

BRUSH AND ROLLER APPLICATION:

BRUSH

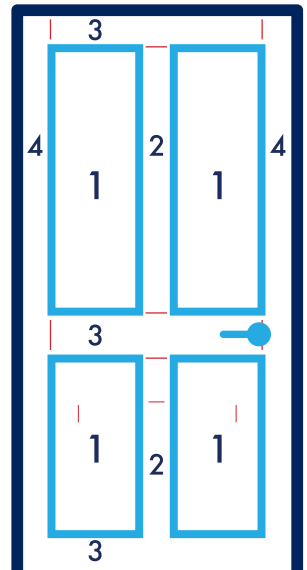
Dulux Professional® range of brushes are recommended. *Dulux Professional* brushes have Tapered filaments for better precision and control when using enamels.

ROLLER

Very short nap roller
e.g. 5mm

HOW TO APPLY

- ① Apply evenly, dividing the area and working in smaller sections.
- ② Paint one section at a time working back into previously applied paint.
- ③ Finally, lay off each section in the direction of the grain, vertically if applying paint vertically and horizontally as required, lapping lightly into previously painted sections.
- ④ For a larger, flat area, such as a flat panel door, use a 5mm nap roller to achieve the smoothest finish.
- ⑤ If using a roller, do not lay off with a brush.
- ⑥ Once dry, lightly sand with a 320-400 grit sand paper. Remove dust from surface, and apply second coat.





Dulux® Aquanamel® Application Guide

SPRAY APPLICATION:

Suitable for application by conventional or airless spray equipment. Up to 100mL/L of water may be added for application by conventional spray, up to 30mL/L of water for airless spray, and up to 5mL/L for HVLP spray, to aid atomisation.

RECOMMENDATIONS:

WAGNER®:

F230 AIRCOAT RECOMMENDED.

TIP: 211 FOR ARCS AND TRIM,
411 FOR DOORS

PRESSURE: 1100 PSI
1-1.5 AT THE BAR AT THE GUN

GRACO®:

AIR ASSISTED AIRLESS.

TIP: 210 FOR ARCS
AND TRIM,
410 FOR DOORS

PRESSURE: 1100 PSI

Note: For tip numbers, the first number refers to spray fan size.

Example: 210 has a 4 inch fan pattern. The last two numbers refer to the diameter of the tip size and thus the flow rate of paint that will be applied.

Dulux® Aquanamel®

Available in Low Gloss, Gloss & Semi Gloss

