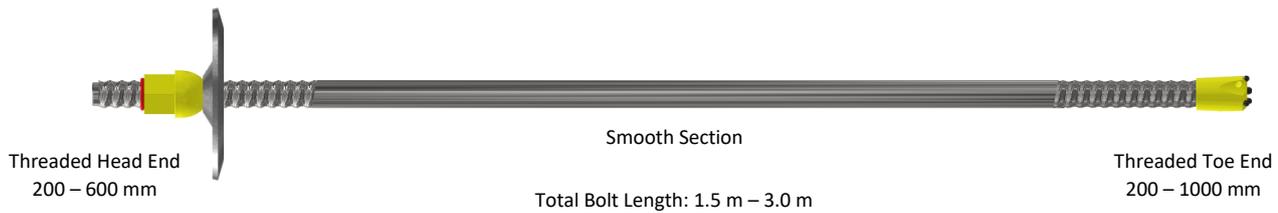
# Self-Drilling Dynamic Bolt (SDDB®)

**normet**

**ROCK REINFORCEMENT**

TECHNICAL DATA SHEET

Rock Reinforcement Bolt (US Patent 9,845,678 B2)



## DESCRIPTION

The Normet Self-Drilling Dynamic Bolt (SDDB®) is a hollow deformable bolt with an R28 and R32 ISO thread at both ends and a smooth de-bonded centre section.

SDDB is permanent ground support intended for use in medium to competent ground under high-stress and prone to deformation or seismicity. SDDB is constructed from a proprietary steel that offers initially stiff support, but with the potential to tolerate significant deformation without failure, should its yield limit be exceeded.

The SDDB offers rapid installation of permanent support, mitigating the need for secondary support. It is installed in combination with pumpable resin or grout encapsulation and can be installed as single-pass self-drilling product, or as a two-step installation into a pre-drilled support hole. The SDDB can be installed as single-length or multiple segments can be coupled together for extension applications.

## FUNCTIONALITY

The SDDB adopts the design principle of the D-Bolt®, comprising of a hollow bar with a smooth centre shank, flanked by anchoring profiles at both ends of the bolt. The anchoring profiles rigidly bond the SDDB to the encapsulating resin or grout, while the smooth section remains de-bonded, allowing it to deform without constraint and absorbs dilation energy by utilizing the plastic deformation characteristics of the SDDB proprietary steel.

This design allows the SDDB to offer stiff resistance to deformation for loads less than the bolt yield load. However, should the yield load of the bolt be exceeded, the bolt will yield and absorb the excess load through plastic deformation, where conventional stiff-bolts would typically fail.

The installation process makes SDDB a consistent and highly efficient product to install in various ground conditions. In self-drilling configurations, the SDDB can be installed into ground prone to support hole collapse or closure.

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SDDB V7WW – 2026.03.12

## KEY BENEFITS

- › Can be installed into support holes prone to collapse or closing
- › Consolidates primary and secondary support into one installation
- › Simple and consistent installation
- › Single length or coupled extension
- › Suitable to high-pressure injection
- › Can act as a deformable injection lance for strata consolidation and reinforcement

## TYPICAL APPLICATIONS

- › Deep mines with high in-situ stresses
- › Operations seeking rapid installation of ground support
- › Squeezing ground, broken, fractured, and fissured rock where typical bolts are difficult to install
- › Problematic underground areas affected by stress redistribution or abutment
- › Seismically active fault zones
- › May be considered as an alternative to cable bolting in certain applications

## INSTALLATION

For mechanised applications, SDDBs are installed with Roto-Percussive drilling methods using typical drilling jumbos and bolters. SDDB can be installed using hand-held equipment adapted to this application.

[www.normet.com](http://www.normet.com)

### TECHNICAL DATA

Specifications	R28	R32 Group A	R32 Group B	R32 Group C
Typical UTS (kN)*	250	250	270	320
Typical Yield Load (kN)*	180	170	180	240
Min. Energy Absorption (kJ)	****60	**30	***35	****70
Outer Diameter (mm)	28	32	32	32
Inner Diameter (mm)	~17	~24.9	~23.3	~20.5
Cross Sectional Area (mm <sup>2</sup> )	390	350	382	433
Typical Elongation (A200 mm %)*	19%			
Weight (kg/m)	3.05	2.75	3.0	3.4
*Test Standard: ISO 6892 1:2016 A224/ A STM 370				
**Based on 2.4 m length samples, Group A – 1.2 m free length 32.4 kJ input energy, single drop.				
***Based on 2.4 m length samples, Group B – 1.2 m free length 34.6 kJ input energy, single drop.				
****Based on 2.4 m length samples, Group C – 1.55 m free length.				
*****Based on 2.4 m length samples, R28 – 1.5 m free length split tube tests with urea silicate resin.				
Energy absorption capacity based on multiple drops.				

### THREAD CONFIGURATIONS

#### 200 – 300 mm

- › Bolt head anchorage for the nut and plate assembly
- › Coupler for bolt extension
- › Not suitable as an end anchor on single length installations

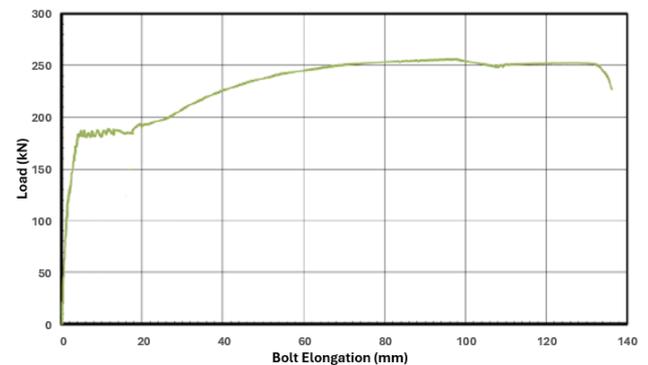
#### < 600 mm

- › Anchor points
- › Sacrificial drill bit attachment
- › Suitable as an end anchor when combined with coupler or sacrificial bit

#### > 600 mm

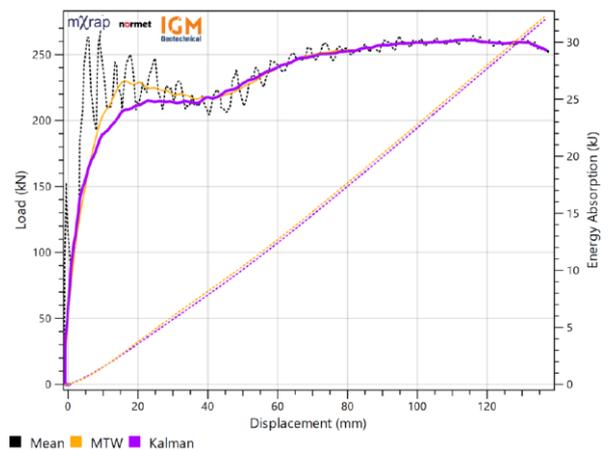
- › Provides better bonding on fractured sections
- › Suitable as an end anchor without couple or sacrificial drill bit

### TYPICAL LOAD vs. DEFORMATION CURVE



\*R32x2100 Quasi-static loading

### TYPICAL DYNAMIC LOADING CURVE



\*R32x2400 Group A - Report DTS-20250501 2.4 m SDDB Group A 600-1500-300 mm

### DIMENSIONS / PACKING / THREADS

Typical lengths between 1.5 m to 3.0 m. Other lengths on request.

Bolts are supplied in bundles. Bundles can be either 50 or 100 bolts per bundle.

### ACCESSORIES

Standard R28 and R32 accessories from SDA (Self Drilling Anchors)

Bits, Plates, Nuts, Couplers and Centralizers – see TDS for SDA.

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