



Charmec MC 605 DA(V)



Normet reserves the right to change this specification without further notice

Pictures may include options and additional equipment.

Normet Oy Ahmolantie 6 FI-74510 IISALMI, FINLAND

www.normet.com

1/18

Tel +358 (0) 17 83 241 info@normet.com



INTRODUCTION

Charmec MC 605 DA(V) is the most versatile Charmec-series with broadest range of process-based options and accessories.



Capable mine proof NBB3S-series basket boom has reach and coverage from 4x4 m to 8x8 m tunnel envelope covering bulk of development tunnel needs in mining.

MC 605 DA(V) has best production charging capability for bulk Anfo having large capacity onboard compressor and performance-based accessories to further enhancing production charging's performance indicators.



Cabin location at center enables high driving comfort and good overall visibility for all directions setting high standard for operating safety. Unique swiveling driver's console provides ergonomic controls and large screen for driving information like speed, RPM, temperatures, safety warnings & alarms which can be recorded for further analysis.

POWER TRAIN

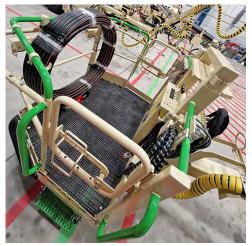
M-series units have powerful 4-cylinder liquid cooled turbocharged engines, which power range is between 110-121 kW, depending of the selected engine model. Available emission standards are Tier 3 / Stage IIIA and Stage V that provide clean and efficient operation.

Machine is equipped with Dana hydrodynamic transmission and planetary type axles which have hydraulically powered dual-circuit oil immersed multidisc service brakes. Moreover, axles have spring applied hydraulically released fail-safe -type parking/safety brake.

SAFETY AND USABILITY

ANFO charging system is designed to be safest possible having given extra care to electric current groundings, fire safety and safety when working in vicinity of face wall. All Normet ANFO charging hoses has antistatic construction.

Two handheld fire extinguishers are standard and fire suppression system for diesel engine is automatic or manual having actuating points in all operating places.



Person lifting basket has latest safety features like design according to prevailing standards and safety roofs tested through FOPS level II criteria.



Electric system is designed for harsh underground environment. System consists of self-extinguishing wire harnesses with tinned wires, watertight conduits and all exposed components are minimum IP65 protection class. In addition, vehicle layout allows easy access to all service points, all daily checks can be done from the ground level.

Normet reserves the right to change this specification without further notice

Pictures may include options and additional equipment.

Normet Oy Ahmolantie 6 FI-74510 IISALMI, FINLAND

www.normet.com

2/18

Tel +358 (0) 17 83 241 info@normet.com



PRODUCTIVITY

The amount of air is one key factor to deliver high and uniform ANFO flow to large diameter vertical production charging boreholes. New feature, center mounted large capacity 6 m^3 /min onboard compressor, will secure maximum ANFO flow and minimize the rebound from upholes.

ANFO moistening system will further increase in hole density and explosive's velocity of detonation as well reduce rebound and waste explosive.

Performance-based accessories like dual layer ANFO charging hose will enable extra meters in uphole charging further increasing productivity.



Normet reserves the right to change this specification without further notice

Pictures may include options and additional equipment.

TECHNICAL SPECIFICATION

normet

500 kg

DOC064063.1 - 28.08.2023

CHARGING SYSTEM

Pressure max. 7 bar Extra air for charging

Control in basket to switch between vessels

Storage boxes for primers and detonators

Detonator box lining:

- Antistatic rubber lining
- IME SLP 22 lining

Number of operators:

- 1 charging operator
- 2 charging operators (n/a with one ANFO vessel systems)

ANFO module:

- 2 ANFO vessels, work stand
- and load room for bulk ANFO
- 2 ANFO vessels, 6 m³/min onboard compressor and work stand
- 2 ANFO vessels, ANFO filling system and load room for bulk ANFO
- 2 ANFO vessels, 6 m³/min onboard compressor and ANFO filling system
- 1 ANFO vessel, work stand and scissor lifting platform (n/a with 300 I and 720 I vessel or electrical system) (increased machine height 260 mm)

ANFO vessel size:

- Without vessels
- 300 I (For powder, sticky and heavy ANFO)
- 360 l
- 500 l
- 720 l

Charging control type:

- Pneumatic hand and foot control
- for charging and blowing
- \circ $\,$ Radio controlled charging and air blowing in basket $\,$
- ANFO hose diameter for manual face charging, 30 m hose:
 - 19 x 25 mm
- 22 x 28 mm

ANFO hose diameter for mechanical production charging:

30 x 38 mm
34 x 44 mm

ANFO hose length for production charging:

- 30 m
- 60 m

NBB3S BASKET BOOM

2-operator basket

Lifting capacity (without optional equipment)

Max. lifting height and wall coverage specified in dimensional drawing

Automatic levelling of basket

Start/stop from basket

Battery operated emergency lowering system

Basket installation position:

- Regular
- Hanging (reduce max. lifting height 500 mm)

Basket:

- Standard 2-operator basket
- Front gate 2-operator basket
- Short 2-operator square tube basket
- Short 2-operator open profile basket

Person lifter safety system:

- Dangerous movement preventing system (mandatory in NAP, NAS, CE area)
- Dangerous movement warning system with overload monitoring
- Dangerous movement warning system without overload monitoring

ENGINE AND TRANSMISSION

 Deutz TCD 2013 L4, 120 kW/2300 rpm, Tier 3 / Stage IIIA approved

Exhaust system for Deutz engine:

- Catalytic exhaust gas purifier and muffler
- Diesel particulate filter (DPF)

Fuel tank capacity

110 |

Dana 24000 series powershift transmission 3 speeds forward and reverse 4-wheel drive

Manual gear selector

 Mercedes-Benz OM 904 LA,110 kW/2200 rpm, with engine & exhaust brakes, Tier 3 / Stage IIIA approved

Exhaust system for MB engine:

- Catalytic exhaust gas purifier and muffler
- Diesel particulate filter (DPF)

Fuel tank capacity

110 I

Dana 24000 series powershift transmission with lock-up 3 speeds forward and reverse 4-wheel drive

Gear selector:

- Manual
- Automatic

Normet reserves the right to change this specification without further notice

Pictures may include options and additional equipment.



Cummins B4.5, 121 kW/2500 rpm with exhaust brake, 0 Stage V approved

Requires diesel exhaust fluid (DEF) and Ultra-low sulphur diesel (ULSD)

Diesel particulate filter (DPF)

Selective catalytic reduction (SCR)

DEF tank capacity: 19 I 105 I

Fuel tank capacity:

Dana 24000 series powershift transmission with lock-up 3 speeds forward and reverse 4-wheel drive

Gear selector:

- Manual •
- Automatic 0

PERFORMANCE

Tramming speed (horizontal):

Deutz	26 km/h
Mercedes-Benz	26 km/h
Cummins	26 km/h
Lateral gradient for tramming (continuous)	4°
Longitudinal gradient for tramming (continuous)	9°
Lateral gradient for operation	3°

AXLES AND BRAKES

Load end axle:

Dana 123 series fixed

Engine end axle:

Dana 123 series with +/- 8° oscillation damping

Service brake: hvdraulically powered dual-circuit oil immersed multidisc brakes in both axles

Safety/Parking brake: spring applied hydraulically released failsafe -type brake

TYRES AND RIMS

Tyres:

- Nokian Tyres 12.00-20"
- Bridgestone 12.00-20" 0

Rims:

- Standard rims
- NDT inspected rims

STEERING

Frame articulation

Orbitrol type hydraulic frame steering

+/- 40°

HYDRAULIC SYSTEM

Variable displacement pump system: 190 bar, 95 l/min at 2200 rpm

Hydraulic oil tank capacity

110 |

24 VDC ELECTRICAL SYSTEM

Mechanical main switch in battery box

LED driving and indicator lights

LED work lights on cabin

LED work lights in basket

LED side lights (left/right):

- White / White
- Green / Red
- Red / Green

Warning LED light:

Color

0

- Amber .
- Blue 0
- Red 0
- Green (n/a with rotating light pattern) 0
 - White (n/a with rotating light pattern)

Light pattern

- Strobe •
- Rotating 0

DRIVER'S COMPARTMENT

Cabin type:

- Open 2-operator cabin FOPS/ROPS approved ٠
- Enclosed 2-operator cabin FOPS/ROPS approved with 0 sliding rear window

Driver's seat and seat belt: Mechanical suspended T-back seat with 3-point seat belt

Seat belt safety interlock for driver:

- Warning indicator in display 0
- Safety brake application 0

Cabin door interlock switch with safety brake application

Passenger's seat:

Mechanical suspended seats with retractable lap seat belt

Pictures may include options and additional equipment.

Puddle lights under door steps

Normet reserves the right to change this specification without further notice

Normet Ov Ahmolantie 6 FI-74510 IISALMI, FINLAND

www.normet.com

5/18

Tel +358 (0) 17 83 241 info@normet.com



MACHINE CONNECTIVITY

- Machine connectivity hardware (WLAN/3G/4G/LTE)
- Data lifetime license (Include connectivity hardware)
 Analytics lifetime license
- Analytics lifetime license (Include connectivity hardware and data lifetime license)

TECHNICAL DOCUMENTATION

Standard documents:

Instruction manuals, hard copy 2 pcs:

- English
- Russian
- One of destination EU languages

Spare parts manuals, hard copy 2 pcs:

- English
- Russian

PDF manuals on USB-stick 2 pcs, includes instruction and spare parts manuals

Additional documentation:

- Extra hard copies of manuals
- Extra PDF manuals
- LinkOne WebView electronic manuals
- Other than standard language manuals

OTHER

Powder extinguisher:

- 12 kg
- Ansul Sentry
 - Number of extinguishers:
 - 2
 - ° 3

Painting and taping:

- Standard painting and taping
- Painting and taping according to customer specifications

2 pairs of support legs; extendable legs at the load end and standard at the engine end

Front and rear grounding straps:

- Flat cable
- Chain

Text labels in:

- En/Ru/One of destination EU languages
- Other language

Measurements:

- Noise
- Vibration
- Emissions

Normet reserves the right to change this specification without further notice

ACCESSORIES

PROCESS PRODUCTIVITY

- Additional pneumatic charging controls (only with pneumatic controlled charging, not available 2-2 charging system)
- ANFO tank vibrator (only with radio controlled charging)
- ANFO tank level sensor (only with radio controlled charging)
- Mechanical ANFO hose feeding
 - for production charging up to 25 m
 - Electrically controlled hose pusher (requires electric charging controls)
 - Direct hydraulic controlled hose pusher
- Hose guide for upward production charging
- Diverting pulley for downward production charging
- Performance parts for uphole production charging:
 High capacity 8 m³/min onboard compressor (n/a with electrical system)
 - 34 x 44 mm dual layer ANFO charging hose and friction groove pulleys
 - Power hose feeder with gears, low friction upward hose guide (available with electrically controlled hose pusher)
 - \circ $\;$ High flow ANFO filling system with 3" suction lines $\;$
 - Charging hose reel material
 - Steel

0

0

- Stainless steel
- Water for ANFO system: 70 I container
- Detonator's wire roll
- Pressurized air after-cooler for very high humidity (n/a with electrical system)
- 230 I water tank above the cabin (increased machine height 250 mm)
- Extra oil cooler (available without compressor)
- Hydraulically driven pressure washer with hose reel:

Water pressure, max.	180 bar
Water flow, max.	30 l/min

Hose length

- Standard pressure washer
- Stainless steel reel and rod

• Electrical system:

Main supply voltage

Power supply for the electrical functions

- 50 Hz
 - 380 V (IEC)
 - 400 V (IEC)
 - 415 V (IEC)
 - 525 V (IEC)
 - 690 V (IEC)
 - 1000 V (IEC)
 - 1000 V (AN/NZS)
- ∘ 60 Hz
 - 440 V (UL/CSA)
 - 440 V (IEC)
 - 480 V, (460 V) (UL/CSA)
 - 600 V, (575 V) (UL/CSA)
 - 1000 V (UL/CSA)

Robust and abrasion-resistant mains voltage supply cable with PUR outer sheath:

Hydraulically driven reel with spooling device

Cable in / out reeling function from the cabin and near the reel

- With supply cable (excluding plug)
- Without supply cable (must be sourced and installed locally)
- Pilot circuit
- No
- Yes

20 m

Hydraulic power pack size 22 kW without compressor and 55 kW with 6 $\rm m^{3}/min$ compressor

110 V, 230 V outlet socket

- No sockets
- High Voltage box, cabin
- High Voltage box, cabin, basket
- Socket supply voltage
 - 220/230/240 V
 - 110/120 V
- 3 x 100 W LED working lights on cabin roof (no UL or AN/NZS approval)

CARRIER PRODUCTIVITY

- Accessories for open cabin:
 - Protective grids
 - Windshield with wipers
- Accessories for enclosed cabin:
 - Audio system
 - Air conditioning with heating
 - Heated mirrors
- 12 V, 18 A power supply in cabin with socket and connector
- Deutch connector for 24 V, 10 A for external power supply

Normet reserves the right to change this specification without further notice

Pictures may include options and additional equipment.

7/18

DOC064063.1 - 28.08.2023



- Auto engine shutdown during idling 0
- Engine shutdown delay 0
- Inlet plug for jump start 0
- Block heater with interior heater and battery charger 230 V 0 (Interior heater available with enclosed cabin)
- Block heater with interior heater, battery charger, hydraulic 0 oil and filter heaters 400 V
- (Interior heater available with enclosed cabin) Fuel operated pre-heater
- 0
- Fast fuel filling system 0
- Hand pump for filling of hydraulic tank 0
- Fluid evacuation panel with sampling points 0
- Automatic lubrication system 0
- Reversing camera: 0
 - 1 camera, 1 display
 - 3 cameras, 2 displays 0
 - 0 4 cameras, 3 displays. OACR/VCR system with recording device with 72 hour memory
- Spare rim and tyre 0
- Toolbox and maintenance tools 0
- Stainless steel box for equipments 0 (n/a with electrical system)
- Interior cooling fan 0
- 0 Wax tape for electric connectors

SAFETY BASKET BOOM

- Safety roof or bar on basket 0
 - Safety bar 0
 - Safety bar with hydraulic lift Reduces lifting capacity 60 kg
 - Safety roof with hydraulic lift Reduces lifting capacity 100 kg
 - Safety roof with hydraulic lift and slide 0 Reduces lifting capacity 200 kg

NOTE: safety roofs and bar for the basket boom affect to the lifting capacity.

Accessories for basket boom:

- Boom suspension 0
- LED working lights on safety roof/bar 0
- Operator present: Foot pedal switch on basket 0
- Operator present: Spring loaded valve levers 0
- 24 V fan in the basket 0

SAFETY

- Cabin door puddle lights
- Extra warning LED light (From the options below it is possible to choose 1-2 combinations)

Color

- Amber
- 0 Blue
- 0 Red
- Green (n/a with rotating light pattern) 0
- White (n/a with rotating light pattern) 0

Light pattern

- Strobe
- Rotating 0
- Fire extinguisher system, 3 point activation (basket, cabin, rear frame)
 - Dry chemical 0
 - Ansul A-101
 - Manual
 - Automatic, Checkfire 110
 - Liquid agent
 - Fogmaker (Automatic)
- Gear lockout for third gear 0
- Engine end safety rails and ladder (n/a with electrical system)
- Pump for brake release
 - Electric pump
 - 0 Hand pump
- Redundant brake monitoring system 0
- Hydraulic pressure monitoring kit 0
- Methane monitoring system 0
- Protection guards for tunnel curtains 0
- Tyre pressure indicators о
- Additional wide angle mirrors (n/a with heated mirrors)
- Warning triangles 0
- Flashlight with charger 0
- Hearing protectors 0
- Wheel chocks with brackets

www.normet.com

FI-74510 IISALMI, FINLAND

Ahmolantie 6

DOC064063.1 - 28.08.2023

SERVICES

NORMET SERVICES

Our services cover the whole life cycle of your equipment. They include start-up and commissioning, genuine spare parts, upgrades & modifications, and remanufacturing, as well as rental and leasing offerings, and field services. We also offer improvement services such as operator training and process audits.

SPARE PARTS

Genuine parts from Normet Services ensure that you always have the highest quality parts available to keep your equipment up and running. Depending on your needs, we can offer everything from individual parts to complete parts contracts, and our professionals around the world have the experience to ensure that you have the parts you need when you need them.

Initial spare parts package:

Available for 1000h of use*. Includes periodical service, most common wearing parts and most critical safety parts.

Spare parts packages made for customer needs:

Available based on hours of use*. Includes periodical service, most common wearing parts and most critical safety parts.

* Recommendations are based on average hours – can vary a lot depending on work site conditions.

UPGRADES AND MODIFICATIONS

Our Upgrades and Modifications services are designed to ensure the economical, efficient and purposeful performance of your equipment over its entire life cycle. A service provided by a reliable OEM like Normet ensures the safety and performance of your equipment. Normet Upgrades and Modifications save you both time and money, while delivering the high quality you expect from us.

SERVICE CONTRACTS

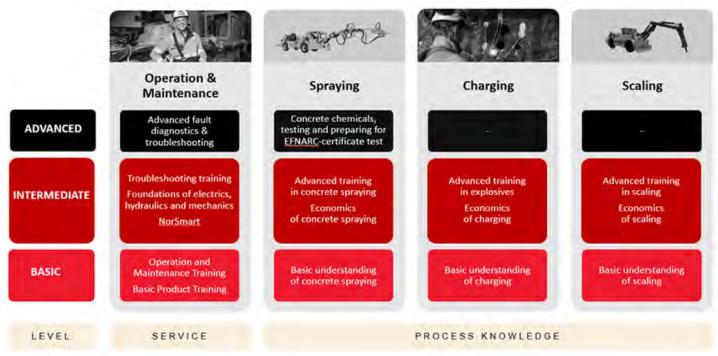
With a service agreement, Normet manages your fleet with guaranteed availability and agreed costs, giving you transparency for your life cycle costs, annual operational budget and fleet uptime. This lets you focus on your core operations. Each service agreement is built and customized to meet the individual customer's needs from our portfolio of services. Depending on the level of service agreement you need, you can choose anything from basic technical support for an individual machine all the way up to services for your entire fleet, as well as process performance. The service levels we offer are:

- Parts Availability
- Fleet Support
- Fleet Availability
- Process Performance

The content of a service level can be tailored to meet your particular requirements.

TRAINING SERVICE

Our Training Services are available for you and your operators throughout the equipment lifecycle and they include:



Normet reserves the right to change this specification without further notice

START-UP AND COMMISSIONING



DOC064063.1 - 28.08.2023

1. OPERATOR TRAINING

	Start-up training	Commissioning
1.1 Classroom training		
General introduction and operation of machine	Basic	No classroom training in-
Safety instructions	Basic	cluded in commissioning
Use of manuals	Basic	
Technical introduction of equipment	Basic	
Hands-on service and pre-operation checks	Basic	
Controls and driving (starting, driving, stopping, parking)	Basic	
1.2 Practical training		
Pre-operation checks	Basic	Introduction
Driving, starting, stopping, parking	Basic	Introduction
Preparing the machine for specific operation conditions	Basic	Not covered
Operation	Basic	Introduction
Washing the machine	Basic	Introduction
Troubleshooting	Basic	Basic

2. MAINTENANCE AND REPAIR TRAINING		
General operation of machines	Basic	Introduction
Symbols of drawings and codes	Basic	Not covered
Understanding hydraulic and electric schematics	Basic	Introduction
Control systems	Basic	Introduction
Function of main components (depending on equipment)	Basic	Introduction
Locations of components in the machine	Basic	Not covered
Periodical maintenance	Basic	Introduction
Troubleshooting	Basic	Not covered
Use of manuals	Basic	Introduction
Connection of hydraulic and electrical equipment	Basic	Not covered

FI-74510 IISALMI, FINLAND

Normet Oy

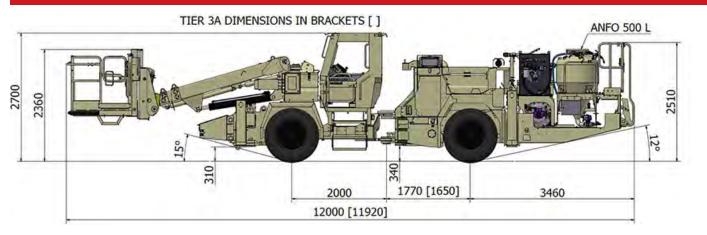
Ahmolantie 6

DOC064063.1 - 28.08.2023

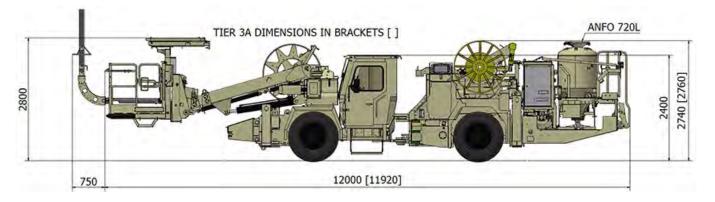
DIMENSIONS

Length	12000 mm	Ground clearance	340 mm
Width	2170 mm	Turning radius outer	7540 mm
Height	2700 mm	Turning radius outer (with 10° boom slew)	6960 mm
Wheel base	3770 mm	Turning radius inner	3800 mm
Track	1670 mm		

SIDE VIEW - BASIC MACHINE

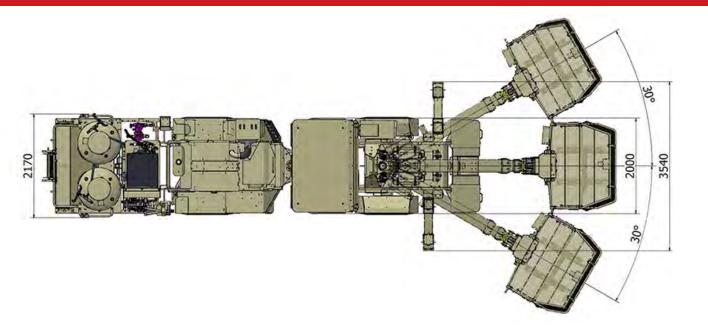


SIDE VIEW – MACHINE WITH OPTIONS

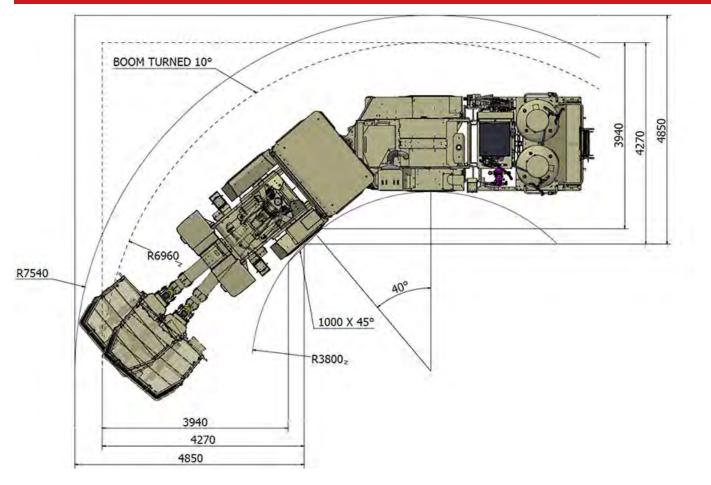




TOP VIEW



TURNING RADIUS



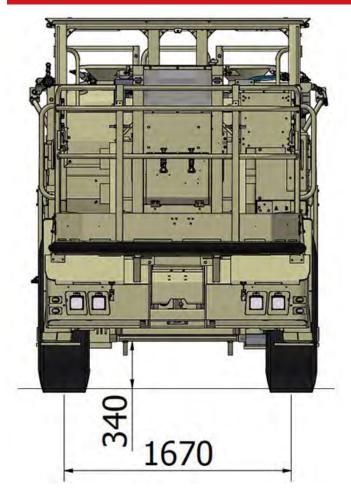
Normet reserves the right to change this specification without further notice

www.normet.com

Pictures may include options and additional equipment.



FRONT VIEW



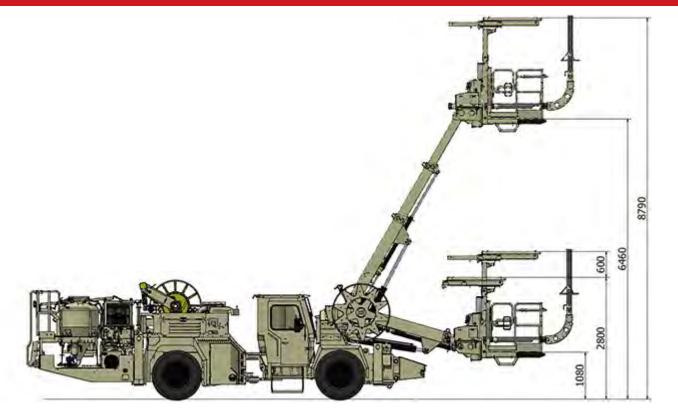
Normet reserves the right to change this specification without further notice

Pictures may include options and additional equipment.

13/18



BOOM REACH



Normet reserves the right to change this specification without further notice

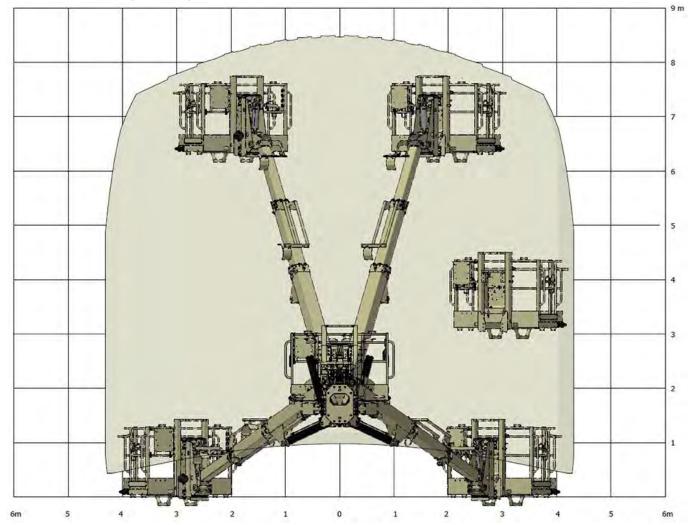
Pictures may include options and additional equipment.

14/18



BOOM REACH - NBB3S WITH 30° TURN

Maximized face coverage with single position of machine

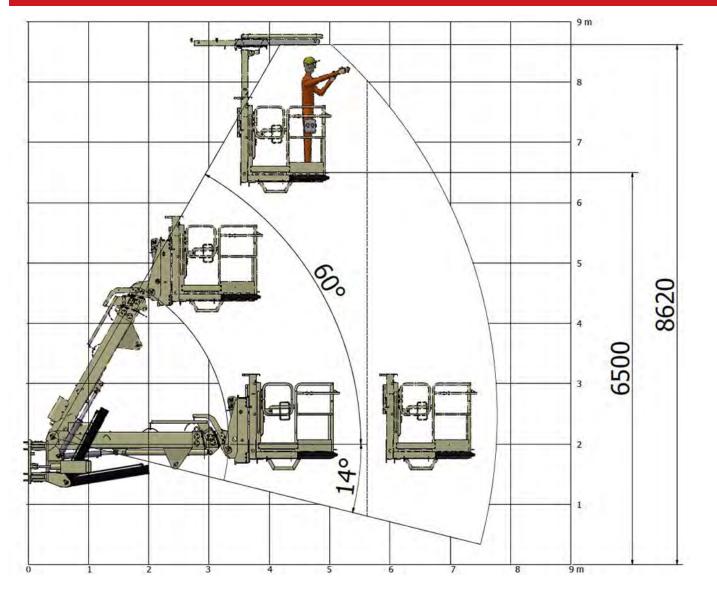


Normet reserves the right to change this specification without further notice

Normet Oy Ahmolantie 6 FI-74510 IISALMI, FINLAND Pictures may include options and additional equipment.



BOOM REACH - NBB3S WITH 30° TURN



Normet reserves the right to change this specification without further notice

Pictures may include options and additional equipment.

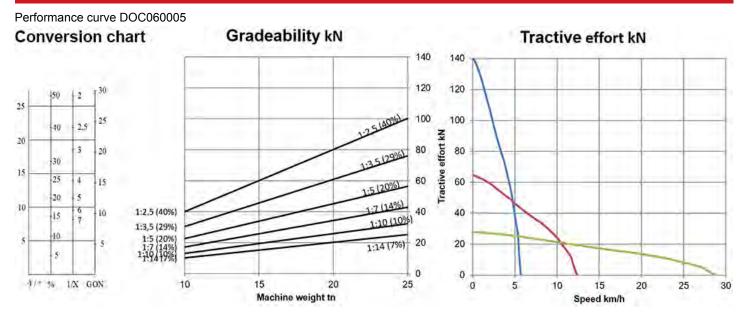
DOC064063.1 - 28.08.2023

TRACTIVE EFFORTS

OPERATING WEIGHT

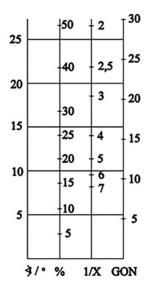
Empty	17 500 kg
Fully loaded	20 500 kg

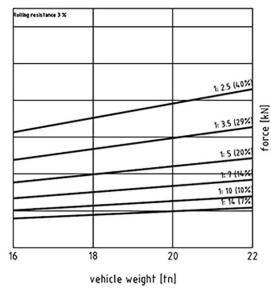
DEUTZ TCD 2013 L4, 120 KW



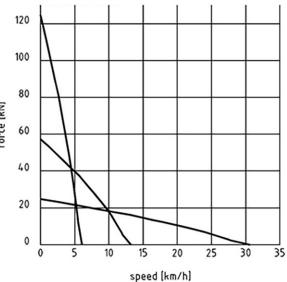
MERCEDES-BENZ OM 904 LA 110 KW

Performance curve with lock-up 100006272 CONVERSION CHART GRADIENT





TRACTIVE EFFORT



Normet reserves the right to change this specification without further notice

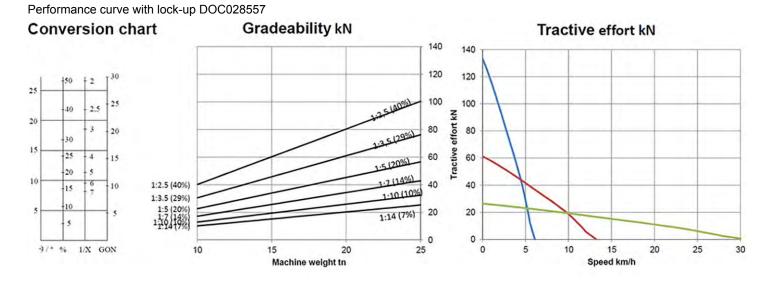
Normet Oy Ahmolantie 6 FI-74510 IISALMI, FINLAND

17/18

Pictures may include options and additional equipment.



CUMMINS B 4.5 121 KW



Normet reserves the right to change this specification without further notice