

AUFW00069 Feast Watson Proofint

Introduction

Part A

331-line

Description and Image

Feast Watson Proofint is a unique concentrated spirit based dye stain that allows the full clarity of the timber grain to show through after staining. Proofint is suitable for all interior timber, including furniture, doors, architraves and floors, and is suitable for use on all timber varieties including pine.

Proofint is a versatile stain that can be applied directly to the surface or diluted in Feast Watson Proofint Colour Reducer or Feast Watson Timber Primer. Additionally, Proofint can be added to Feast Watson Clear Varnish to create a one-step stain and varnish, or added to Feast Watson Liming Solution to achieve a range of soft pastel shades. Proofint colours can be mixed together to create your own custom shade or to achieve colour matches for your timber.

Features and Benefits

- Spirit- based stain
- Brush on-wipe off application
- Semi-transparent
- Add to turps-thinned products
- Quick drying
- Colour depth control
- Enhances natural grain and colour
- Can be used in most clear varnishes

Uses

Use Feast Watson Proofint Stain on all interior timbers, panelling, cupboards, furniture, wet areas, where it is desirable to stain then seal with a hard clear coating

Precautions and Limitations

Drying times are given at 25°C and 50% relative humidity. Lower temperatures or higher humidity can lead to extended drying times. Do not apply in temperatures under 10°C or above 35°C.

Performance Guide

Weather

For interior use only.

Typical Properties

Colour

13 packaged colours

Components

1

Number of Coats

1 or 2

Toxicity

Lead free. Dry film is non-toxic and conforms to AS1647, Part 3.

V.O.C. Level

< 915g/L

Clean Up

Clean Up Description

Clean brushes and other equipment using methylated spirits.
When mixing Proofint with another coating, follow the cleaning instructions of the base coating.

To avoid spontaneous combustion of contaminated application cloths, soak application cloths in water or immediately spread used application cloths flat in a cool, well ventilated area to dry completely before disposal. Do not scrunch up or place cloths on top of each other.

Application Methods



Rag

Application Conditions

	Min	Max	Recommended
Theoretical Spread Rate (m ² /L)	10	20	

Typical Property Notes

Coverage

Approximately 10 - 20m² per litre, depending on porosity of timber.

Drying time

Drying times are given at 25°C and 50% relative humidity. Lower temperatures or higher humidity can lead to extended drying times.

Re-coat: 30 minutes when used neat; 1 hour when diluted.

Top coat: 30 minutes when used neat; 12 hours when diluted.

Application Guide

Surface Preparation

New Timber

Sand to a smooth surface and remove all sanding dust before coating.

To achieve a super-smooth finish or if the timber grain is open or coarse, apply a coat of Feast Watson Sanding Sealer and sand back as per the directions.

Seal soft porous timbers, such as Pine, Meranti and Cedar with timber primer to ensure even absorption into the timber.

Previously Coated Timber

Previously coated surfaces need to be sanded back to bare timber. Remove all sanding dust before staining.

Application Procedure and Equipment

Test colour on an off-cut or inconspicuous area prior to staining the whole job to ensure satisfaction with colour choice. Colour can be varied by mixing Proofint colours and adding Proofint Colour Reducer.

Note: The dwell time before wiping excess, and the finishing clear coat will impact the final colour.

For Small Areas

For small and detailed areas, apply Proofint mix directly to the surface in the direction of the grain, by either brush or rag. Wipe off after 2-5 minutes depending on the depth of colour required.

Allow to dry, then seal with clear varnish as per the label instructions.

For Large Areas

For large areas including floors, dilute Proofint in Proofint Colour Reducer which will give more working time to distribute the stain evenly. Apply with a rag, brush or Feast Watson FLOOR FINISH APPLICATOR in the direction of the grain. Wipe off excess after a period of time determined by the desired colour intensity.

Allow to dry, then seal with Floorseal oil, Floorclear or Floorproof pro as per the label instructions.

Stain & Varnish Method

Add up to 10% Proofint to clean varnish or liming solution and apply as per the label instructions.

Health and Safety

SDS Number 14605701	SDS Link https://go.lupinsys.com/duluxgroup/harms/public/materials/35f7010af1be44e6a8669efe41017030-published/attachments_api/85a4ef71f52bb7e6f939362e153352f1/search_api/331-94765_FEAST_WATSON_PROOFTINT_REDUCER_BASE-AUS_GHS.pdf
Using Safety Precautions Avoid contact with skin and eyes and breathing in vapour or spray mist. Wear overalls, impervious gloves and chemical goggles. Use only in well ventilated areas. If inhalation risk exists wear organic vapour/particulate respirator. Keep containers closed when not in use. Keep away from sources of ignition - No smoking. Take precautionary measures against static discharges. Do not empty into drains.	
Please refer to SDS Link. In case of emergency, please call 1800 220 770.	

Transport and Storage	
Pack A 331-line	
Size: 1 Litre 250ml 125ml 50ml	Weight: 1.0kg 0.30kg 0.15kg 0.06kg
Please refer to the Safety Data Sheet for full safety, health and transportation information.	

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The correct colour or colour match is the responsibility of the applicator. Colours will change over time and Dulux does not guarantee that the same colour newly mixed will match a colour applied earlier which has been subjected to weathering or other change elements. No product colour is guaranteed against colour change.

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